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<p>(21) International Application Number: PCT/US98/17201 (22) International Filing Date: 19 August 1998 (19.08.98) (30) Priority Data: 60/056,135 19 August 1997 (19.08.97) US (71) Applicant (for all designated States except US): ELI LILLY AND COMPANY [US/US]; Lilly Corporate Center, Indi- anapolis, IN 46285 (US). (72) Inventors; and (75) Inventors/Applicants (for US only): KAUFFMAN, Raymond, Francis [US/US]; 11420 Saint Andrews Lane, Carmel, IN 46032 (US). PALKOWITZ, Alan, David [US/US]; 10737 Kingsmill Drive, Carmel, IN 46032 (US). (74) Agents: STRODE, Janelle, D. et al.; Eli Lilly and Company, Lilly Corporate Center, Indianapolis, IN 46285 (US).</p>		<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, HR, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW; ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>
<p>(54) Title: TREATMENT OF CONGESTIVE HEART FAILURE WITH GROWTH HORMONE SECRETAGOGUES</p> <p>(57) Abstract</p> <p>The invention provides methods for the modulation of cardiac function by the administration of a growth hormone secretagogue, which results in an increase in the levels of endogenous growth hormone. Also provided are methods for the treatment of congestive heart failure by the administration of a growth hormone secretagogue. Further provided are methods for the treatment of congestive heart failure by the administration of a growth hormone secretagogue in combination with a growth hormone releasing hormone, or in combination with an antihypertensive agent, diuretic, or other suitable agents.</p>		

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TITLE

TREATMENT OF CONGESTIVE HEART FAILURE
WITH GROWTH HORMONE SECRETAGOGUES

5

Congestive heart failure (CHF; cardiac failure) is a condition in which weakened heart function exists together with a build-up of body fluid. Cardiac failure often occurs when cardiac output is insufficient to meet metabolic
10 demands of the body, or when the heart cannot meet the demands of operating at increased levels of filling/diastolic pressure.

Congestive heart failure may be caused by many forms of heart disease. Common causes of congestive heart failure
15 include: narrowing of the arteries supplying blood to the heart muscle (coronary heart disease); prior heart attack (myocardial infarction) resulting in scar tissue large enough to interfere with normal function of the heart; high blood pressure; heart valve disease due to past rheumatic
20 fever or an abnormality present at birth; primary disease of the heart muscle itself (cardiomyopathy); defects in the heart present at birth (congenital heart disease) and infection of the heart valves and/ or muscle itself (endocarditis and/or myocarditis). Each of these disease
25 processes can lead to congestive heart failure by reducing the strength of the heart muscle contraction, by limiting the ability of the heart's pumping chambers to fill with blood due to mechanical problems or impaired diastolic relaxation, or by filling the heart's chambers with too much
30 blood.

Numerous compounds are known in the art to be useful for the prevention and treatment of congestive heart failure, including α -adrenergic antagonists, angiotensin II antagonists, angiotensin-converting enzyme (ACE) inhibitors,

β -adrenergic antagonists, antihypertensives, calcium channel blockers, diuretics, potassium channel opening vasodilators, renin inhibitors, and serotonin antagonists.

Growth hormone, which is secreted from the pituitary gland, stimulates growth of all tissues of the body that are capable of growing. In addition, growth hormone is known to have the following basic effects on the metabolic processes of the body: (1) increased rate of protein synthesis in all cells of the body; (2) decreased rate of carbohydrate utilization in cells of the body; and (3) increased mobilization of free fatty acids and use of fatty acids for energy. The cardiac effects of growth hormone have been reviewed, and it is suggested that growth hormone plays a role in the modulation of cardiac performance and the maintenance of normal cardiac structure and performance. The effects of growth hormone on heart function is discussed in Sacca, et al., *Endocrine Rev.* 15: 555-573, 1994. Further, dramatic effects of growth hormone on heart failure have been observed clinically (Fazio et al., *New England Journal of Medicine*, 334: 809-14, 1996).

A deficiency in growth hormone secretion can result in various medical disorders, depending on the age of onset. In children, the syndrome is characterized by short stature, with normal body proportions and reduced growth rate, also known as dwarfism. A deficiency in growth hormone secretion later in life may be characterized by excessive adiposity, reduced muscle mass, impaired exercise capacity, reduced body water, decreased bone mineral density, and psychological disorders. For example, a deficiency in growth hormone may result in myocardial dysfunction, in particular left ventricular diastolic dysfunction. Shahj, et al., *Br. Heart J.*, 67, 92-96 (1992). A deficiency in growth hormone also has been suggested to be a factor in increased mortality from cardiovascular disease of adults

with growth-hormone deficiency. Rosen, *Lancet*, 336, 285-288 (1990).

Supplemental growth hormone administered for a four month period to growth hormone-deficient adults was reported to have no significant effect on left ventricular mass. Jorgenson, et al., *Lancet*, 1221-1225 (1989); Shajh, et al., *Br. Heart J.*, 67, 92-96 (1992). However, when administered to growth-hormone deficient adults over a six month period, supplemental growth hormone increased left ventricular mass, and provided favorable cardiovascular effects including increased cardiac output and glomerular filtration rate and reduced peripheral vascular resistance. Caldahl, et al., *Clinical Endocrinology*, 40, 393-400 (1994). In a patient suffering from growth hormone deficiency and poor cardiac function, supplemental growth hormone resulted in improvement in myocardial contractility and cardiac output. Cuneo et al., *Lancet*, 1, 838-839 (1989). Supplemental growth hormone therapy in growth hormone deficient adults was found to improve resting and exercise cardiac function, but at the expense of ventricular hypertrophy. Fort, et al., *Circulation*, 90, (4, Part 2) pg. I-610, abs. 3290 (1994). However, the effects of growth hormone in human heart failure patients without growth hormone deficiency have not been reported.

Certain compounds have been developed which stimulate the release of endogenous growth hormone. These compounds are also called growth hormone secretagogues. Growth hormone releasing peptides GHRP-6 and GHRP-1 (GRP-1 and GRP-6) are described in U.S. Patent No. 4,411,890 and PCT Patent Publications WO 89/07110 and WO 89/07111. Growth hormone releasing peptide GHRP-2 (GRP-2) is described in PCT Patent Publication WO 93/04081, and hexarelin is described in *J. Endocrinol. Invest.*, 15 (Suppl 4), 45 (1992). Growth hormone releasing peptides (GHRPs) are also described in

Bowers et al., *Endocrinology* 114: 1537-45 1984. In addition, small organic molecules having growth hormone secretagogue activity have also been described in Jacks et al., *Endocrinology* 137: 5284-9, 1996.

5 Other compounds with growth hormone secretagogue activity are discussed in United States Patent 3,239,345; United States Patent 4,036,979; United States Patent 4,411,890; United States Patent 5,206,235; United States Patent 5,248,841; United States Patent 5,310,737; United States Patent 5,310,017; European Patent Publication 144,230; European Patent Publication 513,974; Patent Cooperation Treaty Patent Publication WO 94/07486; Patent Cooperation Treaty Patent Publication WO 94/08583; Patent Cooperation Treaty Patent Publication WO 94/13696; *Science*, 15 260:1640-1643 (1993), *Ann. Rep. Med. Chem.*, 28, 177-186 (1993); *Bioorg. Med. Chem. Ltrs.*, 4 (22), 2709-2714 (1994); *PNAS* 92, 7001-7005 (July 1995); British Patent Application GB 2308064A, United States Serial Number 08/704,494, filed August 20, 1996, and United States Serial Number 08/700,206, 20 filed August 20, 1996. Additional compounds with growth hormone secretagogue activity are described herein.

Recent advances in heart failure therapy have demonstrated it is possible not only to alter the progression of heart failure, but also, in the case of 25 antiadrenergic therapy with β -blockers, to partially reverse systolic dysfunction and ventricular remodeling of the failed myocardium (Eichhorn and Bristow, *Circulation* 94: 2285-96, 1996. In the case of Carvedilol®, these effects upon heart failure appear to result in dramatic reductions 30 in mortality in patients (Packer et al., *New England Journal of Medicine* 334: 1349-55, 1996). Improved biological function of the cardiomyocyte appears to play an important role in the beneficial effects of β -blockade in experimental

heart failure (Tsutsui et al., *J. Clin. Invest.* 93: 2639-2648, 1994). These observations indicate the reversible nature of congestive heart failure.

Although β -blockers and ACE inhibitors represent
5 significant cornerstones for the treatment of heart failure,
important medical issues remain concerning quality of life
and survival. Thus, novel therapeutic approaches to
congestive heart failure that improve survival rate as well
as the indices of quality of life, and that are also
10 convenient for both patient and physician remain an
important unmet medical need.

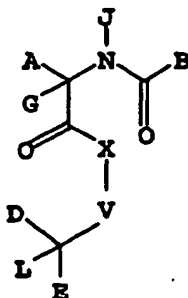
Thus, it would be a significant contribution to the art to provide compounds and methods of using same that promote the secretion of growth hormone for use in the prevention, inhibition, or treatment of congestive heart failure as indicated herein.

The instant invention relates to methods for the modulation of cardiac function which comprise the administration of a compound having growth hormone secretagogue activity.

The present invention yet further relates to methods for the treatment or prevention of congestive heart failure, which method comprises administering to an animal in need of said treatment an effective amount of a compound having growth hormone secretagogue activity.

The present invention still further relates to methods for the treatment or prevention of congestive heart failure, which method comprises administering to an animal in need of said treatment an effective amount of GRP-2.

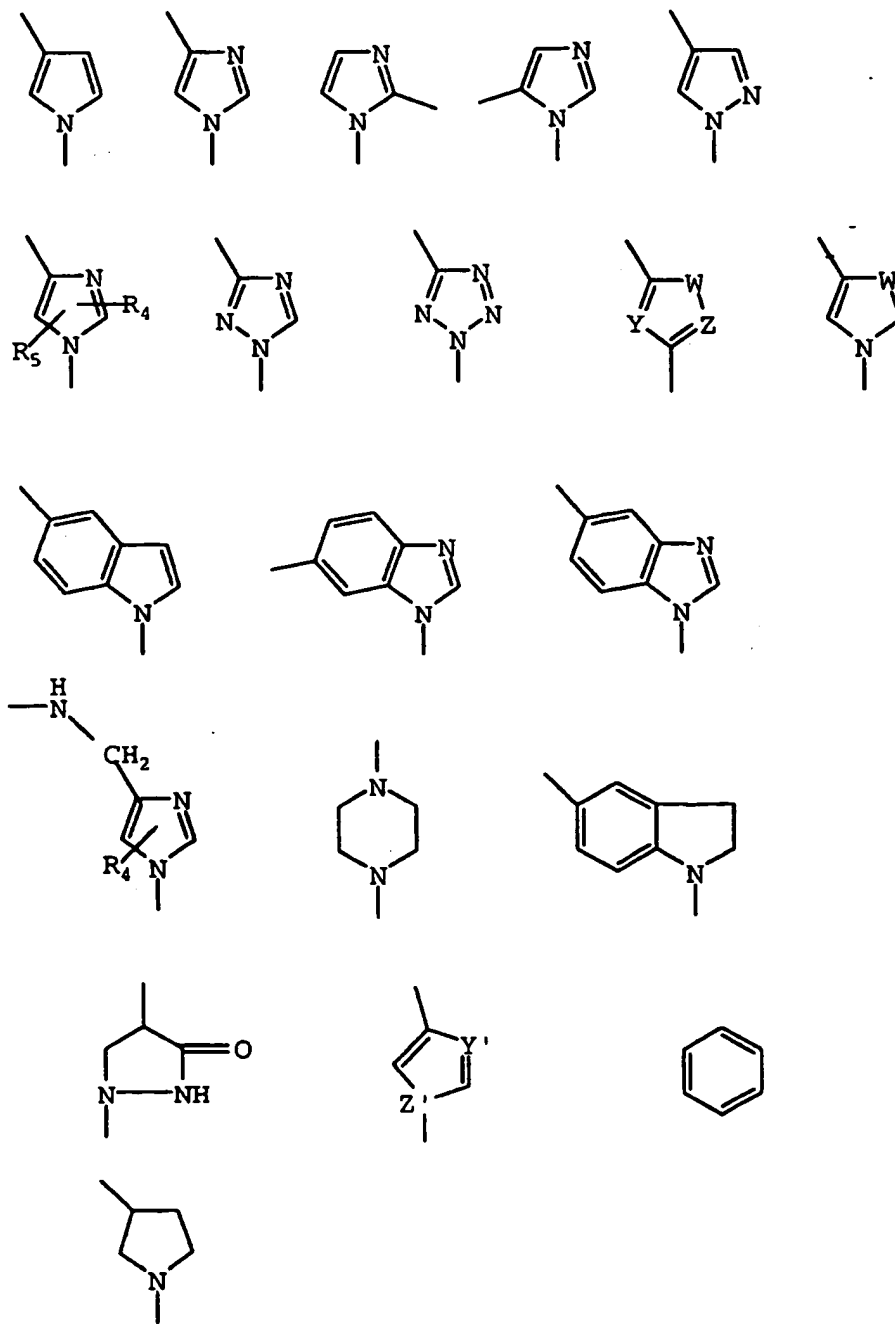
The present invention still further relates to methods for the treatment or prevention of congestive heart failure, which method comprises administering to an animal in need of said treatment an effective amount of a compound of formula I having growth hormone secretagogue activity, wherein a compound of formula I is represented by



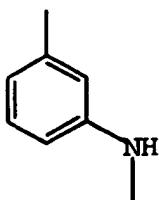
I

wherein:

- A is C₁-C₆alkyl, aryl, C₁-C₆alkylaryl,
C₁-C₆alkyl(O)C₁-C₆alkylaryl, C₁-C₆alkyl(S)C₁-C₆alkylaryl,
5 indolyl, indolinyl, thienyl, (C₁-C₆alkyl)thienyl,
benzothienyl, benzofuranyl, naphthanyl, cyclohexyl, (C₁-
C₆alkyl)indolyl, (C₁-C₆alkyl)benzothienyl,
(C₁-C₆alkyl)naphthanyl, (C₁-C₆alkyl)benzofuranyl, and
(C₁-C₆alkyl)cyclohexyl;
- 10 B is NH₂, NHR₁, C₁-C₆alkylNH₂, C₁-C₆alkylNHR₁,
C₁-C₆alkylarylNH₂, C₁-C₆alkylarylNHR₁,
C₁-C₆alkylcyclohexylNH₂, C₁-C₆alkylcyclohexylNHR₁,
R₁-piperidin-3-yl(C₁-C₆alkyl),
R₁-piperidin-2-yl(C₁-C₆alkyl), R₁-piperidin-4-yl(C₁-C₆alkyl),
15 R₁-quinolin-2-yl(C₁-C₆alkyl),
R₁-(2,4-dihydroquinolin-2-yl(C₁-C₆alkyl),
R₁-isoquinolin-2-yl(C₁-C₆alkyl), and
R₁-(2,4-dihydroisoquinolin-2-yl(C₁-C₆alkyl);
- R₁ is hydrogen, C₁-C₆alkyl, C₁-C₆alkyl(OH), or
20 C₁-C₆alkylidenyl(OH)R₂;
- R₂ is C₁-C₆alkyl, C₁-C₆alkenyl,
C₁-C₆alkyl(O)C₁-C₆alkyl, C(O)O-C₁-C₆alkyl, aryl, or
C₁-C₆alkylaryl;
- X is C₁-C₆alkylidenyl, O, S, NH, or N(C₁-C₆alkyl);
25 V is selected from the group consisting of



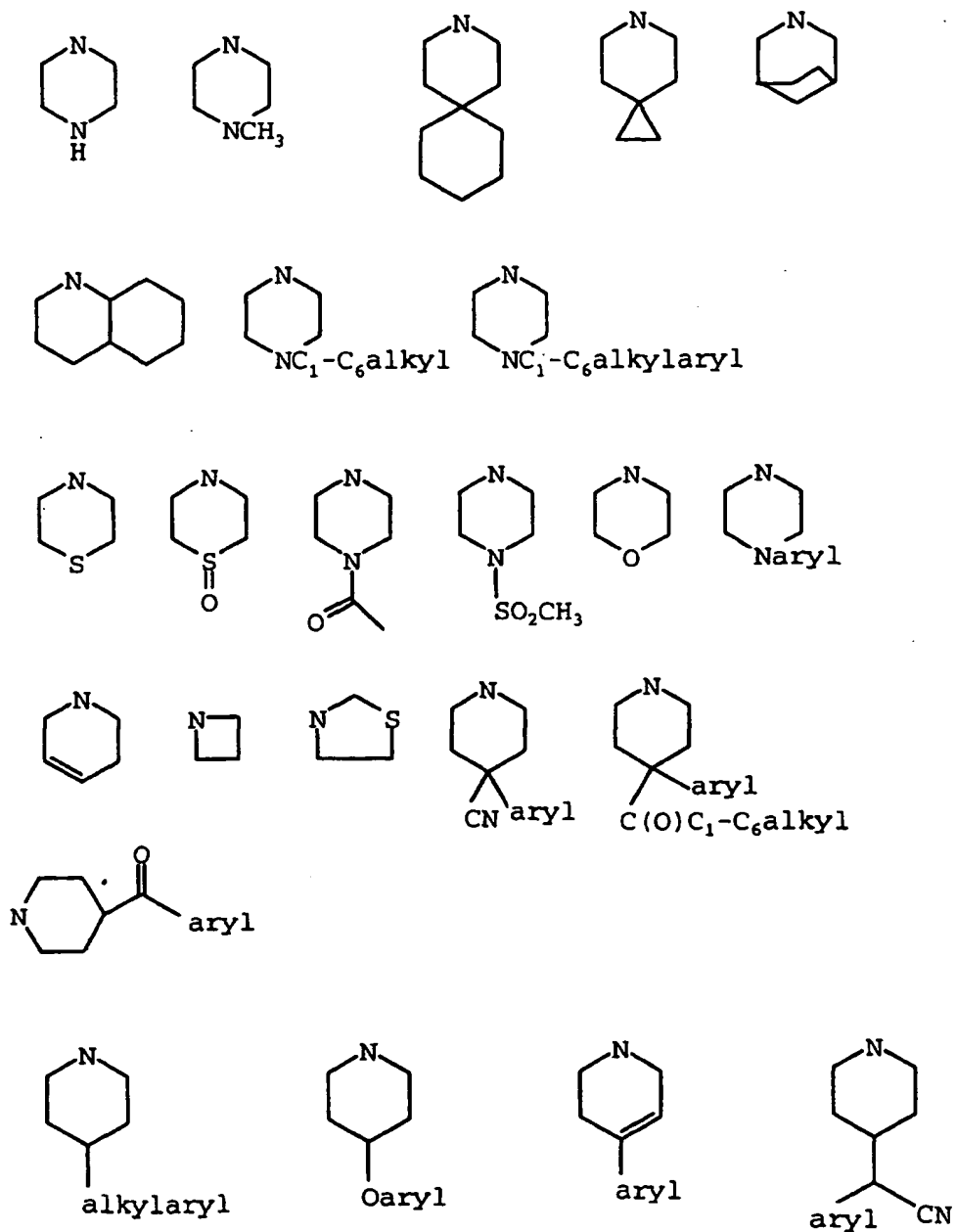
and



- W is S, O, NH, or CH₂;
 Y is N or CH;
 Z is N or CH;
 Y' is N or CH;
 Z' is N or CH;
 R₄ and R₅ are independently hydrogen, C₁-C₆alkyl,
 5 aryl, C₁-C₆alkylaryl, C(O)O(C₁-C₆alkyl),
 C(O)N(C₁-C₆alkyl)₂, or C₁-C₆alkylCOR₇;
 R₇ is hydrogen, C₁-C₆alkyl, pyrrolidinyl,
 piperidinyl, homoproline, or proline;
 D is hydrogen, C₁-C₆alkyl,
 15 C₁-C₆alkyl(O)(CO)C₁-C₆alkyl, C₁-C₆alkyl(O)(CO)N(C₁-C₆alkyl)₂,
 C₁-C₆alkylaryl, C(O)R₆, C₁-C₆alkyl(O)R₆, C₁-C₆alkyl(OH), C₁-C₆
 alkylC(O)R₆, C₁-C₆alkylR₆, aryl, (C₁-C₆alkyl)NHSO₂(C₁-C₆alkyl),
 (C₁-C₆alkyl)NHSO₂(aryl);
 R₆ is H, C₁-C₆alkyl, aryl, naphthyl,
 20 C₁-C₆alkylaryl, acetyl, NH₂, NH(C₁-C₆alkyl),
 NH(C₁-C₆alkyl)O(C₁-C₆alkyl), NH(C₁-C₆alkyl)S(C₁-C₆alkyl),
 NH(C₁-C₆alkylidenyl)OCH₃, NH(C₁-C₆alkyl)aryl,
 NH(C₃-C₆ cycloalkyl), NH(C₁-C₆alkyl)C(O)(C₁-C₆alkyl),
 NH(C₁-C₆alkyl)NH(C₁-C₆alkyl), NH(C₁-C₆alkyl)NH(C₁-C₆alkylaryl),
 25 NHSO₂(C₁-C₆alkylaryl),
 NH(C₁-C₆alkyl)C(O)O(C₁-C₆alkyl),
 NH(naphthyl), N(C₁-C₆alkyl)₂, N(C₁-C₆alkyl)(aryl),
 N(C₁-C₆alkyl)(C₁-C₆alkylaryl), O(C₁-C₆alkyl), O(aryl),
 O(C₁-C₆alkylaryl), piperidinyl,
 30 piperidinyl-C(O)NH(C₁-C₆alkyl),
 piperidinyl-C(O)NH(C₁-C₆alkylaryl),
 piperidinyl-C(O)N(C₁-C₆alkyl)₂,

- piperidinyl-C(O)N(C₁-C₆alkyl)(aryl),
pyrrolidinyl, pyrrolidinyl C(O)NH(aryl)-,
pyrrolidinyl C(O)NH(C₁-C₆alkyl)-,
pyrrolidinyl C(O)NH(C₁-C₆alkylaryl)-,
5 pyrrolidinyl C(O)N(C₁-C₆alkyl)₂-,
pyrrolidinyl C(O)N(C₁-C₆alkyl)(aryl)-,
pyrrolinyl, morpholino, hexamethyleneimino,
heptamethyleneimino, quinolinyl, 2,4-dihydroquinolinyl,
1,2,3,4-tetrahydroquinolinyl,
10 2,4-dihydroisoquinolinyl, 1,2,3,4-tetrahydroisoquinolinyl,
indolinyl, an amino acid selected from the group consisting
of proline, homoproline, glycine, alanine, valine, leucine,
isoleucine, tyrosine, tryptophan, phenylalanine, serine,
threonine, asparagine, glutamic acid, aspartic acid,
15 lysine, arginine, glutamine, histidine, cysteine, and
methionine, or a nitrogen-containing heterocycle selected
from the group consisting of

11



2

E is hydrogen, C₁-C₆alkyl, C(O)C₁-C₆alkyl, aryl, (aryl)C(O)NR₆, (aryl)(C₁-C₆alkyl)C(O)R₆, C₁-C₆alkylaryl, C(O)aryl, C₁-C₆alkylC(O)aryl, naphthyl, C₁-C₆alkylnaphthyl, C(O)naphthyl, C₁-C₆alkylC(O)naphthyl, heteroaryl, C₁-C₆alkylheteroaryl, C(O)heteroaryl, C₁-C₆alkylC(O)heteroaryl, indanyl,

C₁-C₆alkylindanyl, C(O)indanyl, C₁-C₆alkylC(O)indanyl, cycloalkyl;

or D and E combine to form indanyl, fluorenyl, or cycloalkyl;

5 G is hydrogen, C₁-C₆alkyl, aryl, C₁-C₆alkylaryl, and C₁-C₆alkenyl;

J is hydrogen, C₁-C₆alkyl, aryl, and C₁-C₆alkylaryl;

10 L is hydrogen, C₁-C₆alkyl, C(O)OC₁-C₆alkyl, aryl, C₁-C₆alkylaryl, C(O)OC₁-C₆alkylaryl, C₁-C₆alkenyl, -F, and -CN, C₁-C₆alkyl-OH, C₁-C₆alkyl-O-C₁-C₆alkyl, C₁-C₆alkyl-C(O)R₆;

or a pharmaceutically acceptable salt or solvate thereof.

15 The present invention also relates to pharmaceutical formulations containing a growth hormone secretagogue alone or in combination with additional therapeutic agents useful for the treatment or prevention of congestive heart failure.

Also provided are pharmaceutical formulations of GRP-2 alone or in combination with additional therapeutic agents
20 useful for the treatment or prevention of congestive heart failure.

Further provided are pharmaceutical formulations of a compound of formula I alone or in combination with additional therapeutic agents useful for the treatment or
25 prevention of congestive heart failure.

Figure 1 illustrates the differences in heart and lung weight observed between the administration of growth hormone and GRP-2 in the SHHF rat model of CHF.

30 Figure 2 illustrates pre-dosing levels of corticosterone in rats.

Figure 3 illustrates levels of corticosterone in rats treated with growth hormone or GRP-2 after one month.

Figure 4 illustrates levels of corticosterone in rats
35 treated with growth hormone or GRP-2 at the end of the study.

Figure 5 illustrates pre-dosing levels of atrial natriuretic peptide (ANP) in rats.

Figure 6 illustrates levels of atrial natriuretic peptide (ANP) in rats treated with growth hormone or GRP-2 after one month.

Figure 7 illustrates levels of atrial natriuretic peptide (ANP) in rats treated with growth hormone or GRP-2 at the end of the study.

Figure 8 illustrates end systolic volume in rats treated with growth hormone or GRP-2.

(Note: Data presented in Figures 1-7 is +/- standard error of means. Data presented in Figure 8 is +/- standard deviation.)

The term "growth hormone secretagogue" means any exogenously administered compound that directly or indirectly stimulates or increases the endogenous release of growth hormone in an animal. The growth hormone secretagogue may be peptidyl or nonpeptidyl in nature.

The growth hormone secretagogue may be used alone or in combination with other growth hormone secretagogues, or with other therapeutic agents known to be beneficial in the treatment of hypertension or the treatment or prevention of congestive heart failure, at least as discussed *supra*.

Administration of same may be concomitant or sequential.

Improving overall pulmonary function in a patient suffering from congestive heart failure is also included in the scope of the present invention. In addition, the administration of a growth hormone secretagogue is also useful for diminishing or preventing loss of body weight and enhancing recovery following congestive heart failure.

Administration of a growth hormone secretagogue more closely mimics biological functionality than the administration of growth hormone subcutaneously. For

example, bolus or acute administration of GHRPs leads to an acute, transient release of growth hormone from pituitary stores, but the chronic administration of same results in an enhanced, pulsatile release of growth hormone. The latter
5 therapeutic approach more closely mimics the natural, physiological release of endogenous growth hormone. The terms and abbreviations used in the instant examples have their normal meanings unless otherwise designated. For example "°C" refers to degrees Celsius; "N" refers to normal
10 or normality; "mmol" refers to millimole or millimoles; "g" refers to gram or grams; "ml" means milliliter or milliliters; "M" refers to molar or molarity; "MS" refers to mass spectrometry; "FDMS" refers to field desorption mass spectrometry; "UV" refers to ultraviolet spectroscopy; "IR"
15 refers to infrared spectroscopy; and "NMR" refers to nuclear magnetic resonance spectroscopy.

As used herein, the term "C₁-C₆ alkyl" refers to straight or branched, monovalent, saturated aliphatic chains of 1 to 6 carbon atoms and includes, but is not limited to,
20 methyl, ethyl, propyl, isopropyl, butyl, isobutyl, *t*-butyl, pentyl, isopentyl, and hexyl. The term "C₁-C₆ alkyl" includes within its definition the term "C₁-C₄ alkyl".

As used herein, the term "cycloalkyl" refers to cyclized chains of 1 to 6 carbon atoms and includes, but is
25 not limited to, cyclopropyl, cyclobutyl, cyclopentyl, and cyclohexyl.

"Halo" represents chloro, fluoro, bromo or iodo.

"C₁-C₆ alkoxy" represents a straight or branched alkyl chain having from one to six carbon atoms attached to an
30 oxygen atom. Typical C₁-C₆ alkoxy groups include methoxy, ethoxy, propoxy, isopropoxy, butoxy, *t*-butoxy, pentoxy and the like. The term "C₁-C₆ alkoxy" includes within its definition the term "C₁-C₄ alkoxy".

"C₂-C₆ alkanoyl" represents a straight or branched
35 alkyl chain having from one to five carbon atoms attached through a carbonyl moiety. Typical C₂-C₆ alkanoyl groups

include ethanoyl (also referred to as acetyl), propanoyl, isopropanoyl, butanoyl, t-butanoyl, pentanoyl, hexanoyl, and the like.

"C₁-C₆ alkylidenyl" refers to a straight or branched, 5 divalent, saturated aliphatic chain of one to six carbon atoms and includes, but is not limited to, methylenyl, ethylenyl, propylenyl, isopropylenyl, butylenyl, isobutylenyl, t-butylenyl, pentylenyl, isopentylenyl, hexylenyl, and the like.

10 The term "aryl" represents an aromatic ring or rings including phenyl, naphthyl, biphenyl, and aromatic residues of 5 to 7-membered rings with 1 to 4 heteroatoms (a "heteroaryl"), all of which may be optionally substituted with one or more substituents, including 15 C₁-C₆ alkyl, -OC₁-C₆ alkyl, -OCF₃, amide, NHamide, carboxamide, sulfonamide, Nhsulfonamide, imide, hydroxy, carboxy, nitro, chloro, fluoro, tri(chloro or fluoro)methyl, cyano, and the like. The aromatic ring may be attached at any carbon atom or heteroatom which affords a stable 20 structure. 3,4-methylenedioxyphenyl is included here.

The term "heterocycle" represents a stable 5- to 7-membered monocyclic or 7- to 10-membered bicyclic heterocyclic ring which is saturated or unsaturated and which consists of carbon atoms and from 1 to 4 heteroatoms 25 selected from the group consisting of nitrogen, oxygen or sulfur, and wherein the nitrogen and sulfur heteroatoms may optionally be oxidized, and the nitrogen heteroatom may optionally be quaternized and including a bicyclic group in which any of the above-defined heterocyclic rings is fused 30 to a benzene ring. The heterocyclic ring may be attached at any heteroatom or carbon atom which affords a stable structure, and may be optionally substituted with one or more substituents selected from the group consisting of C₁-C₆ alkyl, -OC₁-C₆ alkyl, hydroxy, nitro, chloro, fluoro, or 35 tri(chloro or fluoro)methyl, and the like.

The term "carboxy-protecting group" as used herein refers to substituents of the carboxy group commonly employed to block or protect the carboxy functionality while reacting other functional groups on the compound. Examples
5 of such protecting groups include methyl, ethyl, *p*-nitrobenzyl, *p*-methylbenzyl, *p*-methoxybenzyl, 3,4-dimethoxybenzyl, 2,4-dimethoxybenzyl, 2,4,6-trimethoxybenzyl, 2,4,6-trimethylbenzyl, pentamethylbenzyl, 3,4-methylene-dioxybenzyl, benzhydryl, 4,4'-dimethoxy-
10 benzhydryl, 2,2',4,4'-tetramethoxybenzhydryl, *t*-butyl, *t*-amyl, trityl, 4-methoxytrityl, 4,4'-dimethoxytrityl, 4, 4', 4"-trimethoxytrityl, 2-phenylprop-2-yl, trimethylsilyl, *t*-butyldimethylsilyl, phenacyl, 2,2,2-trichloroethyl, 2-(di(*n*-butyl)methylsilyl)ethyl, *p*-toluenesulfonylethyl, 4-
15 nitrobenzylsulfonylethyl, allyl, cinnamyl, 1-(trimethylsilylmethyl)prop-1-en-3-yl, and the like.

A preferred carboxy-protecting group for the practice of the present invention is methyl or ethyl. Further examples of these groups may be found in E. Haslam, *supra*, at Chapter 5,
20 and T.W. Greene, et al., *supra*, at Chapter 5.

The term "amino-protecting group" as used herein refers to substituents of the amino group commonly employed to block or protect the amino functionality while reacting other functional groups on the compound. Examples of such
25 amino-protecting groups include formyl, trityl, phthalimido, trichloroacetyl, chloroacetyl, bromoacetyl, iodoacetyl, and urethane-type blocking groups such as benzyloxycarbonyl, 4-phenylbenzyloxycarbonyl, 2-methylbenzyloxycarbonyl, 4-methoxybenzyloxycarbonyl, 4-fluorobenzyloxycarbonyl,
30 4-chlorobenzyloxycarbonyl, 3-chlorobenzyloxycarbonyl, 2-chlorobenzyloxycarbonyl, 2,4-dichlorobenzyloxycarbonyl, 4-bromobenzyloxycarbonyl, 3-bromobenzyloxycarbonyl, 4-nitrobenzyloxycarbonyl, 4-cyanobenzyloxycarbonyl, *n*-butoxycarbonyl, (NBoc) *t*-butoxycarbonyl,
35 1,1-diphenyleth-1-yloxycarbonyl, 1,1-diphenylprop-1-yloxycarbonyl,

2-phenylprop-2-ylloxycarbonyl,
2-(p-toluy1)-prop-2-ylloxycarbonyl, cyclopentanyloxycarbonyl,
1-methylcyclopentanyloxycarbonyl, cyclohexanyloxycarbonyl,
1-methylcyclohexanyloxycarbonyl,
5 2-methylcyclohexanyloxycarbonyl,
2-(4-toluy1sulfonyl)-ethoxycarbonyl,
2-(methylsulfonyl)ethoxycarbonyl,
2-(triphenylphosphino)-ethoxycarbonyl,
fluorenylmethoxy-carbonyl (Fmoc),
10 2-(trimethylsilyl)ethoxycarbonyl, allyloxycarbonyl,
1-(trimethylsilylmethyl)prop-1-enyloxycarbonyl,
5-benzisoxalylmethoxycarbonyl, 4-acetoxybenzyloxycarbonyl,
2,2,2-trichloroethoxycarbonyl, 2-ethynyl-2-propoxycarbonyl,
cyclopropylmethoxycarbonyl, 4-(decyloxy)benzyloxycarbonyl,
15 isobornyloxycarbonyl, 1-piperidyloxycarbonyl, and the like;
benzoylmethylsulfonyl group, 2-nitrophenylsulfonyl,
diphenylphosphine oxide and like amino-protecting groups.

The amino-protecting group employed is usually not
critical so long as the derivatized amino group is stable to
20 the condition of subsequent reactions on other positions of
the intermediate molecule, and may be selectively removed at
the appropriate point without disrupting the remainder of
the molecule including any other amino-protecting groups. A
preferred amino-protecting group for the practice of the
25 present invention is t-butoxycarbonyl (NBoc). Further
examples of groups referred to by the above terms are
described by E. Haslam, *Protective Groups in Organic
Chemistry*, (J.G.W. McOmie, ed., 1973), at Chapter 2; and
T.W. Greene and P.G.M. Wuts, *Protective Groups in Organic
30 Synthesis* (1991), at Chapter 7.

The term "leaving group" (Q) refers to a group of atoms
that is displaced from a carbon atom by the attack of a
nucleophile in a nucleophilic substitution reaction.
Suitable leaving groups include bromo, chloro, and iodo,
35 benzenesulfonyloxy, methanesulfonyloxy, and

toluenesulfonyloxy. The term "leaving group" (Q) includes activating groups.

The term "activating group" as used herein refers a leaving group which, when taken with the carbonyl (-C=O) group to which it is attached, is more likely to take part in an acylation reaction than would be the case if the group were not present, as in the free acid. Such activating groups are well-known to those skilled in the art and may be, for example, succinimidoxo, phthalimidoxo, benzotriazolyloxy, azido, or -O-CO-(C₄-C₇ alkyl).

The compounds used in the method of the present invention may have one or more asymmetric centers. As a consequence of these chiral centers, the compounds of the present invention occur as racemates, mixtures of enantiomers and as individual enantiomers, as well as diastereomers and mixtures of diastereomers. All asymmetric forms, individual isomers and combinations thereof, are within the scope of the present invention.

The terms "R" and "S" are used herein as commonly used in organic chemistry to denote specific configuration of a chiral center. The term "R" (rectus) refers to that configuration of a chiral center with a clockwise relationship of group priorities (highest to second lowest) when viewed along the bond toward the lowest priority group. The term "S" (sinister) refers to that configuration of a chiral center with a counterclockwise relationship of group priorities (highest to second lowest) when viewed along the bond toward the lowest priority group. The priority of groups is based upon their atomic number (in order of decreasing atomic number). A partial list of priorities and a discussion of stereochemistry is contained in *Nomenclature of Organic Compounds: Principles and Practice*, (J.H. Fletcher, et al., eds., 1974) at pages 103-120.

In addition to the (R)-(S) system, the older D-L system is also used in this document to denote absolute configuration, especially with reference to amino acids. In

this system, a Fischer projection formula is oriented so that the number 1 carbon of the main chain is at the top. The prefix "D" is used to represent the absolute configuration of the isomer in which the functional

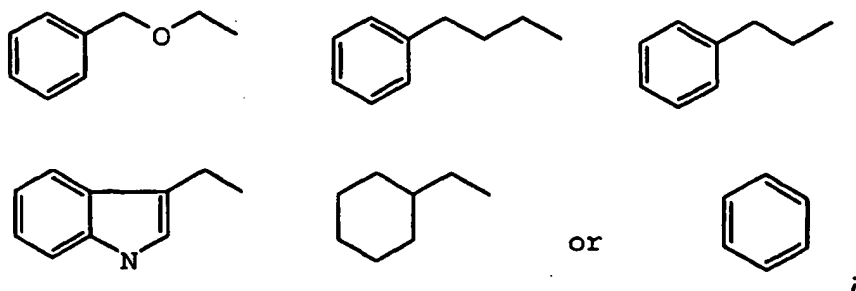
- 5 (determining) group is on the right side of the carbon atom at the chiral center and "L", that of the isomer in which it is on the left.

In order to preferentially prepare one optical isomer over its enantiomer, a number of routes are available. As
10 an example, a mixture of enantiomers may be prepared, and then the two enantiomers may be separated. A commonly employed method for the resolution of the racemic mixture (or mixture of enantiomers) into the individual enantiomers is to first convert the enantiomers to diastereomers by way
15 of forming a salt with an optically active acid or base. These diastereomers may then be separated using differential solubility, fractional crystallization, chromatography, or the like. Further details regarding resolution of enantiomeric mixtures may be found in J. Jacques, et al.,
20 *Enantiomers, Racemates, and Resolutions*, (1991).

Preferred compounds of the present invention are compounds of formula I wherein:

A is

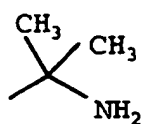
25



30

20

B is



;

J is H;

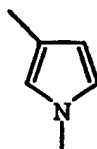
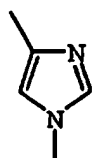
G is H;

5

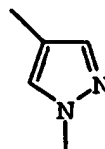
X is NH;

10

V is



or

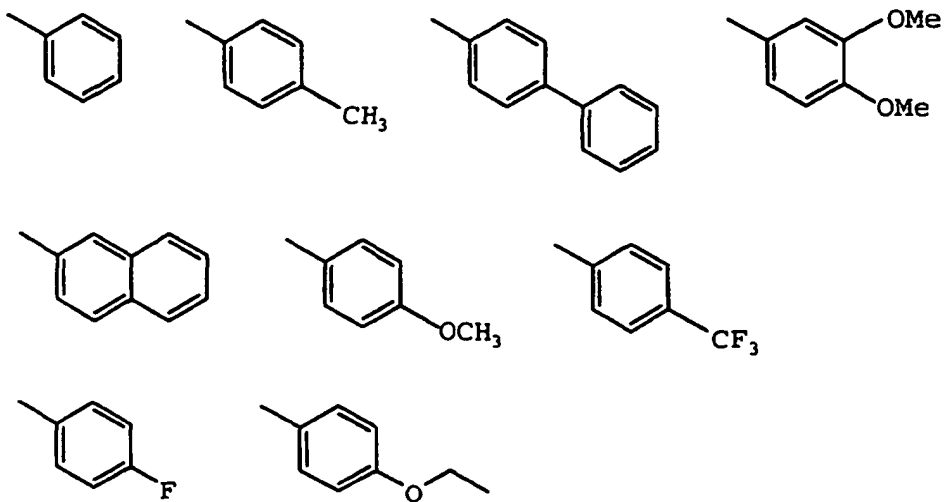


;

15

21

E is



5

D is $-C(O)R_6$, where R_6 is 1-pyrrolidinyl, 1-piperidinyl, 4-methyl-1-piperidinyl, N,N-dimethyl,

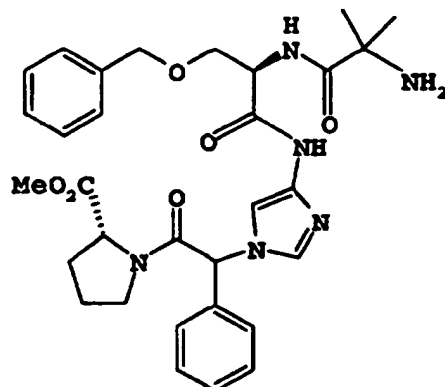


10

L is H or CH_3 ;
or a pharmaceutically acceptable salt or solvate thereof.

15 A preferred compound includes a compound of formula Id provided below:

22



1d

Also preferred are compounds of formula IA and IB
5 provided hereinabove.

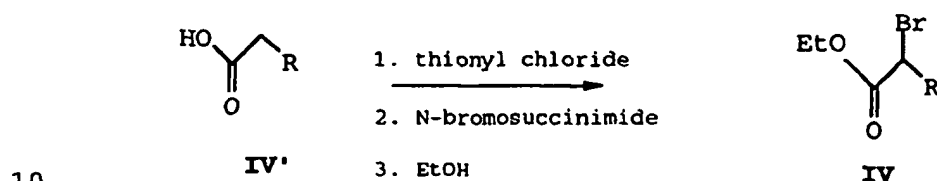
During any of the following synthetic sequences it may
be necessary or desirable to protect sensitive or reactive
groups on any of the molecules concerned. This may be
achieved by employing conventional protecting groups as
10 described, *supra*.

The compounds of the present invention may be prepared
by a number of routes, many of which are known to those of
skill in the art. The particular order of steps to be
employed in the synthesis of compounds of formula I is
15 dependent upon the compound to be synthesized, the starting
material employed, and the relative lability of the various
substituted moieties. Examples of such synthetic routes may
be found in Schemes I through IV provided below, as well as
in the Examples.

20 One synthetic route to compounds of the present
invention is provided in Scheme I below. The compounds of
formula IV' and IV are commercially available, or may be
prepared using techniques known in the art. A compound of
formula IV may be prepared from a compound of formula IV'
25 through an intermediate acid chloride prepared by standard
methods using thionyl chloride or oxalyl chloride.
Treatment of the resulting acid chloride with a bromine
source, such as N-bromosuccinimide, followed by quenching of

the acid chloride with ethanol, results in compounds of formula IV. It is to be understood that the bromine group on the compound of formula IV may in fact be any suitable leaving group (Q), as defined herein. This preparation is provided below in Scheme IA.

Scheme IA



wherein R is representative of E as defined in a compound of formula I above.

The starting material further includes compounds of formula V, which are commercially available, or may be routinely synthesized using techniques readily known in the art. Compounds of formula IV may be coupled with a compound of formula V (4-nitroimidazole) by methods known in the art to generate a compound of formula IIb'. Suitable agents to be employed in the coupling of these compounds include the treatment of a compound of formula IV with an organic or inorganic base, followed by reaction with the bromo compound of formula IV. Standard organic bases include trialkylamines, potassium hexamethyldisilazide, lithium hexamethyldisilazide, lithium diisopropylamide, potassium carbonate, and the like. Preferred for the practice of the present invention is sodium hydride or potassium carbonate in dimethylformamide. A compound of formula IIb' is then deprotected to provide a compound of formula IIb, using lithium hydroxide, although other deprotecting reagents may be employed in this reaction. Such deprotecting agents include standard saponification reagents such as sodium hydroxide, potassium hydroxide, and lithium hydroxide.

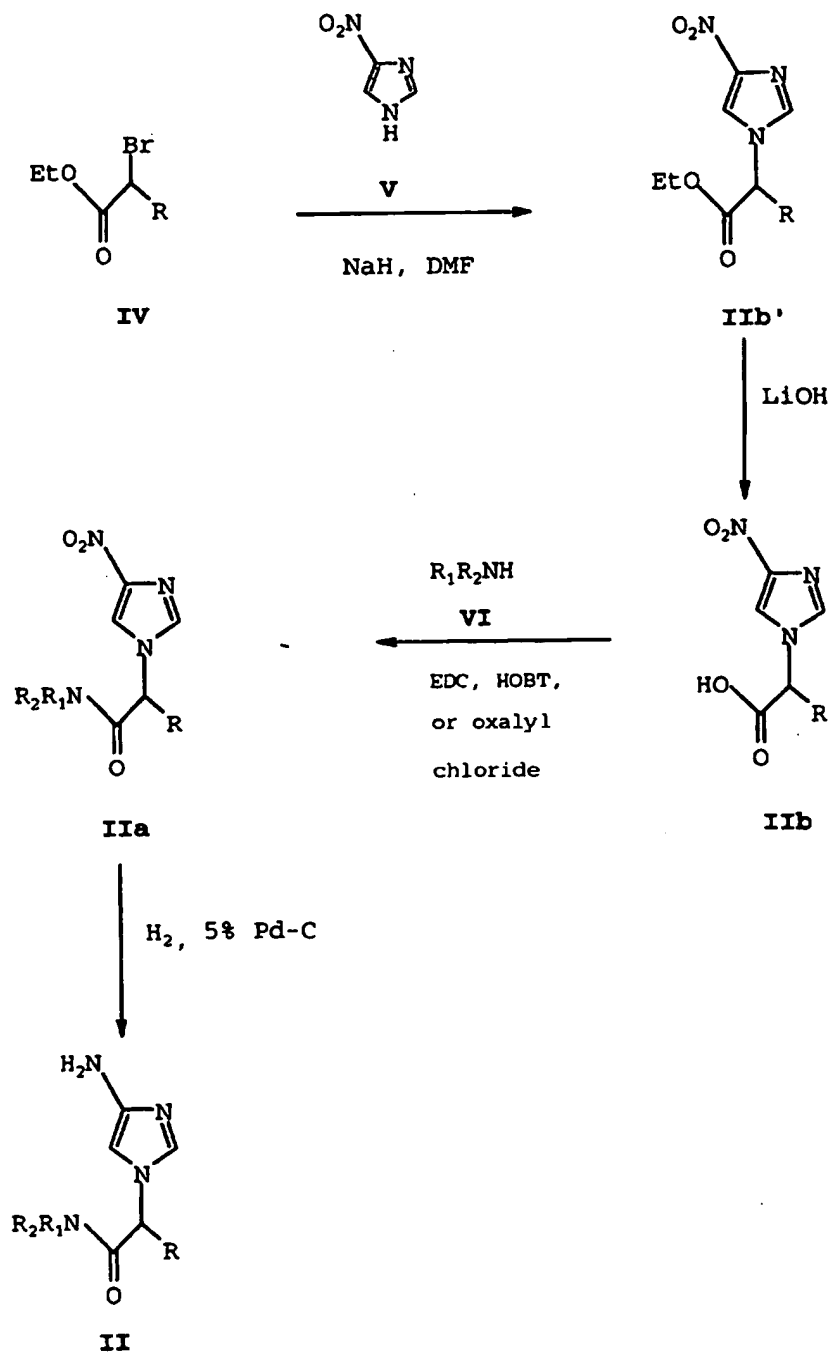
Substantially pure (R) enantiomers of compounds of formula IIb may also be synthesized by methods provided in U.S. 5,344,937 and 5,380,866, the disclosures of which are herein incorporated by reference.

5 A compound of formula IIb is then converted to the corresponding amide under appropriate conditions with a compound of formula VI to generate a compound of formula IIa. In general, amidation of primary or secondary amines of formula VI may be accomplished by a number of methods
10 known in the art in which activation of the acid to form a better leaving group is the initial step. Suitable activating agents for this are also known in the art and include dicyclohexylcarbodiimide (DCC), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (EDC)
15 with hydroxybenzotriazole (HOBT), oxalyl chloride, thionyl chloride, PyBOP® (benzotriazol-1-yl-oxytripyrrolidiniumphosphonium hexafluorophosphate), and the like. Preferred for the practice of the present invention is hydroxybenzotriazole (HOBT). The nitro group on the
20 resulting compound of formula IIa may then be reduced to an amino group using any suitable means, employing a suitable reducing agent. Preferred for the practice of the present invention is a catalytic reduction employing hydrogen and 5% palladium on carbon. A compound of formula II is produced
25 by this reduction reaction.

 The preferred reaction temperature range employed in these reactions is between -40 and 150 °C, and the most preferred range is between 10 and 40 °C. These reactions may be conveniently carried out *in situ*, without isolation
30 of the particular compound after its preparation.

 Examples of these reactions are provided below in Scheme I.

25

Scheme I

5 wherein R is representative of E as previously defined, and R₂R₁N is R₆ as previously defined.

A second portion of the overall synthesis of compounds of formula I is provided in Scheme II below.

Representative starting material for this synthesis is a compound of formula IIIb', which is a chemically-protected form of the amino acid O-serine. By chemically-protected it is meant that both the amino- and carboxy- functional groups have been suitably protected in order to facilitate further reactions with this molecule. Such protection reactions are known to those of skill in the art, and may be applied to other suitable starting materials. Intermediates of formula IIIb' are commercially available, or may be prepared by standard syntheses of amino acids. Such syntheses are well known to persons of ordinary skill in the art and are described, for example, in *Chemistry and Biochemistry of Amino Acids*, (G.C. Chapman ed., 1985). The protected amino group may be specifically deprotected using trifluoroacetic acid and methylene chloride to allow for further reactions with this amino functional group. This deprotection reaction results in a compound of formula IIIb.

A compound of formula IIIb may then be N-acylated with an amino-protected compound of formula X to produce a compound of formula IIIa'. Suitable activating agents for this N-acylation reaction are known in the art and include DCC, HOBT, EDC, and oxalyl chloride. Preferred for the practice of the present invention is HOBT. Compounds of formula X are commercially available, or are readily prepared from suitable available starting materials. The protected carboxy group on the compound of formula IIIa' is then selectively deprotected, typically using lithium hydroxide, to generate a compound of formula III. Compounds of formula III in which the starting material IIIb' is 2-Nboc-amino-pentanoic acid methyl ester may also be prepared by the route described in Scheme II.

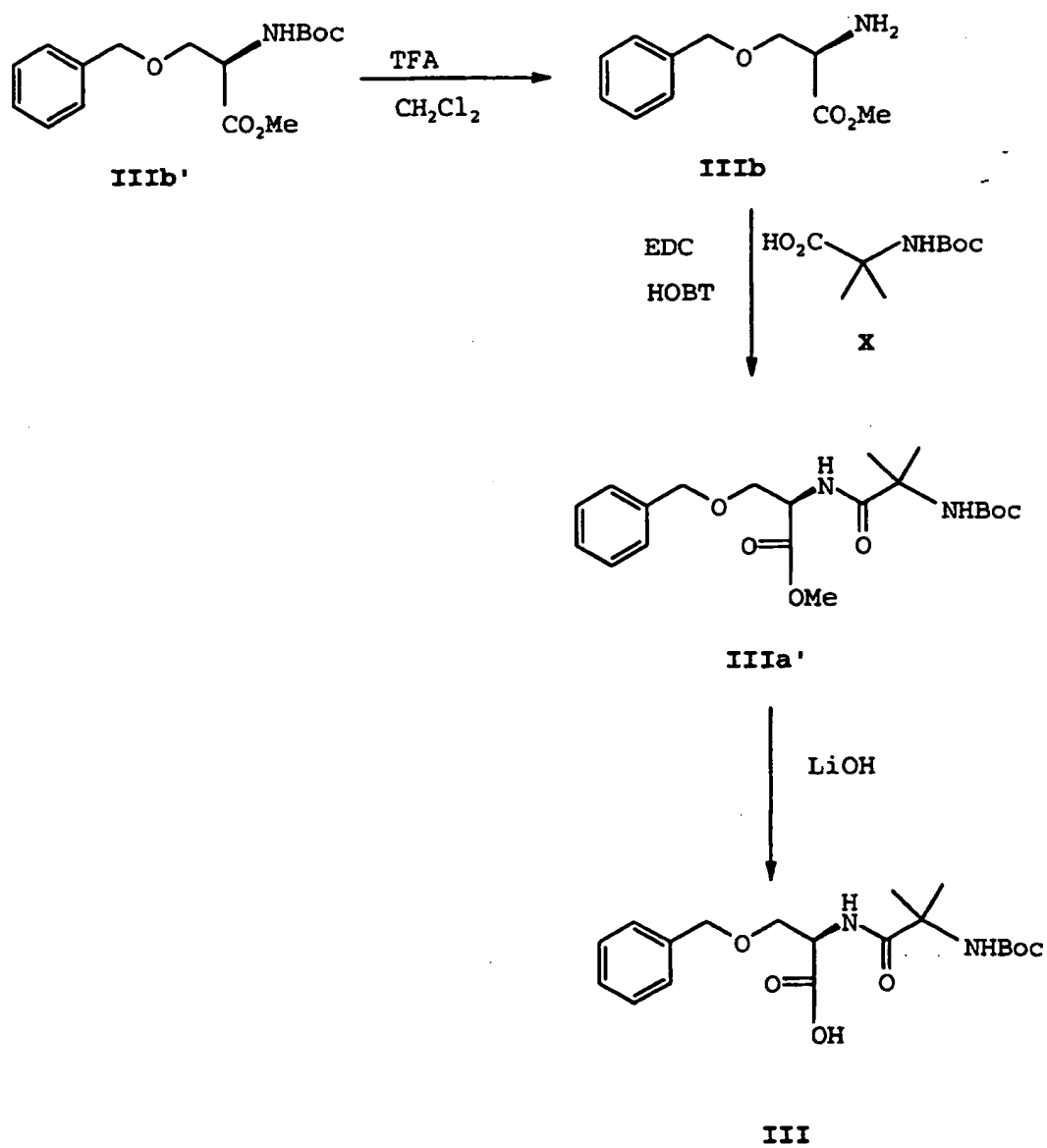
A compound of formula III is then coupled with a compound prepared from the reduction of I Ib' with hydrogen and a palladium catalyst employing a coupling reaction to

generate a compound of formula Ia. Again, typical reagents for this N-acylation are known in the art, and include DCC and HOBT, which is the preferred method of coupling employed in the practice of the present invention. A compound of formula Ia is then selectively deprotected at the carboxy group, coupled at this site with a compound of formula VI, and then further deprotected at the amino group to generate a compound of formula Ia. Suitable agents for these deprotection and coupling reactions are discussed, *infra*, and are known in the art. Compounds of formula Ia are encompassed by formula I, and are pharmaceutically active.

The preferred reaction temperature range employed in these reactions is between -40 and 150 °C, and the most preferred range is between 10 and 40 °C. These reactions may be conveniently carried out *in situ*, without isolation of the particular compound after its preparation.

Alternatively, compounds of formula IIa can be coupled with compounds of formula III to provide intermediates which can be deprotected to give compounds of formula Ia.

Representative reactions are provided below in Scheme II.

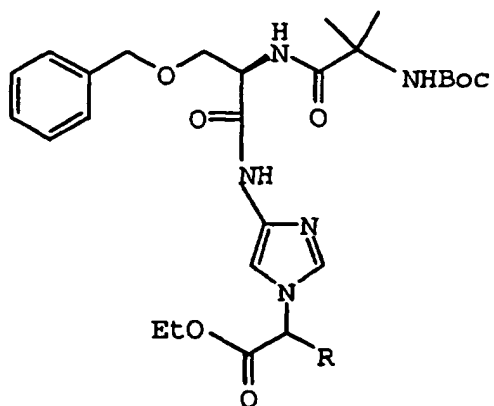
Scheme II

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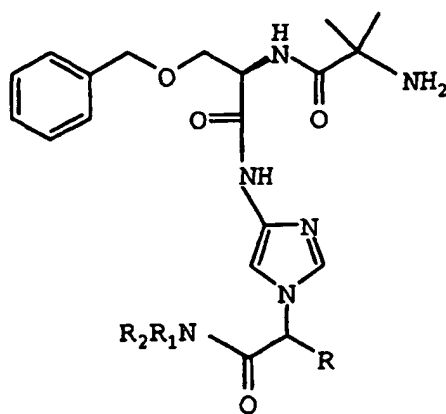
Schem II, continued

IIb'

DCC, HOBT

**Ia'**

1. LiOH
2. R₁R₂NH **VI**
3. TFA

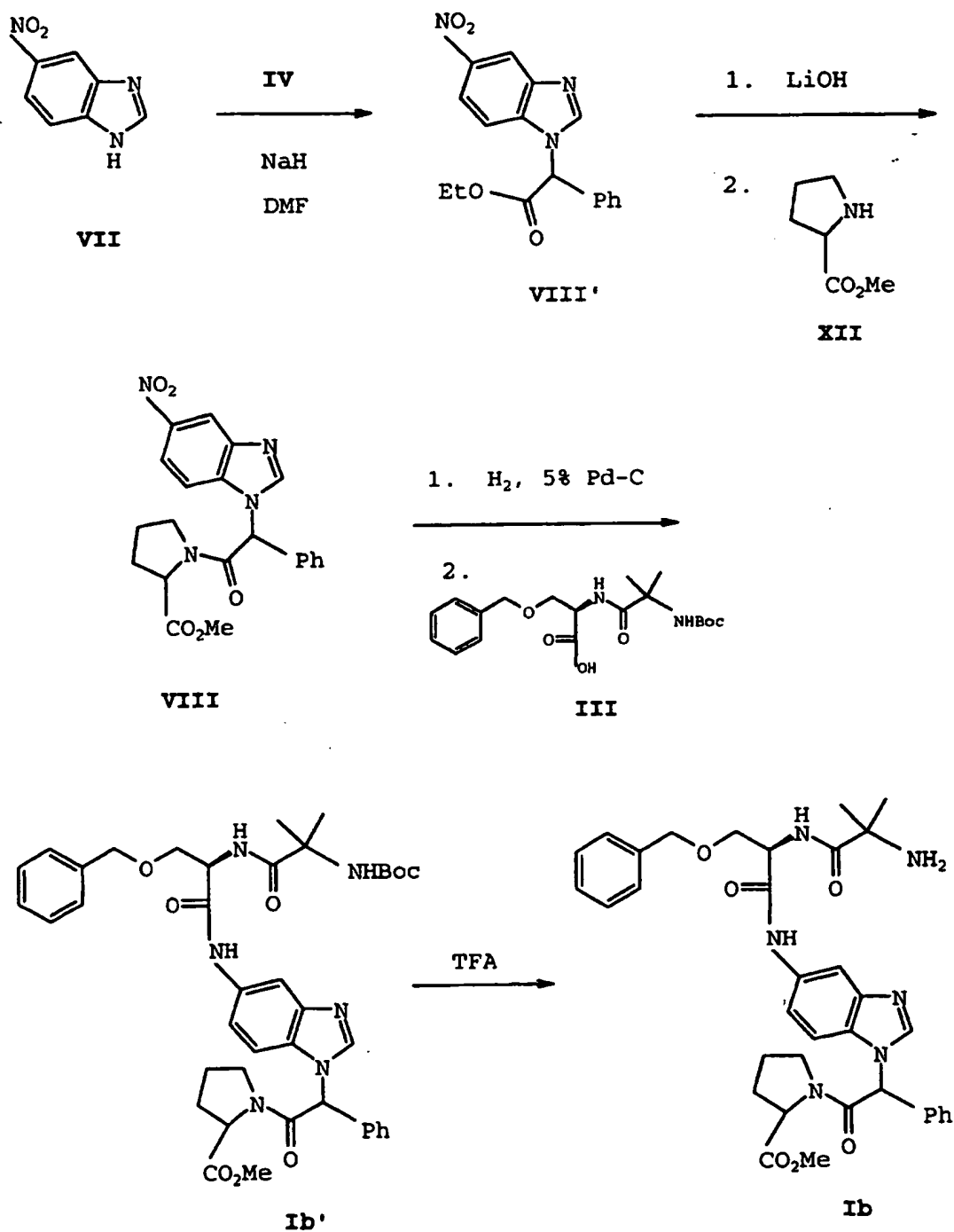
**Ia**

wherein R is E as previously defined, and R_2R_1N is R_6 as previously defined.

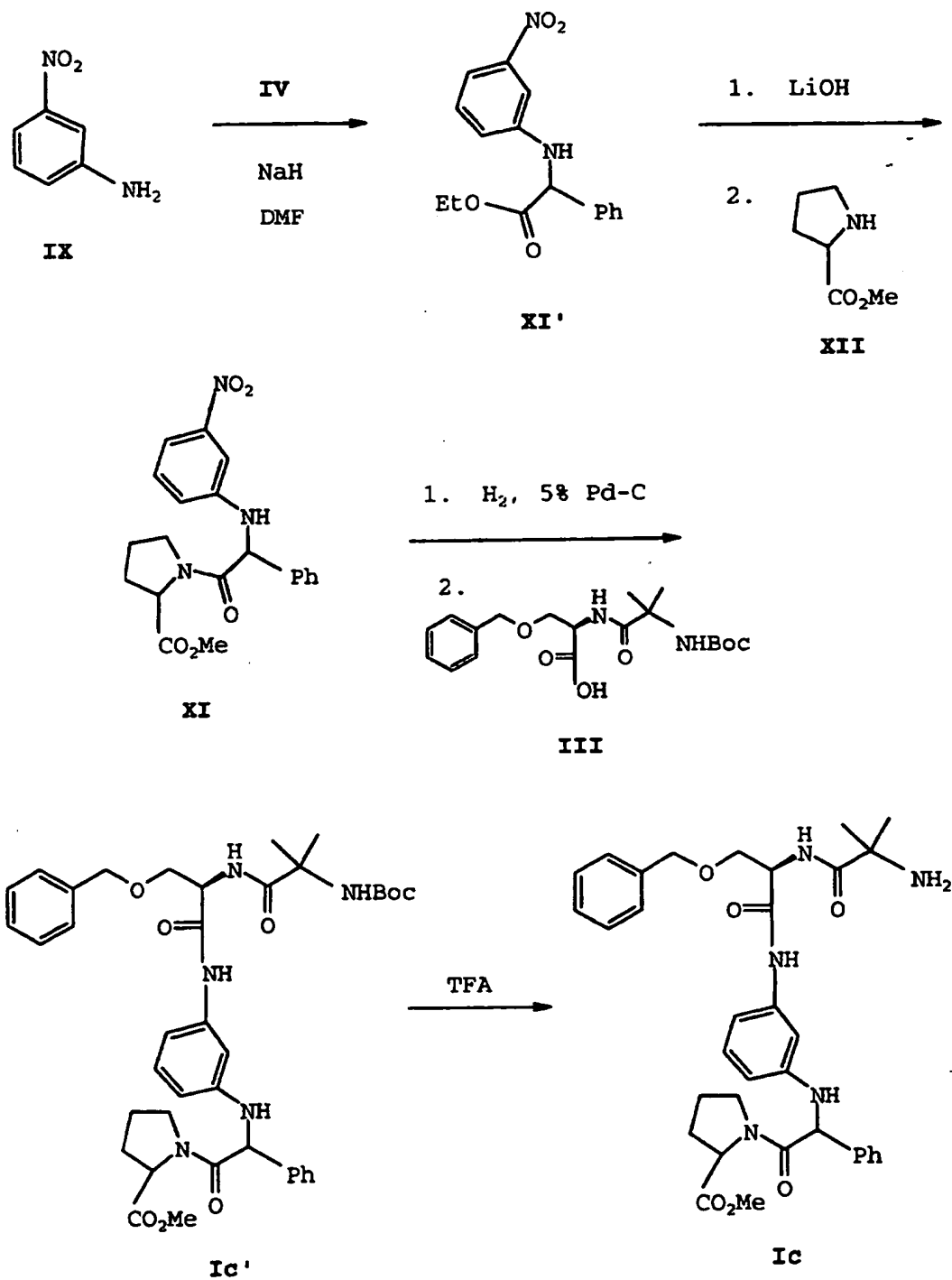
An alternative synthetic scheme is provided in Scheme III below. A compound of formula VII

- 5 (5-nitrobenzimidazole) is commercially available, or may be conveniently prepared using reactions known in the art. A compound of formula VII is coupled with a compound of formula IV in an alkylation reaction, using coupling agents as discussed, *infra*. A compound of formula VIII' is
10 produced in which the carboxy functional group is protected. This protecting group is then removed as previously discussed, typically using lithium hydroxide, followed by coupling with a compound of formula XII. The nitro group on the resulting compound of formula VIII is then reduced,
15 followed by coupling with a compound of formula III. The resulting compound of formula Ib' is then deprotected to provide a compound of formula Ib. Compounds of formula Ib are encompassed by formula I, and are pharmaceutically active. These reactions are provided below in Scheme III.

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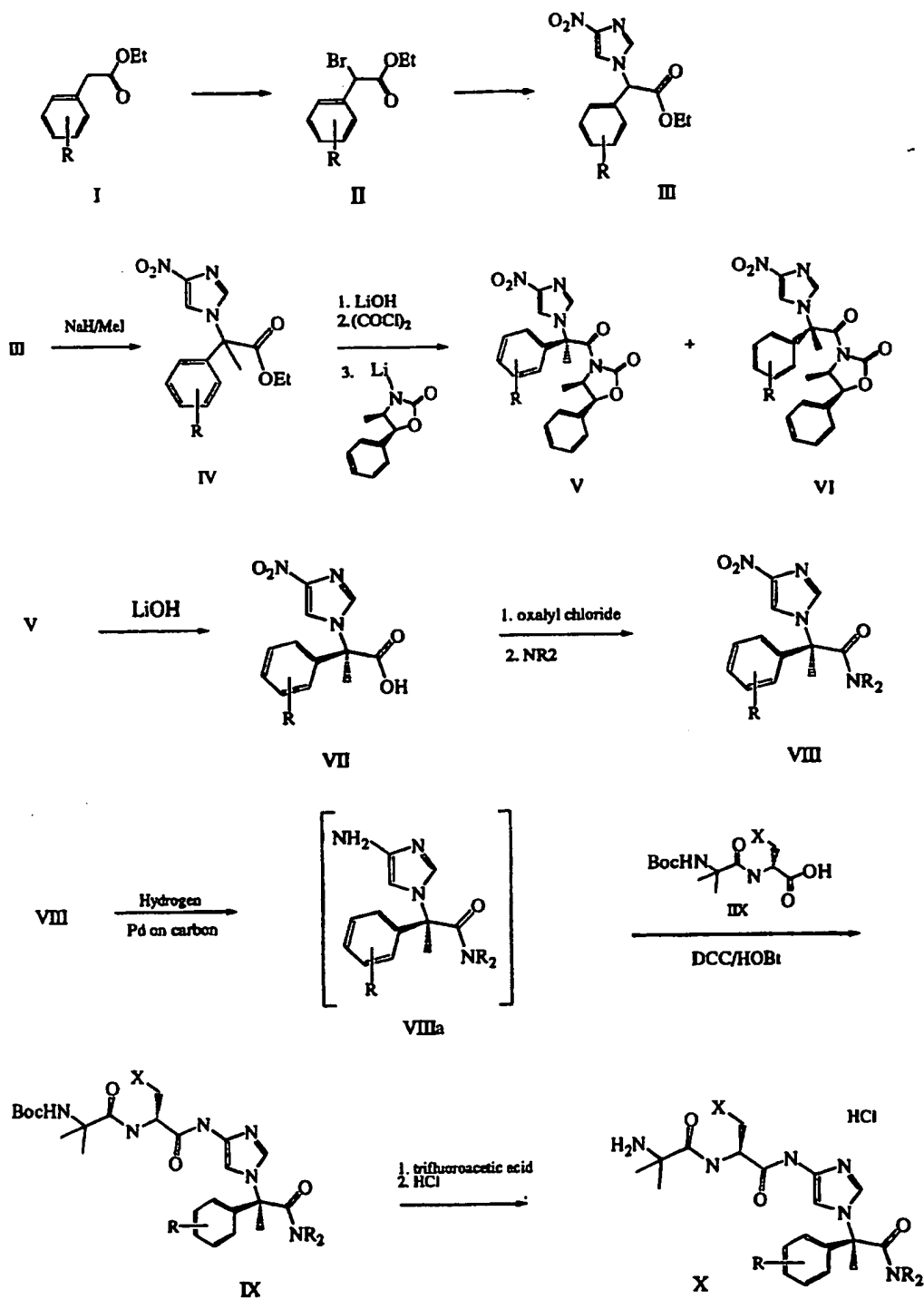
Scheme III

A still further representative synthesis of compounds of formula I is provided below in Scheme IV. Starting materials of formula IX (3-amino-nitrobenzene) are commercially available. Initially, a compound of formula IX
5 is coupled with a compound of formula IV by means discussed previously. The resulting compound of formula XI' is then deprotected, followed by coupling with a compound of formula XII to provide a compound of formula XI. A compound of formula XI is then reduced and further coupled in an N-
10 acylation reaction with a compound of formula III. The resulting compound of formula Ic' is then deprotected to result in a compound of formula Ic. Conditions for these reactions have been discussed previously. Compounds of formula Ic are encompassed by formula I, and are
15 pharmaceutically active.

Scheme IV

In addition to the Schemes described hereinabove, an enantiospecific protocol for the preparation of the compounds of formula I may be employed. Typically, a synthetic reaction design which maintains the chiral center present in the starting material in a desired orientation is chosen. The preferred reaction schemes are those that generally produce compounds in which greater than 95 percent of the product is the desired enantiomer. In Scheme V below, R-substituted phenyl is representative of the E substituents as provided in compounds of formula I above. Further, the -methylene-X moiety is representative of the A substituents in compounds of formula I above.

35

Scheme V

The following discussion is directed to the reactions provided in Scheme V. Specifically, the reactions of compounds of formula I, II, and III are as provided in the discussion of Scheme I hereinabove.

5 A compound of formula IV may be prepared by the alkylation of a compound of formula III by standard methods using a base, such as sodium hydride, followed by treatment with an electrophile, such as methyl iodide. Preferred
10 bases for this reaction include sodium-, lithium-, or potassium hexamethyldisilazide, lithium diisopropylamide, and sodium hydride. Preferred methylating agents include methyl halides or any methyl group with a suitable substituted leaving group such as tosylate, mesylate, and the like.

15 A compound of formula V may be prepared by hydrolysis of a compound of formula IV using standard saponification conditions known in the art. Suitable reagents for this transformation include sodium hydroxide or lithium
20 hydroxide. The resulting carboxylic acid may be converted into the acid chloride by standard methods using thionyl chloride or, preferably, oxalyl chloride. The acid chloride may then be reacted with the lithium salt of a chiral auxiliary, such as (4R, 5S)-(+)-4-methyl-5-phenyl-2-oxazolidinone, to provide compounds of formula V and VI,
25 which are readily separable by silica gel chromatography.

 A compound of formula VII may be prepared by the removal of the chiral auxiliary under basic conditions, such as lithium hydroxide. Other reagents known in the art for removing oxazolidinone-type chiral auxiliaries may be used
30 for this transformation. These include lithium hydroxide/hydroperoxide conditions, reduction/oxidation protocols, alkyl sulfur displacements, and transaminations.

 A compound of formula VIII may be prepared from a compound of formula VII by standard methods known in the

art. Formation of the acid chloride using oxalyl or thionyl chloride followed by reaction with a suitable substituted amine (NR_2) provide compounds of formula VIII.

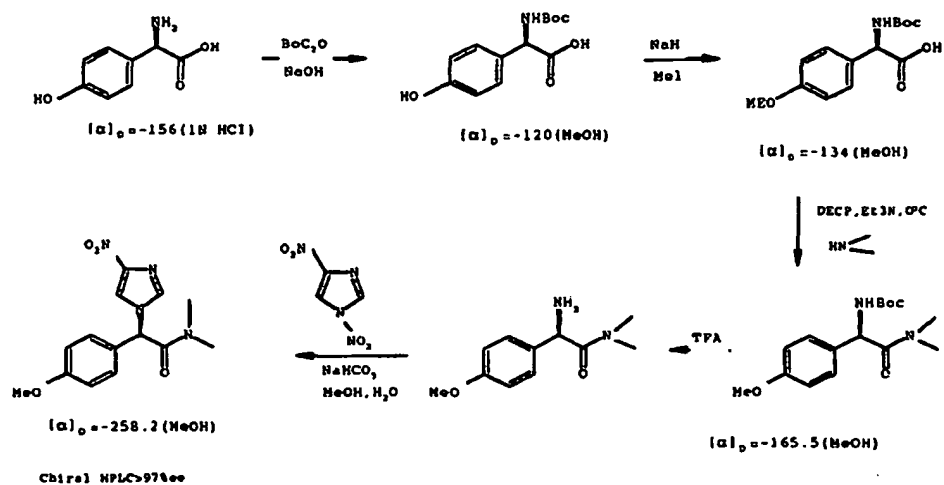
A compound of formula IX may be prepared by the
5 reduction of a compound of formula VIII using hydrogen with palladium on carbon. Other methods known in the art which may be employed for the reduction of the nitro group include the use of tin(II)chloride, iron in an acidic solution, ferrous sulfate and aqueous alkali, activated alumina, and
10 sodium sulfite. The resulting 4-amino imidazole compound of formula VIIa is then reacted directly with the appropriate dipeptide acid (a compound of formula IIX) under standard peptide coupling conditions involving formation of the active ester of the dipeptide followed by reaction with
15 amine VIIa. Conditions suitable for amide formation include DCC, EDC, with HOBt. A compound of formula IIX may be prepared from the methyl ester of unnatural D-amino acids such as D-benzyloxyserine, D-tryptophan, and D-2-amino-5-phenyl-pentanoic acid and the like which are known in the
20 art. Standard coupling protocols involving formation of the active ester of the amino acid using DCC/HOBt followed by reaction with N-Boc-aminoisobutyric acid provide dipeptide acids of formula IIX.

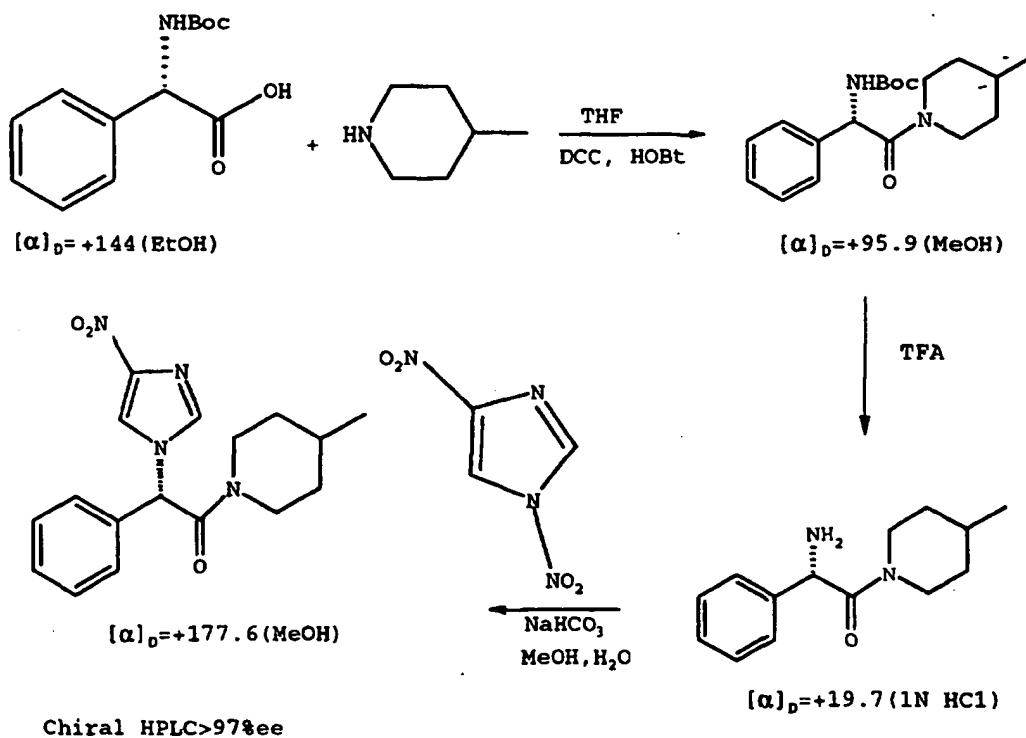
The Boc protecting group of a compound of formula IX
25 may be removed under standard acidic conditions such as hydrochloric acid in acetic acid or ethyl acetate, trifluoroacetic acid, tetramethyliodosilane, aluminum chloride, sulfuric acid in dioxane, and methanesulfonic acid.

30 An additional method of preparing diastereomeric compounds of formula I involves the use of a chromatographic column which employs a chiral phase. An example of such a preparation may be found in Examples Part 6 as provided hereinbelow.

Preferred for the practice of the present invention are those compounds of formula I wherein the indicated stereochemistry is (R,R) at the two chiral centers. An example of this preferred stereochemistry is provided by compounds of formula IA and IB as provided hereinabove.

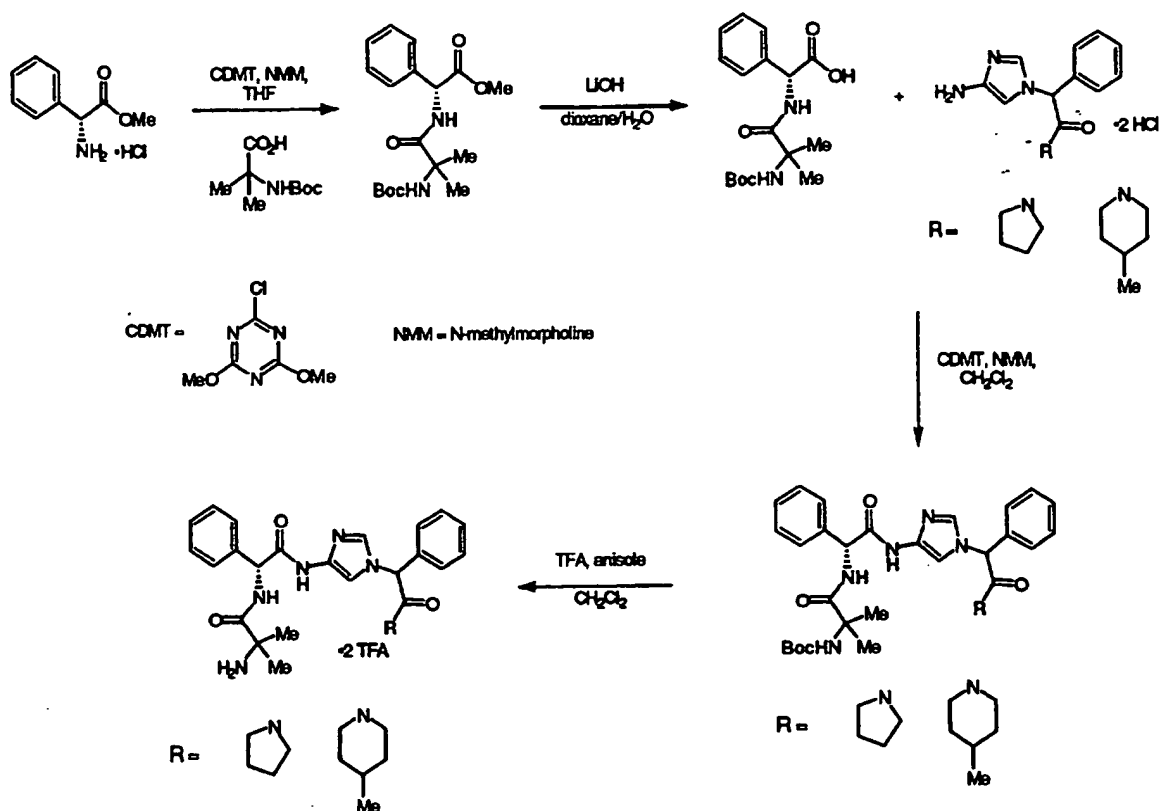
Two additional Schemes for providing chiral intermediates are provided hereinbelow as Schemes VA and VB. As described in Scheme VA, optically pure aryl glycine amino acids may be protected at the amino position by reaction with a suitable protecting group, such as Boc. Reaction of the Boc protected intermediate with a standard methylating agent, such as methyl iodide, may provide the corresponding phenolic methyl ether. The carboxamide may be prepared by coupling with an amine, such as dimethylamine, pyrrolidine, or 4-methyl piperidine, using standard coupling techniques. Preferred coupling agents for the invention are diethyl cyanophosphorane (DECP), triethylamine and the amine at 0°C. The Boc protecting group may be removed under standard acidic conditions, with trifluoroacetic acid being preferred. The desired 4-nitroimidazole compounds can be prepared by reaction of the free amine with 1, 4-dinitroimidazole to give optically pure compounds, as determined by chiral HPLC. Such chiral intermediates can be processed as described in Schemes I and II to provide diastereomerically pure products. For example, the chiral nitroimidazoles described in Scheme VA or VB may be reduced under standard conditions, such as hydrogenation with a palladium catalyst, to provide the corresponding chiral amino intermediate II. Such intermediates may be subsequently coupled with compounds of type III as previously described to provide a chiral intermediate which can be deprotected to give diastereomerically pure compounds of formula Ia.

Scheme VACHIRAL SYNTHESIS of D-Phenylglycine Imidazole Subunit

Scheme VBChiral Synthesis of L-Phenylglycine Imidazole

- 5 An additional approach and corresponding synthetic scheme for the preparation of compounds of the instant invention is provided below in Scheme VI:

41

Scheme VI

Pharmaceutically active compounds of formula I include at least compounds of formula IA, IB, Id, and Ia' as described herein.

5 Compounds of formula I may be conveniently screened for growth hormone secretagogue activity. A typical assay may employ pituitary cells established in culture, followed by a challenge with the various compounds of formula I, and the levels of growth hormone determined accordingly. Growth
10 hormone levels may be calculated using various radioimmunoassay techniques known to those of skill in the art. Screening of compounds for growth hormone secretagogue activity may conveniently be scaled up for high throughput screening.

15 The invention further encompasses methods employing the pharmaceutically acceptable salts of the compounds defined by formula I. Although generally neutral, a compound of this invention can possess a sufficiently acidic, a sufficiently basic, or both functional groups, and
20 accordingly react with any of a number of inorganic bases, and inorganic and organic acids, to form a pharmaceutically acceptable salt.

 The term "pharmaceutically acceptable salt" as used herein refers to salts of the compounds of formula I which
25 are substantially non-toxic to living organisms. Typical pharmaceutically acceptable salts include those salts prepared by reaction of the compounds of the present invention with a pharmaceutically acceptable mineral or organic acid or an inorganic base. Such salts are known as
30 acid addition and base addition salts.

 Acids commonly employed to form acid addition salts are inorganic acids such as hydrochloric acid, hydrobromic acid, hydroiodic acid, sulfuric acid, phosphoric acid, and the like, and organic acids such as *p*-toluenesulfonic,
35 methanesulfonic acid, oxalic acid,

p-bromophenylsulfonic acid, carbonic acid, succinic acid, citric acid, benzoic acid, acetic acid, and the like. Examples of such pharmaceutically acceptable salts are the sulfate, pyrosulfate, bisulfate, sulfite, bisulfite, 5 phosphate, monohydrogenphosphate, dihydrogenphosphate, metaphosphate, pyrophosphate, chloride, bromide, iodide, acetate, propionate, decanoate, caprylate, acrylate, formate, isobutyrate, caproate, heptanoate, propiolate, oxalate, malonate, succinate, suberate, sebacate, fumarate, 10 maleate, butyne-1,4-dioate, hexyne-1,6-dioate, benzoate, chlorobenzoate, methylbenzoate, dinitrobenzoate, hydroxybenzoate, methoxybenzoate, phthalate, sulfonate, xylenesulfonate, phenylacetate, phenylpropionate, phenylbutyrate, citrate, lactate, γ -hydroxybutyrate, 15 glycollate, tartrate, methanesulfonate, propanesulfonate, naphthalene-1-sulfonate, naphthalene-2-sulfonate, mandelate, mesylate, and the like. Preferred pharmaceutically acceptable acid addition salts are those formed with mineral acids such as hydrochloric acid and hydrobromic acid, and 20 those formed with organic acids such as maleic acid and methanesulfonic acid.

Salts of amine groups may also comprise quaternary ammonium salts in which the amino nitrogen carries a suitable organic group such as an alkyl, alkenyl, alkynyl, 25 or aralkyl moiety.

Base addition salts include those derived from inorganic bases, such as ammonium or alkali or alkaline earth metal hydroxides, carbonates, bicarbonates, and the like. Such bases useful in preparing the salts of this 30 invention thus include sodium hydroxide, potassium hydroxide, ammonium hydroxide, potassium carbonate, sodium carbonate, sodium bicarbonate, potassium bicarbonate, calcium hydroxide, calcium carbonate, and the like. The potassium and sodium salt forms are particularly preferred.

35 It should be recognized that the particular counterion forming a part of any salt of this invention is not of a

critical nature, so long as the salt as a whole is pharmacologically acceptable and as long as the counterion does not contribute undesired qualities to the salt as a whole.

5 This invention further encompasses methods employing pharmaceutically acceptable solvates of the compounds of Formula I. Many of the formula I compounds can combine with solvents such as water, methanol, ethanol and acetonitrile to form pharmaceutically acceptable solvates such as the
10 corresponding hydrate, methanolate, ethanolate and acetoneitrilate.

 This invention also encompasses methods employing the pharmaceutically acceptable prodrugs of the compounds of formula I. A prodrug is a drug which has been chemically
15 modified and may be biologically inactive at its site of action, but which may be degraded or modified by one or more enzymatic or other in vivo processes to the parent bioactive form. This prodrug should have a different pharmacokinetic profile than the parent, enabling easier absorption across
20 the mucosal epithelium, better salt formation or solubility, or improved systemic stability (an increase in plasma half-life, for example).

 Typically, such chemical modifications include:

25 1) ester or amide derivatives which may be cleaved by esterases or lipases;

 2) peptides which may be recognized by specific or nonspecific proteases; or

30 3) derivatives that accumulate at a site of action through membrane selection of a prodrug form or a modified prodrug form; or any combination of 1 to 3, *supra*.

Conventional procedures for the selection and preparation of suitable prodrug derivatives are described, for example, in H. Bundgaard, *Design of Prodrugs*, (1985).

35 Suitable dosing ranges of compounds of formula I include 0.01 µg/kg/day to 60 mg/kg/day. Representative

pharmaceutical formulations containing compounds of formula I are provided below.

Pharmaceutical formulations containing a growth hormone secretagogue as described herein may also include an effective amount of agents having therapeutic activity as α -adrenergic antagonists, angiotensin II antagonists, angiotensin-converting enzyme (ACE) inhibitors, β -adrenergic antagonists, antihypertensives, calcium channel blockers, diuretics, potassium channel opening vasodilators, renin inhibitors, and serotonin antagonists.

In addition, growth hormone secretagogues may be administered along with cardiac stimulants such as dobutamine and xamoterol and phosphodiesterase inhibitors including amrinone and milrinone.

Optionally, the active ingredient of the pharmaceutical formulations can include an anabolic agent in addition to at least one growth hormone secretagogue or another composition which exhibits another activity, for example an antibiotic growth promoting agent, or a corticosteroid employed to minimize the catabolic side effects, or another compound which enhances efficacy and minimizes side effects. Growth promoting and anabolic agents include TRH, diethylstilbesterol, estrogens, β -antagonists, theophylline, anabolic steroids, enkephalins, E series prostaglandins, retinoic acid, zeranol, and sulbenox.

The different forms of these additional therapeutic agents available as well as the various utilities associated with same and the applicable dosing regimens are well known to those of skill in the art. The method of administration of each additional therapeutic agent is consistent with that known in the art.

Also included are compounds of formula I employed in the manufacture of a medicament for use in treating or preventing congestive heart failure.

As used herein, the term "effective amount" means an amount of compound of the instant invention which is capable

of inhibiting, alleviating, ameliorating, treating, or preventing further symptoms in mammals, including humans, suffering from congestive heart failure.

By "pharmaceutically acceptable formulation" it is meant that the carrier, diluent, excipients and salt must be compatible with the active ingredient (a compound of formula I) of the formulation, and not be deleterious to the recipient thereof. Pharmaceutical formulations can be prepared by procedures known in the art. For example, the compounds of this invention can be formulated with common excipients, diluents, or carriers, and formed into tablets, capsules, and the like. Examples of excipients, diluents, and carriers that are suitable for such formulations include the following: fillers and extenders such as starch, sugars, mannitol, and silicic derivatives; binding agents such as carboxymethyl cellulose and other cellulose derivatives, alginates, gelatin, and polyvinyl pyrrolidone; moisturizing agents such as glycerol; disintegrating agents such as agar agar, calcium carbonate, and sodium bicarbonate; agents for retarding dissolution such as paraffin; resorption accelerators such as quaternary ammonium compounds; surface active agents such as cetyl alcohol, glycerol monostearate; adsorptive carriers such as kaolin and bentonite; and lubricants such as talc, calcium and magnesium stearate and solid polyethylene glycols. Final pharmaceutical forms may be: pills, tablets, powders, lozenges, syrups, aerosols, saches, cachets, elixirs, suspensions, emulsions, ointments, suppositories, sterile injectable solutions, or sterile packaged powders, and the like, depending on the type of excipient used.

Additionally, the compounds of this invention are well suited to formulation as sustained release dosage forms. The formulations can also be so constituted that they release the active ingredient only or preferably in a particular part of the intestinal tract, possibly over a period of time. Such formulations would involve coatings,

envelopes, or protective matrices which may be made from polymeric substances or waxes.

The particular dosage of a compound required to treat, inhibit, or prevent the symptoms and/or disease of
5 congestive heart failure in a mammal, including humans, according to this invention will depend upon the particular disease, symptoms, and severity. Dosage, routes of administration, and frequency of dosing is best decided by the attending physician. Generally, accepted and effective
10 doses will be from 15mg to 1000mg, and more typically from 15mg to 80mg. Such dosages will be administered to a patient in need of treatment from one to three times each day or as often as needed for efficacy.

The formulations which follow are given for purposes of illustration and are not intended to be limiting in any way. The total active ingredients in such formulations comprises from 0.1% to 99.9% by weight of the formulation. The term

5 "active ingredient" means a growth hormone secretagogue, including GRP-2 or a compound of formula I.

Formulation 1

Hard gelatin capsules containing the following ingredients are prepared:

5			Quantity
	<u>Ingredient</u>		<u>(mg/capsule)</u>
	Active Ingredient		30.0
10	Starch		305.0
	Magnesium stearate		5.0

The above ingredients are mixed and filled into hard
15 gelatin capsules in 340 mg quantities.

Formulation 2

A tablet formula is prepared using the ingredients below:

5		Quantity
	<u>Ingredient</u>	<u>(mg/tablet)</u>
	Active Ingredient	25.0
10	Cellulose, microcrystalline	200.0
	Colloidal silicon dioxide	10.0
	Stearic acid	5.0

15

The components are blended and compressed to form tablets, each weighing 240 mg.

Formulation 3

A dry powder inhaler formulation is prepared containing
5 the following components:

<u>Ingredient</u>	<u>Weight %</u>
Active Ingredient	5
10 Lactose	95

The active mixture is mixed with the lactose and the
mixture is added to a dry powder inhaling appliance.

Formulation 4

- 5 Tablets, each containing 30 mg of active ingredient,
are prepared as follows:

	<u>Ingredient</u>	<u>Quantity</u> <u>(mg/tablet)</u>
10	Active Ingredient	30.0 mg
	Starch	45.0 mg
	Microcrystalline cellulose	35.0 mg
15	Polyvinylpyrrolidone (as 10% solution in water)	4.0 mg
	Sodium carboxymethyl starch	4.5 mg
20	Magnesium stearate	0.5 mg
	Talc	<u>1.0 mg</u>
25	Total	120 mg

- 30 The active ingredient, starch and cellulose are passed
through a No. 20 mesh U.S. sieve and mixed thoroughly. The
solution of polyvinylpyrrolidone is mixed with the resultant
powders, which are then passed through a 16 mesh U.S. sieve.
The granules so produced are dried at 50-60°C and passed
through a 16 mesh U.S. sieve. The sodium carboxymethyl
starch, magnesium stearate, and talc, previously passed
through a No. 30 mesh U.S. sieve, are then added to the

granules which, after mixing, are compressed on a tablet machine to yield tablets each weighing 120 mg.

Formulation 5

5

Capsules, each containing 40 mg of medicament are made as follows:

	<u>Ingredient</u>	Quantity <u>(mg/capsule)</u>
10	Active Ingredient	40.0 mg
	Starch	109.0 mg
15	Magnesium stearate	<u>1.0 mg</u>
	Total	150.0 mg

20 The active ingredient, cellulose, starch, and magnesium stearate are blended, passed through a No. 20 mesh U.S. sieve, and filled into hard gelatin capsules in 150 mg quantities.

Formulation 6

- 5 Suppositories, each containing 25 mg of active
ingredient are made as follows:

	<u>Ingredient</u>	<u>Amount</u>
	Active Ingredient	25 mg
10	Saturated fatty acid glycerides to	2,000 mg

- 15 The active ingredient is passed through a No. 60 mesh
U.S. sieve and suspended in the saturated fatty acid
glycerides previously melted using the minimum heat
necessary. The mixture is then poured into a suppository
mold of nominal 2.0 g capacity and allowed to cool.

Formulation 7

Suspensions, each containing 50 mg of medicament per 5.0 ml dose are made as follows:

5

<u>Ingredient</u>	<u>Amount</u>
Active Ingredient	50.0 mg
Xanthan gum	4.0 mg
Sodium carboxymethyl cellulose (11%)	
Microcrystalline cellulose (89%)	50.0 mg
Sucrose	1.75 g
Sodium benzoate	10.0 mg
Flavor and Color	q.v.
Purified water to	5.0 ml

20

The medicament, sucrose and xanthan gum are blended, passed through a No. 10 mesh U.S. sieve, and then mixed with a previously made solution of the microcrystalline cellulose and sodium carboxymethyl cellulose in water. The sodium benzoate, flavor, and color are diluted with some of the water and added with stirring. Sufficient water is then added to produce the required volume.

25

Formulation 8

Capsules, each containing 15 mg of medicament, are made as follows:

5

<u>Ingredient</u>	<u>Quantity</u> <u>(mg/capsule)</u>
Active Ingredient	15.0 mg
Starch	407.0 mg
Magnesium stearate	<u>3.0 mg</u>
Total	425.0 mg

15

The active ingredient, cellulose, starch, and magnesium stearate are blended, passed through a No. 20 mesh U.S. sieve, and filled into hard gelatin capsules in 425 mg quantities.

20

Formulation 9

An intravenous formulation may be prepared as follows:

25

<u>Ingredient</u>	<u>Quantity</u>
Active Ingredient	250.0 mg
Isotonic saline	1000 ml

Formulation 10

A topical formulation may be prepared as follows:

5

<u>Ingredient</u>	<u>Quantity</u>
Active Ingredient	1-10 g
Emulsifying Wax	30 g
Liquid Paraffin	20 g
White Soft Paraffin	to 100 g

10

15

The white soft paraffin is heated until molten. The liquid paraffin and emulsifying wax are incorporated and stirred until dissolved. The active ingredient is added and stirring is continued until dispersed. The mixture is then cooled until solid.

20

Formulation 11

Sublingual or buccal tablets, each containing 10 mg of active ingredient, may be prepared as follows:

5		Quantity
	<u>Ingredient</u>	<u>Per Tablet</u>
	Active Ingredient	10.0 mg
10	Glycerol	210.5 mg
	Water	143.0 mg
	Sodium Citrate	4.5 mg
15	Polyvinyl Alcohol	26.5 mg
	Polyvinylpyrrolidone	<u>15.5 mg</u>
20	Total	410.0 mg

The glycerol, water, sodium citrate, polyvinyl alcohol, and polyvinylpyrrolidone are admixed together by continuous stirring and maintaining the temperature at about 90°C.

25 When the polymers have gone into solution, the solution is cooled to about 50-55°C and the medicament is slowly admixed. The homogenous mixture is poured into forms made of an inert material to produce a drug-containing diffusion matrix having a thickness of about 2-4 mm. This diffusion
30 matrix is then cut to form individual tablets having the appropriate size.

Another formulation employed in the methods of the present invention employs transdermal delivery devices or patches. Such transdermal patches may be used to provide

continuous or discontinuous infusion of the compounds of the present invention in controlled amounts. The construction and use of transdermal patches for the delivery of pharmaceutical agents is well known in the art. See, for example, U.S. Patent 5,023,252, the disclosure of which is
5 herein incorporated by reference. Such patches may be constructed for continuous, pulsatile, or on demand delivery of pharmaceutical agents.

Frequently, it will be desirable or necessary to
10 introduce the pharmaceutical composition to the brain, either directly or indirectly. Direct techniques usually involve placement of a drug delivery catheter into the host's ventricular system to bypass the blood-brain barrier. One such implantable delivery system, used for the transport
15 of biological factors to specific anatomical regions of the body, is described in U.S. Patent 5,011,472, the disclosure of which is herein incorporated by reference.

Indirect techniques, which are generally preferred, usually involve formulating the compositions to provide for
20 drug latentiation by the conversion of hydrophilic drugs into lipid-soluble drugs or prodrugs. Latentiation is generally achieved through blocking of the hydroxy, carbonyl, sulfate, and primary amine groups present on the drug to render the drug more lipid soluble and amenable to
25 transportation across the blood-brain barrier.

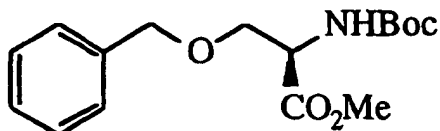
Alternatively, the delivery of hydrophilic drugs may be enhanced by intra-arterial infusion of hypertonic solutions which can transiently open the blood-brain barrier.

30 The following Examples are provided to better elucidate the practice of the present invention and should not be interpreted in any way as to limit the scope of same. Those skilled in the art will recognize that various modifications may be made while not departing from the spirit and scope of

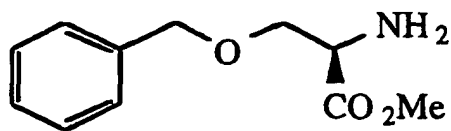
the invention. All publications and patent applications mentioned in the specification are indicative of the level of those skilled in the art to which this invention pertains.

EXAMPLES PART 1Preparation 1

5



To a solution of boc-(OBz)-D-Ser-OH (25.0 g, 84.7 mmol) stirring in anhydrous N,N-dimethylformamide (500 mL) at room
10 temperature was added sodium bicarbonate (14.2 g, 169 mmol) followed by methyl iodide (26.4 mL, 424 mmol). After 18 h, the reaction mixture was concentrated to approximately 100 mL. Ethyl acetate was added and the mixture washed with aqueous sodium bicarbonate and brine. The organic extract
15 was dried and concentrated to give the desired compound (25 g, 96%) as a light yellow oil: ^1H NMR (300 MHz, CDCl_3) δ 1.45 (s, 9H), 3.70 (m, 1H), 3.75 (s, 3H), 3.85 (m, 1H), 4.50 (m, 3H), 7.30 (m, 5H); MS (FD) m/e 310; Anal. calc'd for $\text{C}_{16}\text{H}_{23}\text{NO}_5$: C, 62.12; H, 7.49; N, 4.53. Found: C, 62.31; H,
20 7.49; N, 4.43.

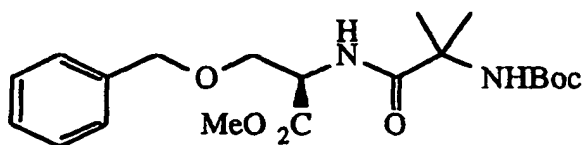
Preparation 2

25

To a solution of a compound of Preparation 1 (5.0 g, 16 mmol) stirring in dichloromethane (25 mL) and anisole (1 mL) at 0 °C was added trifluoroacetic acid. After 4 h at room

temperature, saturated sodium bicarbonate solution was added and the mixture extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, and concentrated. The crude product was used in the next step without further purification.

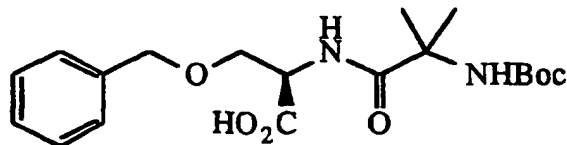
Preparation 3



10

To a solution of a compound of Preparation 2 (65.4 mmol), boc- α -aminoisobutyric acid (13.2 g, 65.4 mmol), 1-hydroxybenzotriazole (8.8 g, 65.4 mmol), and N,N-diisopropylethylamine (22.8 mL, 130.7 mmol) stirring in dichloromethane (500 mL) at 0 °C was added 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (12.3 g, 71.9 mmol). After 18 h, ethyl acetate and saturated ammonium chloride were added and the mixture extracted with ammonium chloride, sodium bicarbonate, and brine. The organic extracts were dried over sodium sulfate and concentrated. Purification by silica gel chromatography (25% ethyl acetate/hexanes) yielded the desired compound (21.6 g, 83%) as a white solid: ^1H NMR (300 MHz, CDCl_3) δ 1.39 (s, 9H), 1.48 (s, 6H), 3.62 (dd, $J = 3.4, 9.1$ Hz, 1H), 3.70 (s, 3H), 3.85 (dd, $J = 3.4, 9.1$ Hz, 1H), 4.48 (dd, $J = 12.5, 22.7$ Hz, 2H), 4.75 (m, 1H), 4.92 (s, 1H), 7.11 (d, $J = 8.6$ Hz, 1H), 7.35 (m, 5H); MS (FD) m/e 395; Anal. calc'd for $\text{C}_{20}\text{H}_{30}\text{N}_2\text{O}_6$: C, 60.90; H, 7.67; N, 7.10. Found: C, 61.02; H, 7.78; N, 7.10.

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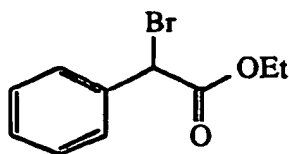
Preparation 4

5 To a solution of a compound of Preparation 3 (5.30 g, 13.4) stirring in dioxane (100 mL)/water (50 mL) at room temperature was added lithium hydroxide (2.80 g, 67.3 mmol). After 18 h, water was added and the solution concentrated. The resulting mixture was extracted with diethyl ether.

10 Sodium chloride was added to the aqueous layer and the pH adjusted to 3.5 with 1 N HCl. The resulting mixture was extracted with ethyl acetate and the combined organic extracts dried over sodium sulfate then concentrated to yield the title compound (4.40 g, 86%) as a white foam: ¹H

15 NMR (300 MHz, CDCl₃) δ 1.39 (s, 9H), 1.45 (s, 3H), 1.47 (s, 3H), 3.68 (m, 1H), 3.95 (m, 1H), 4.54 (s, 2H), 4.70 (m, 1H), 5.51 (bs, 1H), 7.18 (d, J = 9.1 Hz, 1H), 7.25 (m, 5H), 9.90 (bs, 1H); MS (FD) m/e 381; Anal. calc'd for C₁₉H₂₈N₂O₆: C, 59.99; H, 7.42; N, 7.36. Found: C, 59.74; H, 7.26; N, 7.30.

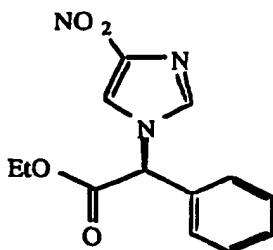
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Preparation 5

25 To a solution of α-bromophenylacetic acid (100 g, 466 mmol) stirring in absolute ethanol (500 mL) at room temperature was added p-toluenesulfonic acid monohydrate (10 g, 53 mmol). This solution was heated to reflux and, after

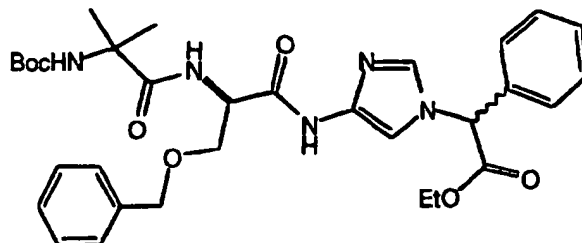
8 h, concentrated to dryness. The resulting residue was dissolved in ethyl acetate, washed with saturated aqueous sodium bicarbonate, brine, dried over sodium sulfate, filtered, and concentrated to yield 77 g (68 %) of the
5 desired product as an orange oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 241.9, 243.9.

Preparation 6

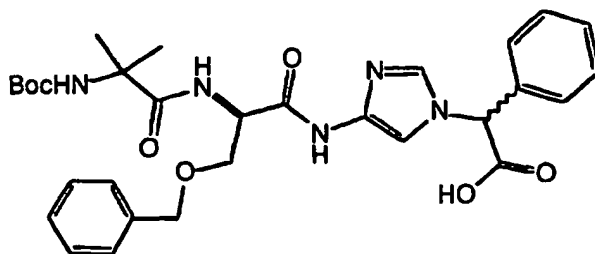


10

To a slurry of sodium hydride (13.6 g of a 60% dispersion in mineral oil, 341 mmol) stirring in N,N-dimethylformamide (240 mL) was carefully added 4-
15 nitroimidazole (38.6 g, 341 mmol) such that the temperature during the addition was maintained below 40°C. This resulting slurry was stirred for 1 h and then cooled to 5°C. To this mixture was slowly added BX8-MEZ-148 (76 g, 310 mmol) at a rate such that the reaction temperature was
20 maintained below 20°C. After 4 h, the reaction was concentrated and subsequently extracted with ethyl acetate. The combined organic extracts were filtered, washed with water, brine, dried over sodium sulfate, filtered and concentrated. The resulting residue was purified by silica
25 gel chromatography (methanol/chloroform gradient) to yield the 60.1 g (70%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 275 (M⁺); Anal. Calc'd. for: C, 56.73; H, 4.73; N, 15.27. Found: C, 56.48; H, 4.78; N, 15.08.

Preparation 7

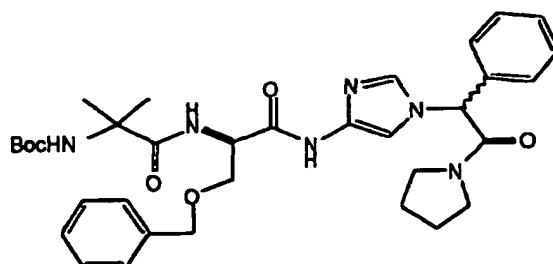
5 To a suspension of 5% Pd/C (0.85 g) and a compound of Preparation 6 (2.13 g, 7.21 mmol) stirring in dioxane (50 mL) at room temperature was added hydrogen (g) (35 psi) on a Parr apparatus. After 4 h, the mixture was purged with nitrogen, celite added, and the solution filtered through a
10 pad of celite. To the resulting filtrate, under nitrogen atmosphere, was added a compound of Preparation 4 (2.74 g, 7.21 mmol), 1-hydroxybenzotriazole (0.97 g, 7.21 mmol), N,N-diisopropylethylamine (2.5 mL, 14.4 mmol), and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.36 g, 7.93
15 mmol). After 18 hours, ethyl acetate was added and the mixture washed with saturated aqueous ammonium chloride, saturated aqueous sodium bicarbonate, and brine. The organic extract was dried over sodium sulfate and concentrated. Purification by silica gel chromatography (5%
20 methanol/dichloromethane) yielded the title compound (1.25 g, 29 %) as a yellow foam: ^1H NMR (300 MHz, CDCl_3) δ 1.30 (t, J = 6.9 Hz, 3H), 1.40 (s, 9H), 1.42 (s, 3H), 1.51 (s, 3H), 3.60 (dd, J = 5.1, 9.7 Hz, 1H), 4.05 (m, 1H), 4.28 (m, 2H), 4.54 (dd, J = 14.08, 26.3 Hz, 2H), 4.62 (m, 1H), 5.08
25 (bs, 1H), 5.82 (s, 1H), 7.12 (d, J = 11.5 Hz, 1H), 7.35 (m, 12H), 9.75 (bs, 1H); MS (FD) m/e 607; Anal. calc'd for $\text{C}_{32}\text{H}_{41}\text{N}_5\text{O}_7$: C, 63.29; H, 6.80; N, 11.52. Found: C, 63.07; H, 6.81; N, 11.74.

Preparation 8

5 To a solution of a compound of Preparation 7 (5.3 g, 8.75) stirring in dioxane (50 mL)/water (25 mL) at room temperature was added lithium hydroxide (0.73 g, 17.50 mmol). After 20 min, water was added and the reaction concentrated to approximately 30 mL. The resulting mixture
 10 was extracted with diethyl ether and the aqueous layer saturated with sodium chloride then adjusted to pH 3.5 with 1 N HCl. The mixture was extracted with ethyl acetate and the combined organic extracts dried over sodium sulfate and concentrated to yield the title compound (4.90 g, 97%) as a
 15 light orange foam: ^1H NMR (300 MHz, CDCl_3) δ ; MS (FD) m/e ; Anal. calc'd for : C, ; H, ; N, . Found: C, ; H, ; N, .

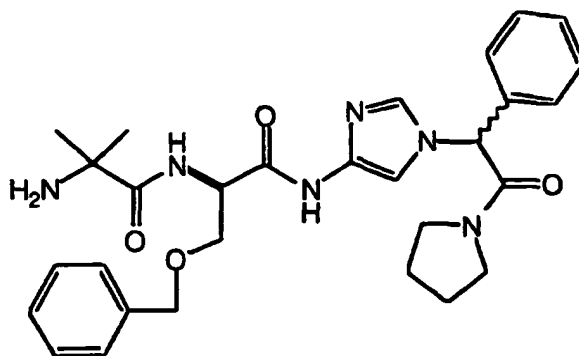
Preparation 9

20



To a solution of a compound of Preparation 8 (2.09 g, 3.61 mmol), pyrrolidine (0.30 mL, 3.61 mmol), and 1-hydroxybenzotriazole (0.54 g, 3.97 mmol) stirring in anhydrous DMF (50 mL) at 0 °C was added 1,3-dicyclohexyl carbodiimide (0.82 g, 3.97 mmol). After 18 hours at room temperature, the reaction was concentrated, dissolved in dichloromethane, filtered, and concentrated. Purification by silica gel chromatography (5% methanol/dichloromethane) yielded the title compound (1.74 g, 76%) as a light orange solid: ¹H NMR (300 MHz, CDCl₃) δ 1.41 (s, 9H), 1.43 (s, 3H), 1.52 (s, 3H), 2.88 (m, 4H), 3.42 (m, 1H), 3.50 (m, 4H), 4.08 (m, 1H), 4.55 (dd, J = 14.9; 27.4 Hz, 2H), 4.70 (m, 1H), 4.96 (d, J = 4.0 Hz, 1H), 5.86 (s, 1H), 7.15 (d, J = 6.9 Hz, 1H), 7.35 (m, 12H), 9.28 (bs, 1H); MS (FD) m/e 632; Anal. calc'd for C₃₄H₄₄N₆O₆: C, 64.54; H, 7.01; N, 13.28. Found: C, 63.48; H, 6.95; N, 12.19.

Example 1



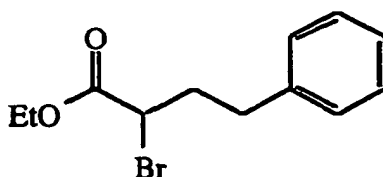
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To a solution of a compound of Preparation 9 (1.00 g, 1.58 mmol) and anisole (0.3 mL) stirring in anhydrous dichloromethane (12 mL) at 0 °C was added trifluoroacetic acid (3 mL) and the reaction mixture warmed to room temperature. After 4 h, the dichloromethane was removed in

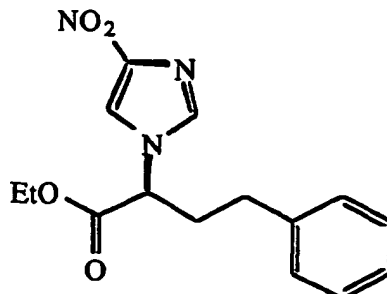
vacuo and excess diethyl ether added. After 20 min, the reaction mixture was filtered to yield the title compound (1.02 g, 85%) as a white solid: ^1H NMR (300 MHz, CDCl_3) δ 1.60 (s, 6H), 1.90 (m, 4H), 3.08 (m, 1H), 3.58 (m, 3H), 3.88 (m, 2H), 4.52 (m, 2H), 4.72 (m, 1H), 6.10 (m, 2H), 7.25 (m, 6H), 7.46 (m, 5H), 7.70 (m, 1H), 8.00 (m, 1H), 8.40 (m, 1H), 11.15 (m, 1H); MS (FD) m/e 532 (M-2TFA); Anal. calc'd for $\text{C}_{33}\text{H}_{38}\text{F}_6\text{N}_6\text{O}_8$: C, 52.10; H, 5.03; N, 11.05. Found: C, 51.54; H, 5.25; N, 11.21.

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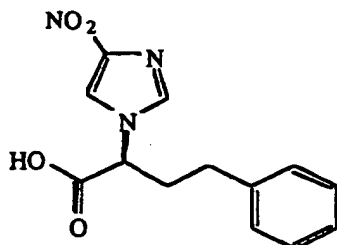
Preparation 10



15 To a slurry of d,l- α -amino-4-phenylbutyric acid (20.0 g, 111 mmol) stirring in 3N sulfuric acid (200 mL) at 0°C was added finely ground potassium bromide (48 g, 403 mmol). This slurry was cooled to -10°C, then a solution of sodium nitrite (11.0 g, 160 mmol in water (75 mL)) was added
20 dropwise. The resulting solution was stirred for 4 h while slowly warming to ambient temperature. The resulting precipitate was filtered to give 20.0 g of a yellow solid. To a solution of the yellow solid (18.8 g, 80 mmol) in absolute ethanol (400 mL) was added p-toluenesulfonic acid
25 monohydrate (4.6 g, 24 mmol). This solution was refluxed for 4 h, filtered and concentrated. The resulting residue was purified by silica gel chromatography (ethyl acetate/hexanes gradient) to give 7.2 g (24%) of the desired product as a clear oil. ^1H -NMR is consistent with structure;
30 MS (FD) 269, 27

Preparation 11

5 To a slurry of sodium hydride (1.0 g of a 60% dispersion in mineral oil, 24 mmol) stirring in N,N-dimethylformamide (200 mL) at ambient temperature was carefully added a solution of 4-nitroimidazole (5.7 g, 20 mmol). This mixture was cooled to 0 °C and a solution of a
10 compound of Preparation 10 (15.2 g, 60 mmol) in N,N-dimethylformamide (10 mL) was added. After 16 h, the mixture was slowly warmed to ambient temperature, concentrated, and the resulting residue extracted with chloroform. The combined organic extracts were washed with
15 water, brine, dried over sodium sulfate, filtered and concentrated. The resulting residue was purified by silica gel chromatography (chloroform) to give 5.0 g (82%) of the desired product as a clear oil. ¹H-NMR is consistent with structure; MS (FD) 303 (M⁺); Anal. Calc'd for: C, 59.40; H, 5.65; N, 13.85. Found: C, 59.73; H, 5.71; N, 13.40.
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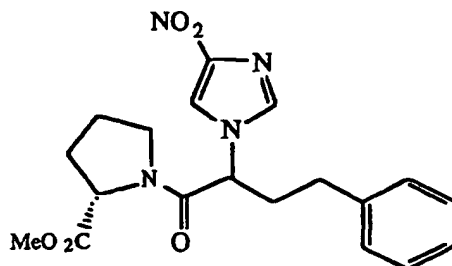
Preparation 12

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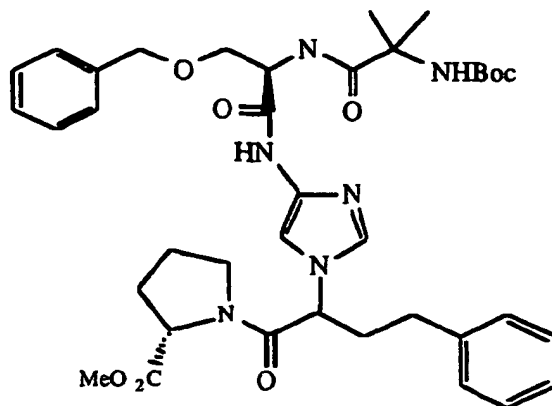
To a solution of a compound of Preparation 11 (4.24 g, 14 mmol) stirring in tetrahydrofuran (30 mL) and ethanol (30 mL) at room temperature was added 2N NaOH (35 mL, 70 mmol). After 1 h, this mixture was treated with 5N HCl until pH = 2.5. Ethyl acetate (30 mL) and water (30 mL) were added and the resulting solution was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated to give 3.8 g (98%) of the desired product as a yellow oil: ¹H-NMR is consistent with structure; MS (FD) 276 (M+).

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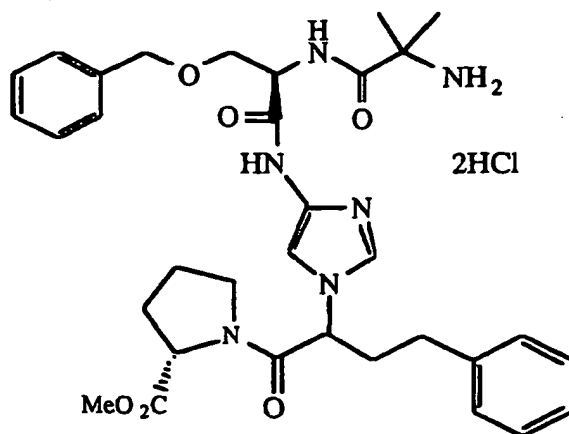
Preparation 13

- 5 To a solution of a compound of Preparation 12 (3.8 g, 14 mmol), 1-proline methylester (1.8 g, 14 mmol) and 1-hydroxybenzotriazole hydrate (2.1 g, 15 mmol) stirring in N,N-dimethylformamide (150 mL) at room temperature was added 1,3-dicyclohexylcarbodiimide (3.2 g, 15.4 mmol). After 16
- 10 h, the mixture was concentrated and the resulting residue partitioned between ethyl acetate and water. The combined organic extracts were washed with water, brine, dried over sodium sulfate, and concentrated. The resulting orange oil was purified by silica gel chromatography
- 15 (methanol/chloroform gradients) to give 3.8 g (70%) of the desired product as a yellow oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 386.2 (M+).

Preparation 14

- 5 To a slurry of 10% Pd/C in dioxane (10 mL) was added a solution of a compound of Preparation 13 (2.4 g, 6.2 mmol) in dioxane (100 mL). The mixture was then treated with hydrogen gas (40 psi) on a Parr apparatus. After 5 h, an amount of 10% Pd/C (0.5 g) in dioxane (10 mL) was added.
- 10 The mixture was hydrogenated for 4 h then carefully filtered through celite. To the resulting filtrate was added a compound of Preparation 4 (2.4 g, 6.2 mmol), 1-hydroxybenzotriazole hydrate (0.92 g, 6.8 mmol), followed by 1,3-dicyclohexylcarbodiimide (1.4 g, 6.8 mmol). After 16 h,
- 15 the reaction was concentrated and the resulting residue extracted with ethyl acetate. The combined organic extracts were washed with saturated aqueous sodium bicarbonate, brine, dried over sodium sulfate, filtered, and concentrated. Purification silica gel chromatography
- 20 (methanol/chloroform gradient) gave 2.2 g (50%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 718.7 (M⁺); Anal Calc'd for: C, 63.49; H, 7.01; N, 11.69. Found: C, 63.30; H, 6.91; N, 11.84.

73

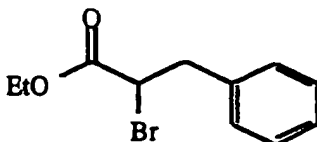
Example 2

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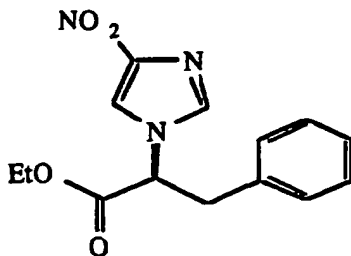
To a solution of a compound of Preparation 14 (2.1 g, 3.0 mmol) stirring in dichloromethane (25 mL) was added trifluoroacetic acid (8 mL, 104 mmol). After one h, water (25 mL) was added and the solution was quenched carefully with sodium carbonate, then extracted with chloroform. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. To a solution of the resulting residue in diethyl ether (40 mL) was added a saturated solution of HCl in diethyl ether (40 mL). The resulting slurry was concentrated to dryness to yield 1.6 g (80%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 618.3 (M⁺); Anal. Calc'd. for: C, 57.31; H, 6.41; N, 12.15. Found: C, 57.52; H, 6.19; N, 12.04. IR (KBr) 2954, 1743, 1656, 1559, 1496, 1453 cm^{-1} .

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74

Preparation 15

5 Reaction of d,l- α -phenylalanine (20.0 g, 120 mmol),
potassium bromide (48 g, 400 mmol), sodium nitrite (11.0g,
160 mmol), water (75 mL), 3N sulfuric acid (200 mL), p-
toluenesulfonic acid monohydrate (5.7 g, 30 mmol) and
absolute ethanol (500 mL) according to Preparation 10 gave
10 18.0 g (70%) of the desired product as a colorless oil: ^1H -
NMR is consistent with structure; MS (FD) 256, 258.

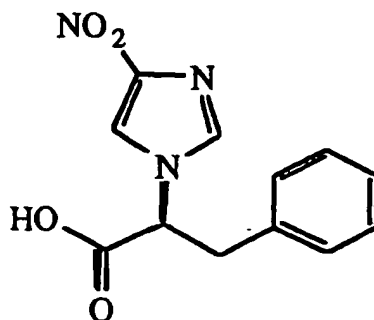
Preparation 16

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Reaction of a compound of Preparation 15 (15.22 g, 60
mmol), sodium hydride (2.84 g of a 60% dispersion in mineral
oil, 72 mmol), 4-nitroimidazole (8.1 g, 72 mmol) in N,N-
20 dimethylformamide (400 mL) according to Preparation 11 gave
9.5 g (55%) of the desired product as a yellow foam: ^1H -NMR
is consistent with structure; MS (FD) 289.1 (M⁺); Anal.
Calc'd. for: C, 58.13; H, 5.23; N, 14.53. Found: C, 58.40;
H, 5.17; N 14.24.

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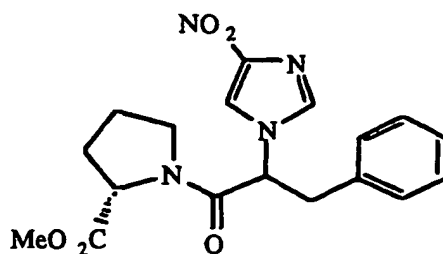
Preparation 17

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Reaction of a compound of Preparation 16 (3.3 g, 12.0 mmol), 2N NaOH (30 mL, 60 mmol) in ethyl acetate (30 mL)/ethanol (30 mL) according Preparation 12 gave 2.85 g (90%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 262 (M⁺); Anal. Calc'd. for: C, 55.17; H, 4.24; N, 16.09. Found: C, 55.14; H, 4.24; N, 15.94.

Preparation 18

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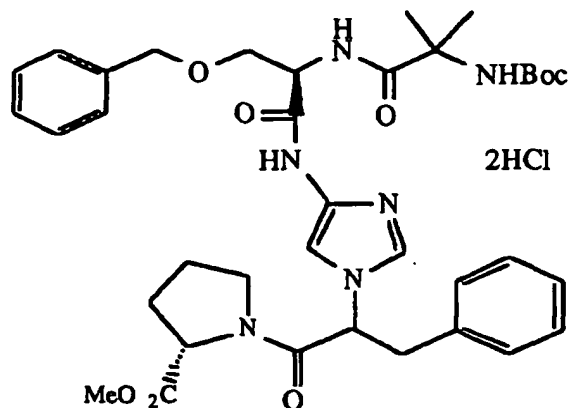
Reaction of a compound of Preparation 17 (2.8 g, 11.0 mmol), 1-proline methylester (1.4 g, 11.0 mmol), 1-hydroxybenzotriazole hydrate (1.63 g, 12.1 mmol), and 1,3-dicyclohexylcarbodiimide (2.5 g, 12.1 mmol) in N,N-dimethylformamide (150 mL according to Preparation 13 gave

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3.2 g (70.4%) of the desired product as a white solid: ^1H -NMR is consistent with structure; MS (FD) 372 (M+).

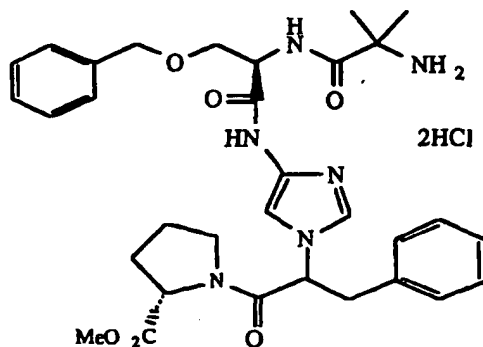
Preparation 19

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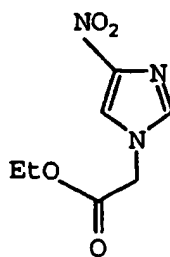
Reaction of a compound of Preparation 18 (0.6 g, 1.6
10 mmol), 5% Pd/C (0.66 g) in ethyl acetate (50 mL), ethanol
(50 mL) and dichloromethane (4 mL), a compound of
Preparation 4 (0.46 g, 1.2 mmol), 1-hydroxybenzotriazole
hydrate (0.18 g, 1.3 mmol) and 1,3-dicyclohexylcarbodiimide
(0.27 g, 1.3 mmol) in N,N-dimethylformamide (100 mL)
15 according to Preparation 14 gave 0.29 g (34%) of the desired
product as a tan foam: ^1H -NMR is consistent with structure;
MS (FD) 704.5 (M+).

77

Exempl 3

- 5 Reaction of a compound of Preparation 19 (0.23 g, 0.33 mmol), trifluoroacetic acid (4.0 mL, 24 mmol) in dichloromethane (12 mL), followed by treatment with HCl/ethyl acetate solution (40 mL), according to Example 2 gave 0.17 g (77%) of the desired product as a white foam:
- 10 ¹H-NMR is consistent with structure; MS (FD) 604 (M⁺); Anal. Calc'd for: C, 56.72; H, 6.25; N, 12.40. Found: C, 56.53; H, 6.31; N, 12.19. IR (KBr) 2931.09, 1743.64, 1653.48, 1533.67, 1453.73 (cm⁻¹).

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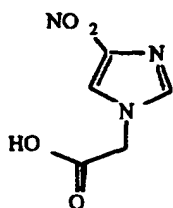
Preparation 20

- 20 Reaction of ethylbromoacetate (4.9 mL, 44 mmol), 4-nitroimidazole (5.00 g, 44 mmol) and potassium carbonate (12.2 g, 88 mmol) at ambient temperature in N,N-

78

dimethylformamide (50 mL) according to Preparation 3 from Examples Part 2A gave 7.77 g (88%) of the desired product as an orange solid: $^1\text{H-NMR}$ was consistent with structure; MS (FD) 199 (M+); Anal. Calc'd for: C, 42.21; H, 4.55; N, 21.10. Found: C, 42.51; H, 4.66; N, 21.24.

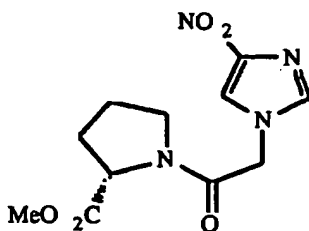
Preparation 21



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Reaction of a compound of Preparation 20 (2.00 g, 10.0 mmol) and 2N NaOH (30 mL, 60 mmol) in tetrahydrofuran (5 mL) and ethanol (5 mL) according Preparation 12 gave 1.3 g (76%) of the desired product as a tan solid which is carried on without further purification.

Preparation 22



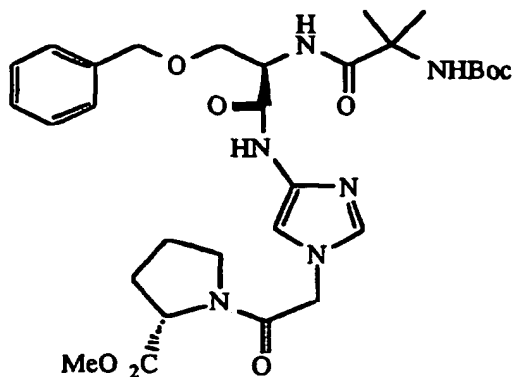
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Reaction of a compound of Preparation 21 (1.20 g, 7.0 mmol), 1-proline methylester hydrochloride (1.27 g, 8.4 mmol), 1-hydroxybenzotriazole hydrate (1.04 g, 8.4 mmol), triethylamine (1.95 mL, 14.0 mmol) and 1,3-dicyclohexylcarbodiimide (1.6 g, 8.4 mmol) in N,N-dimethylformamide according to Preparation 13 gave 0.6 g

(30%) of the desired compound as a tan semi-solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 282 (M+).

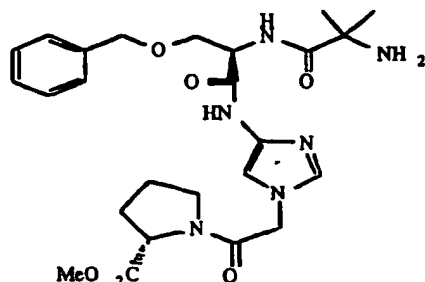
Preparation 23

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Hydrogenation of a compound of Preparation 22 (0.47 mg, 1.7 mmol) and 5 % Pd-C (0.15 g) in ethyl acetate (20 mL)/ethanol (20 mL) followed by treatment with 1-hydroxybenzotriazole hydrate (225 mg, 1.7 mmol), 1,3-dicyclohexylcarbodiimide (340 mg, 1.7 mmol) and 368979 (633 mg, 1.7 mmol) according to Preparation 14 gave 0.45 g (39%) of the desired product: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 614 (M+).

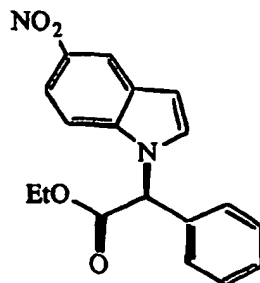
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Example 4

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Reaction of a compound of Preparation 23 (0.40 g, 0.65 mmol) and trifluoroacetic acid (5 mL, 64 mmol) in dichloromethane (20 mL) according to Example 2 gave 0.22 g (67%) of the desired product as an off-white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 514 (M^+); Anal. Calc'd for: C, 58.35; H, 6.66; N, 16.33. Found: C, 58.25; H, 6.40; N, 16.16.

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Preparation 24

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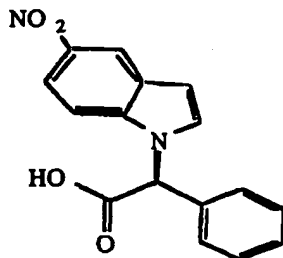
Reaction of 5-nitroindole (3.0 g, 18.5 mmol), α -bromophenylacetic acid ethylester (4.5 g, 18.5 mmol), and sodium hydride (0.8 g, 20 mmol, 60% dispersion in mineral oil) in N,N-dimethylformamide (75 mL) according to Preparation 1 gave 3.9 g (65%) of the desired product: $^1\text{H-}$

NMR is consistent with structure; MS (FD) 324 M⁺; Anal.

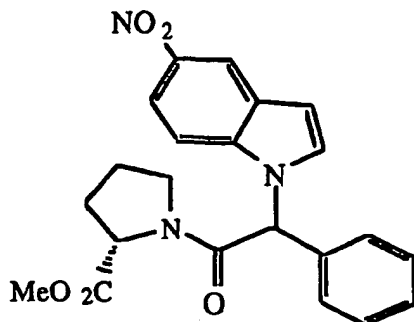
Calc'd for: C, 66.66; H, 4.97; N, 8.64. Found: C, 66.80; H, 5.11; N, 8.81.

5

Preparation 25



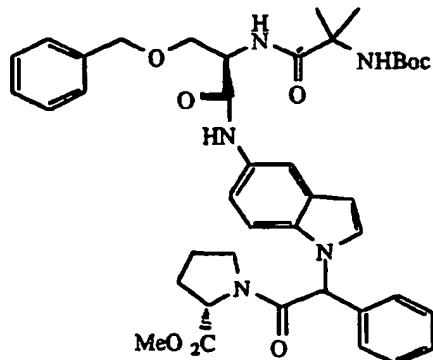
Reaction of a compound of Preparation 24 (2.0 g, 6.2
10 mmol) and 2N NaOH (50 mL, 100 mmol) in tetrahydrofuran (10
mL)/ethanol (8 mL) according to Preparation 12 gave 1.4 g
(76%) of the desired product as a yellow solid: ¹H-NMR is
consistent with structure; MS (FD) 296 (M⁺); Anal. Calc'd
for: C, 64.86; H, 4.08; N, 9.45. Found: C, 64.60; H, 4.14;
15 N, 9.29.

Preparation 26

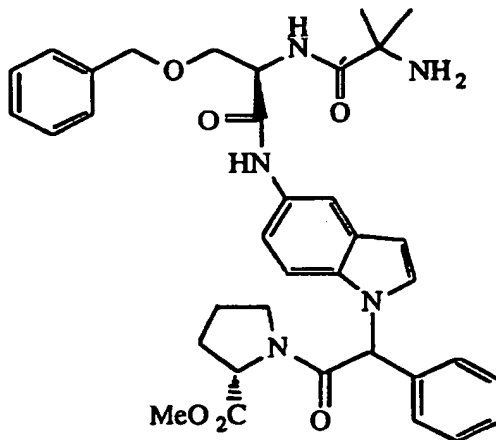
5 Reaction of a compound of Preparation 25 (1.0 g, 5.7 mmol), 1-hydroxybenzotriazole hydrate (0.85 g, 6.3 mmol), 1-proline methylester hydrochloride (1.03 g, 6.3 mmol), triethylamine (1.6 mL, 11.4 mmol) and 1,3-dicyclohexylcarbodiimide (1.3 g, 6.3 mmol) in N,N-

10 dimethylformamide (25 mL) according to Preparation 13 gave 1.35 g (58%) of the desired product as yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 407 (M⁺); Anal. Calc'd for: C, 64.86; H, 5.20; N, 10.31. Found: C, 65.20; H, 5.50; N, 10.10.

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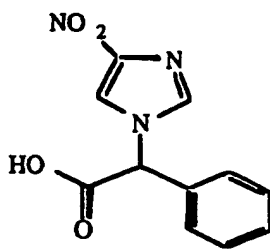
Preparation 27

- 5 Hydrogenation of a compound of Preparation 26 (0.41 g, 1.0 mmol) with 5 % Pd-C (0.08 g) in ethanol (25 mL)/ethyl acetate (25 mL) followed by treatment with 1-hydroxybenzotriazole hydrate (0.15 g, 1.1 mmol), 1,3-dicyclohexylcarbodiimide (0.23 g, 1.1 mmol) and 368979 (0.42
- 10 g, 1.1 mmol) according to Preparation 14 gave 0.38 g (51%) of the desired product: ¹H-NMR is consistent with structure; MS (FD) 739.7 (M⁺)

Exempl 5

5 Reaction of a compound of Preparation 27 (0.38 g, 0.51 mmol) and trifluoroacetic acid (2 mL, 26 mmol) in dichloromethane (10 mL) according to Example 2 gave 0.125 g (38%) of the desired product: ¹H-NMR is consistent with structure; MS (FD) 639 (M⁺); Anal. Calc'd for 1 H₂O: C, 65.74; H, 6.59; N, 10.65. Found: C, 65.75; H, 6.42; N, 10.98.

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Preparation 28

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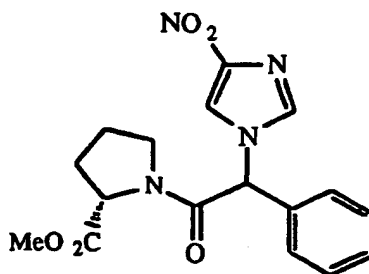
To a solution of a compound of Preparation 6 (27 g, 98 mmol) stirring in tetrahydrofuran (60 mL) and absolute ethanol (60 mL) at ambient temperature was added 2N NaOH (250 mL, 500 mmol). After 3.5 h, the mixture was washed

20

with diethyl ether and the organic extract subsequently washed with water. The combined aqueous extracts were acidified and the resulting mixture extracted with ethyl acetate. The combined organic extracts were washed once
5 with brine, dried over sodium sulfate, filtered, and concentrated to give 24.2 g (75%) of the desired product as a tan solid: $^1\text{H-NMR}$ was consistent with structure; MS (FD) 246.9 (M⁺); Anal. Calc'd for: C, 53.44; H, 3.67; N, 17.00. Found: C, 53.71; H, 3.67; N, 16.83. mp = 218-221°C.

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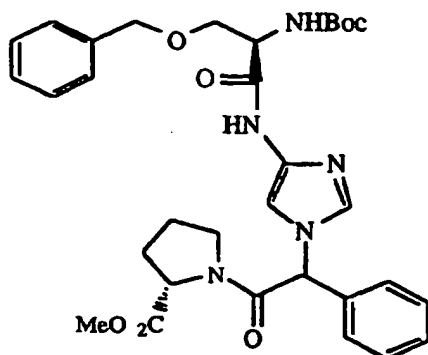
Preparation 29



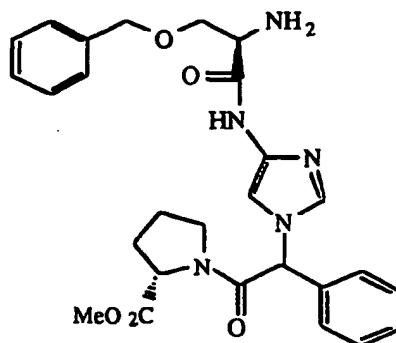
15 To a slurry of a compound of Preparation 28 (8.15 g, 33 mmol) stirring in dichloromethane (100 mL) was added oxalyl chloride (11.5 mL, 130 mmol) and N,N-dimethylformamide (2 drops). After 90 min at ambient temperature, the mixture was concentrated and the residue was dissolved in
20 dichloromethane (40 mL). The resulting solution was added a N,N-diisopropylethylamine (6.5 mL, 360 mmol) and 1-prolinemethylester (3.9 g, 20 mmol) in dichloromethane (4 mL). After 2 h at ambient temperature, the mixture was extracted with ethyl acetate and the combined organic
25 extracts washed with water, brine, dried over sodium sulfate, filtered, and concentrated. The resulting residue was purified by silica gel chromatography (ethyl acetate/hexanes) to give 10.7 g (71%) of the desired product

as tan foam: $^1\text{H-NMR}$ is consistent with structure; Anal.
Calc'd for: C, 56.98; H, 5.06; N, 15.63. Found: C, 56.75;
H, 5.14; N, 15.44. Mp, 103-111°C.

5

Preparation 30

To a slurry of 5% Pd/C (0.28 g) in ethyl acetate (30
10 mL) was added a solution of a compound of Preparation 29
(1.0 g, 2.8 mmol) in ethanol (100 mL). The mixture was
hydrogenated at 40 psi on a Parr apparatus. After 25 min,
additional 5% Pd/C (0.5 g) was added and the mixture
subsequently hydrogenated for 45 min, then filtered through
15 celite and concentrated. To a slurry of the resulting
residue in N,N-dimethylformamide (100 mL) was added boc-d-
benzyloxyserine (0.62 g, 2.1 mmol), 1-hydroxybenzotriazole
hydrate (0.31 g, 2.3 mmol) followed by 1,3-
dicyclohexylcarbodiimide (0.48 g, 2.3 mmol). After 48 h, the
20 mixture was filtered and concentrated and the residue
purified by radial chromatography (silica gel,
methanol/chloroform gradient). The resulting product was
dissolved in ethyl acetate and washed with water, dried over
sodium sulfate, filtered, and concentrated to give 0.5 g
25 (30%) of the desired product as a tan foam: $^1\text{H-NMR}$ is
consistent with structure; MS (FD) 605 (M+).

Preparation 31

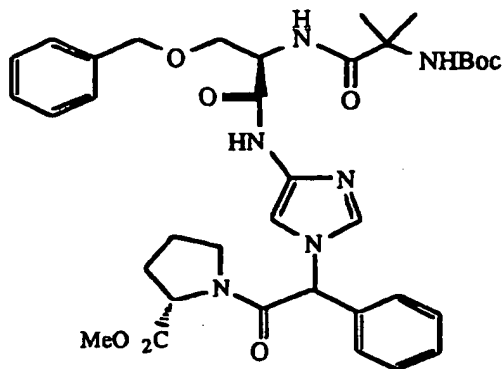
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To a solution of a compound of Preparation 30 (3.1 g, 5.1 mmol) stirring in methanol (200 mL) at room temperature was added 5N HCl (51.0 mmol). After 16 h, the residue was partitioned between ethyl acetate and water and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated to give 2.1 g (81%) of the desired compound as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 506 (M⁺); Anal. Calc'd. for: C, 64.14; H, 6.18; N, 13.85.

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15 Found: C, 63.92, H, 6.18; N, 13.56.

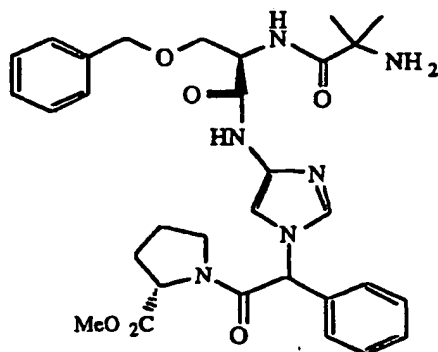
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Preparation 32

5 To a solution of a compound of Preparation 31 (2.1 g, 4.2 mmol) stirring in N,N-dimethylformamide (200 mL) was added Boc- α -aminoisobutyric acid (0.85 g, 4.2 mmol), 1-hydroxybenzotriazole hydrate (0.62 g, 4.6 mmol). After 16 h, mixture was concentrated to dryness and the resulting

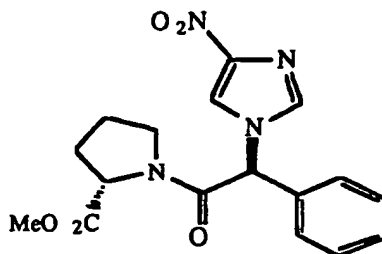
10 residue extracted with ethyl acetate. The combined organic extracts were washed with water, brine, dried over sodium sulfate, filtered, and concentrated. Purification by silica gel chromatography (methanol/chloroform) gave 2.3 g (80%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent

15 with structure; MS (FD) 690 (M+).

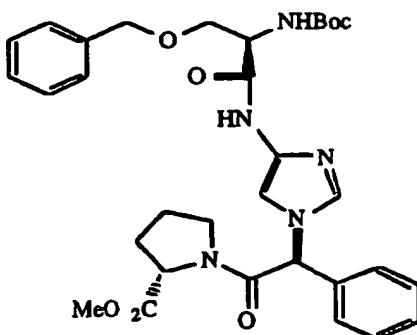
Example 6

2.5 HCl

- 5 To a solution of the compound of Preparation 32 (1.75 g, 2.5 mmol) stirring in dichloromethane (190 mL) was added trifluoroacetic acid (63 mL, 780 mmol). After 1 h, the mixture was poured carefully into saturated aqueous sodium bicarbonate and extracted with ethyl acetate. The combined
- 10 organic extracts were washed with brine, dried over sodium sulfate, filtered, and concentrated. The residue was dissolved in ethyl acetate (250 mL) and subsequently treated with a saturated solution of HCl in ethyl acetate (100 mL). The resulting mixture was concentrated to dryness,
- 15 triturated with diethyl ether, and filtered to give 0.6 g (38%) of the desired product as a tan solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 590 (M⁺); Anal. Calc'd for: C, 54.60; H, 5.92; N, 12.33. Found: C, 54.47; H, 5.72; N, 12.16. IR (KBr) 3164, 3030, 2978, 2952, 2878, 1743,
- 20 1664, 1531, 1456, 1436, 1498, 1197, 1179 cm^{-1} .

Preparation 33

5 The optically enriched S-isomer was isolated by selective crystallization (ethyl acetate/hexanes) of a compound of Preparation 29 to give 1.3 g of the desired isomer: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 358 (M+); Anal. Calc'd for: C, 56.98; H, 5.06; N, 15.63. Found:
10 C, 57.22; H, 4.87; N, 15.34. mp = 114-118°C.

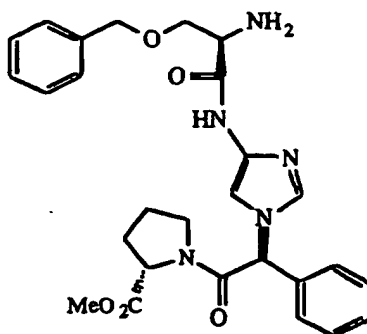
Preparation 34

15

Hydrogenation of a compound of Preparation 29 (1.0 g, 2.8 mmol) and 5% Pd/C (0.756 g) in absolute ethanol (20 mL)/ethyl acetate (20 mL), followed by treatment of the resulting mixture with boc-d-benzyloxyserine (0.83 g, 2.8
20 mmol), 1-hydroxybenzotriazole hydrate (0.42 g, 3.4 mmol) and 1,3-dicyclohexylcarbodiimide (0.64 g, 3.1 mmol according to Preparation 1 gave 0.69 g (41%) of the desired product as a

crystalline solid. Purification by silica gel chromatography (methanol/chloroform) followed by re-crystallization from ethyl acetate: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 605 (M⁺); Anal. Calc'd. for: C, 63.46; H, 6.49; N, 11.56. Found: C, 63.61; H, 6.31; N, 11.38; mp = 184-186°C.

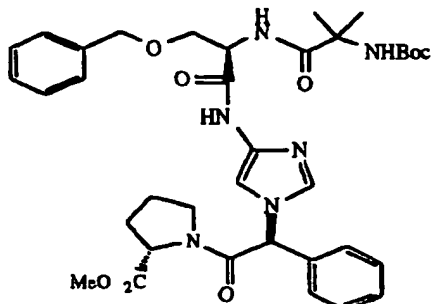
Preparation 35



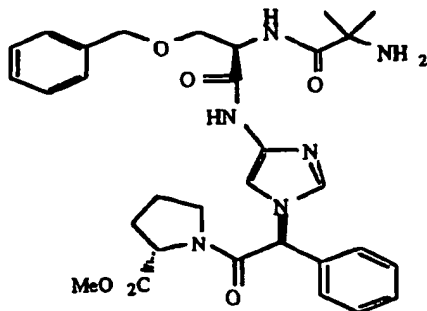
10

Reaction of a compound of Preparation 34 (0.61 g, 1.0 mmol) and trifluoroacetic acid (1.7 mL, 22 mmol) in dichloromethane (40 mL) according to Preparation 1 gave 0.5 g (100%) of the desired product as a foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 506 (M⁺); mp = 55-60°C.

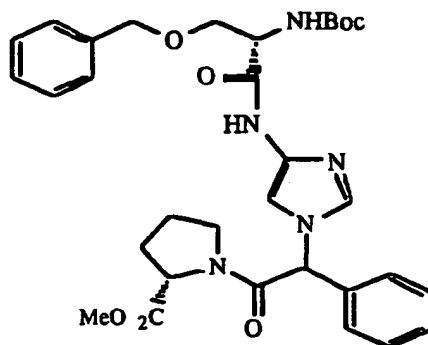
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Preparation 36

Reaction of a compound of Preparation 35 (0.5 g, 1
 5 mmol), 1-hydroxybenzotriazole hydrate (0.15 g, 1.1 mmol) and
 1,3-dicyclohexylcarbodiimide (0.23 g, 1.1 mmol) in N,N-
 dimethylformamide (15 mL) according to Preparation 32 gave
 0.69 g (100%) of the desired product as a foam: $^1\text{H-NMR}$ is
 consistent with structure; MS (FD) 690.2 (M⁺); mp = 81-84°C.
 10

Example 7

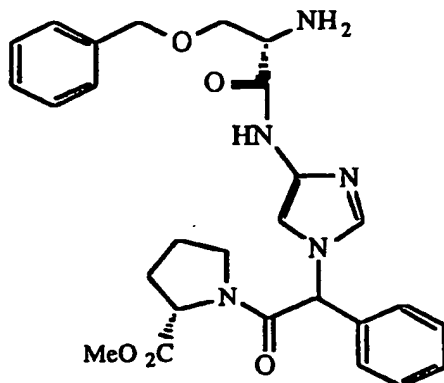
15 Reaction of a compound of Preparation 36 (0.595 g, 0.95
 mmol) and trifluoroacetic acid (0.7 mL, 9.0 mmol) in
 dichloromethane (25 mL) according to Preparation 1 gave 0.37
 g (75%) of the desired product as a solid: $^1\text{H-NMR}$ was
 consistent with structure; MS (FD) 590 (M⁺); Anal. Calc'd
 20 for: C, 63.04; H, 6.48; N, 14.23. Found: C, 62.98; H, 6.59;
 N, 14.01. Mp, 156-159°C.

Preparation 37

5

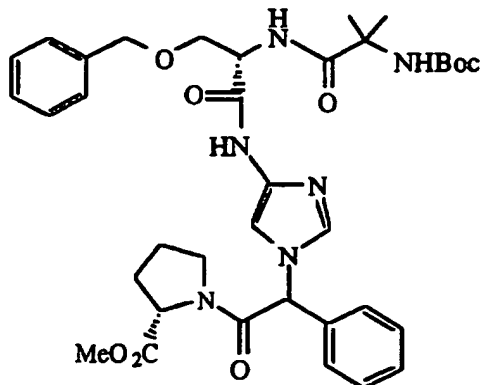
Reaction of a compound of Preparation 29 (2.63 g, 8.0 mmol), boc-1-benzyloxyserine (2.4 g, 8.0 mmol), 1-hydroxybenzotriazole hydrate (1.2 g, 8.8 mmol), 1,3-dicyclohexylcarbodiimide (1.8 g, 8.8 mmol) in N,N-dimethylformamide (250 mL) gave 2.4 g (50%) of the desired product as tan foam: ¹H-NMR is consistent with structure; MS (FD) 605 (M+).

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Preparation 38

Reaction of a compound of Preparation 37 (2.3 g, 3.8 mmol), trifluoroacetic acid (35 mL, 45 mmol) in dichloromethane (90 mL) gave 1.4 g (74%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 506 (M+).

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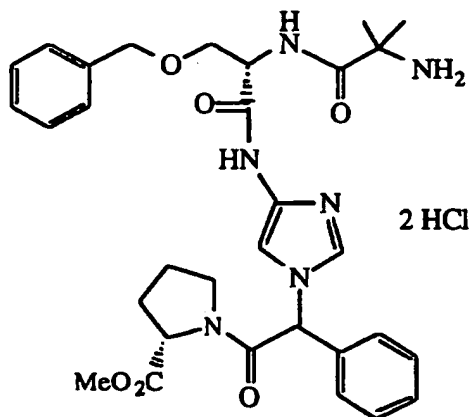
Preparation 39

Reaction of a compound of Preparation 38 (1.1 g, 2.2 mmol), boc- α -aminoisobutyric acid (0.45 g, 2.2 mmol), 1-hydroxybenzotriazole hydrate (0.33 g, 2.4 mmol) and 1,3-dicyclohexylcarbodiimide (0.5 g, 2.4 mmol) in N,N-dimethylformamide (100 mL) gave 0.84 g (55%) of the desired

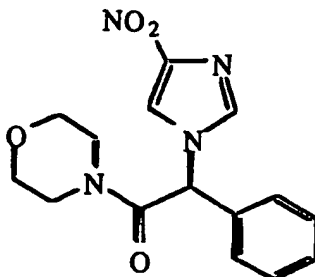
product as a tan foam: ¹H-NMR is consistent with structure;
MS (FD) 690 (M+).

Example 8

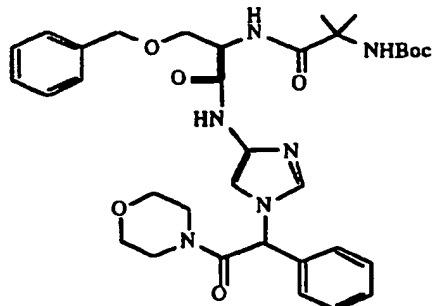
5



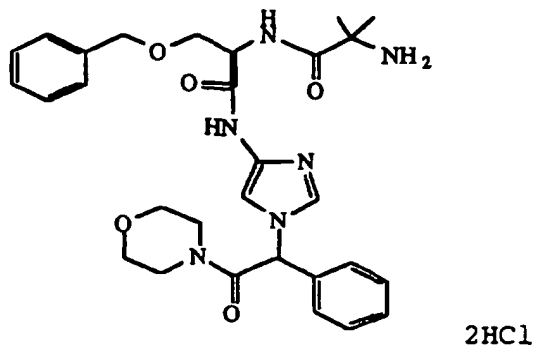
Reaction of a compound of Preparation 39 (0.7 g, 1.0 mmol), trifluoroacetic acid (25 mL, 320 mmol) in dichloromethane, and followed by dissolution in ethyl acetate (100 mL) and treatment with ethyl acetate saturated with HCl (100 mL) yielded 0.29 g (44%) of the desired compound as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 590 (M $^{+}$); Anal. Calc'd for: C, 56.11; H, 6.08; N, 12.66. Found: C, 56.16; H, 5.92; N, 12.56. IR (KBr) 3163.75, 3031.15, 2952.46, 2876.38, 1745.07, 1664.94, 1530.69, 1497.79, 1453.37, 1435.81, 1197.21, 1177.62, 1094.93, 747.95, 701.04 cm^{-1} .

Preparation 40

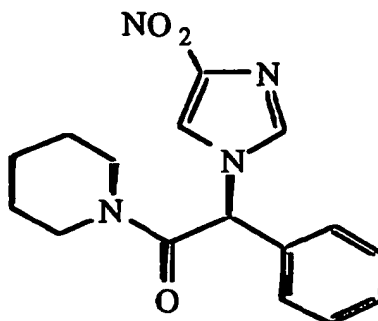
5 To a solution of a compound of Preparation 28 (1.0 g, 4.0 mmol), morpholine (0.35 mL, 4.0 mmol), 1-hydroxybenzotriazole hydrate (0.6 g, 4.4 mmol) stirring in N,N-dimethylformamide (50 mL) at room temperature was added 1,3-dicyclohexylcarbodiimide (0.9 g, 4.4 mmol). After 16 h, 10 the mixture was concentrated, and the residue extracted with ethyl acetate. The combined organic extracts were filtered, washed with saturated aqueous sodium bicarbonate, water, brine, dried over sodium sulfate, filtered, and concentrated. The resulting residue was purified by silica 15 gel chromatography (methanol/chloroform) to give 0.75 g (60%) of the desired product as a white foam: ¹H-NMR is consistent with structure; MS (FD) 316 (M+).

Preparation 41

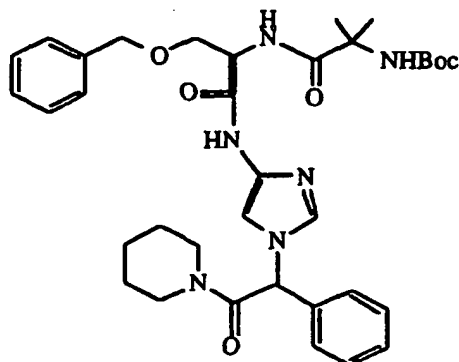
5 To a slurry of 5% Pd/C (0.18 g) in ethyl acetate (5 mL) was carefully added a solution of a compound of Preparation 40 (0.67 g, 2.0 mmol) in ethyl acetate (25 mL)/ethanol (25 mL). The resulting slurry was treated with hydrogen gas at 40 psi on a Parr apparatus. After 1 h, a slurry of 5% Pd/C
10 (0.18 g) in ethyl acetate (10 mL) was added to this mixture, followed by hydrogenation at 40 psi. After 1 h, the mixture was filtered through celite and concentrated. To the residue stirring in N,N-dimethylformamide (100 mL) was added a compound of Preparation 4 (0.53 g, 1.4) and 1-
15 hydroxybenzotriazole hydrate (0.21 g, 1.54 mmol) followed by 1,3-dicyclohexylcarbodiimide (0.32 g, 1.54 mmol). After 16 h at room temperature, the solution was concentrated and extracted with ethyl acetate. The combined organic extracts were washed with water, brine, dried over sodium sulfate,
20 filtered, and concentrated. The resulting residue was purified by silica gel chromatography (methanol/chloroform) to yield 0.27 g (30%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 448 (M+).

Example 9

- 5 To a solution of a compound of Preparation 41 (0.27 g, 0.42 mmol) stirring in dichloromethane (12 mL) at room temperature was added trifluoroacetic acid (4 mL, 51 mmol). After 1.5 h, water (40 mL) was added and the reaction mixture quenched carefully with solid sodium bicarbonate.
- 10 The resulting mixture was extracted with ethyl acetate and the combined organic extracts washed with brine, dried over sodium sulfate, filtered and concentrated. The concentrate was dissolved in ethyl acetate (40 mL) and subsequently treated with a saturated solution of HCl in ethyl acetate
- 15 (40 mL). After 15 min, the mixture was concentrated to give 0.14 g (54%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 548 (M $^{+}$); Anal. Calc'd. for: C, 56.04; H, 6.16; N, 13.52. Found: C, 55.78; H, 6.11; N, 13.27; IR (KBr) 2927, 2858.9, 1659.3, 1542.2,
- 20 1114.4 cm^{-1} .

Preparation 42

5 Reaction of a compound of Preparation 28 (1.0 g, 4.0 mmol), piperidine (0.4 mL, 4.0 mmol), 1-hydroxybenzotriazole hydrate (0.6 g, 4.4 mmol) and 1,3-dicyclohexylcarbodiimide (0.9 g, 4.4 mmol) in N,N-dimethylformamide (50 mL) gave 0.95 g (75%) of the desired product as a tan foam: ¹H-NMR is
10 consistent with structure; MS (FD) 314 (M+).

Preparation 43

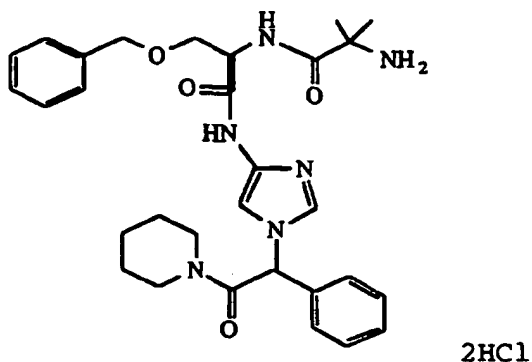
15

Hydrogenation of a compound of Preparation 42 (0.91 g, 2.9 mmol) in ethyl acetate (50 mL)/ethanol (50 mL), 5% Pd/C (0.36 g) in ethyl acetate (5 mL) followed by reaction with a compound of Preparation 4 (0.95 g, 2.5 mmol), 1-
20 hydroxybenzotriazole hydrate (0.37 g, 2.75 mmol), and 1,3-

100

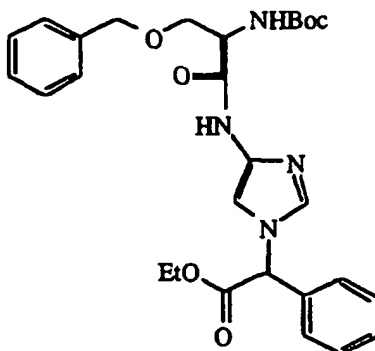
dicyclohexylcarbodiimide (0.57 g, 2.75 mmol) gave 0.43 g (25%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 646 (M^+).

5

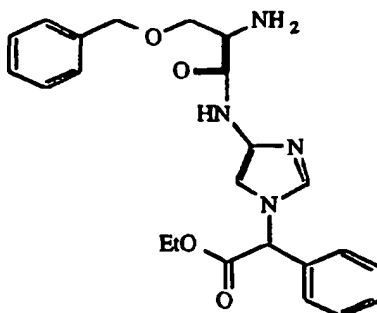
Example 10

Reaction of a compound of Preparation 43 (0.38 g, 0.59 mmol) and trifluoroacetic acid (4 mL, 51 mmol) in dichloromethane (12 mL) followed by acidification with HCl gave 0.03 g (8.3%) of the desired product as a tan solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 546 (M^+); IR (KBr) 3141, 2937, 2859, 1642, 1534, 1453, 1444 cm^{-1} .

15

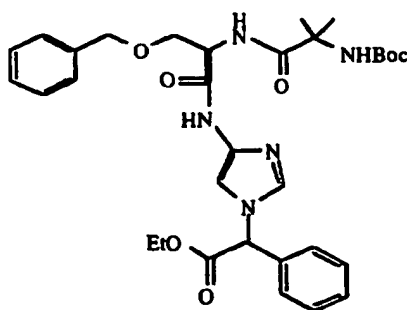
Preparation 44

5 To a slurry of 5% Pd/C (1.0 g) in ethyl acetate (25 mL)
was added a solution of a compound of Preparation 6 (8.25 g,
30 mmol) in ethyl acetate (25 mL)/absolute ethanol (25 mL).
The slurry was hydrogenated at 40 psi on a Parr apparatus.
After 75 min, a slurry of 5% Pd/C (0.7 g) in ethyl acetate
10 (25 mL) was added to the reaction mixture. After
hydrogenation at 40 psi for 1.5 h, the mixture was filtered
through celite and concentrated. The concentrate was
dissolved in N,N-dimethylformamide (500 mL) and boc-d-
benzyloxyseryine (9.0 g, 30.8 mmol), 1-hydroxybenzotriazole
15 hydrate (4.5 g, 33 mmol) and 1,3-dicyclohexylcarbodiimide
(6.8 g, 33 mmol) added. After 16 h at ambient temperature,
the mixture was concentrated and the residue extracted with
ethyl acetate. The combined organic extracts were washed
with water, brine, dried over sodium sulfate, filtered, and
20 concentrated. Purification by silica gel chromatography
(methanol /chloroform) gave 8.33 g (53%) of the desired
product as a tan solid: ¹H-NMR is consistent with
structure; MS (FD) 522 (M⁺); Anal. Calc'd. for: C, 64.35; H,
6.56; N, 10.72. Found: C, 64.59; H, 6.83; N, 10.77.

Preparation 45

5 To a solution of a compound of Preparation 44 (8.1 g, 15.5 mmol) stirring at room temperature in dichloromethane (75 mL) was added trifluoroacetic acid (25 mL, 320 mmol). After 50 min, the mixture was carefully poured into a saturated aqueous solution of sodium bicarbonate and
10 extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated to give 6.5 g (99%) of the desired product as a tan solid. ¹H-NMR is consistent with structure; MS (FD) 422 (M+).

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Preparation 46

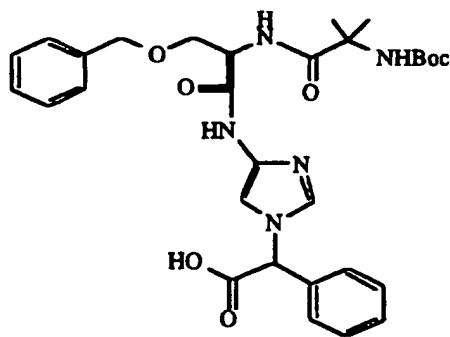
20 To a solution of a compound of Preparation 45 (6.5 g, 15.0 mmol), boc- α -aminoisobutyric acid (3.05 g, 15.0 mmol),

103

1-hydroxybenzotriazole hydrate (2.23 g, 16.5 mmol) stirring in N,N-dimethylformamide (400 mL) at room temperature was added 1,3-dicyclohexylcarbodiimide (3.4 g, 16.5 mmol). After 16 h, the mixture was concentrated and the resulting
5 residue extracted with ethyl acetate. The combined organic extracts were washed with water, brine, dried over sodium sulfate, filtered, and concentrated. Purification by silica gel chromatography (methanol/chloroform) gave 6.39 g (70%)
10 of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 607 (M+). Anal. Calc'd. for: C, 63.25; H, 6.80; N, 11.52. Found: C, 63.36; H, 6.92; N, 11.59.

Preparation 47

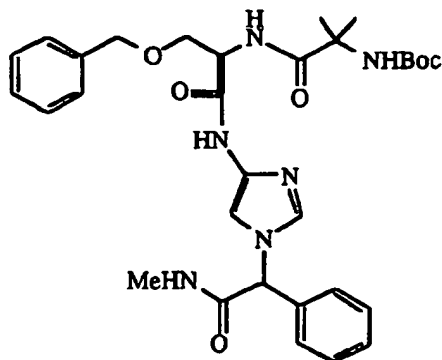
15



To a solution of a compound of Preparation 46 (6.04 g, 9.9 mmol) stirring in absolute ethanol
20 (50 mL)/tetrahydrofuran (50 mL) at room temperature was added 1N NaOH (50 mL, 49.5 mmol). After 30 min, the mixture was acidified with 1N HCl and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered, and concentrated to give 5.4
25 g (94%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 580 (M+); Anal. Calc'd.

for: C, 62.16; H, 6.43; N, 12.08. Found: C, 61.86; H, 6.29; N, 12.06.

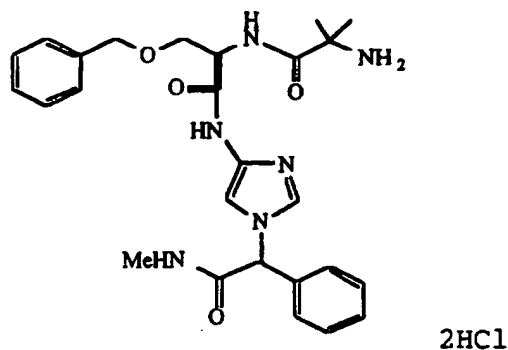
Preparation 48



5

To a solution of a compound of Preparation 47 (0.7 g, 1.2 mmol), N-methylamine hydrochloride (0.08 g, 1.2 mmol), triethylamine (0.5 mL, 3.6 mmol), and 1-hydroxybenzotriazole
10 hydrate (0.18 g, 1.32 mmol) stirring in N,N-dimethylformamide (50 mL) at room temperature was added 1,3-dicyclohexylcarbodiimide (0.27 g, 1.32 mmol). After 16 h, the mixture was concentrated and the resulting residue extracted with ethyl acetate. The combined organic extracts
15 were washed with water, brine, dried over sodium sulfate, filtered, and concentrated. Purification by silica gel chromatography (methanol /chloroform) gave 0.25 g (35%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 592.4 (M⁺); Anal. Calc'd for 0.32
20 mol hydrate: C, 62.21; H, 6.76; N, 14.04. Found: C, 62.17; H, 6.74; N, 14.19.

105

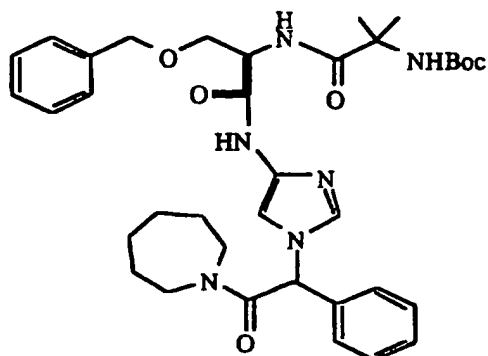
Exempl 11

5 To a slurry of a compound of Preparation 48 (0.2 g, 0.34 mmol) stirring in dichloromethane (12 mL) at room temperature was added trifluoroacetic acid (4 mL, 52 mmol). After 2 h, additional trifluoroacetic acid (4 mL, 52 mmol) was added and the reaction was heated to reflux. After 7 h,

10 the mixture was cooled to room temperature, water (40 mL) added, followed excess solid sodium bicarbonate. The mixture was extracted with ethyl acetate and the combined organic extracts washed with brine, dried over sodium sulfate, filtered and concentrate. The resulting crude

15 product was dissolved in ethyl acetate (40 mL) and a saturated solution of HCl in diethyl ether was added (40 mL). After 15 min, this slurry was concentrated to give 0.13 g (68%) of the desired product as a white solid: ^1H -NMR is consistent with structure; MS (FD) 492 (M+); Anal.

20 Calc'd for: C, 55.22; H, 6.06; N, 14.86. Found: 55.33; H, 6.28; N, 13.24; IR (KBr) 3224, 3061, 3032, 2962, 2936, 2873, 1678, 1636, 1538, 1498, 1454, 1101 cm^{-1} .

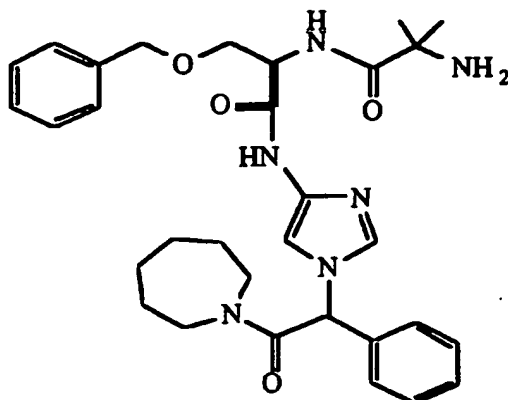
Preparation 49

- 5 Reaction of a compound of Preparation 47 (1.00 g, 580 mmol), hexamethyleneimine (0.2 mL, 1.7 mmol), 1-hydroxybenzotriazole hydrate (0.25 g, 1.9 mmol) and 1,3-dicyclohexylcarbodiimide (0.4 g, 1.9 mmol) in N,N-dimethylformamide (50 mL) as described in Preparation 4 gave
- 10 0.76 g (68%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 660.2 (M⁺); Anal. Calc'd for: C, 65.43; H, 7.32; N, 12.02. Found: C, 65.92; H, 7.86; N, 11.71.

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107

Example 12

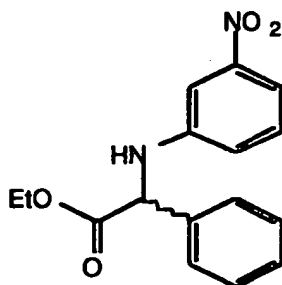
2.67 HCl

5 Reaction of a compound of Preparation 49 (0.67 g, 1.0 mmol) and trifluoroacetic acid (4 mL, 52 mmol) in dichloromethane (12 mL) for 1 h at ambient temperature, followed by acidification with HCl in ethyl acetate, according to Preparation 4 gave 0.3 g (48%) of the desired

10 product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 560.4 (M); Anal. Calc'd for: C, 58.77; H, 6.56; N, 12.01. Found: C, 56.48; H, 6.41; N, 12.06.

Preparation 50

15



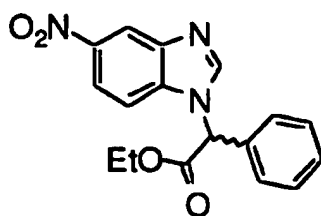
To a solution of *m*-nitroaniline (1.0 g, 7.24 mmol) stirred in anhydrous *N,N*-dimethylformamide (40 mL) at room

20 temperature was added a solution of a compound of

108

Preparation 5 (2.11 g, 8.69 mmol) in anhydrous N,N-dimethylformamide (10 mL). After 2.5 h, the reaction mixture was diluted with H₂O (70 mL) and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried (Na₂SO₄), and concentrated to give a yellow oil. Purification by radial chromatography (silica gel, 10%-75% ethyl acetate/hexanes) provided 1.65 g (76%) of the product (1:1 mixture of diastereomers) as an orange solid. ¹H NMR (300 MHz, CDCl₃) δ 7.47-7.53 (m, 3H), 7.33-7.41 (m, 4H), 7.20-7.25 (app. t, 1H, J = 8.1Hz), 6.81-6.85 (dd, 1H, J = 8.0Hz; 2.1Hz), 5.10 (s, 1H), 4.12-4.26 (m, 2H), 1.20-1.25 (t, 3H, J = 7.1Hz); ¹³C NMR (75.5 MHz, CDCl₃) δ 171.0, 149.2, 146.5, 136.4, 129.6, 128.9, 128.5, 127.0, 119.1, 112.5, 107.2, 62.1, 60.3, 13.9; FD+ MS for C₁₆H₁₆N₂O₄ = 300; Anal. calcd. for C₁₆H₁₆N₂O₄: C, 63.99; H, 5.37; N, 9.33; Found: C, 64.77; H, 5.26; N, 9.17.

Preparation 51

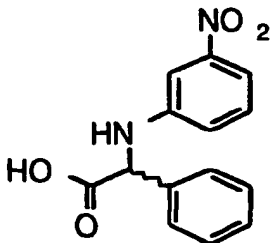


20

To a slurry of sodium hydride (0.15 g of a 60% dispersion in mineral oil, 3.86 mmol) stirring in N,N-dimethylformamide (30 mL) at room temperature, was added a solution of 6-nitrobenzimidazole (0.60 g, 3.68 mmol) in N,N-dimethylformamide (10 mL). After 10 min, a solution of α-bromophenylacetic acid ethylester in N,N-dimethylformamide (10 mL) was added and the solution stirred for 4 h at room temperature, quenched with water, and extracted with ethyl

acetate. The combined organic extracts were washed with water, brine, dried (Na_2SO_4) and concentrated. Purification by silica gel chromatography (25%-75% ethyl acetate/hexanes) gave 0.580 g (50%) of the product (mixture of diastereomers) as a yellow oil: ^1H NMR (300 MHz, CDCl_3) δ 8.72-8.73 (d, 1H, $J = 2.1\text{Hz}$), 8.22-8.27 (dd, 1H, $J = 9.2\text{Hz}; 2.1\text{Hz}$), 8.15 (s, 1H), 7.44-7.50 (app. t, 3H, $J = 6.9\text{Hz}$), 7.34-7.41 (m, 3H), 6.19 (s, 1H), 4.26-4.39 (m, 2H), 1.27-1.33 (t, 3H, $J = 6.9\text{Hz}$); FD+ MS for $\text{C}_{17}\text{H}_{15}\text{N}_3\text{O}_4 = 325$; Anal. calcd. for $\text{C}_{17}\text{H}_{15}\text{N}_3\text{O}_4$: C, 62.76; H, 4.65; N, 12.92; Found: C, 62.89; H, 4.92; N, 12.92.

Preparation 52



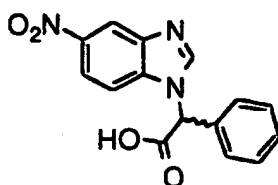
15

To a solution of a compound of Preparation 50 (0.81 g, 2.73 mmol) stirring in dioxane (30 mL) at room temperature was added $\text{LiOH}\cdot\text{H}_2\text{O}$ (0.57 g, 13.6 mmol) and H_2O (15 mL). After 45 min, the mixture was concentrated to a volume of approximately 20 mL. The resulting aqueous solution was diluted with H_2O (75 mL) and extracted with diethyl ether. The aqueous layer was acidified with 1N HCl and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried (Na_2SO_4) and concentrated to give 0.71 g (95%) of the product (1:1 mixture of diastereomers) as a yellow solid: ^1H NMR (300 MHz, CDCl_3) δ 7.48-7.55 (m,

110

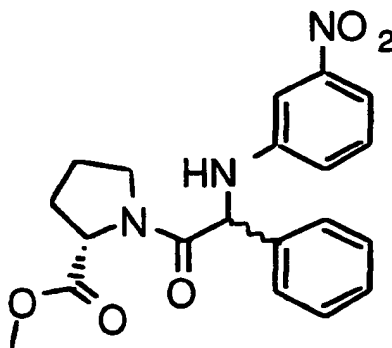
3H), 7.35-7.43 (m, 4H), 7.21-7.27 (app. t, 1H, $J = 8.1\text{Hz}$),
6.81-6.85 (dd, 1H, $J = 8.2\text{Hz}; 2.0\text{Hz}$), 5.16 (s, 1H); FD+ MS
for $\text{C}_{14}\text{H}_{12}\text{N}_2\text{O}_4 = 272$; Anal. calcd. for $\text{C}_{14}\text{H}_{12}\text{N}_2\text{O}_4$: C,
61.76; H, 4.44; N, 10.29; Found: C, 62.15; H, 4.52; N,
5 9.63.

Preparation 53



10

To a solution of a compound of Preparation 51 (0.48 g,
1.48 mmol) stirring in dioxane (20 mL) at room temperature
was added $\text{LiOH}\cdot\text{H}_2\text{O}$ (0.31 g, 7.38 mmol) and H_2O (10 mL).
15 After 45 min, the reaction mixture was concentrated to a
volume of approximately 15 mL. The resulting aqueous
solution was diluted with H_2O (75 mL) and extracted with
diethyl ether. The aqueous layer was acidified with 1N HCl
and extracted with ethyl acetate. The combined organic
20 extracts were washed with brine, dried (Na_2SO_4) and
concentrated to give 0.450 g (>95%) of the product (1:1
mixture of diastereomers) as a light yellow solid: ^1H NMR
(300 MHz, DMSO) δ 8.63 (s, 1H), 8.56-8.57 (d, 1H, $J =$
2.1Hz), 8.14-8.20 (dd, 1H, $J = 9.2\text{Hz}; 2.1\text{Hz}$), 7.82-7.86 (d,
25 1H, $J = 9.2\text{Hz}$), 7.52-7.58 (m, 2H), 7.38-7.49 (m, 3H), 6.88
(s, 1H); FD+ MS for $\text{C}_{15}\text{H}_{11}\text{N}_3\text{O}_4 = 297$; Anal. calcd. for
 $\text{C}_{15}\text{H}_{11}\text{N}_3\text{O}_4$: C, 60.61; H, 3.73; N, 14.14; Found: C, 59.59;
H, 4.16; N, 12.78.

Preparation 54

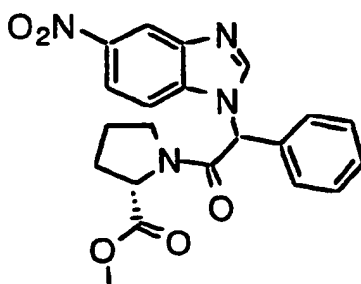
5

To a solution of a compound of Preparation 52 (0.75 g, 2.78 mmol), L-proline methyl ester hydrochloride (0.46 g, 2.78 mmol), 1-hydroxybenzotriazole hydrate (0.38 g, 2.78 mmol) and N,N-diisopropylethylamine (1.26 g, 9.72 mmol) in anhydrous 1,2-dichloromethane (30 mL) stirring at room temperature, was added 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.585 g, 3.05 mmol). After 18 h, the reaction mixture was diluted with H₂O (50 mL) extracted with ethyl acetate. The combined organic extracts were washed with 10% citric acid, sat'd aqueous sodium bicarbonate, water, brine, dried (Na₂SO₄) and concentrated. Purification by radial chromatography (silica gel, 40%-75% ethyl acetate/hexanes) gave 0.56 g (53%) of the product (1:1 mixture of diastereomers) as a yellow solid: ¹H NMR (300 MHz, CDCl₃) δ 7.43-7.50 (m, 3H), 7.27-7.43 (m, 4H), 7.13-7.20 (app. t, 1H, J = 7.5Hz), 6.83-6.91 (t, 1H, J = 5.8Hz), 5.14 (s, 1H), 4.52-4.58 (m, 0.5H), 4.41-4.47 (m, 0.5H), 3.89-3.97 (m, 1H), 3.71 (s, 1.5H), 3.62 (s, 1.5H), 3.23-3.36 (m, 1H), 1.82-2.24 (m, 5H); ¹³C NMR (75.5 MHz, CDCl₃) δ 172.2, 171.7, 168.7, 168.5, 149.0, 146.9, 146.5, 136.4, 135.9, 129.5, 129.4, 129.0, 128.8, 128.5, 128.2, 128.0,

112

127.8, 119.9, 119.6, 112.2, 112.0, 106.5, 106.5, 59.5, 59.4, 59.3, 59.3, 52.2, 52.0, 46.7, 46.7, 28.7, 28.6, 24.9, 24.5; FD+ MS for C₂₀H₂₁N₃O₅ = 383; Anal. calcd. for C₂₀H₂₁N₃O₅: C, 62.65; H, 5.52; N, 10.96; Found: C, 61.93; H, 5.62; N, 10.46.

Preparation 55



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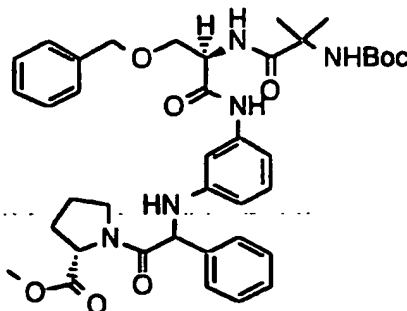
To a solution of a compound of Preparation 53 (0.43 g, 1.46 mmol), L-proline methyl ester hydrochloride (0.24 g, 1.46 mmol), 1-hydroxybenzotriazole hydrate (0.20 g, 1.46 mmol) and N,N-diisopropylethylamine (0.66 g, 5.10 mmol) stirring in anhydrous 1,2-dichloromethane (30 mL) at room temperature was added 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.31 g, 1.60 mmol). After 18 h, the reaction mixture was quenched with H₂O (50 mL) and extracted with ethyl acetate. The combined organic extracts were washed with 10% citric acid, saturated aqueous sodium bicarbonate, H₂O, brine, dried (Na₂SO₄) and concentrated. Purification by radial chromatography (silica gel, 50% ethyl acetate/hexanes to 100% ethyl acetate gradient) gave 0.25 g (42%) of the a single diastereomer as a white foam solid:

¹H NMR (300 MHz, CDCl₃) δ 8.75-8.76 (d, 1H, J = 2.1Hz), 8.28-8.32 (dd, 1H, J = 8.9Hz; 2.1Hz), 7.91 (s, 1H), 7.45-7.58 (m, 6H), 6.26 (s, 1H), 4.65-4.70 (m, 1H), 3.83-3.92 (m, 1H), 3.78 (s, 3H), 3.30-3.39 (m, 1H), 1.95-2.30 (m, 5H); FD+

MS for $C_{21}H_{20}N_4O_5$ = 408; Anal. calcd. for $C_{21}H_{20}N_4O_5$: C, 61.76; H, 4.94; N, 13.72; Found: C, 61.24; H, 5.16; N, 13.10.

5

Preparation 56

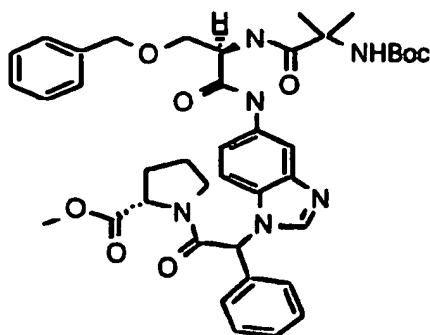


To a slurry of 5% Pd/C (0.07 g) in ethanol (30 mL) was
10 added a solution of a compound of Preparation 54 (0.15 g,
0.39 mmol) in ethyl acetate (30 mL). The mixture was
treated with hydrogen gas (32 psi) at room temperature for 4
h on a Parr apparatus then carefully filtered through
celite. The resulting filtrate was evaporated to provide an
15 off-white solid foam which was dissolved in N,N-
dimethylformamide (30 mL). To this solution was added a
compound of Preparation 4 (0.16 g, 0.41 mmol), 1-
hydroxybenzotriazole hydrate (0.06 g, 0.41 mmol) and 1,3-
dicyclohexylcarbodiimide (0.09 g, 0.45 mmol). This solution
20 was stirred overnight at room temperature and subsequently
diluted with water (50 mL) then extracted with ethyl
acetate. The combined organic extracts were washed with
water, brine, dried (Na_2SO_4) and evaporated to provide a tan
foam. Purification by radial chromatography (silica gel,
25 50% ethyl acetate/hexanes to 100% ethyl acetate gradient)
yielded 0.23 g (82%) of the product (mixture of
diastereomers) as an off-white solid foam. 1H NMR (300 MHz,
 $CDCl_3$) δ 8.83-8.91 (m, 1H), 7.44-7.51 (m, 2H), 7.20-7.36 (m,

114

8H), 6.88-7.06 (m, 3H), 6.32-6.38 (app. t, 1H, $J = 6.9\text{Hz}$),
5.28 (s, 1H), 5.12-5.19 (m, 1H), 4.88-4.91 (br. s, 1H),
4.48-4.60 (m, 3H), 4.17-4.24 (m, 1H), 3.64-3.72 (app. q, 2H,
 $J = 8.0\text{Hz}$), 3.62 (s, 3H), 3.39-3.52 (m, 1H), 3.28-3.39 (m,
5 1H), 1.81-2.15 (m, 5H), 1.53-1.57 (app. d, 3H, $J = 7.9\text{Hz}$),
1.38 (s, 3H), 1.39 (s, 9H); FD+ MS for $\text{C}_{39}\text{H}_{49}\text{N}_5\text{O}_8 = 716$;
Anal. calcd. for $\text{C}_{39}\text{H}_{49}\text{N}_5\text{O}_8$: C, 65.44; H, 6.90; N, 9.78;
Found: C, 65.23; H, 7.43; N, 10.34.

10

Preparation 57

To a slurry of 5% Pd/C (0.042 g) in ethanol (30 mL) was
15 added a solution of a compound of Preparation 55 (0.08 g,
0.20 mmol) in ethyl acetate (30 mL). The mixture was
treated with hydrogen gas (32 psi) at room temperature for 4
h (Parr apparatus) then carefully filtered through celite.
The resulting filtrate was evaporated to provide a white
20 solid foam which was dissolved in N,N-dimethylformamide (20
mL). To this solution was added a compound of Preparation 4
(0.08 g, 0.20 mmol), 1-hydroxybenzotriazole hydrate (0.03 g,
0.22 mmol) and 1,3-dicyclohexylcarbodiimide (0.05 g, 0.22
mmol). This solution was stirred overnight at room
25 temperature and subsequently diluted with water (50 mL) then
extracted with ethyl acetate. The combined organic extracts
were washed with water and brine, dried (Na_2SO_4) and

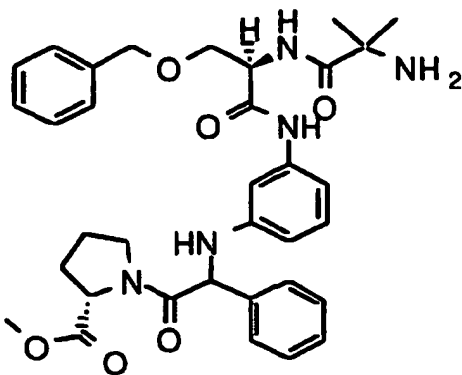
115

concentrated. Purification by radial chromatography (silica gel, 75% ethyl acetate/hexanes to 100% ethyl acetate gradient) yielded 0.10 g (66%) of the product (one diastereomer) as an off-white solid foam: ^1H NMR was

5 consistent with structure;

FD+ MS for $\text{C}_{40}\text{H}_{48}\text{N}_6\text{O}_8$ = 740.

Example 13



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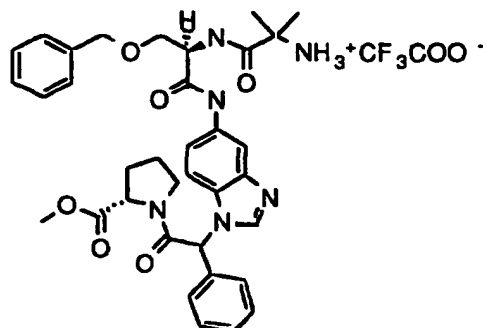
To a solution of a compound of Preparation 56 (0.17 g, 0.24 mmol) and anisole (0.03 g, 0.26 mmol) stirring in anhydrous dichloromethane (5 mL) at 0 °C was added

15 trifluoroacetic acid (1 mL). After 4 h, the reaction mixture was quenched carefully with saturated aqueous sodium bicarbonate extracted with ethyl acetate. The combined organic extracts were washed with sat'd aqueous sodium bicarbonate, water, brine, dried (Na_2SO_4) and evaporated to

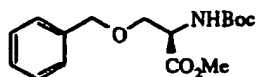
20 yield the desired product (1:1 mixture of diastereomers) as an off-white foam: 0.100 g (67%). ^1H NMR was consistent with structure; FD+ MS for $\text{C}_{34}\text{H}_{41}\text{N}_5\text{O}_6$ = 615; Anal. calcd for $\text{C}_{34}\text{H}_{41}\text{N}_5\text{O}_6$: C, 66.32; H, 6.71; N, 11.37; Found: C, 65.83; H, 6.50; N, 6.50.

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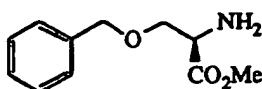
116

Example 14

- 5 To a solution of a compound of Preparation 57 (0.080 g, 0.11 mmol) and anisole (0.0123 g, 0.114 mmol) stirring in anhydrous dichloromethane (5 mL) at 0 °C was added trifluoroacetic acid (1 mL). After 4 h, the mixture was quenched carefully with saturated sodium bicarbonate and
- 10 extracted with ethyl acetate. The combined organic extracts were washed with saturated aqueous sodium bicarbonate, water, brine, dried (Na₂S₂O₄) and concentrated to yield foam 0.09 g (95%) of the desired product (one diastereomer) as an off-white solid: ¹H NMR was consistent with structure; FD+
- 15 MS for C₃₅H₄₀N₆O₆·2CF₃COOH = 640 (M-2CF₃COOH); Anal. calcd. for C₃₉H₄₂N₆O₁₀F₆: C, 53.92; H, 4.87; N, 9.67; Found: C, 51.86; H, 4.74; N, 9.54.

EXAMPLES PART 2A**Preparation 1a****tert-Butyloxycarbonyl-O-benzyl-D-serine methyl ester.**

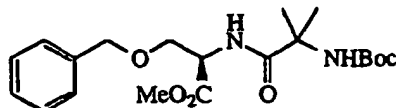
To a solution of t-butyloxycarbonyl-O-benzyl-D-serine (25.0 g, 84.7 mmol) stirring in dimethylformamide (500 mL) at room temperature was added sodium bicarbonate (14.2 g, 169 mmol) followed by methyl iodide (26.4 mL, 424 mmol). After 18 h, the reaction mixture was concentrated to approximately 100 mL. Ethyl acetate was added and the mixture washed with aqueous sodium bicarbonate and brine. The organic extract was dried and concentrated to give the desired compound (25 g, 96%) as a light yellow oil: ^1H NMR (300 MHz, CDCl_3) δ 1.45 (s, 9H), 3.70 (m, 1H), 3.75 (s, 3H), 3.85 (m, 1H), 4.50 (m, 3H), 7.30 (m, 5H); MS (FD) m/e 310; Anal. calc'd for $\text{C}_{16}\text{H}_{23}\text{NO}_5$: C, 62.12; H, 7.49; N, 4.53. Found: C, 62.31; H, 7.49; N, 4.43.

Preparation 1b**O-benzyl-D-serine methyl ester.**

To a solution of tert-butyloxycarbonyl-O-benzyl-D-serine methyl ester (BF8-EZ0-275) (5.0 g, 16 mmol) stirring in dichloromethane (40 mL) and anisole (1 mL) at 0 °C was added trifluoroacetic acid (10 mL). After 4 h at room temperature, a saturated aqueous solution of sodium bicarbonate was added and the resulting mixture extracted with ethyl acetate. The combined organic extracts were

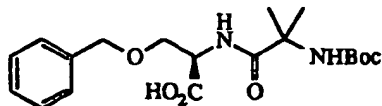
washed with brine, dried over sodium sulfate, and concentrated. The crude product was used in the next step without further purification.

Preparation 1c

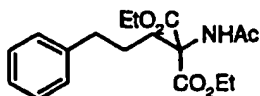


To a solution of O-benzyl-D-serine methyl ester (the product of Preparation 1b) (65.4 mmol), boc-aminoisobutyric acid (13.2 g, 65.4 mmol), 1-hydroxybenzotriazole (8.8 g, 65.4 mmol), and N,N-diisopropylethylamine (22.8 mL, 130.7 mmol) stirring in dichloromethane (500 mL) at 0 °C was added 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (12.3 g, 71.9 mmol). After 18 h, ethyl acetate and ammonium chloride (saturated aqueous solution) were added and the resulting mixture extracted with aqueous ammonium chloride, aqueous sodium bicarbonate, and brine. The organic extracts were dried over sodium sulfate and concentrated. Purification by flash chromatography (25% ethyl acetate/hexanes) yielded the desired compound (21.6 g, 83%) as a white solid: ¹H NMR (300 MHz, CDCl₃) δ 1.39 (s, 9H), 1.48 (s, 6H), 3.62 (dd, J = 3.4, 9.1 Hz, 1H), 3.70 (s, 3H), 3.85 (dd, J = 3.4, 9.1 Hz, 1H), 4.48 (dd, J = 12.5, 22.7 Hz, 2H), 4.75 (m, 1H), 4.92 (s, 1H), 7.11 (d, J = 8.6 Hz, 1H), 7.35 (m, 5H); MS (FD) m/e 395; Anal. calc'd for C₂₀H₃₀N₂O₆: C, 60.90; H, 7.67; N, 7.10. Found: C, 61.02; H, 7.78; N, 7.10.

119

Preparation 1d

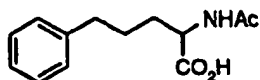
To a solution of the product of Preparation 1c (5.30 g, 13.4) stirring in dioxane (100 mL)/water (50 mL) at room temperature was added lithium hydroxide (2.80 g, 67.3 mmol). After 18 h, water was added and the solution concentrated. The resulting mixture was extracted with diethyl ether. Brine was added to the aqueous layer and the pH adjusted to 3.5 with 1 N HCl. The resulting mixture was extracted with ethyl acetate and the combined organic extracts dried over sodium sulfate then concentrated to yield the title compound (4.40 g, 86%) as a white foam: ^1H NMR (300 MHz, CDCl_3) δ 1.39 (s, 9H), 1.45 (s, 3H), 1.47 (s, 3H), 3.68 (m, 1H), 3.95 (m, 1H), 4.54 (s, 2H), 4.70 (m, 1H), 5.51 (bs, 1H), 7.18 (d, J = 9.1 Hz, 1H), 7.25 (m, 5H), 9.90 (bs, 1H); MS (FD) m/e 381; Anal. calc'd for $\text{C}_{19}\text{H}_{28}\text{N}_2\text{O}_6$: C, 59.99; H, 7.42; N, 7.36. Found: C, 59.74; H, 7.26; N, 7.30.

Preparation 1e

A solution of sodium ethoxide was generated by the addition of sodium metal (52.89 grams, 2.3007 mol) over 3 hours to ethanol (1500 mL). To the sodium ethoxide solution at ambient temperature was added a solution of diethylacetamidomalonate (499.75 grams, 2.3007 mol) dissolved in ethanol (225 mL). The reaction mixture was stirred for 1.5 hours at ambient temperature. 1-bromo-3-phenylpropane (458.07 grams, 2.3007 mol) was added over 15 minutes and the reaction mixture was refluxed until

complete as determined by hplc (16 hours). The reaction mixture was concentrated to dryness and the residue partitioned between ethyl acetate (1 x 1500 mL and 2 x 500 mL) and water (1500 mL). The ethyl acetate layers were combined, washed with saturated sodium chloride solution (4 x 500 mL), dried using sodium sulfate, and concentrated to give 752.1 grams (98%) of the desired compound as a light yellow solid. A 1.0 gram sample was recrystallized from hexane:ethyl acetate (19:1, v:v) to give a mp 84-86°C. ^1H nmr (CDCl_3): δ 1.18-1.23 (t, 6H), 1.37-1.50 (m, 2H), 2.02 (s, 3H), 2.34-2.41 (m, 2H), 2.58-2.62 (t, 2H), 4.16-4.24 (q, 4H), 6.76 (s, broad, 1H), 7.11-7.28 (m, 5H). ^{13}C nmr (CDCl_3): δ 13.95, 23.03, 25.67, 31.85, 35.45, 62.46, 66.49, 125.40, 125.90, 128.27, 128.35, 141.77, 168.11, 168.94. MS (FIA) m/z 336.3 ($[\text{M}+\text{H}]^+$). IR (KBr, cm^{-1}) 1645.98 (amide), 1744.76 (C=O). Anal. Calcd. for $\text{C}_{18}\text{H}_{25}\text{NO}_5$: C, 64.46; H, 7.51; N, 4.17. Found: C, 64.60; H, 7.37; N, 4.39.

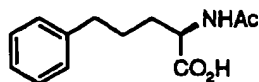
Preparation 1f



(DL)-N-Acetyl-2-amino-5-phenylpentanoic Acid. A slurry consisting of the product of Preparation 1e (249.15 grams, 0.7428 mol) and 2.5 N sodium hydroxide solution was heated at 100°C for three hours. The reaction mixture was cooled to 30°C and the pH adjusted to 5.0 using concentrated hydrochloric acid. The solution was heated to 100 °C and the pH was held at 5.0 using concentrated hydrochloric acid as needed until the reaction was complete as determined by hplc. The solution was filtered while hot through diatomaceous earth. The

filtrate was cooled to 5-10 °C and the pH adjusted to 1.0 using concentrated hydrochloric acid. The resulting slurry was stirred for 1 hour at 5 °C, filtered, and dried in vacuum at 50 °C to give 160.34 grams (92%) of (DL)-N-acetyl-2-amino-5-phenylpentanoic acid as a white powder, mp 145-148 °C. ¹H nmr (DMSO-d₆): δ 1.60-1.71 (m, 4H), 1.86 (s, 3H), 2.56-2.59 (m, 2H), 4.19-4.23 (m, 1H), 7.16-7.30 (m, 5H), 8.14 (d, 1H). ¹³C nmr (DMSO-d₆): δ 23.17, 28.25, 31.55, 35.51, 52.55, 126.60, 129.14, 142.64, 170.25, 174.65. MS (FIA) m/z 236.2 (M⁺). IR (KBr, cm⁻¹) 1609.17 (amide), 1741.12 (C=O). Anal. Calcd. for C₁₅H₁₇NO₃: C, 66.36; H, 7.28; N, 5.95. Found: C, 66.41; H, 7.15; N, 5.96.

Preparation 1g

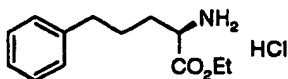


(D)- N-Acetyl-2-amino-5-phenylpentanoic Acid. A solution consisting of (DL)-N-acetyl-2-amino-5-phenylpentanoic acid (438.0 grams, 1.862 mol), cobalt chloride (1.10 grams), 2N potassium hydroxide solution (931 mL, 1.862 mol), and water (8000 mL) was adjusted to a pH of 8.0 by the addition of 2N potassium hydroxide solution. To the reaction mixture was added Acylase I (aspergillus melleus, 39.42 grams) and vigorously stirred for 24 hours at 40 °C while maintaining a pH of 8.0 by addition of 2N potassium hydroxide. The resulting slurry was filtered. The filtrate was adjusted to a pH of 2.0 giving a thick slurry. The product was isolated by filtration, washed with hexane (2000 mL) and dried in vacuum at 50 °C to give 188.52 grams (43%) of (D)-N-acetyl-2-amino-5-phenylpentanoic acid. ¹H nmr (DMSO-d₆): δ 1.59-1.74

122

(m, 4H), 1.86 (s, 3H), 2.57-2.60 (m, 2H), 4.22-4.26 (m, 1H), 7.16-7.30 (m, 5H), 8.02 (d, 1H), 12.39 (s, broad, 1H). ^{13}C nmr (DMSO- d_6): δ 23.18, 28.13, 31.66, 35.54, 52.58, 126.56, 129.10, 142.67, 170.12, 174.48. MS (FIA) m/z 236.1 (M^+). IR (KBr, cm^{-1}) 1625.08 (amide), 1700.24 (C=O). Anal. Calcd. for $\text{C}_{13}\text{H}_{17}\text{NO}_3$: C, 66.36; H, 7.28; N, 5.95. Found: C, 66.49; H, 7.00; N, 6.03.

Preparation 1h

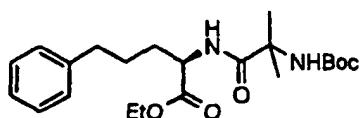


(D)-2-Amino-5-phenylpentanoic Acid, Ethyl Ester Hydrochloride. A solution consisting of (D)-N-acetyl-2-amino-5-phenylpentanoic acid (188.8 grams, 0.8024 mol), ethanol (535 mL), and concentrated hydrochloric acid (268 mL, 3.21 mol) was warmed to 85 °C and monitored by hplc. The reaction was determined to be incomplete by hplc at 14.5 hours and additional concentrated hydrochloric acid (50 mL) was added. The reaction was determined to be complete by hplc after 22.5 hours. Water was azeotropically distilled from the reaction by continuous addition and distillation of 8000 mL of ethanol. The ethanol was azeotropically distilled from the reaction by the continuous addition and distillation of ethyl acetate (2000 mL). Upon cooling the solution to 0 °C the product crystallized. The solution containing the product was stirred for 1 hour at 0 °C, filtered, and the cake dried in vacuum at 40 °C to give 199.0 grams (96%) of 2-amino-5-phenylpentanoic acid, ethyl ester hydrochloride, mp 117-121 °C. ^1H nmr (DMSO- d_6): δ 1.15-1.21 (t, 3H), 1.50-1.89 (m, 4H), 2.48-2.67 (m, 2H), 3.92-3.98 (t, 1H), 4.08-4.25 (m, 2H), 7.12-7.29 (m, 5H), 8.76 (s, broad, 3H). ^{13}C nmr (DMSO- d_6): δ 13.90, 25.97, 29.52, 34.41, 51.71,

123

61.56, 124.91, 125.81, 128.24, 141.27, 169.35. MS (FIA)
m/z 222.3 (M⁺). IR (KBr, cm⁻¹) 1741.14 (C=O). $[\alpha]^{20}_D =$
-11.17 (c = 30.62 mg / 3mL, MeOH). Anal. Calcd. for
C₁₃H₂₀NO₂Cl: C, 60.58; H, 7.82; N, 5.43. Found: C,
60.45; H, 7.67; N, 5.55.

Preparation 1i

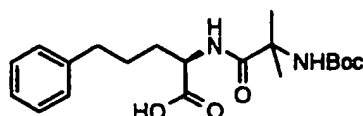


A slurry consisting of N-t-BOC-α-aminoisobutyric acid (90.64 grams, 0.446 mol), 2-chloro-4,6-dimethoxy-1,3,5-triazine (75.90 grams, 0.425 mol), N-methyl morpholine (88.13 grams, 0.871 mol), and diethyl ether (1000 mL) was stirred at ambient temperature until complete as determined by hplc (3 hours). The D-2-amino-5-phenylpentanoic acid, ethyl ester hydrochloride (109.55 grams, 0.425 mol) was added and the reaction mixture stirred for 16 hours at ambient temperature. The reaction mixture was partitioned between 10% citric acid solution (1000 mL) and ethyl acetate (3 x 500 mL). The organic phase was washed with 10% citric acid solution (3 x 500 mL), saturated sodium bicarbonate solution (3 x 500 mL), water (1 x 500 mL), dried using sodium sulfate, and concentrated to dryness. The residue was recrystallized from hexane (3000 mL) to give 155.11 grams of the desired compound: mp 97-99 °C. ¹H nmr (CDCl₃): δ 1.25-1.28 (t, 3H), 1.43 (s, 9H), 1.48 (s, 3H), 1.50 (s, 3H), 1.70-1.73 (m, 3H), 1.87-1.93 (m, 1H), 2.62-2.67 (m, 2H), 4.16-4.21 (m, 2H), 4.57-4.62 (m, 1H), 4.95 (s, 1H), 6.96 (s, broad, 1H), 7.16-7.19 (m, 3H), 7.26-7.33 (m, 2H). ¹³C nmr (CDCl₃): δ 14.53, 26.32, 27.17, 28.67, 32.47, 35.73,

124

52.54, 57.17, 61.62, 126.21, 128.69, 128.79, 142.12, 154.99, 172.81, 174.69. MS (FIA) m/z 407.5 ([M+H]⁺). IR (KBr, cm⁻¹) 1652.75, 1685.52 (amides), 1741.73 (C=O). [α]_D²⁰ = 7.83 (c = 10.22 mg / 1mL, MeOH). UV (0.1% trifluoroacetic acid in water : acetonitrile) λ_{max} 215.6 nm. Anal. Calcd. for C₂₂H₃₄N₂O₅: C, 65.00; H, 8.43; N, 6.89. Found: C, 65.23; H, 8.34; N, 6.94.

Preparation 1j



A solution consisting of the product of Preparation 1i (152.53 grams, 0.3752 mol) and tetrahydrofuran (884 mL) was cooled to 5 °C. A solution consisting of lithium hydroxide (26.96 grams, 1.126 mol) and water (1419 mL) was added to the reaction dropwise over 10 minutes maintaining a temperature of 5-10 °C. Ethanol (183 mL) was added and the reaction stirred at 5-10 °C until complete as determined by hplc (2 hours). The pH of the reaction mixture was adjusted to 2.0 using 6 N hydrochloric acid solution while maintaining 5-10 °C. The product was extracted from solution with ethyl acetate (3 x 500 mL). The ethyl acetate extracts were combined, dried using sodium sulfate, and concentrated to dryness to give 141.51 grams (100%) of The desired compound: ¹H nmr (DMSO-d₆): δ 1.32-1.37 (m, 15H), 1.57-1.75 (m, 4H), 2.51-2.58 (m, 2H), 4.23-4.27 (m, 1H), 6.85 (s, broad, 1H), 7.15-7.28 (m, 5H), 7.42 (d, 1H), 12.5 (s, broad, 1H). ¹³C nmr (DMSO-d₆): δ 26.31, 27.85, 29.00, 31.86, 35.60, 52.53, 56.60, 78.95, 126.52, 129.05, 129.10, 142.69, 155.06, 174.40, 175.17. MS (FIA) m/z 379.5 ([M+H]⁺). IR (KBr, cm⁻¹) 1641.98, 1692.22 (amides),

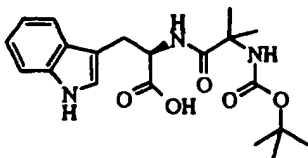
125

1719.72 (C=O). $[\alpha]^{20}_D = -5.73$ ($c = 10.48$ mg / mL, MeOH).

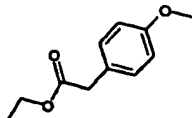
Anal. Calcd. for $C_{20}H_{30}N_2O_5$: C, 63.47; H, 7.99; N, 7.40.

Found: C, 63.25; H, 7.84; N, 7.46.

Preparation 1L

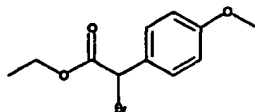


N-Methyl morpholine (4.79 mL, 2 eq, 47.3 mm) was added to a stirred slurry of *N*-Boc- α -aminoisobutyric acid (4.43 g, 21.7 mm, 1 eq) and 3.89 g (21.7 mm, 1.0 eq) of 2-chloro-(4,6)-dimethoxy-1,3,5-triazine (CDMT) in 100 mL of diethyl ether. After stirring the reaction mixture at ambient temperature for 1.5 hours, D-tryptophan ester hydrochloride was added. After stirring overnight, the reaction mixture was quenched by the addition of 150 mL of 10% aqueous citric acid solution. The layers were separated and the ether layer was washed with 50 mL of saturated sodium bicarbonate solution and 50 mL of water. Lithium hydroxide (2.43 g, 5 eq) was dissolved in 100 mL of water and the solution was added to the diethyl ether solution and stirred vigorously for 4 hours at room temperature. The layers were separated and the pH of the aqueous layers was adjusted to 5.6 with 1M HCl. The pH was then adjusted to 3.95 with 10% citric acid solution and the aqueous layer was extracted with 100 mL of ethyl acetate. The ethyl acetate layers were washed with brine, dried over magnesium sulfate and filtered. The volatiles were removed under vacuum to give 82 % yield of the desired product as a white foam. $^1\text{H-NMR}$ consistent with structure.

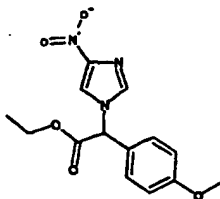
Preparation 2A

To a solution of 4-methoxyphenylacetic acid (98 g, 590 mmol) in absolute ethanol (300 mL) was added of p-toluenesulfonic acid (20 g, 105 mmol). The reaction mixture was heated to reflux and maintained at that temperature for 5 h then cooled to room temperature and concentrated to dryness. The resulting oil was purified by flash chromatography (silica gel, 20% ethyl acetate/hexanes) to give 102 g (89%) of the desired product as a colorless oil: ¹H-NMR (d, DMSO) 1.17 (t, J = 8.7 Hz, 3H), 3.56 (s, 2H), 3.73 (s, 3H), 4.05 (q, J = 7.2 Hz, 2H), 6.87 (d, J = 8.7 Hz, 2H), 7.17 (d, 8.7 Hz, 2H); MS (ion spray) 195.3 (M+1); Anal. Calc'd for C₁₁H₁₄O₃: C, 68.02; H, 7.27. Found: C, 67.95, 7.17.

127

Preparation 2B

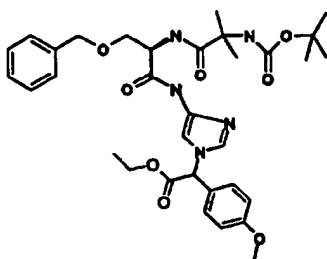
To a solution of the product of Preparation 2A (40 g, 200 mmol) in carbon tetrachloride (500 mL) was added N-bromosuccinimide (37 g, 206 mmol) and hydrobromic acid (4 drops of 48% aqueous solution). The resulting mixture was heated to reflux and maintained at that temperature for 5 h then cooled to room temperature, filtered, and concentrated. The resulting oil was purified by flash chromatography (silica gel, chloroform) to give 51.1 g (94%) of the desired product as a colorless oil: $^1\text{H-NMR}$ (d, DMSO) 1.19 (t, $J = 8.4$ Hz, 3H), 3.77 (s, 3H), 4.18 (m, 2H), 5.88 (s, 1H), 6.95 (d, $J = 8.4$ Hz, 2H), 7.50 (d, $J = 8.4$ Hz, 2H); MS (FD) 272, 274 (M^+); Anal. Calc'd for $\text{C}_{11}\text{H}_{13}\text{BrO}_3$: C, 48.37; H, 4.80. Found: C, 48.52, 4.77.

Preparation 3

To a solution of the product of Preparation 2B (49.5 g, 181 mmol) stirring in dimethylformamide (500 mL) at room temperature was added 4-nitroimidazole (20.5 g, 181 mmol) and potassium carbonate (75 g, 543 mmol). After 16 h, the reaction was filtered and concentrated. The resulting oil was partitioned between ethyl acetate and water and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The resulting oil was purified by flash chromatography (silica gel, 30-70% ethyl acetates/hexanes gradient) to yield 33.6 g (61%) of

the desired product as an orange oil that solidifies upon standing: $^1\text{H-NMR}$ (d, DMSO) 1.17 (t, $J = 7.2$ Hz, 3H), 3.78 (s, 3H), 4.25 (q, $J = 7.2$ Hz, 2H), 6.57 (s, 1H), 7.02 (d, $J = 8.7$ Hz, 2H), 7.46 (d, $J = 8.7$ Hz, 2H), 7.92 (s, 1H), 8.38 (s, 1H); MS (ion spray) 306 (M+1); Anal. Calc'd for $\text{C}_{14}\text{H}_{15}\text{N}_3\text{O}_5$: C, 55.08; H, 4.95; N, 13.76. Found: C, 54.93; H, 4.89; N, 13.82.

Preparation 4

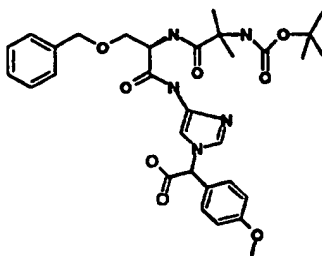


To a slurry of 10% palladium on carbon (6.0 g) in tetrahydrofuran (30 mL) was added a slurry of the product of Preparation 3 (8.4 g, 27.5 mmol) in tetrahydrofuran (30 mL). The reaction mixture placed under a hydrogen atmosphere (40 mm Hg) using a Parr apparatus until the reduction was complete then filtered through celite. To the resulting solution stirring at room temperature was added the product of Preparation 1d (10.5 g, 27.5 mmol), 1-hydroxybenzotriazole (4.1 g, 30.3 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (6.3 g, 30.3 mmol). After 16 h, the reaction mixture was concentrated and the resulting oil was slurried in ethyl acetate and filtered. The solution was diluted with water and then extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The resultant crude material was purified by flash chromatography (silica gel, 3% methanol/chloroform) to give 14.4 g (83%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 1.78 (t, J

129

= 7.2 Hz, 3H), 1.27-1.32 (m, 15H), 3.60 (m, 1H), 3.67 (m, 1H), 3.76 (s, 3H), 4.20 (d, $J = 7.2$ Hz, 2H), 4.44 (d, $J = 3.0$ Hz, 2H), 4.57 (m, 1H), 6.35 (s, 1H), 6.97 (d, $J = 7.2$ Hz, 2H), 7.20-7.35 (m, 10H), 7.40 (m, 1H), 7.52 (s, 1H); MS (ion spray) 638 (M+1); Anal. Calc'd for $C_{33}H_{43}N_5O_8$: C, 62.15; H, 6.80; N, 10.98. Found: C, 62.41; H, 6.85; N, 11.09.

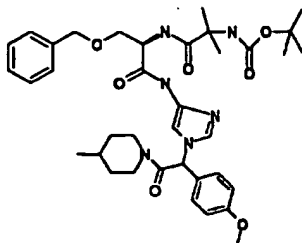
Preparation 5



To a solution of the product of Preparation 4 (14.4 g, 23 mmol) stirring in dioxane (150 mL) at room temperature was added a solution of lithium hydroxide (0.65 g, 27.6 mmol) in water (75 mL). After 20 min, the reaction mixture was acidified to pH = 2.9 with 1 N hydrochloric acid. To the resulting solution was added water and ethyl acetate the mixture was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate and concentrated to yield 13.0 g (93%) of the desired product as a yellow foam: ^1H NMR (d, DMSO) 1.25-1.40 (m, 15H), 3.65-3.70 (m, 2H), 3.76 (s, 3H), 4.44 (d, $J = 3.4$ Hz, 2H), 4.57 (m, 1H), 6.20 (s, 1H), 6.97 (d, $J = 3.4$ Hz, 2H), 7.15-7.35 (m, 10H), 7.42 (m, 1H), 7.53 (s, 1H), 10.2 (s, 1H); MS (ion spray) 610.7 (M+1); Anal. Calc'd for $C_{31}H_{39}N_5O_8$: C, 61.07; H, 6.45; N, 11.49. Found: C, 60.90; H, 6.43; N, 11.32.

Preparation 6

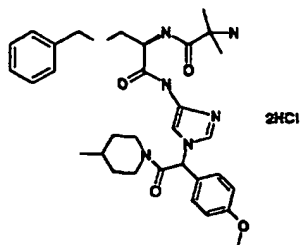
130



To a solution of the product of Preparation 5 (8.0 g, 13.0 mmol) stirring in dimethylformamide (150 mL) at room temperature was added 4-methylpiperidine (1.6 mL, 13.0 mmol), 1-hydroxybenzotriazole (2.0 g, 14.3 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (3.0 g, 14.3 mmol). After 16h, the reaction mixture was filtered and concentrated. The resulting material was partitioned between ethyl acetate and water and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated to dryness. The resulting crude material was purified by flash chromatography (silica gel, 3% methanol/ chloroform) to yield 7.65 g (85%) of the desired product as a yellow foam: $^1\text{H-NMR}$ (d, DMSO) 0.2 (m, 1H), 0.50 (d, $J = 6.0$ Hz, 1.5 H), 0.80 (d, $J = 6.0$ Hz, 1.5 H), 1.05 (m, 1H), 1.22-1.45 (m, 15H), 1.50-1.65 (m, 4H), 2.65 (m, 1H), 3.00 (m, 1H), 3.55 (m, 1H), 3.65 (m, 1H), 3.75 (s, 3H), 4.37 (m, 1H), 4.40-4.50 (m, 2H), 4.60 (m, 1H), 6.62 (d, $J = 13$ Hz, 1H), 6.98 (t, $J = 9.4$ Hz, 2H), 7.10-7.45 (m, 11H), 10.15 (br s, 1H); MS (ion spray) 691.3 (M+1); Anal. Calc'd for $\text{C}_{37}\text{H}_{50}\text{N}_6\text{O}_7 \cdot 0.6\text{H}_2\text{O}$: C, 63.34; H, 7.35; N, 11.98. Found: C, 63.25; H, 7.03; N, 11.87.

Examples 1 and 2

131

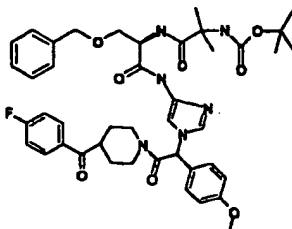


To a solution of the product of Preparation 6 (7.26 g, 10.5 mmol) stirring in dichloromethane (25 mL) at room temperature was added trifluoroacetic acid (10 mL). After 4 h, the reaction mixture was poured into a saturated solution of sodium bicarbonate extracted with chloroform. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated to yield 6.12 g (99%) of the free base as a tan foam. The diastereomeric material (3.0 g) was chromatographed on an 8 x 15 cm Prochrom column packed with Kromosil CHI-DMP chiral phase using an eluent mixture of 3A alcohol (13% by v), dimethylethylamine (0.2% by v) in heptane at a flow rate of 250 mL/min to provide the individual diastereomers in pure form:

Example 1. Isomer 1 To a solution of the purified isomer in ethyl acetate was added a saturated solution of hydrochloric acid in diethyl ether. The resulting slurry was concentrated to dryness to yield 1.1 g (37%) of the desired product as a white solid: ^1H NMR (d, DMSO) 0.50 (d, $J = 6.0$ Hz, 1.5 H), 0.80 (d, $J = 6.0$ Hz, 1.5 H), 1.16 (m, 1H), 1.35 (m, 1H), 1.50-1.70 (m, 8H), 2.60-2.70 (m, 2H), 3.03 (m, 1H), 3.65-3.80 (m, 6H), 4.40 (m, 1H), 4.53 (s, 2H), 4.75 (m, 1H), 6.90-7.08 (m, 3H), 7.25-7.45 (m, 9H), 8.20-8.40 (m, 4H), 8.61 (d, $J = 7.5$ Hz, 1H), 11.15 (br s, 1H); $t_R = 7.93$ min; MS (ion spray) 591.6 (M+1); Anal. Calc'd for $\text{C}_{32}\text{H}_{42}\text{N}_6\text{O}_5 \cdot 2\text{HCl}$: C, 57.92; H, 6.69; N, 12.66. Found: C, 57.72; H, 6.47; N, 12.42.

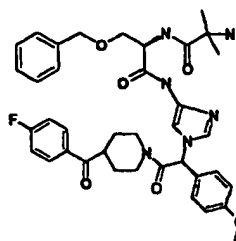
Example 2. Isomer 2 To a solution of the purified isomer in ethyl acetate was added a saturated solution of hydrochloric acid in diethyl ether. The resulting slurry was concentrated to yield 0.98 g (33%) of the desired product as a white solid: ^1H NMR (d, DMSO) 0.50 (d, J = 6.0 Hz, 1.5 H), 0.80 (d, J = 6.0 Hz, 1.5 H), 1.16 (m, 1H), 1.35 (m, 1H), 1.50-1.70 (m, 8H), 2.60-2.70 (m, 2H), 3.03 (m, 1H), 3.65-3.80 (m, 6H), 4.40 (m, 1H), 4.53 (s, 2H), 4.75 (m, 1H), 6.90-7.08 (m, 3H), 7.25-7.45 (m, 9H), 8.20-8.40 (m, 4H), 8.61 (d, J = 7.5 Hz, 1H), 11.15 (br s, 1H); t_R = 11.78 min; MS (ion spray) 591.6 ($M+1$); Anal. Calc'd for $\text{C}_{32}\text{H}_{42}\text{N}_6\text{O}_5 \cdot 2.2\text{HCl}$: C, 57.29; H, 6.64; N, 12.53. Found: C, 57.23; H, 6.29; N, 12.57.

Preparation 7



$C_{43}H_{51}FN_6O_8$: C, 64.65; H, 6.43; N, 10.53. Found: C, 64.38; H, 6.48; N, 10.61.

Examples 3 and 4



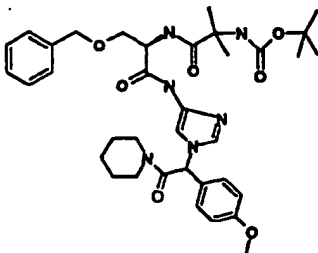
Reaction of the product of Preparation 7 (0.53 g, 0.66 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.34 g (74%) of the desired mixture of diastereomers as a tan foam. This material (0.11 g) was purified by HPLC (8 x 15 cm Prochrom column packed with Kromosil CHI-DMP chiral phase, eluent mixture of 3A alcohol and dimethylethylamine in heptane) to provide the individual diastereomers which were converted to their respective hydrochloride salts as described in Example 1.

Example 3. Isomer 1. $^1\text{H-NMR}$ (d, DMSO) 1.15-1.20 (m, 6H), 1.20-1.60 (m, 3H), 1.70 (m, 1H), 2.90 (m, 1H), 3.55-3.70 (m, 4H), 3.75 (s, 3H), 3.85 (m, 1H), 4.40 (m, 1H), 4.40-4.55 (m, 2H), 4.60 (m, 1H), 6.65 (d, $J = 11$ Hz, 1H), 7.00-7.05 (m 2H), 7.20 (m, 1H), 7.20-7.40 (m, 13H), 8.00-8.10 (m, 2H), 10.40 (br s, 1H); $t_R = 6.4$ min; MS (ion spray) 699.7 (M+1); Anal. Calc'd for $C_{38}H_{43}FN_6O_6$: C, 65.31; H, 6.20; N, 12.03. Found: C, 65.08; H, 6.18; N, 11.87.

Example 4. Isomer 2 $^1\text{H-NMR}$ (d, DMSO) 1.15-1.20 (m, 6H), 1.20-1.60 (m, 3H), 1.70 (m, 1H), 2.90 (m, 1H), 3.55-3.70 (m, 4H), 3.75 (s, 3H), 3.85 (m, 1H), 4.40 (m, 1H), 4.40-4.55 (m, 2H), 4.60 (m, 1H), 6.65 (d, $J = 11$ Hz, 1H), 7.00-7.05 (m 2H), 7.20 (m, 1H), 7.20-7.40 (m, 13H), 8.00-

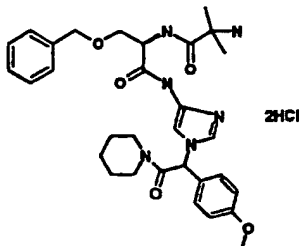
8.10 (m, 2H), 10.40 (br s, 1H); t_R = 8.0 min; MS (high res) calc'd for $C_{38}H_{44}FN_6O_6$: 699.3306. Found: 699.3313.

Preparation 8



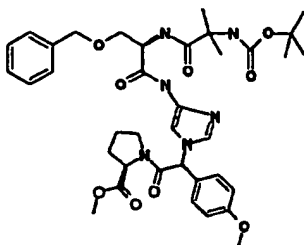
Reaction of the product of Preparation 7 (1.0 g, 1.7 mmol), piperidine (0.17 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.25 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), and dimethylformamide (15 mL) as described in Preparation 6 gave 0.7 g (60%) of the desired product as a tan foam: 1H -NMR (d, DMSO) 0.97 (m, 1H), 1.25-1.40 (m, 15H), 1.40-1.55 (m, 7H), 3.30-3.45 (m, 2H), 3.60 (m, 1H), 3.67 (m, 1H), 3.75 (s, 3H), 4.45 (d, J = 3.4 Hz, 2H), 4.57 (m, 1H), 6.62 (s, 1H), 6.98 (d, J = 8.7 Hz, 2H), 7.13 (m, 1H), 7.25-7.45 (m, 10H), 10.15 (br s, 1H); MS (ion spray) 677.5 (M+1); Anal. Calc'd for $C_{36}H_{48}N_6O_7$: C, 63.89; H, 7.15; N, 12.42. Found: C, 63.97; H, 6.99; N, 12.44.

135

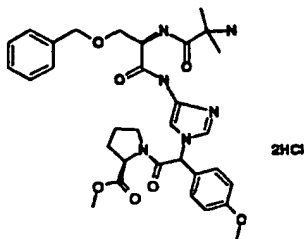
Example 5

Reaction of the product of Preparation 8 (0.68 g, 1.0 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.6 g (93%) of the desired product as a white solid: $^1\text{H-NMR}$ (d, DMSO) 0.95 (m, 1H), 1.30-1.60 (m, 11H), 3.20-3.40 (m, 3H), 3.60-3.75 (m, 3H), 3.78 (s, 3H), 4.50-4.55 (m, 2H), 4.75 (m, 1H), 6.80 (s, 1H), 7.05 (d, $J = 9.0$ Hz, 2H), 7.25-7.35 (m, 7H), 7.37 (d, $J = 8.7$ Hz, 2H), 8.10 (m, 1H), 8.20-8.30 (m, 3H), 8.58 (d, $J = 7.6$ Hz, 1H), 11.00 (br s, 1H); MS (ion spray) 577.4 ($M+1$); Anal. Calc'd for $\text{C}_{31}\text{H}_{40}\text{N}_6\text{O}_5 \cdot 2.2\text{HCl}$: C, 56.68; H, 6.48; N, 12.79. Found: C, 56.70; H, 6.64; N, 12.37.

136

Preparation 9

Reaction of the product of Preparation 5 (1.42 g, 2.3 mmol), d-proline methyl ester (0.3 g, 2.3 mmol), 1-hydroxybenzotriazole (0.35 g, 2.5 mmol), and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.53 g, 2.5 mmol) in tetrahydrofuran (15 mL) as described in Preparation 6 gave 0.99 g (60%) of the desired product as a white foam: $^1\text{H-NMR}$ (d, DMSO) 1.25-1.40 (m, 18H), 1.75-1.90 (m, 2H), 2.40 (m, 1H), 3.30 (m, 1H), 3.60-3.80 (m, 7H), 4.40 (m, 1H), 4.45-4.50 (m, 2H), 4.57 (m, 1H), 6.50 (m, 1H), 6.95-7.05 (m, 2H), 7.10-7.40 (m, 11H), 10.20 (br s, 1H); MS (ion spray) 721.3 (M+1); Anal. Calc'd for $\text{C}_{37}\text{H}_{48}\text{N}_6\text{O}_9$: C, 61.65; H, 6.71; N, 11.66. Found: C, 61.42; H, 6.43; N, 11.65.

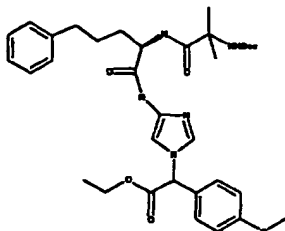
Example 6

Reaction of the product of preparation 9 (0.87 g, 1.2 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.58 g (70%) of the desired product: $^1\text{H-NMR}$ (d, DMSO) 1.40-1.60 (m, 6H), 1.75-1.95 (m, 3H), 2.20 (m, 1H), 2.95 (m, 1H), 3.60-3.80 (m, 9H), 4.40 (m, 1H), 4.50-4.55 (m, 2H), 4.75 (m, 1H), 6.70 (s, 1H), 7.00 (t, $J = 8.7$ Hz, 2H), 7.40-7.45 (m,

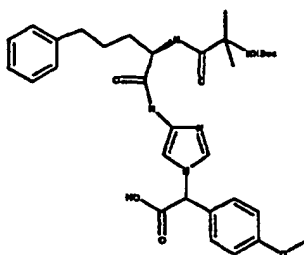
137

9H), 8.05 (m, 1H), 8.20-8.30 (m, 3H), 8.55 (m, 1H), 10.95 (m, 1H); MS (ion spray) 621.5 (M+1); Anal. Calc'd for $C_{32}H_{40}N_6O_7 \cdot 2.3HCl$: C, 54.55; H, 6.05; N, 11.93. Found: C, 54.46; H, 5.81; N, 11.79.

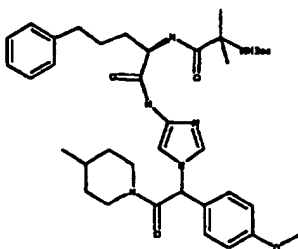
Preparation 10



To a suspension of 5% palladium on carbon (1.75 g) and tetrahydrofuran (120 mL) was added the product of Preparation 3 (3.51 g, 11.5 mmol). The reaction mixture was placed under a hydrogen atmosphere (40 mm Hg) on a Parr apparatus for 2 h then filtered through celite. The filtrate was subsequently added to a solution of the product of Preparation 1j (4.33 g, 11.5 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (2.60 g, 12.6 mmol) and 1-hydroxybenzotriazole (1.72 g, 12.6 mmol) stirring in tetrahydrofuran (50 mL) at 0°C. After 16 h at room temperature, the reaction mixture was concentrated. The resulting residue was dissolved in ethyl acetate, filtered and the resulting filtrate concentrated. The crude residue was purified by flash chromatography (silica gel, 90 % ethyl acetate/hexanes to 10 % methanol/ethyl acetate gradient) to give 4.5 g (62 %) the desired product as a light orange foam: 1H NMR consistent with structure; MS (IS) m/e 636 (M + 1). Anal. ($C_{34}H_{45}N_5O_7$) C, H, N.

Preparation 11

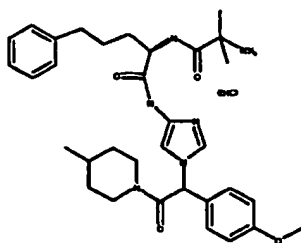
To a solution of the product of Preparation 10 (1.01 g, 1.59 mmol) stirring in tetrahydrofuran (30 mL) and water (15 mL) at room temperature was added lithium hydroxide (0.26 g, 6.30 mmol). After 25 min, the reaction mixture was concentrated and the resulting residue was diluted with water and extracted with diethyl ether. The aqueous extracts were acidified to pH 2-3 with 1N hydrochloric acid and then extracted with ethyl acetate. The combined organic extracts were washed with brine, dried with sodium sulfate and concentrated to provide 0.96 g (99 %) of the desired compound as a light tan foam that was used without further purification: ^1H NMR consistent with structure; MS (IS) m/e 608 ($M + 1$). Anal. ($\text{C}_{32}\text{H}_{41}\text{N}_5\text{O}_7$) C: calcd, 63.25; found, 62.68, H, N.

Preparation 12

To a solution of the product of Preparation 11 (0.93 g, 1.53 mmol) stirring in dichloromethane (25 mL) at room temperature was added N-methylmorpholine (0.20 mL, 1.83 mmol) and of 2-chloro-(4,6)-dimethoxy-1,3,5-triazine (0.35 g, 1.99 mmol). After 1 h, 4-methylpiperidine (0.20

mL, 1.68 mmol) was added and the resulting mixture was stirred room temperature for 2 h at which time 2-chloro-(4,6)-dimethoxy-1,3,5-triazine (0.10 g, 0.70 mmol) was added. After 1 h, the reaction mixture was concentrated and the resulting residue purified by flash chromatography (silica gel, ethyl acetate/methanol gradient) to give the desired compound as a light yellow solid foam (0.875 g, 83%): ^1H NMR consistent with structure; MS (IS) m/e 689 ($M + 1$). Anal. ($\text{C}_{38}\text{H}_{52}\text{N}_6\text{O}_6$) C, H, N.

Example 7

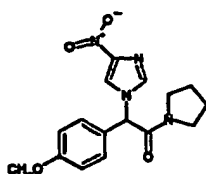


To a solution of the product of Preparation 12 (0.77 g, 1.12 mmol) and anisole (0.13 mL, 1.13 mmol) stirring in dichloromethane (20 mL) at 0 C was added trifluoroacetic acid. After 3-4 h, the reaction mixture was warmed to room temperature and then quenched by pouring over cold saturated aqueous sodium bicarbonate. The organic layer was collected and the aqueous layer was extracted twice with dichloromethane. The combined organic extracts were washed with aqueous sodium bicarbonate, water, brine, then dried over sodium sulfate and concentrated. The resulting material was purified by flash chromatography (silica gel, 5% methanol/ 95% ethyl acetate gradient to 5% triethylamine/10% methanol/ 85% ethyl acetate) to provide 0.63 g (95 %) of the desired mixture of diastereomers as an off-white solid foam. The mixture (190 mg) was resolved by chiral HPLC [Kromasil packing

140

material, 15% 3A alcohol/ 85% heptane (w/ 0.2% dimethylamine)] to provide the two desired diastereomers. To a solution of diastereomer 2 (65 mg) (retention time = 9.00 min) stirring in ethyl acetate (5 mL) was added saturated solution of hydrochloric acid in diethyl ether. The resulting white precipitate was collected by vacuum filtration and rinsed with diethyl ether to provide the desired compound (60 mg) as a white amorphous solid: ^1H NMR consistent with structure; MS (IS) m/e 589 ($M + 1$). Anal. ($\text{C}_{33}\text{H}_{44}\text{N}_6\text{O}_4 \cdot 2\text{HCl}$) C, H, N.

Preparation 13

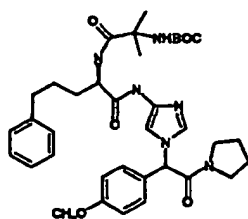


To a solution of Preparation 3 (3.00 g, 9.84 mmol) stirring in tetrahydrofuran (10 mL) and ethanol (5 mL) was added to sodium hydroxide (20 mL of a 5 N aqueous solution). The resulting smixture was stirred at ambient temperature until hydrolysis was complete and subsequently acidified to pH 2.0 with aqueous hydrochloric acid. The reaction mixture was extracted with ethyl acetate, dried over sodium sulfate, and concentrated. The resulting carboxylic acid was combined with pyrrolidine (0.710 g, 10 mmol), 1-hydroxybenzotriazole hydrate (1.35 g, 10 mmol) and 1,3-dicyclohexylcarbodiimide (2.06 g, 10.0 mmol) stirring in tetrahydrofuran (100 mL) at room temperature. After 18 h, the mixture was concentrated, the residue slurried in ethyl acetate then filtered and concentrated. Purification by flash chromatography (silica gel, chloroform/methanol) provided afford 2.74 g (84%) of the desired product: MS: ($M+H$) $^+$ 331.2; ^1H NMR (300 MHz,

141

DMSO- d_6) δ 8.19 (d, 1H, $J = 1.51$ Hz), 7.80 (d, 1H, $J = 1.51$ Hz), 7.45 (d, 2H, $J = 8.67$ Hz), 7.02 (d, 2H, $J = 8.67$ Hz), 6.58 (s, 1H), 3.77 (s, 3H), 3.75-3.60 (m, 1H), 3.45-3.30 (m, 2H), 2.90-2.75 (m, 1H), 1.95-1.60 (m, 4H); Anal. Calcd. for $C_{16}H_{18}N_4O_4$: C, 58.18; H, 5.49; N, 16.96. Found: C, 58.44; H, 5.45; N, 16.87.

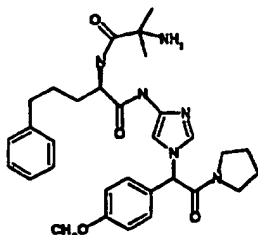
Preparation 14



The product of Preparation 13 (1.13 g, 3.42 mmol) was added to a mixture of 10% palladium/carbon (0.65 g) and palladium/black (0.15 g) in tetrahydrofuran (40 mL) and the mixture shaken under hydrogen (38 psi) in a Parr apparatus. After reduction was complete, the reaction mixture was filtrated through celite and the filtrate immediately combined with 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.71 g, 3.45 mmol), 1-hydroxybenzotriazole (0.46 g, 3.40 mmol), the product of Preparation 1j (1.30 g, 3.44 mmol) and additional tetrahydrofuran (60 mL). After stirring overnight at ambient temperature, the mixture was concentrated and the residue slurried in ethyl acetate then filtered. The filtrate was concentrated and the residue purified by flash chromatography (silica gel, chloroform/methanol) which afforded 1.50g (66%) of the desired product which was used without further purification.

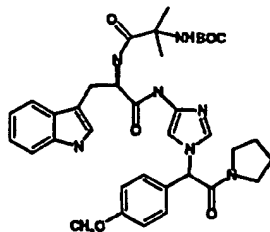
Example 8

142



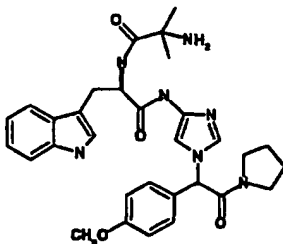
To a solution of the product of Preparation 14 (1.45 g, 2.20 mmol) in dichloromethane (30 mL) was added trifluoroacetic acid (10 mL). After 2 h, the mixture was concentrated and the residue treated with excess aqueous sodium bicarbonate and extracted. The combined organic extracts were concentrated and the resulting residue was purified by flash chromatography (silica gel, chloroform/methanol) to provide 0.68 g of the desired product as a yellow solid: MS: (M+H)⁺ 561.3. ¹H NMR was consistent with product. Anal. Calcd. for C₃₁H₄₀N₆O₄·0.2 CHCl₃: C, 64.11; H, 6.93; N, 14.38. Found: C, 64.19; H, 7.19; N, 14.50. The isomeric mixture (1.72 g) was separated as previously described in Example 7 to provide 0.64 g of isomer 1 (t_R = 7.50 min) and 0.49 g of isomer 2 (t_R = 10.15 min). Isomer 2 (486 mg, 0.87 mmol) was dissolved in a minimal amount of ethyl acetate and treated with an excess of saturated hydrochloric acid in ethyl acetate. Concentration and subsequent evaporation from diethyl ether allowed for recovery of 580 mg of an off-white solid: MS: (M+H)⁺ 561.3, 562.4. ¹H NMR was consistent with product. Anal. Calcd. for C₃₁H₄₀N₆O₄·3.0 HCl: C, 55.57; H, 6.47; N, 12.54. Found: C, 56.40; H, 6.43; N, 12.20.

Preparation 15



The product of Preparation 13 (0.85 g, 2.57 mmol) was combined with 10% palladium/carbon (0.50 g) and palladium/black (0.15 g) in tetrahydrofuran (40 mL) and the mixture shaken under a hydrogen atmosphere (38 mm Hg) in a Parr apparatus. After reduction was complete, the catalyst was removed by filtration through celite and the amine/tetrahydrofuran solution was immediately combined with 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.53 g, 2.57 mmol), 1-hydroxybenzotriazole (0.35 g, 2.57 mmol), the product of Preparation 1L (1.00 g, 2.57 mmol) and additional tetrahydrofuran (60 mL). After stirring overnight at ambient temperature, the mixture was concentrated and the residue slurried in ethyl acetate and filtered. The filtrate was concentrated and the residue purified by flash chromatography (silica gel, chloroform/methanol) which gave 1.62 g of the desired product which was used without further purification.

Example 9

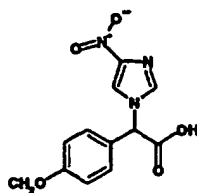


The compound of Preparation 15 (1.57 g, 2.34 mmol) was dissolved in dichloromethane (25 mL) and trifluoroacetic acid (10 mL) added. The resulting mixture was stirred at

144

ambient temperature for 2.5 h, concentrated, and the residue treated with excess aqueous sodium bicarbonate. The aqueous mixture was extracted with ethyl acetate and the combined organic extracts concentrated and dried. The residue was chromatographed over silica gel (chloroform/methanol) to provide 0.71 g (53 %) of the desired product: MS: (M+H)⁺ 572.5. ¹H NMR was consistent with product. Anal. Calcd. for C₃₁H₃₇N₇O₄·0.35 CHCl₃: C, 61.38; H, 6.14; N, 15.98. Found: C, 61.36; H, 6.11; N, 16.08. The isomeric mixture (2.16 g) was separated as previously described in Example 7 to provide 1.10 g of isomer 1 (t_R = 10.34 min) and 0.80 g of isomer 2 (t_R = 13.70 min). The product derived from isomer 2 (0.80 g, 1.40 mmol) was dissolved in a minimal amount of ethyl acetate and the resulting solution treated with an excess of hydrochloric acid in ethyl acetate. The solution was then concentrated to provide 0.88 g (82 %) of the desired product as an off white solid: MS: (M+H)⁺ 572.3, 573.4. ¹H NMR was consistent with product. Anal. Calcd. for C₃₁H₃₇N₇O₄·3.0 HCl: C, 54.67; H, 5.92; N, 14.40. Found: C, 54.25; H, 5.89; N, 13.35.

Preparation 16

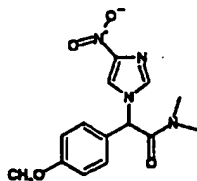


To a solution of the product of Preparation 3 -411159- (5.75 g, 18.9 mmol) stirring at room temperature in tetrahydrofuran (10 mL) was added sodium hydroxide (25 mL of a 5 N aqueous solution) along with water (15 mL) and ethanol (10 mL). After hydrolysis was complete, the mixture was acidified to pH 2.0 with aqueous hydrochloric

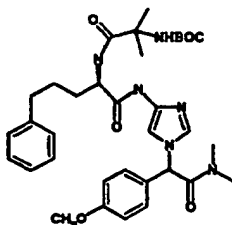
145

acid and extracted. The combined organic extracts were dried, filtered, and concentrated to give the desired product in quantitative yield as a tan solid: ^1H NMR (300 MHz, DMSO- d_6) δ 14.05-13.60 (bs, 1H), 8.34 (s, 1H) 7.90 (s, 1H), 7.45 (d, 2H, $J = 8.67$ Hz), 7.00 (d, 2H, $J = 8.67$ Hz), 6.42 (s, 1H), 3.77 (s, 3H). FDMS: 277 (M) $^+$ Anal. Calcd. for $\text{C}_{12}\text{H}_{11}\text{N}_3\text{O}_5 \cdot 0.67 \text{H}_2\text{O}$: C, 49.82; H, 4.30; N, 14.52. Found: C, 50.05; H, 4.01; N, 14.12.

146

Preparation 17

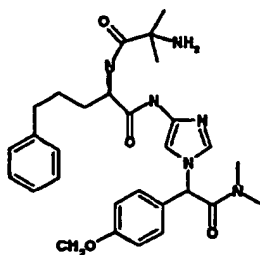
The compound of Preparation 16 (2.50 g, 9.0 mmol) was combined with aqueous dimethylamine (40%, 1.15 mL, 9.0 mmol), 1-hydroxy-benzotriazole hydrate (1.22 g, 9.0 mmol) and 1,3-dicyclohexylcarbodiimide (1.86 g, 9.0 mmol) in tetrahydrofuran (60 mL) and the mixture stirred at ambient temperature. After 18 h, the mixture was concentrated and the residue slurried in ethyl acetate and filtered. The filtrate was concentrated and the resulting residue purified by flash chromatography (silica gel, chloroform/methanol) to afford 1.83 g (67%) of the desired product: ^1H NMR (300 MHz, $\text{DMSO}-d_6$) δ 8.14 (s, 1H), 7.76 (s, 1H), 7.42 (d, 2H, $J = 8.67$ Hz), 7.00 (d, 2H, $J = 8.67$ Hz), 6.78 (s, 1H), 3.77 (s, 3H), 2.91 (2, 3H), 2.85 (s, 3H). ESMS: $(\text{M}+\text{H})^+$ 305.2.

Preparation 18

The compound of Preparation 17 (1.26 g, 4.14 mmol) was combined with 10% palladium/carbon (0.70 g) and palladium/black (0.15 g) in tetrahydrofuran (40 mL) and the mixture shaken under a hydrogen atmosphere (38 mm Hg) in a Parr apparatus. After reduction was complete, the catalyst was removed by filtration through celite and the solution was immediately combined with 1-(3-

dimethylaminopropyl)-3-ethylcarbodiimide(0.82 g, mmol), 1-hydroxybenzotriazole mono-hydrate (0.54 g, 4.0 mmol), the product of Preparation 1j, (1.50 g, 3.97 mmol), and additional tetrahydrofuran (60 mL). After stirring overnight at ambient temperature, the mixture was concentrated and the resulting residue slurried in ethyl acetate and filtered. The filtrate was concentrated and the residue purified by silica gel chromatography (chloroform/methanol) which provided 1.50g (57%) of the desired product. MS: (M+H)⁺ 635.6. ¹H NMR was consistent with product. Anal. Calcd. for C₃₄H₄₆N₆O₆: C, 64.33; H, 7.30; N, 13.24. Found: C, 64.09; H, 7.09; N, 13.01.

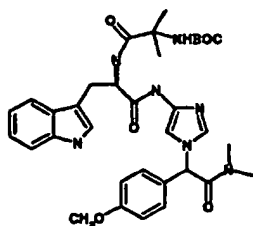
Example 10



To a solution of the compound of preparation 18 (1.45 g, 2.29 mmol) stirring in dichloromethane (50 mL) at room temperature was added trifluoroacetic acid (15 mL). After 3 h, the reaction mixture was concentrated and the residue treated with excess aqueous sodium bicarbonate. The mixture was extracted with ethyl acetate and the combined organic extracts were dried over sodium sulfate and concentrated. The residue was purified by flash chromatography (silica gel, chloroform/methanol) to give 0.73 g (60 %) of the desired product as a yellow solid: (60%. ESMS: (M+H)⁺ 535.4. ¹H NMR was consistent with product. Anal. Calcd. for C₂₉H₃₈N₆O₄·0.05 CHCl₃: C, 64.54; H, 7.09; N, 15.54. Found: C, 64.28; H, 6.70; N, 15.35.

The diastereomeric mixture (2.35 g) was resolved by HPLC (8 x 15 cm Prochrom column packed with Kromosil CHI-DMP chiral phase using an eluent mixture of 3A alcohol and dimethylethylamine in heptane to provide the individual diastereomers in pure form (isomer 1, t_R = 7.84 min), isomer 2 (1.03 g, t_R = 10.27 min). To a solution of isomer 2 (1.03 g, 1.93 mmol) in ethyl acetate was added a saturated solution of hydrochloric acid in ethyl acetate. The resulting solution was concentrated, treated with diethyl ether and concentrated to provide 1.23 g of the desired product as an off white solid: ESMS: $(M+H)^+$ 535.3, 536.4. 1H NMR was consistent with product. Anal. Calcd. for $C_{29}H_{38}N_6O_4 \cdot 3.0 HCl$: C, 54.08; H, 6.42; N, 13.05. Found: C, 54.12; H, 6.38; N, 12.86.

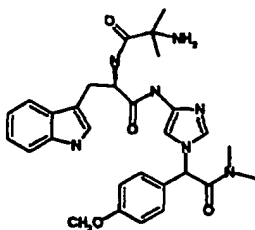
Preparation 19



The compound of preparation 17 (0.73 g, 2.38 mmol) was combined with 10% palladium/carbon (0.50 g) and palladium/black (0.10 g) in tetrahydrofuran (40 mL) and the mixture shaken under hydrogen (38 mm Hg) in a Parr apparatus. After reduction was complete, the catalyst was removed by filtration through celite and the resulting solution was immediately combined with dicyclohexylcarbodiimide (0.49 g, 2.38 mmol), 1-hydroxybenzotriazole mono-hydrate (0.32 g, 2.37 mmol), the product of Preparation 1L (0.93 g, 2.39 mmol) and additional tetrahydrofuran (60 mL). After stirring overnight at ambient temperature, the mixture was concentrated and the residue slurried in ethyl acetate

and filtered. The filtrate was concentrated and the residue purified by silica gel chromatography (chloroform/methanol) to provide 0.76 g (50%) of the desired product as an off white solid which was used without further purification.

Example 11

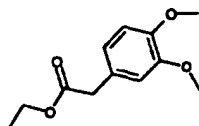


To a solution of the compound of preparation 19 (0.74 g, 1.15 mmol) stirring at room temperature in dichloromethane (30 mL) was added trifluoroacetic acid (10 mL). After 2 h, the mixture was concentrated and the residue treated with excess aqueous sodium bicarbonate. The resulting mixture was extracted with ethyl acetate and the combined organic extracts were concentrated. The residue was purified by flash chromatography (silica gel, chloroform/methanol) to provide 0.23 g (37%) of the desired product: ESMS: (M+H)⁺ 546.6. ¹H NMR was consistent with product. Anal. Calcd. for C₂₉H₃₅N₇O₄·0.25 CHCl₃: C, 61.05; H, 6.17; N, 17.04. Found: C, 61.41; H, 6.32; N, 16.52. The isomeric mixture (2.00 g) was separated as described in Example 10 to provide 0.73 g of isomer 1 (t_R = 9.85 min) and 0.82 g of isomer 2 (t_R = 12.87 min). To a solution of isomer 2 (0.82 g, 1.50 mmol) stirring in ethyl acetate and methanol was added a saturated solution of hydrochloric acid in ethyl acetate. The resulting mixture was concentrated to provide 0.84 g of the desired product: ESMS: (M+H)⁺ 546.2, 547.3. ¹H NMR was consistent with product. Anal. Calcd. for C₂₉H₃₅N₇O₄·3.0

150

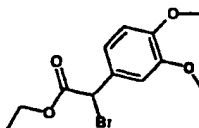
HCl: C, 53.18; H, 5.85; N, 14.97. Found: C, 53.73; H, 6.03; N, 14.04.

Preparation 20



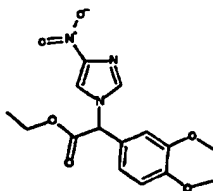
Reaction of (3,4-dimethoxyphenyl)acetic acid (30.0 g, 153 mmol) and p-toluenesulfonic acid (6.5 g, 33.8 mmol) in absolute ethanol (200 mL) according to Preparation 1 gave 31.6 g (92%) of the desired product as a yellow oil: ¹H-NMR is consistent with structure; MS (ion spray) 225 (M+1); Anal. Calc'd for C₁₂H₁₆O₄: C, 64.27; H, 7.19. Found: C, 64.08; H, 7.07.

Preparation 21



Reaction of the compound of Preparation 20 (1.5 g, 6.7 mmol), N-bromosuccinimide (1.3 g, 7.4 mmol), 2,2'-azobis(2-methylpropionitrile) (0.2 g) in carbon tetrachloride (30 mL) as described in Preparation 2 provided 2.03 g (100%) of the desired product as a clear oil: ¹H-NMR is consistent with structure; Anal. Calc'd for C₁₂H₁₅BrO₄: C, 47.54; H, 4.99. Found: C, 47.64; H, 5.17.

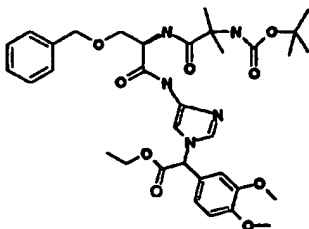
Preparation 22



151

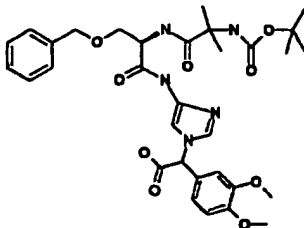
Reaction of the product of Preparation 21 (13.3 g, 44 mmol), 4-nitroimidazole (5.0 g, 44 mmol) and sodium hydride (2.1 g, 53 mmol) in tetrahydrofuran (400 mL) as described in Preparation 3 provided 22.6 g (85%) of the desired product as a tan oil. $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 334.1 (M-1); Anal. Calc'd for $\text{C}_{15}\text{H}_{17}\text{N}_3\text{O}_6 \cdot 0.1\text{CHCl}_3$: C, 52.23; H, 4.96; N, 12.10. Found: C, 52.55; H, 4.81; N, 11.85.

Preparation 23



Hydrogenation of the compound of Preparation 22 (2.1 g, 6.3 mmol) with 10% palladium on carbon (1.5 g) in tetrahydrofuran (100 mL) followed by reaction with the product of Preparation 1d (2.4 g, 6.3 mmol), 1-hydroxybenzotriazole (0.97 g, 6.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.43 g, 6.9 mmol) as described in Preparation 4 gave 2.08 g (49%) of the desired product as a red foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 668.4 (M+1).

Preparation 24

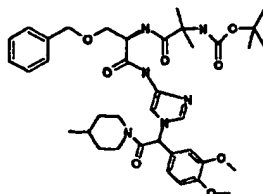


Reaction of the product of Preparation 23 (426814) (1.93 g, 2.9 mmol) and lithium hydroxide (0.08 g, 3.5 mmol) in

152

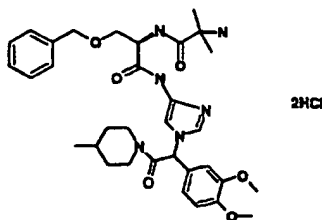
dioxane (50 mL) and water (25 mL) as described in Preparation 5 provided 1.68 g (91%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 640.3 (M+1); Anal. Calc'd for $\text{C}_{32}\text{H}_{41}\text{N}_5\text{O}_9$: C, 60.08; H, 6.46; N, 10.95. Found: C, 60.31; H, 6.75; N, 10.65.

Preparation 25



Reaction of the product of Preparation 25 (426815) (0.8 g, 1.3 mmol), 4-methylpiperidine (0.16 mL, 1.3 mmol), 1-hydroxybenzotriazole (0.2 g, 1.43 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.3 g, 1.43 mmol) in dimethylformamide (20 mL) as described in Preparation 6 provided 0.56 g (60%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 721.5 (M+1); Anal. Calc'd for $\text{C}_{38}\text{H}_{52}\text{N}_6\text{O}_8$: C, 63.31; H, 7.27; N, 11.66. Found: C, 63.18; H, 7.30; N, 11.60.

Example 12

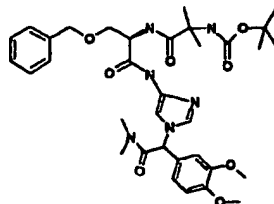


Reaction of the compound of Preparation 25 (0.5 g, 0.7 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.4 g (83%) of the

153

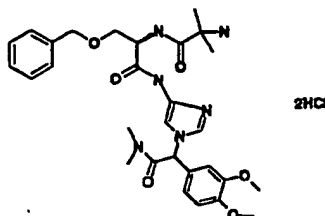
desired mixture of isomers as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 621.6 ($\text{M}+1$); Anal. Calc'd for $\text{C}_{33}\text{H}_{44}\text{N}_6\text{O}_6 \cdot 2.3\text{hydrochloric acid}$: C, 56.25; H, 6.62; N, 11.93. Found: C, 56.39; H, 6.33; N, 11.83.

Preparation 26



Reaction of the the product of Preparation 24 (0.8 g, 1.3 mmol), dimethylamine hydrochloride (0.11 g, 1.3 mmol), triethylamine (0.2 mL, 1.43 mmol), 1-hydroxybenzotriazole (0.2 g, 1.43 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.3 g, 1.43 mmol) in dimethylformamide (20 mL) as described in Preparation 6 gave 0.3 g (35%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 667.4 ($\text{M}+1$); Anal. Calc'd for $\text{C}_{34}\text{H}_{46}\text{N}_6\text{O}_8$: C, 61.25; H, 6.95; N, 12.60. Found: C, 60.83; H, 6.48; N, 12.45.

Example 13

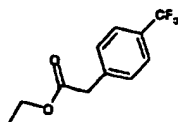


Reaction of the product of Preparation 26 (0.28 g, 0.42 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.21 g (78%) of the desired mixture of isomers as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (high res) calc'd for $\text{C}_{29}\text{H}_{39}\text{N}_6\text{O}_6$: 567.2931. Found: 567.2938. Anal. Calc'd for

154

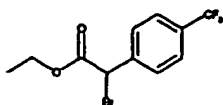
$C_{29}H_{38}N_6O_6 \cdot 2$ hydrochloric acid: C, 54.46; H, 6.30; N, 13.14.
Found: C, 54.67; H, 6.08; N, 13.00.

Preparation 27

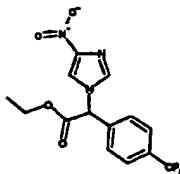


Reaction of 4-trifluoromethylphenyl acetic acid (15.0 g, 73.4 mmol) and p-toluenesulfonic acid (2.8 g, 14.7 mmol) in absolute ethanol (100 mL) as described in Preparation 1 gave 16.3 g (95%) of the desired product as colorless oil: $^1\text{H-NMR}$ (d, DMSO) 1.18 (t, $J = 7.0$ Hz, 3H), 3.80 (s, 2H), 4.10 (q, $J = 7.0$ Hz, 2H), 7.49 (d, $J = 7.9$ Hz, 2H), 7.69 (d, $J = 7.9$ Hz, 2H); MS (FD) 232 (M^+); Anal. Calc'd for $C_{11}H_{11}F_3O_2$: C, 56.90; H, 4.77. Found: C, 56.81; H, 4.85.

155

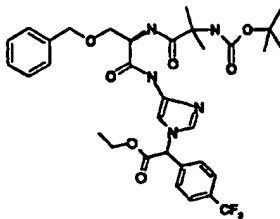
Preparation 28

Reaction of the product of Preparation of 27 (15.8 g, 68.0 mmol), N-bromosuccinimide (12.5 g, 70 mmol) and 48% HBr (3 drops) in carbon tetrachloride (80 mL) as described in Preparation 2 gave 19.8 g (94%) of the desired product as a colorless oil: $^1\text{H-NMR}$ (d, DMSO) 1.19 (t, $J = 7.2$ Hz, 3H), 4.15-4.25 (m, 2H), 6.07 (s, 1H), 7.78 (s, 4H); MS (FD) 309, 311 (M^+); Anal. Calc'd for $\text{C}_{11}\text{H}_{10}\text{BrF}_3\text{O}_2$: C, 42.47; H, 3.24. Found: C, 42.38; H, 3.13.

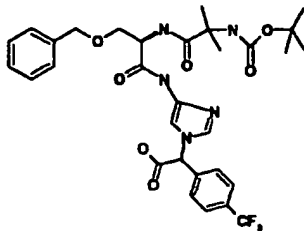
Preparation 29

Reaction of the product of Preparation 28 (51.8 g, 167 mmol), 4-nitroimidazole (18.8 g, 167 mmol), and potassium carbonate (51 g, 368 mmol) in N,N-dimethylformamide (600 mL) as described Preparation 3 gave 21.7 g (38%) of the desired product as a viscous orange oil: $^1\text{H-NMR}$ (d, DMSO) 1.19 (t, $J = 7.2$ Hz, 3H), 4.26 (q, $J = 7.2$ Hz, 2H), 6.80 (s, 1H), 7.76 (d, $J = 8.3$ Hz, 2H), 7.83 (d, $J = 8.3$ Hz, 2H), 8.01 (s, 1H), 8.51 (s, 1H); MS (ion spray) 344 ($M+1$); Anal. Calc'd for $\text{C}_{14}\text{H}_{12}\text{F}_3\text{N}_3\text{O}_4$: C, 48.99; H, 3.52; N, 12.24. Found: C, 49.03; H, 3.74; N, 11.96.

156

Preparation 30

Hydrogenation of the product of Preparation 29 (8.5 g, 24.8 mmol) with 10% palladium on carbon (6.0 g) in tetrahydrofuran (70 mL) followed by coupling with the product of Preparation 1d (9.5 g, 24.8 mmol), 1-hydroxybenzotriazole (3.7 g, 27.3 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (5.6 g, 27.3 mmol) as described in Preparation 4 gave 12.8 g (77%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 1.17 (t, $J = 7.2$ Hz, 3H), 1.25-1.35 (m, 15H), 3.60 (m, 1H), 3.70 (m, 1H), 4.27 (q, $J = 7.2$ Hz, 2H), 4.44 (d, $J = 2.6$ Hz, 2H), 4.60 (m, 1H), 6.63 (s, 1H), 7.23-7.30 (m, 7H), 7.45 (m, 1H), 7.58-7.65 (m, 3H), 7.81 (d, $J = 8.3$ Hz, 2H), 10.25 (br s, 1H); MS (ion spray) 676.5 (M+1); Anal. Calc'd for $\text{C}_{33}\text{H}_{40}\text{F}_3\text{N}_5\text{O}_7$: C, 58.66; H, 5.97; N, 10.36. Found: C, 58.58; H, 6.17; N, 10.27.

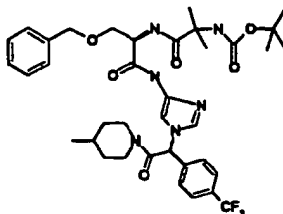
Preparation 31

Reaction of the product of Preparation 30 (12.3 g, 18.2 mmol) and lithium hydroxide (0.52 g, 21.8 mmol) in dioxane (100 mL) and water (75 mL) as described in Preparation 5 gave 11.8 g (100%) of the desired product as tan foam: $^1\text{H-NMR}$ (d, DMSO) 1.20-1.35 (m, 15 H), 3.60 (m, 1H), 3.65 (m, 1H), 4.45 (d, $J = 2.6$ Hz, 2H), 4.60 (m,

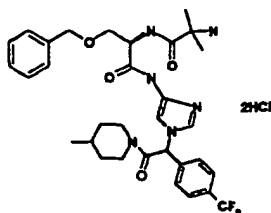
157

1H), 6.46 (s, 1H), 7.15 (m, 1H), 7.20-7.35 (m, 6H), 7.42 (m, 1H), 7.57-7.65 (m, 3H), 7.79 (d, J = 8.3 Hz, 2H), 10.25 (br s, 1H); MS (ion spray) 648.9 (M+1); Anal. Calc'd for C₃₁H₃₆F₃N₅O₇: C, 57.41; H, 5.60; N, 10.81. Found: C, 57.31; H, 5.59; N, 10.53.

Preparation 32



Reaction of the product of Preparation 31 (8.0 g, 12.3 mmol), 4-methylpiperidine (1.5 mL, 12.3 mmol), 1-hydroxybenzotriazole (1.83 g, 13.5 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (2.8 g, 13.5 mmol) in N,N-dimethylformamide (150 mL) as described in Preparation 6 gave 7.33 g (81%) of the desired product as a tan foam: ¹H-NMR (d, DMSO) 0.78 (d, J = 6.0 Hz, 1.5H), 0.84 (d, J = 6.0 Hz, 1.5H), 0.95 (m, 1H), 1.25-1.35 (m, 16H), 1.50-1.70 (m, 4H), 2.65 (m, 1H), 3.60 (m, 1H), 3.67 (m, 1H), 3.80 (m, 1H), 4.35-4.50 (m, 3H), 4.60 (m, 1H), 6.88 (d, J = 9.8 Hz, 1H), 7.20-7.30 (m, 7H), 7.45 (m, 1H), 7.48-7.55 (m, 2H), 7.60 (m, 1H), 7.75-7.85 (m, 2H), 10.25 (br s, 1H); MS (ion spray) 729 (M+1); Anal. Calc'd for C₃₇H₄₇F₃N₆O₆: C, 60.98; H, 6.50; N, 11.53. Found: C, 61.24; H, 6.44; N, 11.77.

Examples 14 and 15

Reaction of the product of Preparation 32 (7.0 g, 10.0 mmol) and trifluoroacetic acid (10 mL) in dichloromethane (25 mL) as described in Example 1 gave 5.62 g (93%) of the desired product (3.0 g) as a tan foam which was purified by HPLC (8 x 15 cm Prochrom column packed with Kromosil CHI-DMP chiral phase with an eluent mixture of 3A alcohol and dimethylethylamine in heptane) to give 1.5 g (45 %) of isomer 1 and 1.1 g (30 %) of isomer 2.

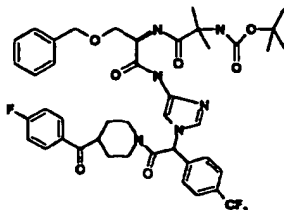
Example 14 (isomer 1): ¹H-NMR (d, DMSO) 0.25 (m, 1H), 0.76 (d, J = 6.4 Hz, 1.5H), 0.86 (d, J = 6.4 Hz, 1.5H), 1.00 (m, 1H), 1.45-1.70 (m, 8H), 2.65-2.75 (m, 2H), 3.15 (m, 1H), 3.65-3.80 (m, 3H), 4.40 (m, 1H), 4.51 (s, 2H), 4.75 (m, 2H), 7.10 (d, J = 12.8 Hz, 1H), 7.20-7.40 (m, 6H), 7.58 (d, J = 8.0 Hz, 1H), 7.67 (d, J = 8.0 Hz, 1H), 7.80-7.90 (m, 2H), 8.10 (br s, 1H), 8.20-8.35 (m, 3H), 8.55 (d, J = 7.5 Hz, 1H), 10.95 (br s, 1H); t_R = 8.23 min; MS (ion spray) 629.3 (M+1); Anal. Calc'd for C₃₂H₃₉F₃N₆O₄·2HCl: C, 54.78; H, 5.89; N, 11.98. Found: C, 54.85; H, 5.71; N, 11.70.

Example 15 (isomer 2): ¹H-NMR (d, DMSO) 0.25 (m, 1H), 0.76 (d, J = 6.4 Hz, 1.5H), 0.86 (d, J = 6.4 Hz, 1.5H), 1.00 (m, 1H), 1.45-1.70 (m, 8H), 2.65-2.75 (m, 2H), 3.15 (m, 1H), 3.65-3.80 (m, 3H), 4.40 (m, 1H), 4.51 (s, 2H), 4.75 (m, 2H), 7.10 (d, J = 12.8 Hz, 1H), 7.20-7.40 (m, 6H), 7.58 (d, J = 8.0 Hz, 1H), 7.67 (d, J = 8.0 Hz, 1H), 7.80-7.90 (m, 2H), 8.10 (br s, 1H), 8.20-8.35 (m, 3H), 8.55 (d, J = 7.5 Hz, 1H), 10.95 (br s, 1H); t_R = 10.77 min; MS (ion spray) 629.3 (M+1); Anal. Calc'd for

159

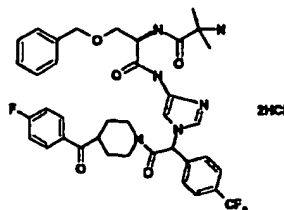
$C_{32}H_{19}F_3N_6O_4 \cdot 2.2HCl$: C, 54.22; H, 5.86; N, 11.85. Found: C, 54.15; H, 5.84; N, 11.64.

Preparation 33



Reaction of the product of Preparation 31 (0.6 g, 0.93 mmol), 4-(4-fluorobenzoyl)piperidine hydrochloride (0.23 g, 0.93 mmol), triethylamine (0.15 mL, 10.2 mmol), 1-hydroxybenzotriazole (0.14 g, 1.02 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.21 g, 1.02 mmol) in dimethylformamide (30 mL) as described in Preparation 6 provided in 0.35 g (45%) of the desired product as a yellow foam: 1H -NMR (d, DMSO) 1.25-1.35 (m, 15H), 1.40-1.50 (m, 2H), 1.75 (m, 1H), 1.85 (m, 1H), 2.85-3.00 (m, 2H), 3.55-3.75 (m, 3H), 3.90 (m, 1H), 4.40-4.50 (m, 3H), 4.60 (m, 1H), 6.90 (m, 1H), 7.25-7.40 (m, 12H), 7.50-7.60 (m, 3H), 8.03-8.10 (m, 2H), 10.20 (br s, 1H); MS (ion spray) 837.4 (M+1); Anal. Calc'd for $C_{43}H_{48}F_4N_6O_7$: C, 61.71; H, 5.78; N, 10.04. Found: C, 61.53; H, 5.98; N, 9.95.

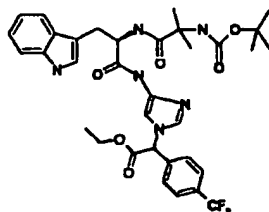
Example 16



Reaction of the product of Preparation 33 (0.34 g, 0.4 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.2 g (63%) of the

desired product as a yellow solid: ¹H-NMR (d, DMSO) 1.45-1.65 (m, 6H), 1.75 (m, 1H), 1.85 (m, 1H), 2.85-3.05 (m, 2H), 3.25 (m, 1H), 3.60-4.00 (m, 7H), 4.40-4.55 (m, 3H), 4.75 (m, 1H), 7.05 (d, J = 10.6 Hz, 1H), 7.25-7.40 (m, 8H), 7.55-7.70 (m, 2H), 7.75-7.85 (m, 2H), 8.00-8.10 (m, 2H), 8.15-8.25 (m, 3H), 8.50 (d, J = 7.2 Hz, 1H), 10.75 (br s, 1H); MS (ion spray) 737.0 (M+1); Anal. Calc'd for C₃₈H₄₀F₄N₆O₅·2.4HCl: C, 55.37; H, 5.18; N, 10.20. Found: C, 55.39; H, 5.45; N, 10.07.

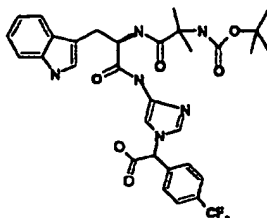
Preparation 34



Hydrogenation of the product of Preparation 29 (1.75 g, 5.1 mmol) with 10% palladium on carbon (1.4 g) in tetrahydrofuran (60 mL) followed by reaction with the product of Preparation 1L (2.0 g, 5.1 mmol), 1-hydroxybenzotriazole (0.76 g, 5.6 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.16 g, 5.6 mmol) as described in Preparation 4 gave 2.51 g (72%) of the desired product as a tan foam: ¹H-NMR (d, DMSO) 1.15-1.35 (m, 18H), 3.05-3.15 (m, 2H), 4.25 (m, 2H), 4.65 (br s, 1H), 6.62 (s, 1H), 6.85 (m, 1H), 6.95-7.08 (m, 2H), 7.20-7.30 (m, 2H), 7.40-7.55 (m, 2H), 7.55-7.65 (m, 3H), 7.82 (d, J = 8.3 Hz, 2H), 10.20 (br s, 1H), 10.75 (br s, 1H); MS (ion spray) 685 (M+1); Anal. Calc'd for C₃₄H₃₉F₃N₆O₆·1H₂O: C, 58.11; H, 5.88; N, 11.96. Found: C, 58.15; H, 5.59; N, 11.92.

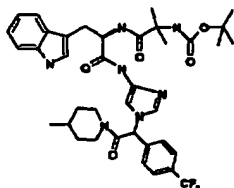
Preparation 35

161



Reaction of the product of Preparation 34 (2.2 g, 3.2 mmol) and lithium hydroxide (0.1 g, 3.9 mmol) in dioxane (50 mL) and water (25 mL) as described in Preparation 5 gave 2.1 g (100%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO), 1.15-1.35 (m, 15H), 3.05-3.15 (m, 2H), 4.65 (br s, 1H), 6.97 (s, 1H), 6.90 (m, 1H), 6.98-7.10 (m, 2H), 7.20-7.30 (m, 2H), 7.40-7.55 (m, 2H), 7.57-7.64 (m, 3H), 7.80 (d, $J = 8.3$ Hz, 2H), 10.20 (br s, 1H), 10.75 (br s, 1H), 13.80 (br s, 1H); MS (ion spray) 657.4 ($M+1$); Anal. Calc'd for $\text{C}_{32}\text{H}_{35}\text{F}_3\text{N}_6\text{O}_6$: C, 58.53; H, 5.37; N, 12.80. Found: C, 59.28; H, 5.17; N, 12.65.

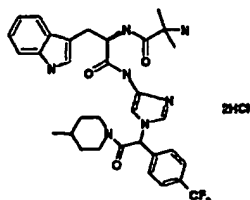
Preparation 36



Reaction of the product of Preparation 35 (0.7 g, 1.1 mmol), 4-methylpiperidine (0.13 mL, 1.1 mmol), 1-hydroxybenzotriazole (0.17 g, 1.2 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.26 g, 1.2 mmol) in *N,N*-dimethylformamide (30 mL) as described in Preparation 6 provided 0.47 g (58%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 0.78 (d, $J = 6.4$ Hz, 1.5H), 0.86 (d, $J = 6.3$ Hz, 1.5H), 1.15-1.35 (m, 18H), 1.50-1.70 (m, 3H), 2.60-2.70 (m, 2H), 3.00-3.15 (m, 2H), 3.30 (m, 1H), 4.40 (m, 1H), 4.65 (m, 1H), 6.85-6.95 (m, 2H), 7.00-7.10 (m, 2H), 7.17-7.30 (m, 2H), 7.40-7.60 (m, 4H), 7.75-7.85 (m, 2H), 10.20 (br s, 1H), 10.75 (br

s, 1H); MS (ion spray) 738.5 (M+1); Anal. Calc'd for $C_{38}H_{46}F_3N_7O_5 \cdot 1H_2O$: C, 60.39; H, 6.40; N, 12.97. Found: C, 60.18; H, 6.21; N, 12.99.

Examples 17 and 18



Reaction of the product of Preparation 36 (4.8 g, 6.5 mmol) and trifluoroacetic acid (16 mL) in dichloromethane (40 mL) as described in Example 1 gave 2.0 g (44%) of the desired mixture as a tan foam. Purification by HPLC (8 x 15 cm Prochrom column packed with Kromosil CHI-DMP chiral phase with an eluent mixture of 3A alcohol (13% by v), dimethylethylamine (0.2% by v) in heptane at a flow rate of 250 mL/min) gave 0.5 g (12 %) of isomer 1 and 0.4 g (9 %) of isomer 2.

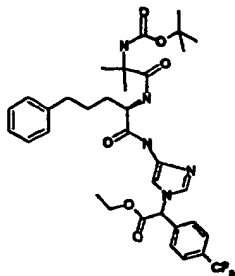
Example 17. (isomer 1) ¹H-NMR (d, DMSO) 0.77 (d, J = 6.5 Hz, 1.5H), 0.87 (d, J = 6.0 Hz, 1.5H), 1.00 (m, 1H), 1.32 (s, 3H), 1.50 (s, 3H), 1.50-1.70 (m, 2H), 2.72 (m, 1H), 3.00-3.30 (m, 4H), 3.75 (m, 1H), 4.05-4.33 (m, 3H), 4.20 (m, 1H), 4.78 (m, 1H), 6.94 (m, 3H), 7.20 (s, 1H), 7.30-7.40 (m, 2H), 7.55-7.70 (m, 2H), 7.75-8.00 (m, 4H), 8.05-8.15 (m, 2H), 8.50 (m, 1H), 10.86 (s, 1H), 11.05 (s, 1H); t_R = 6.01 min; MS (ion spray) 638.2 (M+1).

Example 18. (isomer 2) ¹H-NMR (d, DMSO) 0.77 (d, J = 6.5 Hz, 1.5H), 0.87 (d, J = 6.0 Hz, 1.5H), 1.00 (m, 1H), 1.32 (s, 3H), 1.50 (s, 3H), 1.50-1.70 (m, 2H), 2.72 (m, 1H), 3.00-3.30 (m, 4H), 3.75 (m, 1H), 4.05-4.33 (m, 3H), 4.20 (m, 1H), 4.78 (m, 1H), 6.94 (m, 3H), 7.20 (s, 1H), 7.30-7.40 (m, 2H), 7.55-7.70 (m, 2H), 7.75-8.00 (m, 4H), 8.05-

163

8.15 (m, 2H), 8.50 (m, 1H), 10.86 (s, 1H), 11.05 (s, 1H);
 t_R = 7.5 min; MS (ion spray) 638.2 (M+1).

Preparation 37

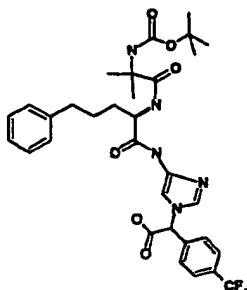


A mixture of the product of Preparation of 29 (11.1 g, 32.3 mmol) and 5% palladium on carbon (1.7 g) in tetrahydrofuran (100 mL) was hydrogenated at 60 psi at room temperature using a Parr apparatus. After 1.5 h, the resulting brown solution was filtered through celite and concentrated to give 8.8 g (87%) crude oil which was used without purification. To a mixture of the amine stirring at 0 °C in tetrahydrofuran (20 mL) was added the product of Preparation 1j (10.6 g, 28.1 mmol) in tetrahydrofuran (30 mL). To this mixture was added 1-hydroxy-7-azobenzotriazole (4.0 g, 29.5 mmol) and 1,3-dicyclohexylcarbodiimide (6.1 g, 29.5 mmol). The solution was allowed to warm to room temperature and the resulting mixture filtered after 3 days. The filtrate was concentrated and subsequently purified by flash chromatography (silica gel, 3.5% methanol/dichloromethane) to provide 12.1 g (64%) of the desired product as an orange solid: $^1\text{H-NMR}$ (d, DMSO) 1.15 (t, J = 7 Hz, 3H), 1.18-1.32 (m, 15H), 1.35-1.70 (m, 4H), 3.23 (m, 2H), 4.19 (q, J = 7 Hz, 2H), 4.31 (m, 1H), 6.58 (s, 1H), 7.00 (br s, 1H), 7.05-7.22 (m, 6H), 7.41 (m, 1H), 7.52-7.58 (m, 3H), 7.75 (d, J = 8 Hz, 2H), 10.19 (br s, 1H); MS (ion spray) 674.7 (M+1); Anal. Calc'd for

164

$C_{34}H_{42}F_3N_5O_6$: C, 60.61; H, 6.28; N, 10.39. Found: C, 60.44; H, 6.48; N, 10.36.

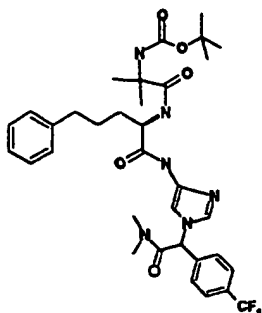
Preparation 38



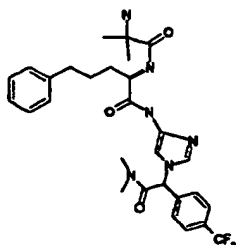
To a solution of the product of Preparation 37 (12.0 g, 17.8 mmol) stirring in dioxane (20 ml) and water (20 ml) at room temperature was added lithium hydroxide (0.84 g, 35.6 mmol). After 90 min with intermittent sonication, the reaction was poured into a solution of sodium bisulfate (12 g/50 mL H₂O) and brine (20 mL) then extracted with ethyl acetate. The combined organic extracts were dried over sodium sulfate, filtered, and concentrated to provide 11.5 g (100%) of the desired product as a tan solid: ¹H-NMR (d, DMSO) 1.17-1.31 (m, 15 H), 1.40-1.70 (m, 4H), 2.45 (m, 2H), 4.33 (m, 1H), 6.40 (s, 1H), 7.00 (m, 1H), 7.05-7.23 (m, 6H), 7.40 (m, 1H), 7.55-7.71 (m, 3H), 7.76 (d, J = 8 Hz, 2H), 10.25 (br s, 1H); MS (ion spray) 646.6 (M+1); Anal. Calc'd for C₃₂H₃₈F₃N₅O₆•0.7 H₂O: C, 58.39; H, 6.03; N, 10.64. Found: C, 58.52; H, 6.01; N, 9.87*.

Preparation 39

165



To a solution of the product of Preparation 38 (6.0 g, 9.3 mmol) stirring at 0°C in dimethylformamide was added dimethylamine hydrochloride (0.76 g, 9.3 mmol), diethylcyanophosphonate (1.41 mL, 9.3 mmol), and triethylamine (1.29 mL, 9.3 mmol). After 30 min, a second equivalent of dimethylamine hydrochloride, DECP and triethylamine were added. After 30 min, the reaction mixture was diluted with ethyl acetate (300 mL) and washed with aqueous sodium bisulfate and brine. The organic extract was dried over sodium sulfate, filtered, and concentrated. The resulting crude material was purified by radial chromatography (silica gel, 4% methanol in dichloromethane) to give 4.7 g (75%) of the desired product as a tan foam: ¹H-NMR (d, CDCl₃) 1.25(s, 9H), 1.42(s, 6H), 1.60-1.80 (m, 4H), 1.90 (br s, 1H), 2.57 (m, 2H), 2.98 (s, 6H), 4.48 (m, 1H), 7.05-7.21 (m, 6H), 7.50(m, 1H), 7.62-7.76 (m, 5H), 8.93 (br s, 1H), 10.93 (br s, 1H); MS (ion spray) 673.7 (M+1).

Examples 19 and 20

To the product of Preparation 39 (4.7 g, 7.0 mmol) was stirred at room temperature in a saturated solution of hydrochloric acid in glacial acetic acid (30 mL). After 90 min, the mixture was concentrated. The resulting material diluted with ethyl acetate and extracted with aqueous sodium bicarbonate. The organic extract was dried over sodium sulfate, filtered, and concentrated to give 3.7 g (93%) of an orange solid. MS (ion spray) 573.4 (M+1). The diastereomers (3.4 g) were separated by chiral chromatography using a Kromasil-CHI normal phase column to provide 1.40 g (41%) of isomer 1 and 1.26 g (37%) of isomer 2. The individual isomers were dissolved in a saturated solution of hydrochloric acid in glacial acetic acid (4 mL) and subsequently concentrated to provide the desired products as tan solids:

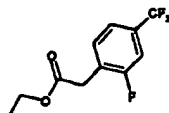
Example 19 (isomer 1) $^1\text{H-NMR}$ (d, DMSO) 1.41 (s, 3H), 1.42 (s, 3H), 1.51-1.73 (m, 4H), 2.53 (m, 2H), 2.82 (s, 3H), 2.84 (s, 3H), 4.39 (m, 1H), 6.91 (s, 1H), 7.10 (m, 3H), 7.18-7.29 (m, 3H), 7.55 (d, $J = 8$ Hz, 2H), 7.78 (d, $J = 8$ Hz, 2H), 7.91 (br s, 1H), 8.15 (br s, 3H), 8.38 (d, $J = 7.5$ Hz, 1H), 10.78 (br s, 1H); MS (ion spray) 573.4 (M+1); Anal. Calc'd for $\text{C}_{29}\text{H}_{35}\text{F}_3\text{N}_6\text{O}_3 \cdot 2.3\text{HCl}$: C, 53.06; H, 5.73; N, 12.80. Found: C, 52.90; H, 5.66; N, 12.70.

Example 20. (isomer 2) $^1\text{H-NMR}$ (d, DMSO) 1.42 (s, 6H), 1.51-1.73 (m, 4H), 2.53 (m, 2H), 2.82 (s, 3H), 2.84 (s, 3H), 4.39 (m, 1H), 6.91 (s, 1H), 7.10 (m, 3H), 7.18-7.29 (m, 3H), 7.55 (d, $J = 8$ Hz, 2H), 7.78 (d, $J = 8$ Hz, 2H), 7.91 (br s, 1H), 8.15 (br s, 3H), 8.38 (d, $J = 7.5$ Hz,

167

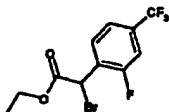
1H), 10.78 (br s, 1H); MS (ion spray) 573.4 (M+1); Anal. Calc'd for $C_{29}H_{35}F_3N_6O_3 \cdot 2HCl$: C, 53.96; H, 5.78; N, 13.02. Found: C, 53.84; H, 5.71; N, 12.93.

Preparation 40



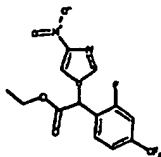
Reaction of (2-fluoro-4-trifluoromethyl)phenylacetic acid (20.0 g, 90 mmol) and p-toluenesulfonic acid (5.0, 26 mmol) in absolute ethanol (200 mL) as described in Preparation 1 provided 22.5 g (100%) of the desired product as a colorless oil: 1H -NMR is consistent with structure; MS (FD) 250 (M+); Anal. Calc'd for $C_{11}H_{10}F_4O_2$: C, 52.81; H, 4.03. Found: C, 52.94; H, 3.94.

Preparation 41



Reaction of the product of Preparation 40 (16.8 g, 67 mmol), N-bromosuccinimide (12.3 g, 69 mmol) and 48% HBr (3 drops) in carbon tetrachloride (170 mL) as described in Preparation 2 gave 22.05 g (100%) of the desired product as a colorless oil: 1H -NMR is consistent with structure; MS (FD) 328, 330 (M+); Anal. Calc'd for $C_{11}H_9BrF_4O_2$: C, 40.15; H, 2.76. Found: C, 40.00; H, 2.77.

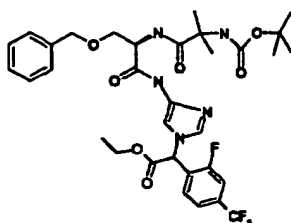
Preparation 42



Reaction of the product of Preparation 41 (21.4 g, 65 mmol), 4-nitroimidazole (8.8 g, 78 mmol) and potassium

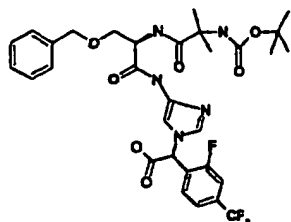
carbonate (26.8 g, 195 mmol) in dimethylformamide (300 mL) as described in Preparation 3 gave 3.75 g (16%) of the desired product as a tan oil: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 362.2 ($M+1$); Anal. Calc'd for $\text{C}_{14}\text{H}_{11}\text{F}_4\text{N}_3\text{O}_4$: C, 46.55; H, 3.07; N, 11.63. Found: C, 47.13; H, 3.49; N, 11.37.

Preparation 43



Reduction of the product of Preparation 42 (2.88 g, 8.0 mmol) with 10% palladium on carbon (1.45 g) in tetrahydrofuran (60 mL) followed by coupling with the product of Preparation 1d gave (3.0 g, 8.0 mmol), 1-hydroxybenzotriazole (1.2 g, 8.8 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (8.8 mmol) as described in Preparation 4 gave 2.85 g (51%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 694.4 ($M+1$); Anal. Calc'd for $\text{C}_{33}\text{H}_{39}\text{F}_4\text{N}_5\text{O}_7$: C, 57.14; H, 5.67; N, 10.10. Found: C, 57.28; H, 5.59; N, 10.09.

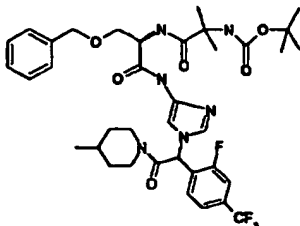
Preparation 44



Reaction of the product of Preparation 43 (2.64 g, 3.8 mmol) and lithium hydroxide (0.11 g, 4.6 mmol) in dioxane (50 mL) and water (25 mL) as described in Preparation 5

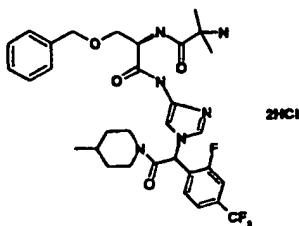
gave 2.53 g (100%) of the desired product as a tan foam. $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 664.4 (M+1).

Preparation 45

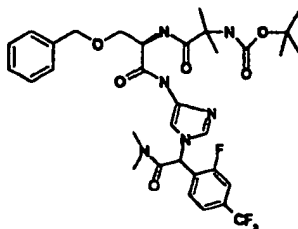


Reaction of the product of Preparation 44 (0.8 g, 1.2 mmol), 4-methylpiperidine (0.14 mL, 1.2 mmol), 1-hydroxybenzotriazole (0.18 g, 1.32 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g, 1.32 mmol) in dimethylformamide (40 mL) as described in Preparation 6 gave 0.63 g (70%) of the desired product as a yellow foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 747.4 (M+1).

170

Example 21

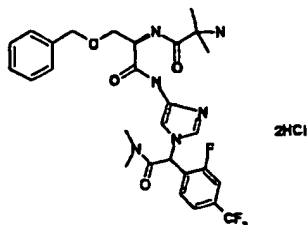
Reaction of the product of Preparation 46 (0.54 g, 0.72 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.4 g (77%) of the desired mixture of isomers as a white solid. ¹H-NMR is consistent with structure; MS (ion spray) 647.6 (M+1); Anal. Calc'd for C₃₂H₃₈F₄N₆O₄·2HCl: C, 53.41; H, 5.60; N, 11.68. Found: C, 53.34; H, 5.84; N, 11.65.

Preparation 46

Reaction of the product of Preparation 44 (0.8 g, 1.2 mmol), dimethylamine hydrochloride (0.1 g, 1.2 mmol), triethylamine (0.19 mL, 1.3 mmol), 1-hydroxybenzotriazole (0.18 g, 1.3 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g, 1.3 mmol) in dimethylformamide (40 mL) as described in Preparation 6 gave 0.48 g (58%) of the desired product: ¹H-NMR is consistent with structure; MS (ion spray) 693.4 (M+1); Anal. Calc'd for C₃₃H₄₀F₄N₆O₆: C, 57.22; H, 5.82; N, 12.13. Found: C, 57.48; H, 5.74; N, 12.02.

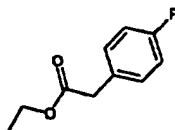
Example 22

171



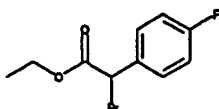
Reaction of the product of Preparation 46 (0.43 g, 0.62 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.25 g (60%) of the desired product as a mixture of diastereoisomers. $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 593.9 (M+1); Anal. Calc'd for $\text{C}_{28}\text{H}_{32}\text{F}_4\text{N}_6\text{O}_4 \cdot 2\text{hydrochloric acid}$: C, 50.53; H, 5.15; N, 12.62. Found: C, 50.25; H, 5.20; N, 12.35.

Preparation 47

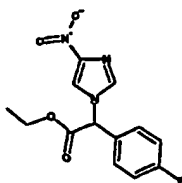


Reaction of 4-fluorophenylacetic acid (15.0 g, 97.0 mmol), p-toluenesulfonic acid (2.0 g, 10.5 mmol) and absolute ethanol (100 mL) as described in Preparation 1 gave 15.4 g (87%) of the desired product as a colorless oil: $^1\text{H-NMR}$ (d, DMSO) 1.17 (t, J = 7.2 Hz, 3H), 3.66 (s, 2H), 4.06 (q, J = 7.2 Hz, 2H), 7.10-7.20 (m, 2H), 7.25-7.35 (m, 2H); MS (FD) 182 (M+); Anal. Calc'd for $\text{C}_{10}\text{H}_{11}\text{FO}_2$: C, 65.92; H, 6.09. Found: C, 65.67; H, 5.96.

172

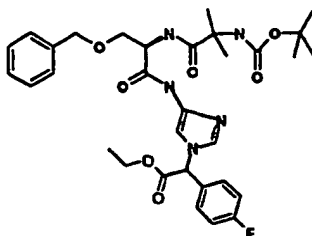
Preparation 48

Reaction of the product of Preparation 47 (14.9 g, 82 mmol), N-bromosuccinimide (14.9 g, 84.5 mmol) and 48% HBr (4 drops) in carbon tetrachloride (80 mL) as described in Preparation 2 gave 18.3 g (85%) of the desired product as a colorless oil: $^1\text{H-NMR}$ (d, DMSO) 1.19 (t, $J = 7.2$ Hz, 3H), 4.15-4.25 (m, 2H), 5.95 (s, 1H), 7.15-7.30 (m, 2H), 7.56-7.70 (m, 2H); MS (FD) 260, 262 (M^+); Anal. Calc'd for $\text{C}_{10}\text{H}_{10}\text{BrFO}_2$: C, 46.00; H, 3.96. Found: C, 46.10; H, 3.95.

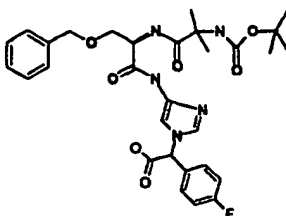
Preparation 49

Reaction of the product of Preparation 48 (68 g, 260 mmol), 4-nitroimidazole (35.0 g, 312 mmol) and potassium carbonate (108 g, 780 mmol) in dimethylformamide (300 mL) as described in Preparation 3 gave 39.8 g (52%) of the desired product as an orange oil: $^1\text{H-NMR}$ (d, DMSO) 1.83 (t, $J = 7.2$ Hz, 3H), 4.25 (q, $J = 7.2$ Hz, 2H), 6.66 (s, 1H), 7.25-7.35 (m, 2H), 7.55-7.65 (m, 2H), 7.95 (d, 1.13 Hz, 1H), 8.44 (d, $J = 1.5$ Hz, 1H); MS (ion spray) 294.2 ($M+1$); Anal. Calc'd for $\text{C}_{13}\text{H}_{12}\text{FN}_3\text{O}_4$: C, 53.24; H, 4.12; N, 14.33. Found: C, 53.51; H, 4.07; N, 14.42.

173

Preparation 50

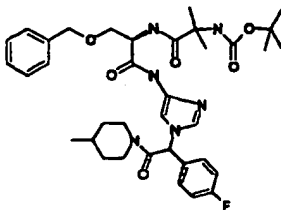
Reduction of the product of Preparation 49 (8.9 g, 30.3 mmol) with 10% palladium on carbon (6.0 g) in tetrahydrofuran (120 mL) followed by coupling with the product of Preparation 1d (11.4 g, 30 mmol), 1-hydroxybenzotriazole (4.5 g, 33 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (6.8 g, 33 mmol) as described in Preparation 4 gave 10.8 g (58%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 1.18 (t, $J = 7.2$ Hz, 3H), 1.25-1.35 (m, 15H), 3.60 (m, 1H), 3.70 (m, 1H), 4.25 (q, $J = 7.2$ Hz, 2H), 4.44 (d, $J = 2.6$ Hz, 2H), 4.60 (m, 1H), 6.47 (s, 1H), 7.20-7.40 (m, 9H), 7.40-7.50 (m, 3H), 7.56 (s, 1H), 10.25 (br s, 1H); MS (ion spray) 626.1 (M+1); Anal. Calc'd for $\text{C}_{32}\text{H}_{40}\text{FN}_5\text{O}_7$: C, 61.43; H, 6.44; N, 11.19. Found: C, 61.63; H, 6.42; N, 11.26.

Preparation 51

Reaction of the product of Preparation 50 (10.5 g, 17.0 mmol) and lithium hydroxide (0.48 g, 20.4 mmol) in dioxane (200 mL) and water (100 mL) as described in Preparation 5 gave 10.1 g (100%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 1.25-1.40 (m, 15H), 3.35 (br s, 1H), 3.60 (m, 1H), 3.70 (m, 1H), 4.44 (d, $J = 2.6$

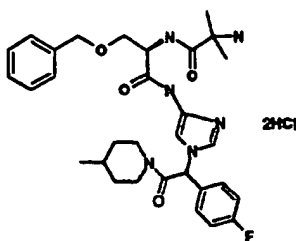
Hz, 2H), 4.60 (m, 1H), 6.33 (s, 1H), 7.20-7.35 (m, 9H), 7.40-7.50 (m, 3H), 7.56 (s, 1H), 10.20 (br s, 1H); MS (ion spray) 598.5 (M+1); Anal. Calc'd for $C_{30}H_{36}FN_5O_7$: C, 60.29; H, 6.07; N, 11.72. Found: C, 60.38; H, 6.29; N, 11.49.

Preparation 52



Reaction of product of Preparation 51 (9.2 g, 15.4 mmol), 4-methylpiperidine (1.83 mL, 15.4 mmol), 1-hydroxybenzotriazole (2.3 g, 17 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (3.5 g, 17 mmol) in dimethylformamide (100 mL) as described in Preparation 6 gave 9.7 g (93%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 0.76 (d, $J = 6.1$ Hz, 1.5H), 0.86 (d, $J = 6.1$ Hz, 1.5H), 1.00 (m, 1H), 1.20-1.40 (m, 15H), 1.45-1.70 (m, 3H), 2.55-2.70 (m, 2H), 3.05 (m, 1H), 3.60 (m, 1H), 3.65-3.75 (m, 2H), 4.40 (m, 1H), 4.44 (d, $J = 2.6$ Hz, 2H), 4.60 (m, 1H), 6.73 (d, $J = 11.3$ Hz, 1H), 7.15-7.35 (m, 9H), 7.35-7.50 (m, 4H), 10.20 (br s, 1H). MS (ion spray) 679.6 (M+1); Anal. Calc'd for $C_{36}H_{47}FN_6O_6$: C, 63.70; H, 6.98; N, 12.38. Found: C, 63.44; H, 6.86; N, 12.22.

175

Exempl 23 and 24

Reaction of the product of Preparation 52 (9.7 g, 14.3 mmol) with trifluoroacetic acid (16 mL) in dichloromethane (40 mL) as described in Example 1 gave 6.8 g (73%) of the desired product as a mixture of diastereoisomers. The mixture (3.2 g) was purified by HPLC (8 x 15 cm Prochrom column packed with Kromosil CHI-DMP chiral phase with an eluent mixture of 3A alcohol and dimethylethylamine in heptane) to give 0.8 g (24 %) of isomer 1 and 0.9 g (26 %) of isomer 2 as white solids:

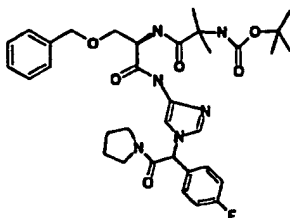
Example 23 (Isomer 1). $^1\text{H-NMR}$ (d, DMSO) 0.75 (d, $J = 6.4$ Hz, 1.5H), 0.88 (d, $J = 6.4$ Hz, 1.5H), 1.10 (m, 1H), 1.35 (m, 1H), 1.45-1.70 (m, 8H), 2.60-2.75 (m, 2H), 3.15 (m, 1H), 3.65-3.85 (m, 3H), 4.35 (m, 1H), 4.52 (s, 2H), 4.75 (m, 1H), 6.95 (d, $J = 11.3$ Hz, 1H), 7.20-7.49 (m, 9H), 7.45 (m, 1H), 7.52 (m, 1H), 8.05 (br s, 1H), 8.25 (m, 3H), 8.56 (m, 1H), 10.95 (br s, 1H); $t_R = 6.73$ min; MS (ion spray) 579.4 ($M+1$); Anal. Calc'd for $\text{C}_{31}\text{H}_{39}\text{FN}_6\text{O}_4 \cdot 2\text{HCl} \cdot 0.2\text{CHCl}_3$: C, 56.29; H, 6.24; N, 12.67. Found: C, 56.47; H, 6.17; N, 12.24.

Example 24. (Isomer 2) $^1\text{H-NMR}$ (d, DMSO) 0.75 (d, $J = 6.4$ Hz, 1.5H), 0.88 (d, $J = 6.4$ Hz, 1.5H), 1.10 (m, 1H), 1.35 (m, 1H), 1.45-1.70 (m, 8H), 2.60-2.75 (m, 2H), 3.15 (m, 1H), 3.65-3.85 (m, 3H), 4.35 (m, 1H), 4.52 (s, 2H), 4.75 (m, 1H), 6.95 (d, $J = 11.3$ Hz, 1H), 7.20-7.49 (m, 9H), 7.45 (m, 1H), 7.52 (m, 1H), 8.05 (br s, 1H), 8.25 (m, 3H), 8.56 (m, 1H), 10.95 (br s, 1H); $t_R = 9.09$ min; MS (ion spray) 579.4 ($M+1$); Anal. Calc'd for $\text{C}_{31}\text{H}_{39}\text{FN}_6\text{O}_4 \cdot 2\text{HCl}$:

176

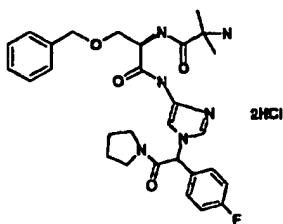
C, 57.14; H, 6.34; N, 12.90. Found: C, 57.17; H, 6.18; N, 12.79.

Preparation 53



Reaction of the product of Preparation 51 (0.6 g, 1.0 mmol), pyrrolidine (0.08 mL, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol) in dimethylformamide (20 mL) as described in Preparation 6 gave 0.27 g (41%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 650.5 (M⁺); Anal. Calc'd for $\text{C}_{34}\text{H}_{43}\text{FN}_6\text{O}_6 \cdot 0.6\text{H}_2\text{O}$: C, 61.73; H, 6.73; N, 12.70. Found: C, 61.98; H, 6.43; N, 12.66.

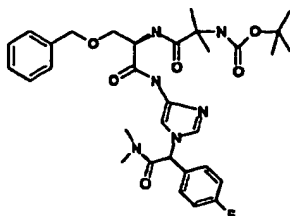
Example 25



Reaction of the product of Preparation 53 (0.2 g, 0.3 mmol) and trifluoroacetic acid (4 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.16 g (84%) of the desired mixture of isomers as a yellow solid: $^1\text{H-NMR}$ is consistent with structure. MS (high res) calc'd for $\text{C}_{29}\text{H}_{36}\text{FN}_6\text{O}_4$: 551.2782. Found: 551.2790.

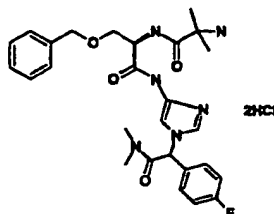
Preparation 54

177



Reaction of the product of Preparation 51 (1.0 g, 1.7 mmol), dimethylamine hydrochloride (0.14 g, 1.7 mmol), triethylamine (0.26 mL, 1.9 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol) in dimethylformamide (30 mL) as described in Preparation 6 gave 0.55 g (52%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 625.4 ($\text{M}+1$); Anal. Calc'd for $\text{C}_{32}\text{H}_{41}\text{FN}_6\text{O}_6$: C, 61.53; H, 6.61; N, 13.45. Found: C, 61.22; H, 6.33; N, 13.44.

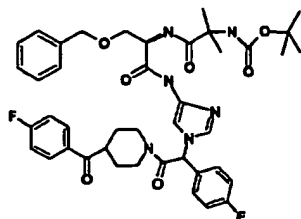
Example 26



Reaction of the product of Preparation 54 (0.54 g, 0.86 mmol) and trifluoroacetic acid (2 mL), dichloromethane (6 mL) as described in Example 1 gave 0.4 g (77%) of the desired product as a mixture of isomers: $^1\text{H-NMR}$ is consistent with structure. MS (ion spray) 525.4 ($\text{M}+1$); Anal. Calc'd for $\text{C}_{27}\text{H}_{33}\text{FN}_6\text{O}_6 \cdot 2\text{HCl}$: C, 54.27; H, 5.90; N, 14.06. Found: C, 53.11; H, 5.70; N, 13.58.

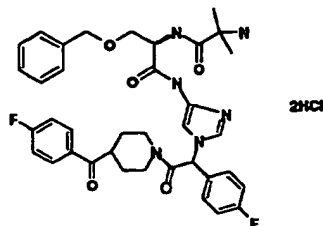
Preparation 55

178



Reaction of the product of Preparation 51 (0.6 g, 1.0 mmol), 4-(4-fluorobenzoyl)piperidine hydrochloride (0.25 g, 1.0 mmol), triethylamine (0.16 mL, 1.1 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol) in dimethylformamide (40 mL) as described Preparation 6 gave 0.42 g (53%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 787.4 (M $^+$); Anal. Calc'd for $\text{C}_{42}\text{H}_{48}\text{F}_2\text{N}_6\text{O}_7$: C, 63.83; H, 6.17; N, 10.63. Found: C, 63.95; H, 5.90; N, 10.44.

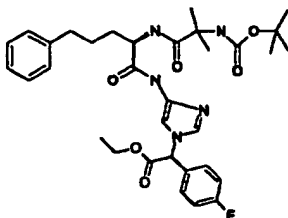
Example 27



Reaction of the product of Preparation 55 (0.4 g, 0.5 mmol) with trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.32 g (82%) of the desired product as a yellow foam: $^1\text{H-NMR}$ is consistent with structure. MS (high res) calc'd for $\text{C}_{37}\text{H}_{41}\text{F}_2\text{N}_6\text{O}_5$: 687.3106. Found: 687.3103. Anal. Calc'd for $\text{C}_{37}\text{H}_{40}\text{F}_2\text{N}_6\text{O}_5 \cdot 2.4 \text{ HCl}$: C, 57.40; H, 5.52; N, 10.85. Found: C, 57.56; H, 5.53; N, 10.50.

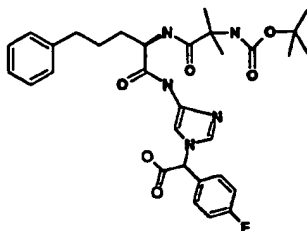
Preparation 56

179

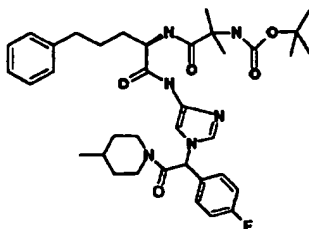


Reduction of the product of Preparation 4 (4.8 g, 16.0 mmol) with 10% palladium on carbon (5.0 g) and tetrahydrofuran (160 mL) followed by coupling with the product of Preparation 1j (6.0 g, 16.0 mmol), 1-hydroxybenzotriazole (2.4 g, 17.6 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (3.6 g, 17.6 mmol) as described in Preparation 4 gave 15.4 g (77%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 1.17 (t, $J = 7.2$ Hz, 3H), 1.23-1.45 (m, 15H), 1.45-1.57 (m, 6H), 7.16 (q, $J = 6.8$ Hz, 2H), 4.40 (m, 1H), 6.45 (s, 1H), 7.05 (m, 1H), 7.10-7.30 (m, 8H), 7.40-7.48 (m, 3H), 7.54 (s, 1H), 10.20 (br s, 1H); MS (ion spray) 624.4 ($M+1$); Anal. Calc'd for $\text{C}_{33}\text{H}_{42}\text{FN}_5\text{O}_6$: C, 63.55; H, 6.79; N, 11.23. Found: C, 63.83; H, 6.78; N, 11.38.

180

Preparation 57

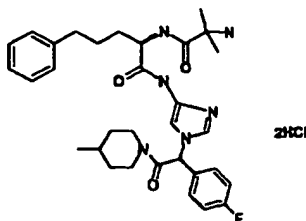
Reaction of the product of Preparation 56 (14.8 g, 24.0 mmol) with lithium hydroxide (0.66 g, 29.0 mmol) in dioxane (200 mL) and water (100 mL) as in described in Preparation 5 gave 14.3 g (100%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 1.25-1.40 (m, 15H), 1.50-1.75 (m, 6H), 4.40 (s, 1H), 6.60 (s, 1H), 7.05 (s, 1H), 7.10-7.30 (m, 8H), 7.40-7.50 (m, 3H), 7.55 (s, 1H), 10.2 (br s, 1H), 13.63 (br s, 1H); MS (ion spray) 596.5 (M+1); Anal. Calc'd for $\text{C}_{31}\text{H}_{38}\text{FN}_5\text{O}_6 \cdot 0.1\text{dioxane}$: C, 62.39; H, 6.47; N, 11.59. Found: C, 62.16; H, 6.56; N, 11.28.

Preparation 58

Reaction of the product of Preparation 57 (13.3 g, 23.1 mmol), 4-methylpiperidine (3 mL, 23.1 mmol), 1-hydroxybenzotriazole (3.4 g, 25.4 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (5.2 g, 25.4 mmol) in dimethylformamide (100 mL) as described in Preparation 6 gave 14.4 g (93%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 0.76 (d, $J = 6.4$ Hz, 1.5 H), 0.86 (d, $J = 4.9$ Hz, 1.5H), 1.00 (m, 1H), 1.25-1.45 (m, 17H), 1.45-1.75 (m, 8H), 2.60-2.80 (m, 2H), 3.75 (m, 1H), 4.30-4.45 (m, 2H), 6.71 (d $J = 11.7$ Hz, 1H), 7.05 (m,

1H), 7.10-7.30 (m, 9H), 7.30-7.45 (m, 3H), 10.15 (m, 1H); MS (ion spray) 677.5 (M+1); Anal. Calc'd for $C_{37}H_{49}FN_6O_5$: C, 65.66; H, 7.30; N, 12.42. Found: C, 65.78; H, 7.19; N, 12.44.

Examples 28 and 29



Reaction of the product of Preparation 58 (13.8 g, 20.4 mmol) with trifluoroacetic acid (16 mL) in dichloromethane (40 mL) as described in Example 1 gave 10.5 g (89%) of the desired mixture as a tan foam. The mixture (4.0 g) was purified by HPLC (8 x 15 cm Prochrom column packed with Kromosil CHI-DMP chiral phase with an eluent mixture of 3A alcohol and dimethylethylamine in heptane) to give 1.5 g (38 %) of isomer 1 and 0.77 g (20%) of isomer 2 as white solids:

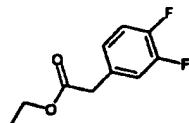
Example 28. (isomer 1) $^1\text{H-NMR}$ (d, DMSO) 0.75 (t, $J = 6.4$ Hz, 1.5 H), 0.87 (t, $J = 6.0$ Hz, 1.5 H), 1.15 (m, 1H), 1.35 (m, 1H), 1.45-1.80 (m, 12H), 2.55-2.75 (m, 3H), 3.05 (m, 1H), 3.65-3.75 (m, 2H), 4.30-4.50 (m, 2H), 6.94 (d, $J = 12$ Hz, 1H), 7.10-7.20 (m, 2H), 7.20-7.40 (m, 7H), 7.45 (m, 1H), 7.55 (m, 1H), 8.08 (m, 1H), 8.15-8.30 (m, 3H), 8.44 (t, $J = 7.2$ Hz, 1H), 10.90 (br s, 1H); $t_R = 6.62$ min; MS (ion spray) 578.3 (M+1); Anal. Calc'd for $C_{32}H_{41}FN_6O_3 \cdot 2.3\text{HCl}$: C, 58.81; H, 6.61; N, 12.72. Found: C, 57.91; H, 6.55; N, 12.72.

Example 29. (isomer 2) $^1\text{H-NMR}$ (d, DMSO) 0.75 (t, $J = 6.4$ Hz, 1.5 H), 0.87 (t, $J = 6.0$ Hz, 1.5 H), 1.15 (m, 1H), 1.35 (m, 1H), 1.45-1.80 (m, 12H), 2.55-2.75 (m, 3H), 3.05 (m, 1H), 3.65-3.75 (m, 2H), 4.30-4.50 (m, 2H), 6.94 (d, J

182

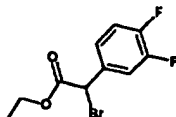
= 12 Hz, 1H), 7.10-7.20 (m, 2H), 7.20-7.40 (m, 7H), 7.45 (m, 1H), 7.55 (m, 1H), 8.08 (m, 1H), 8.15-8.30 (m, 3H), 8.44 (t, J = 7.2 Hz, 1H), 10.90 (br s, 1H); t_R = 8.95 min; MS (ion spray) 578.3 (M+1); Anal. Calc'd for $C_{32}H_{41}FN_6O_3 \cdot 2.3HCl$: C, 58.81; H, 6.61; N, 12.72. Found: C, 58.05; H, 6.64; N, 12.43.

Preparation 59



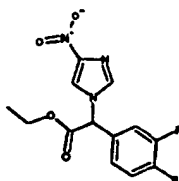
Reaction of 3,4-difluorophenylacetic acid (25.0 g, 145 mmol) with p-toluenesulfonic acid (9.5 g, 49.5 mmol) in absolute ethanol (150 mL) as described in Preparation 1 gave 28.7 g (99%) of the desired product as a colorless oil: 1H -NMR is consistent with structure; MS (FD) 201 (M+).

Preparation 60

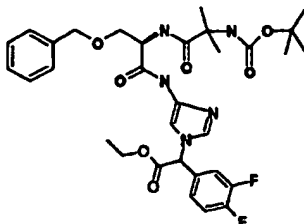


Reaction of the product of Preparation 59 (10.0 g, 50.0 mmol, N-bromosuccinimide (9.17 g, 51.5 mmol) and 48% HBr (4 drops) in carbon tetrachloride (40 mL) as in Preparation 2 gave 12.0 g (86%) of the desired product as a colorless oil which was used without further purification: 1H -NMR is consistent with structure; MS (ion spray) 278, 280 (M+1).

183

Preparation 61

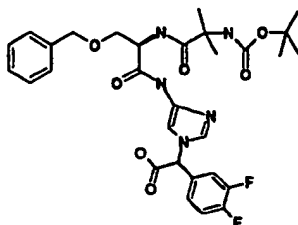
Reaction of the product of Preparation 60 (10.5 g, 38 mmol), 4-nitroimidazole (5.2 g, 45.6 mmol) and potassium carbonate (15.1 g, 114 mmol) in dimethylformamide (400 mL) as described in Preparation 3 gave 4.54 g (39%) of the desired product as an orange oil: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 312.0 ($M+1$); Anal. Calc'd for $\text{C}_{13}\text{H}_{11}\text{F}_2\text{N}_3\text{O}_4 \cdot 0.2\text{H}_2\text{O}$: C, 49.59; H, 3.65; N, 13.35. Found: C, 49.58; H, 3.62; N, 13.09.

Preparation 62

Reduction of the product of Preparation 61 (1.35 g, 4.3 mmol) with 10% palladium on carbon (0.8 g) in tetrahydrofuran (40 mL) followed by coupling with the product of Preparation 1d (1.64 g, 4.3 mmol), 1-hydroxybenzotriazole (0.7 g, 4.7 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.04 g, 4.7 mmol) as described in Preparation 4 gave 1.9 g (69%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 644 ($M+1$); Anal. Calc'd for $\text{C}_{32}\text{H}_{33}\text{F}_2\text{N}_5\text{O}_7$: C, 59.71; H, 6.11; N, 10.80. Found: C, 59.72; H, 6.04; N, 10.63.

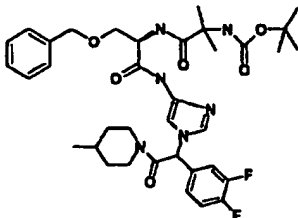
Preparation 63

184



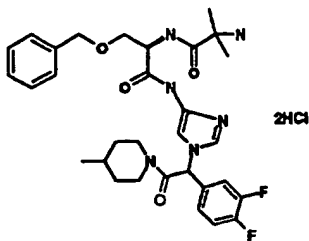
Reaction of the product of preparation 62 (1.9 g, 3.0 mmol) with lithium hydroxide (0.09 g, 3.6 mmol) in dioxane (50 mL) and water (25 mL) as described in Preparation 5 gave 1.6 g (87%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 616.4 (M+1).

Preparation 64

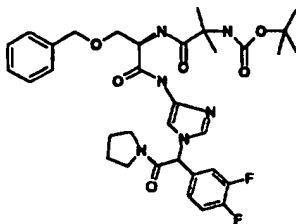


Reaction of the product of Preparation 63 (0.5 g, 0.8 mmol), 4-methylpiperidine (0.1 mL, 0.8 mmol), 1-hydroxybenzotriazole (0.12 g, 0.88 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.18 g, 0.88 mmol) in dimethylformamide (40 mL) as described in Preparation 6 gave 0.3 g (54%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 697 (M+1); Anal. Calc'd for $\text{C}_{36}\text{H}_{46}\text{F}_2\text{N}_6\text{O}_6$; C, 62.06; H, 6.65; N, 12.06. Found: C, 61.82; H, 6.57; N, 11.96.

185

Exempl 30

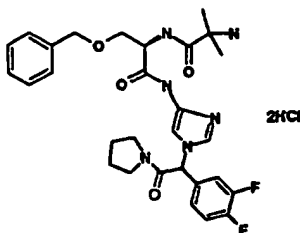
Reaction of the product of Preparation 64 (0.22 g, 0.3 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.2 g (100%) of the desired mixture of isomers as a yellow foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 597.5 (M+1); Anal. Calc'd for $\text{C}_{31}\text{H}_{38}\text{F}_2\text{N}_6\text{O}_4 \cdot 2.2\text{HCl}$; C, 55.01; H, 5.99; N, 12.42. Found: C, 55.16; H, 5.96; N, 12.20.

Preparation 65

Reaction of the product of Preparation 63 (0.5 g, 0.8 mmol), pyrrolidine (0.07 mL, 0.8 mmol), 1-hydroxybenzotriazole (0.12 mL, 0.88 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.18 g, 0.88 mmol) in dimethylformamide (40 mL) as described in Preparation 6 gave 0.25 g (42%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure. MS (ion spray) 669.4 (M+1); Anal. Calc'd for $\text{C}_{34}\text{H}_{42}\text{F}_2\text{N}_6\text{O}_6 \cdot 0.7\text{H}_2\text{O}$; C, 59.94; H, 6.42; N, 12.33. Found: C, 59.96; H, 6.28; N, 11.97.

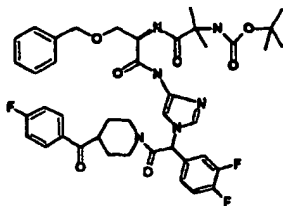
Example 31

186



Reaction of the product of Preparation 65 (0.2 g, 0.3 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.14 g (74%) of the desired product as a yellow foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 569.4 (M+1); Anal. Calc'd for $\text{C}_{29}\text{H}_{34}\text{F}_2\text{N}_6\text{O}_4 \cdot 2.2\text{HCl}$: C, 53.68; H, 5.62; N, 12.95. Found: C, 53.83; H, 5.57; N, 12.37.

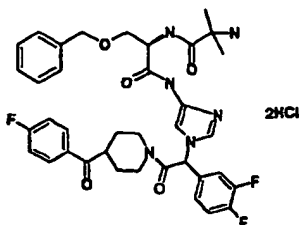
Preparation 66



Reaction of the product of preparation 63 (0.5 g, 0.8 mmol), 4-(4-fluorobenzoyl)piperidine hydrochloride (0.2 g, 0.8 mmol), triethylamine (0.13 mL, 0.88 mmol), 1-hydroxybenzotriazole (0.12 g, 0.88 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.18 g, 0.88 mmol) in dimethylformamide (40 mL) as described in Preparation 5 gave 0.14 g (22%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 805.6 (M+1); Anal. Calc'd for $\text{C}_{42}\text{H}_{47}\text{F}_3\text{N}_6\text{O}_7$: C, 62.68; H, 5.89; N, 10.44. Found: C, 62.45; H, 5.82; N, 10.40.

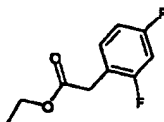
Example 32

187



Reaction of the product of Preparation 66 (0.14 g, 0.17 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.1 g (77%) of the desired mixture of isomers as a yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 705.5 ($\text{M}+1$); Anal. Calc'd for $\text{C}_{17}\text{H}_{19}\text{F}_3\text{N}_6\text{O}_5 \cdot 2.1\text{HCl}$: C, 56.88; H, 5.30; N, 10.76. Found: C, 56.64; H, 5.31; N, 10.30.

Preparation 67

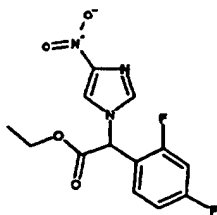


Reaction of 2,4-difluorophenylacetic acid (20 g, 116 mmol) and p-toluenesulfonic acid (6.0 g, 31 mmol) in absolute ethanol (150 mL) as described in Preparation 1 gave 22.1 g (95%) of the desired product as a colorless oil which solidifies upon setting: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 200 ($\text{M}+$).

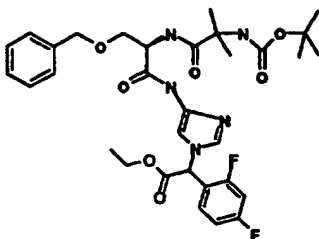
Preparation 68

Reaction of the product of Preparation 67 (21.4 g, 100 mmol), N-bromosuccinimide (19.6 g, 103 mmol) and 48% HBr (6 drops) in carbon tetrachloride (100 mL) as described in Preparation 2 gave 27.9 g (100%) of the desired product as a colorless oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 278, 280 ($\text{M}+$); Anal. Calc'd for $\text{C}_{10}\text{H}_9\text{BrF}_2\text{O}_2$: C, 43.04; H, 3.25. Found: C, 42.92; H, 3.15.

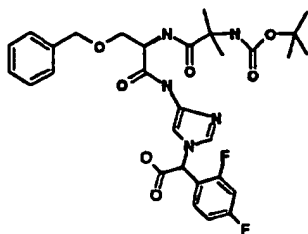
188

Preparation 69

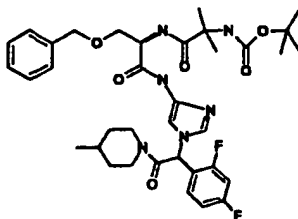
Reaction of the product of Preparation 68 (26.9 g, 96 mmol), 4-nitroimidazole (13.0 g, 115 mmol) and potassium carbonate (40 g, 288 mmol) in dimethylformamide (150 mL) as described in Preparation 3 gave 14.3 g (48%) of the desired product as an orange oil: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 312 (M+1); Anal. Calc'd for $\text{C}_{13}\text{H}_{11}\text{F}_2\text{N}_3\text{O}_4$: C, 50.17; H, 3.56; N, 13.50. Found: C, 49.90; H, 3.56; N, 13.26.

Preparation 70

Reduction of the product of preparation 69 (1.35 g, 4.3 mmol) with 10% palladium on carbon (0.8 g) in tetrahydrofuran (40 mL) followed by coupling with the product of Preparation 1d (1.64 g, 4.3 mmol), 1-hydroxybenzotriazole (0.7 g, 4.7 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.04 g, 4.7 mmol) as described in Preparation 4 gave 1.52 g (55%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 644.5 (M+1); Anal. Calc'd for $\text{C}_{32}\text{H}_{31}\text{F}_2\text{N}_5\text{O}_7$: C, 59.71; H, 6.11; N, 10.88. Found: C, 59.43; H, 5.97; N, 10.91.

Preparation 71

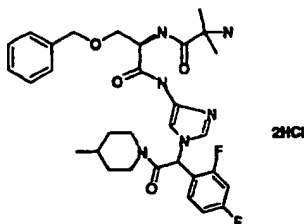
Reaction of the product of preparation 70 (1.42 g, 2.2 mmol) with lithium hydroxide (0.07 g, 2.64 mmol) in dioxane (50 mL) and water (25 mL) as described in Preparation 5 gave 1.35 g (100%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 616.3 ($\text{M}+1$); Anal. Calc'd for $\text{C}_{30}\text{H}_{35}\text{F}_2\text{N}_5\text{O}_7$: C, 58.33; H, 5.73; N, 11.38. Found: C, 57.71; H, 5.86; N, 10.80.

Preparation 72

Reaction of the product of Preparation 71 (0.6 g, 1.0 mmol), 4-methylpiperidine (0.12 mL, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol) in dimethylformamide (30 mL) as described in Preparation 6 gave 0.66 g (94%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 696 ($\text{M}+$); Anal. Calc'd for $\text{C}_{36}\text{H}_{46}\text{F}_2\text{N}_6\text{O}_6$: C, 62.05; H, 6.65; N, 12.06. Found: C, 62.21; H, 6.48; N, 12.17.

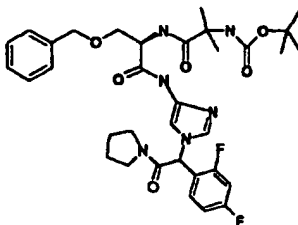
Example 33

190



Reaction of the product of Preparation 72 (0.51 g, 0.73 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as in described in Example 1 gave 0.25 g (51%) of the desired product as tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 597.5 (M+1); Anal. Calc'd for $\text{C}_{31}\text{H}_{38}\text{F}_2\text{N}_6\text{O}_4 \cdot 2.2\text{HCl}$: C, 55.01; H, 5.99; N, 12.42. Found: C, 56.92; H, 5.98; N, 12.36.

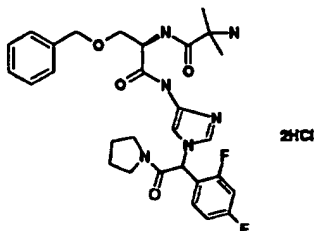
Preparation 73



Reaction of the product of Preparation 71 (0.6 g, 1.0 mmol), pyrrolidine (0.8 mL, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol); dimethylformamide (30 mL) as described in Preparation 6 gave 0.4 g (58%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 669.5 (M+1); Anal. Calc'd for $\text{C}_{32}\text{H}_{42}\text{F}_2\text{N}_6\text{O}_6$: C, 61.07; H, 6.33; N, 12.57. Found: C, 60.84; H, 6.31; N, 12.32.

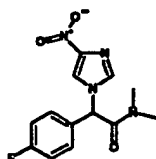
Example 34

191



Reaction of the product of Preparation 73 (0.3 g, 0.45 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.21 g (70%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 569.4 (M+1); Anal. Calc'd for $\text{C}_{29}\text{H}_{34}\text{F}_2\text{N}_6\text{O}_4 \cdot 2.3\text{HCl}$: C, 53.38; H, 5.61; N, 12.88. Found: C, 53.59; H, 5.58; N, 12.42.

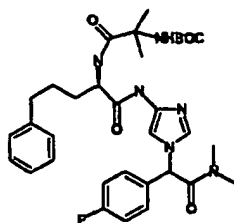
Preparation 74



To a solution of the compound of Preparation 49 (17.0 g, 58.0 mmol) stirring at room temperature was added to sodium hydroxide (125 mL of a 2N aqueous solution) along with tetrahydrofuran (10 mL) and ethanol (10 mL). After hydrolysis was complete, the mixture was cooled in an bath and acidified to pH 2.75 with aqueous hydrochloric acid and extracted with ethyl acetate. The combined organic extracts were washed with water, dried over sodium sulfate and concentrated to provide 15.0 g (99%) of the desired carboxylic acid. The crude material was combined with aqueous N,N-dimethyl amine (40%, 9.0 mL, 71.8 mmol), 1-hydroxybenzotriazole hydrate (7.64 g, 56.6 mmol) and 1,3-dicyclohexylcarbodiimide (11.7 g, 56.6 mmol) in tetrahydrofuran (150 mL). After 18 h, the mixture was concentrated and the residue slurried in ethyl acetate, filtered, and the filtrate concentrated.

Purification of the concentrate by flash chromatography (silica gel, chloroform/methanol) provided 10.2 g (62%) of the desired product: ESMS: (M+H)⁺ 293.1. ¹H NMR (300 MHz, DMSO-d₆) δ 8.21 (d, 1H, J = 1.51 Hz) 7.80 (d, 1H, J = 1.13 Hz), 7.60-7.50 (m, 2H), 7.38-7.25 (m, 2H), 6.88 (s, 1H), 2.92 (s, 3H), 2.86 (s, 3H). Anal. Calcd. for C₁₃H₁₃N₄O₃: C, 53.43; H, 4.48; N, 19.17. Found: C, 53.43; H, 4.71; N, 19.07.

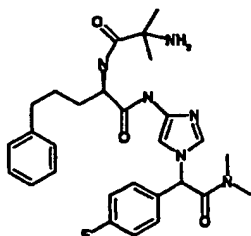
Preparation 75



The product of Preparation 74 (2.0 g (6.85 mmol)) was combined with 10% palladium/carbon (1.80 g) and palladium/black (0.20 g) in tetrahydrofuran (75 mL) and the mixture shaken under a hydrogen atmosphere (38 mm Hg) in a Parr apparatus. After reduction was complete, the catalyst was removed by filtration through celite and the resulting solution was immediately added to a solution of 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.51 g, 7.3 mmol), 1-hydroxybenzotriazole (1.0 g, 7.3 mmol), the product of Preparation 1j (2.77 g, 7.3 mmol) in tetrahydrofuran (50 mL) at room temperature. After 16 h, the mixture was concentrated and the residue slurried in ethyl acetate then filtered. The filtrate was concentrated and resulting crude product purified by flash chromatography (silica gel, chloroform/methanol) which afforded 3.47 g (81%) of the desired product: ESMS: (M+H)⁺ 623.5, 624.6. ¹H NMR was consistent with product. Anal. Calcd. for C₃₃H₄₃N₆O₄F_{0.02} CHCl₃: C,

63.44; H, 6.94; N, 13.44. Found: C, 63.04; H, 7.41; N, 11.93.

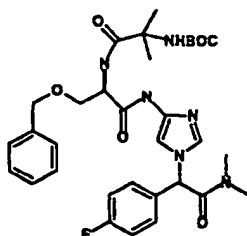
Example 35



To a solution of the product of Preparation 75 (1.45 g, 2.29 mmol) stirring at room temperature in dichloromethane (50 mL) was added trifluoroacetic acid (15 mL). After 3 hours, the mixture was concentrated and the material treated with excess aqueous sodium bicarbonate. The aqueous mixture was extracted with ethyl acetate and the combined organic extracts concentrate. The resulting residue was purified by flash chromatography (silica gel, chloroform/methanol) to provide 1.55 g of the desired product: ESMS: (M+H)⁺ 523.3. The isomeric mixture (3.44 g) was separated as previously described in Example 7 to provide 0.98 g of pure isomer 1 (t_R = 7.94 min) and 0.81 g of isomer 2 (t_R = 10.57 min). For isomer 2, 0.80 g (1.53 mmol) was dissolved in ethyl acetate/methanol and treated with a saturated solution of hydrochloric acid in diethyl ether. The resulting mixture was concentrated to provide 0.90 g (92%) of the desired product as a light tan solid: ESMS: (M+H)⁺ 523.4, 524.5. ¹H NMR was consistent with product. Anal. Calcd. for C₂₈H₃₅N₆O₃F₃·3.25 HCl: C, 52.46; H, 6.01; N, 13.11. Found: C, 52.49; H, 6.23; N, 11.80.

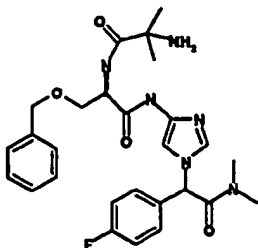
Pr paration 75

194



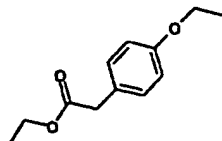
The product of Preparation 74 (2.00 g, 6.85 mmol) was combined with 10% palladium/carbon (1.80 g) and palladium/black (0.20 g) in tetrahydrofuran 75 mL) and the mixture shaken under hydrogen atmosphere (39 mm Hg) in a Parr apparatus. After reduction was complete, the catalyst was removed by filtration through celite and the amine/tetrahydrofuran solution was immediately combined with 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.41 g, 6.85 mmol), 1-hydroxybenzotriazole mono-hydrate (0.93 g, 6.85 mmol), the product of Preparation 1j (2.60 g, 6.84 mmol) and additional tetrahydrofuran (75 mL). After stirring overnight at ambient temperature, the mixture was concentrated and the residue slurried in ethyl acetate. The filtrate was concentrated and the residue purified by flash chromatography (silica gel, chloroform/methanol) to provide 3.65 g (85%) of the desired product as a tan solid: ESMS: (M+H)⁺ 625.4. ¹H NMR was consistent with product. Anal. Calcd. for C₃₂H₄₁N₆O₆·0.03 chloroform: C, 61.17; H, 6.60; N, 13.34. Found: C, 61.25; H, 6.90; N, 12.69.

Example 36



To a solution of the product of Preparation 75 (3.30 g, 5.3 mmol) stirring in dichloromethane (30 mL) at room temperature was added trifluoroacetic acid (10 mL). After 3 h, the mixture was concentrated and the residue treated with excess aqueous sodium bicarbonate. The resulting mixture was extracted with ethyl acetate and the combined organic extracts were washed with 1N aqueous sodium hydroxide, dried over sodium sulfate, and concentrated. The residue was purified by flash chromatography (silica gel, chloroform/methanol) to provide 1.40 g (51%) of the desired product as a light tan solid: ESMS: $(M+H)^+$ 525.3. 1H NMR was consistent with product. Anal. Calcd. for $C_{27}H_{33}N_6O_4F \cdot 1.3$ methanol: C, 60.03; H, 6.80; N, 14.84. Found: C, 60.19; H, 6.81; N, 14.56. The isomeric mixture (3.20 g) was separated as previously described in Example 7 to give 1.57 g of isomer 1 (t_R = 7.57 min) and 0.88 g of isomer 2 (t_R = 10.43 min). For isomer 2, 0.88 g (1.68 mmol) was dissolved in ethyl acetate and treated with a saturated solution of hydrochloric acid in diethyl ether. The resulting mixture was concentrated, washed with diethyl ether to give 0.97 g of the desired product: ESMS: $(M+H)^+$ 525.4, 526.7. 1H NMR was consistent with product. Anal. Calcd. for $C_{25}H_{33}N_6O_4F \cdot 2.75$ HCl: C, 51.73; H, 6.07; N, 13.41. Found: C, 51.62; H, 5.74; N, 13.34.

Preparation 76

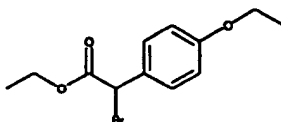


Reaction of 4-ethoxyphenylacetic acid (23.5 g, 130 mmol) and p-toluenesulfonic acid (4.0 g, 21 mmol) in absolute ethanol (150 mL) as described in Preparation 1 gave 23.2 g (86%) of the desired product as a colorless oil: 1H -NMR (d, DMSO) 1.17 (t, J = 7.2 Hz, 3H), 1.31 (t, J = 7.2 Hz, 3H), 3.56 (s, 2H), 3.99 (q, J = 7.2 Hz, 2H), 4.05 (q, J =

196

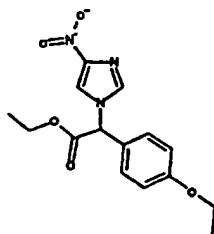
7.2 Hz, 2H), 6.85 (d, $J = 8.7$ Hz, 2H), 7.14 (d, $J = 8.7$ Hz, 2H); MS (ion spray) 209 ($M+1$); Anal. Calc'd for $C_{12}H_{16}O_3$: C, 69.21; H, 7.74. Found: C, 68.91; H, 7.55.

Preparation 77



To a solution of the product of Preparation 76 (53 g, 255 mmol) stirring in carbon tetrachloride (600 mL) at room temperature was added 46.6 g (262 mmol) of N-bromosuccinimide and 3.0 g (18.3 mmol) of 2,2'-azobis(2-methylpropionitrile). The resulting reaction mixture was heated to reflux. After 3.5 h, the solution was cooled to room temperature, filtered and concentrated. The resulting oil was chromatographed on silica gel using chloroform as eluant to afford 70.9 g (97%) of the desired product as a colorless oil: $^1\text{H-NMR}$ (d, DMSO) 1.17 (t, $J = 7.2$ Hz, 3H), 1.25-1.35 (m, 3H), 4.00-4.10 (m, 2H), 4.13-4.25 (m, 2H), 5.86 (s, 1H), 6.92 (d, $J = 8.7$ Hz, 2H), 7.47 (d, $J = 9.0$ Hz, 2H); MS (FD) 287, 289 ($M+$).

Preparation 78

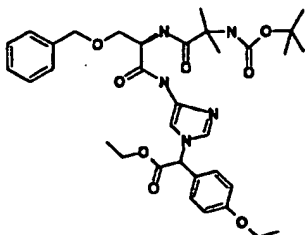


Reaction of the product of Preparation 77 (11.4 g, 40 mmol), 4-nitroimidazole (4.5 g, 40 mmol) and potassium carbonate (16.6 g, 120 mmol) in dimethylformamide (100 mL) as described in Preparation 3 gave 5.47 g (43%) of the desired product as a yellow oil: $^1\text{H-NMR}$ (d, DMSO) 1.18 (t, $J = 7.2$ Hz, 3H), 1.29 (t, $J = 7.2$ Hz, 3H), 4.03 (q, J

197

= 7.2 Hz, 2H), 4.23 (q, J = 7.2 Hz, 2H), 6.54 (s, 1H), 6.70 (d, J = 8.7 Hz, 2H), 7.42 (d, J = 8.7 Hz, 2H), 7.90 (s, 1H), 8.34 (s, 1H); MS (ion spray) 320.2 (M+1); Anal. Calc'd for C₁₅H₁₇N₃O₅: C, 56.42; H, 5.37; N, 13.16. Found: C, 56.29; H, 5.17; N, 13.15.

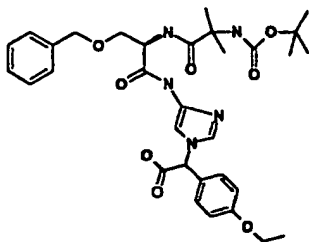
Preparation 79



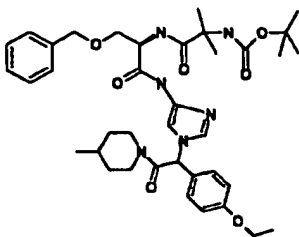
Reduction of the product of Preparation 78 (9.6 g, 30 mmol) with 10% palladium on carbon (7.0 g) in tetrahydrofuran (100 mL) followed by coupling with the product of Preparation 1d (11.5 g, 30 mmol), 1-hydroxybenzotriazole (4.5 g, 33 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (6.8 g, 33 mmol) as described in Preparation 4 gave 9.9 g (50%) of the desired product as a tan foam: ¹H-NMR (d, DMSO) 1.17 (t, J = 7.2 Hz, 3H), 1.25-1.40 (m, 18H), 3.58 (m, 1H), 3.70 (m, 1H), 4.02 (q, J = 7.2 Hz, 2H), 4.20 (q, J = 7.2 Hz, 2H), 4.44 (d, J = 3.4 Hz, 2H), 4.60 (m, 1H), 6.33 (s, 1H), 6.95 (d, J = 8.7 Hz, 2H), 7.15-7.35 (m, 9H), 7.43 (m, 1H), 7.51 (m, 1H), 10.2 (br s, 1H); MS (ion spray) 652.4 (M+1); Anal. Calc'd for C₃₄H₄₅N₅O₈: C, 62.66; H, 6.96; N, 10.74. Found: C, 62.92; H, 7.00; N, 10.98.

Preparation 80

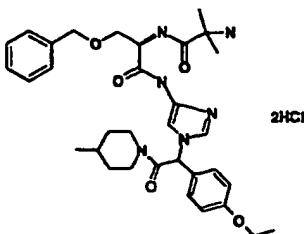
198



199

Preparation 81

Reaction of the product of Preparation 80 (7.43 g, 12.0 mmol), 4-methylpiperidine (1.42 mL, 12.0 mmol), 1-hydroxybenzotriazole (1.78 g, 13.2 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (2.72 g, 13.2 mmol) in dimethylformamide (100 mL) as described in Preparation 6 gave 6.4 g (76%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 0.74 (d, $J = 6.4$ Hz, 1.5 H), 0.87 (d, $J = 6.0$ Hz, 1.5H), 1.05 (m, 1H), 1.25-1.40 (m, 18H), 1.50-1.70 (m, 3H), 2.55-2.70 (m, 2H), 3.00 (m, 1H), 3.57 (m, 1H), 3.65-3.85 (m, 2H), 4.00-4.20 (m, 2H), 4.38 (m, 1H), 4.44 (d, $J = 3.4$ Hz, 2H), 4.60 (m, 1H), 6.61 (d, $J = 12.0$ Hz, 1H), 6.95-7.00 (m, 2H), 7.15-7.20 (m, 2H), 7.20-7.45 (m, 9H), 10.15 (br s, 1H); MS (ion spray) 705.5 ($M+1$); Anal. Calc'd for $\text{C}_{38}\text{H}_{52}\text{N}_6\text{O}_7$: C, 64.75; H, 7.44; N, 11.92. Found: C, 64.59; H, 7.21; N, 11.87.

Example 37 and 38

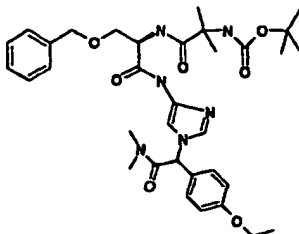
Reaction of the product of Preparation 81 (6.4, 9.1 mmol) and trifluoroacetic acid (10 mL) in dichloromethane (25 mL) as described in Example 1 gave 4.71 g (77%) of the desired mixture of diastereomers as a tan foam. Resolution of the diastereomers (2.4 g) by HPLC (Kromsil

CHI-DMP chiral stationary phase, 3A alcohol/dimethylethylamine/heptane) provided 200 mg (8 %) of isomer 1 and 0.8 g (31 %) of isomer 2, both isolated as white solids after acidification with hydrochloric acid as described in Example 7:

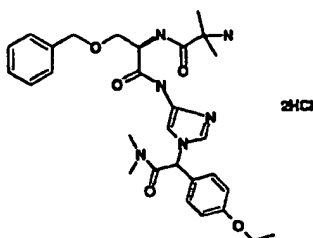
Example 37. (Isomer 1) ^1H -NMR (d, DMSO) 0.74 (d, $J = 6.4$ Hz, 1.5H), 0.88 (d, $J = 6.0$ Hz, 1.5H), 1.20 (m, 1H), 1.31 (t, $J = 6.8$ Hz, 3H), 1.45-1.70 (m, 8H), 2.60-2.70 (m, 2H), 3.05 (m, 1H), 3.65-3.80 (m, 3H), 4.00-4.20 (m, 3H), 4.37 (m, 1H), 4.52 (s, 2H), 4.75 (m, 1H), 6.80 (d, $J = 13.2$ Hz, 1H), 6.95-7.05 (m, 2H), 7.25-7.40 (m, 9H), 7.92 (br s, 1H), 8.20-8.30 (m, 3H), 8.53 (d, $J = 7.2$ Hz, 1H), 10.9 (br s, 1H); $t_R = 9.17$ min; MS (ion spray) 605 ($M+1$); Anal. Calc'd for $\text{C}_{33}\text{H}_{44}\text{N}_6\text{O}_5 \cdot 2\text{HCl} \cdot 0.1 \text{CHCl}_3$: C, 58.45; H, 6.74; N, 12.74. Found: C, 58.64; H, 6.77; N, 12.36.

Example 38. (Isomer 2) ^1H -NMR (d, DMSO) 0.74 (d, $J = 6.4$ Hz, 1.5H), 0.88 (d, $J = 6.0$ Hz, 1.5H), 1.20 (m, 1H), 1.31 (t, $J = 6.8$ Hz, 3H), 1.45-1.70 (m, 8H), 2.60-2.70 (m, 2H), 3.05 (m, 1H), 3.65-3.80 (m, 3H), 4.00-4.20 (m, 3H), 4.37 (m, 1H), 4.52 (s, 2H), 4.75 (m, 1H), 6.80 (d, $J = 13.2$ Hz, 1H), 6.95-7.05 (m, 2H), 7.25-7.40 (m, 9H), 7.92 (br s, 1H), 8.20-8.30 (m, 3H), 8.53 (d, $J = 7.2$ Hz, 1H), 10.9 (br s, 1H); $t_R = 12.68$ min; MS (ion spray) 605 ($M+1$); Anal. Calc'd for $\text{C}_{33}\text{H}_{44}\text{N}_6\text{O}_5 \cdot \text{HCl}$: C, 59.35; H, 6.85; N, 12.98. Found: C, 59.62; H, 7.01; N, 12.71.

201

Preparation 82

Reaction of the product of Preparation 80 (0.9 g, 1.5 mmol), dimethylamine hydrochloride (0.13 g, 1.5 mmol), triethylamine (0.23 mL, 1.65 mmol), 1-hydroxybenzotriazole (0.23 g, 1.65 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.34 g, 1.65 mmol) in dimethylformamide (50 mL) as described in Preparation 6 gave 0.46 g (47%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 1.25-1.35 (m, 18H), 2.90 (m, 6H), 3.57 (m, 1H), 3.67 (m, 1H), 4.03 (q, $J = 7.2$ Hz, 2H), 4.43-4.47 (m, 2H), 4.57 (m, 1H), 6.55 (m, 1H), 6.97 (d, $J = 8.7$ Hz, 2H), 7.15-7.45 (m, 11H), 10.16 (br s, 1H); MS (ion spray) 651.4 ($M+1$); Anal. Calc'd for $\text{C}_{34}\text{H}_{46}\text{N}_6\text{O}_7$: C, 62.75; H, 7.13; N, 12.91. Found: C, 62.55; H, 6.84; N, 12.84.

Examples 39 and 40

Reaction of the product of Preparation 82 (0.44 g, 0.68 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.19 g (45%) of the desired product as a tan foam. Resolution of the diastereomers (90 mg, 0.14 mmol) by HPLC (Kromsil CHI-DMP chiral stationary phase, 3A alcohol/dimethylethylamine/heptane) provided 50 mg (50 %) of isomer 1 and 27 mg (27 %) of isomer 2, both isolated as white solids after acidification with hydrochloric acid as described in Example 7:

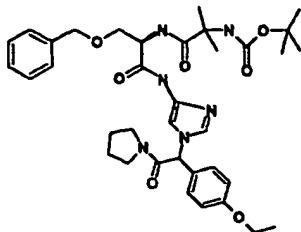
Example 39. (isomer 1): ^1H -NMR (d, DMSO) 1.32 (t, $J = 6.8$ Hz, 3H), 1.50 (s, 6H), 2.86 (s, 3H), 2.90 (s, 3H), 3.70-3.80 (m, 2H), 4.03 (q, $J = 7.2$ Hz, 2H), 4.52 (s, 2H), 4.75 (m, 1H), 6.76 (s, 1H), 7.00 (d, $J = 8.7$ Hz, 2H), 7.25-7.40 (m, 9H), 8.06 (m, 1H), 8.20-8.30 (m, 3H), 8.52-8.60 (m, 1H), 11.00 (br s, 1H); $t_R = 7.70$ min; MS (high res) calc'd for $\text{C}_{29}\text{H}_{39}\text{N}_6\text{O}_5$: 551.2982. Found: 551.2987. Anal. Calc'd for $\text{C}_{29}\text{H}_{39}\text{N}_6\text{O}_5 \cdot 2.3 \text{ HCl} \cdot 0.3 \text{ ethyl acetate}$: C, 54.88; H, 6.51; N, 12.72. Found: C, 54.70; H, 6.49; N, 12.43.

Example 40. (isomer 2): ^1H -NMR (d, DMSO) 1.32 (t, $J = 6.8$ Hz, 3H), 1.50 (s, 6H), 2.86 (s, 3H), 2.90 (s, 3H), 3.70-3.80 (m, 2H), 4.03 (q, $J = 7.2$ Hz, 2H), 4.52 (s, 2H), 4.75 (m, 1H), 6.76 (s, 1H), 7.00 (d, $J = 8.7$ Hz, 2H), 7.25-7.40 (m, 9H), 8.06 (m, 1H), 8.20-8.30 (m, 3H), 8.52-8.60 (m, 1H), 11.00 (br s, 1H); $t_R = 9.09$ min; MS (high res) calc'd for $\text{C}_{29}\text{H}_{39}\text{N}_6\text{O}_5$: 551.2982. Found: 551.2976. Anal. Calc'd for $\text{C}_{29}\text{H}_{38}\text{N}_6\text{O}_5 \cdot 2 \text{ HCl} \cdot 0.3 \text{ ethyl acetate}$: C,

203

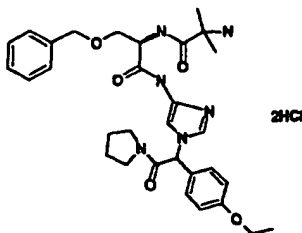
55.18; H, 6.53; N, 12.79. Found: C, 55.01; H, 6.33; N, 12.54.

Preparation 83



Reaction of the product of Preparation 80 (0.9 g, 1.5 mmol), pyrrolidine (0.13 mL, 1.5 mmol), 1-hydroxybenzotriazole (0.23 g, 1.65 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.34 g, 1.65 mmol) in dimethylformamide (40 mL) as described in Preparation 6 gave 0.7 g (74%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 1.25-1.40 (m, 18H), 1.70-1.90 (m, 4H), 2.95 (m, 1H), 3.30-3.40 (m, 2H), 3.55-3.70 (m, 3H), 4.03 (q, $J = 7.2$ Hz, 2H), 4.44 (d, $J = 3.4$ Hz, 2H), 4.57 (m, 1H), 6.34 (s, 1H), 6.97 (d, $J = 8.7$ Hz, 2H), 7.20-7.35 (m, 9H), 7.40-7.45 (m, 2H), 10.15 (br s, 1H); MS (ion spray) 677.6 ($M+1$); Anal. Calc'd for $\text{C}_{36}\text{H}_{48}\text{N}_6\text{O}_7 \cdot 0.2\text{H}_2\text{O}$: C, 63.55; H, 7.17; N, 12.35. Found: C, 63.32; H, 6.96; N, 12.24.

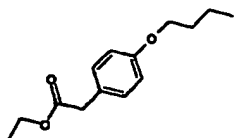
Example 41



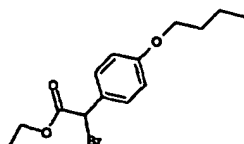
Reaction of the product of Preparation 83 (0.59 g, 0.9 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.36 g (64%) of

the desired product as a mixture of isomers: $^1\text{H-NMR}$ (d, DMSO) 1.32 (t, $J = 6.8$ Hz, 3H), 1.45-1.60 (m, 6H), 1.65-1.90 (m, 4H), 2.90 (m, 1H), 3.25-3.45 (m, 2H), 3.65-3.75 (m, 3H), 4.02 (q, $J = 6.8$ Hz, 2H), 4.45-4.55 (m, 2H), 4.70-4.80 (m, 1H), 6.54 (s, 1H), 6.98 (d, $J = 8.7$ Hz, 2H), 7.20-7.40 (m, 9H), 8.05 (m, 1H), 8.20-8.30 (m, 3H), 8.54 (d, $J = 7.2$ Hz, 1H), 10.95 (br s, 1H); MS (high res) calc'd for $\text{C}_{31}\text{H}_{41}\text{N}_6\text{O}_5$: 577.3138. Found: 577.3132. Anal. Calc'd for $\text{C}_{31}\text{H}_{40}\text{N}_6\text{O}_5 \cdot 2\text{HCl}$: C, 57.32; H, 6.52; N, 12.94. Found: C, 57.46; H, 6.59; N, 12.91.

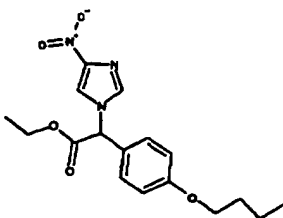
Preparation 84



Reaction of 4-butyloxyphenylacetic acid (10.0 g, 48 mmol) and p-toluenesulfonic acid (2.5 g, 13 mmol) in absolute ethanol (100 mL) as described in Preparation 1 gave 11.04 g (98%) of the desired product as a colorless oil: $^1\text{H-NMR}$ (d, DMSO) 0.94 (t, $J = 7.4$ Hz, 3H), 1.18 (t, $J = 7.0$ Hz, 3H), 1.40-1.50 (m, 2H), 1.60-1.80 (m, 2H), 3.57 (s, 2H), 3.93 (q, $J = 6.5$ Hz, 2H), 4.08 (q, $J = 7.3$ Hz, 2H), 6.86 (d, $J = 8.4$ Hz, 2H), 7.15 (d, $J = 8.4$ Hz, 2H); MS (ion spray) 237 (M+1); Anal. Calc'd for $\text{C}_{14}\text{H}_{20}\text{O}_3$: C, 71.16; H, 8.53. Found: C, 71.33; H, 8.55.

Preparation 85

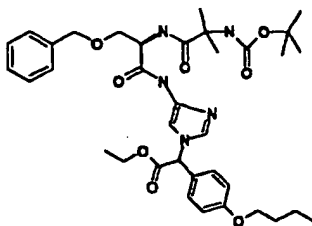
To a solution of the product of Preparation 84, 6.0 g (25 mmol) in 100 mL of carbon tetrachloride was added 4.7 g (25.8 mmol) of N-bromosuccinimide and 0.6 g of 2,2'-azobis(2-methylpropionitrile). The reaction mixture was heated to reflux. After 3.5 h, the mixture was cooled to room temperature, filtered and concentrated. The resulting oil was purified by flash chromatography (silica gel, 3% methanol/chloroform) to provide 6.9 g (88%) of the desired product as a colorless oil: ¹H-NMR (d, DMSO) 0.93 (t, J = 7.35 Hz, 3H), 1.20 (t, J = 7.2 Hz, 3H), 1.40-1.50 (m, 2H), 1.60-1.80 (m, 2H), 3.95-4.05 (m, 2H), 4.10-4.15 (m, 2H), 5.87 (s, 1H), 6.93 (d, J = 8.7 Hz, 2H), 7.45 (d, J = 8.7 Hz, 2H); MS (FD) 314, 316 (M⁺); Anal. Calc'd for C₁₄H₁₉BrO₃·0.5CHCl₃: C, 52.54; H, 5.98. Found: C, 52.35; H, 5.84.

Preparation 86

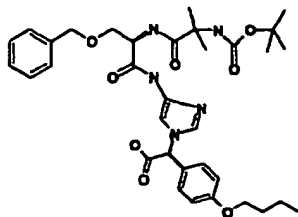
Reaction of the product of Preparation 85 (5.82 g, 19.0 mmol), 4-nitroimidazole (2.1 g, 19.0 mmol) and potassium carbonate (8.0 g, 57 mmol) in dimethylformamide (150 mL) as described in Preparation 3 gave 3.5 g (53%) of the desired product as a yellow oil: ¹H-NMR (d, DMSO) 0.93 (t, J = 7.3 Hz, 3H), 1.19 (t, J = 7.0 Hz, 3H), 1.35-1.50 (m, 2H), 1.60-1.80 (m, 2H), 3.92-4.06 (m, 2H), 4.20-4.30

(m, 2H), 6.56 (s, 1H), 6.99 (d, $J = 8.6$ Hz, 2H), 7.44 (d, $J = 8.6$ Hz, 2H), 7.92 (s, 1H), 8.37 (s, 1H); MS (ion spray) 348.3 (M+1); Anal. Calc'd for $C_{17}H_{21}N_3O_5$: C, 58.78; H, 6.09; N, 12.10. Found: C, 59.08; H, 6.21; N, 12.19.

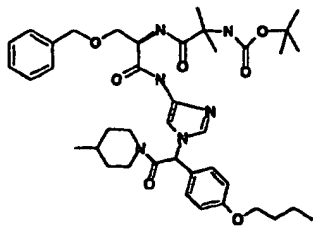
Preparation 87



Reduction of the product of Preparation 86 (1.5 g, 4.3 mmol) with 10% palladium on carbon (0.8g) in tetrahydrofuran (40 mL) followed by coupling with the product of Preparation 1d (1.64 g, 4.3 mmol), 1-hydroxybenzotriazole (0.7 g, 4.7 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.04 g, 4.7 mmol) as described in Preparation 4 gave 1.1 g (38%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 0.92 (t, $J = 7.5$ Hz, 3H), 1.18 (t, $J = 7.2$ Hz, 3H), 1.25-1.40 (m, 15H), 1.40-1.50 (m, 2H), 1.60-1.75 (m, 2H), 3.60 (m, 1H), 3.70 (m, 1H), 3.95-4.00 (m, 2H), 4.20-4.25 (m, 2H), 4.45-4.48 (m, 2H), 4.57 (m, 1H), 6.35 (s, 1H), 6.97 (t, $J = 9.0$ Hz, 2H), 7.15-7.35 (m, 9H), 7.40 (m, 1H), 7.50 (s, 1H), 10.20 (br s, 1H); MS (ion spray) 680.5 (M+1); Anal. Calc'd for $C_{36}H_{49}N_5O_8$: C, 63.61; H, 7.27; N, 10.30. Found: C, 63.53; H, 6.99; N, 10.54.

Preparation 88

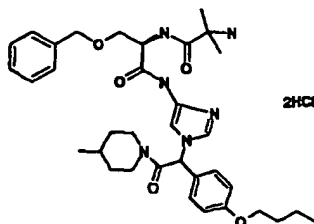
Reaction of the product of Preparation 87 (1.1 g, 1.6 mmol) and lithium hydroxide (0.5 g, 1.92 mmol) in dioxane (50 mL) and water (25 mL) as described in Preparation 5 gave 1.04 g (100%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 0.95 (t, $J = 7.5$ Hz, 3H), 1.25-1.35 (m, 15H), 1.35-1.50 (m, 2H), 1.65-1.75 (m, 2H), 3.57 (m, 1H), 3.65 (m, 1H), 3.95 (t, $J = 6.4$ Hz, 2H), 4.57 (m, 1H), 6.19 (d, $J = 1.5$ Hz, 2H), 6.20 (s, 1H), 6.96 (d, $J = 8.7$ Hz, 2H), 7.10-7.35 (m, 9H), 7.40 (m, 1H), 7.50 (s, 1H), 10.20 (br s, 1H), 13.45 (br s, 1H); MS (ion spray) 652.5 (M+1); Anal. Calc'd for $\text{C}_{32}\text{H}_{43}\text{N}_5\text{O}_8$: C, 62.66; H, 6.96; N, 10.75. Found: C, 62.45; H, 7.07; N, 10.72.

Preparation 89

Reaction of the product of Preparation 88 (1.0 g, 1.6 mmol), 4-methylpiperidine (0.19 mL, 1.6 mmol), 1-hydroxybenzotriazole (0.24 g, 1.8 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.35 g, 1.8 mmol) in dimethylformamide (60 mL) as described in Preparation 6 gave 0.57 g (48%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 0.75 (d, $J = 6.0$ Hz, 1H), 0.85-0.95 (m, 6H), 1.25-1.40 (m, 15H), 1.40-1.75 (m, 7H), 2.55-2.75 (m, 2H), 3.00 (m, 1H), 3.55 (m, 1H), 3.60-3.85

(m, 2H), 3.95-4.00 (m, 2H), 4.60 (m, 1H), 4.85-4.98 (m, 3H), 6.97 (d, $J = 8.7$ Hz, 1H), 6.90-7.00 (m, 2H), 7.15 (m, 1H), 7.20-7.45 (m, 10H), 10.15 (br s, 1H); MS (ion spray) 733.5 ($M+1$); Anal. Calc'd for $C_{40}H_{56}N_6O_7$: C, 65.55; H, 7.70; N, 11.47. Found: C, 65.44; H, 7.49; N, 11.59.

Examples 42 and 43



Reaction of the product of Preparation 89 (0.55 g, 0.75 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.4 g (75%) of the desired product as a mixture diastereomers. This material was resolved by HPLC (Kromsil CHI-DMP chiral stationary phase, 3A alcohol/dimethylethylamine/heptane) to provide the desired diastereomers, both isolated as white solids after acidification with hydrochloric acid as described in Example 7:

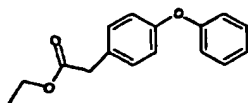
Example 42. (isomer 1): $^1\text{H-NMR}$ (d, DMSO) 0.75 (d, $J = 6.4$ Hz, 1H), 0.85-1.00 (m, 5H), 1.25-1.40 (m, 2H), 1.40-1.50 (m, 2H), 1.50-1.60 (m, 6H), 1.60-1.75 (m, 4H), 2.60-2.70 (m, 2H), 3.00 (m, 1H), 3.60-3.75 (m, 3H), 3.95-4.00 (m, 2H), 4.52 (s, 2H), 4.75 (m, 1H), 4.88 (m, 1H), 6.89 (d, $J = 14$ Hz, 1H), 7.00-7.05 (m, 2H), 7.20-7.40 (m, 9H), 8.10 (m, 1H), 8.20-8.30 (m, 3H), 8.60 (m, 1H), 11.02 (br s, 1H); $t_R = 5.90$ min; MS (high res) calc'd for $C_{35}H_{49}N_6O_5$: 633.3764. Found: 633.3768. Anal. Calc'd for $C_{35}H_{49}N_6O_5 \cdot 2.3\text{HCl}$: C, 58.66; H, 7.07; N, 11.73. Found: C, 58.59; H, 6.99; N, 11.46.

Exempl 43. (isomer 2): $^1\text{H-NMR}$ (d, DMSO) 0.75 (d, $J = 6.4$ Hz, 1H), 0.85-1.00 (m, 5H), 1.25-1.40 (m, 2H), 1.40-1.50

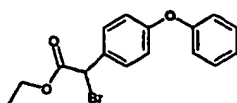
209

(m, 2H), 1.50-1.60 (m, 6H), 1.60-1.75 (m, 4H), 2.60-2.70 (m, 2H), 3.00 (m, 1H), 3.60-3.75 (m, 3H), 3.95-4.00 (m, 2H), 4.52 (s, 2H), 4.75 (m, 1H), 4.88 (m, 1H), 6.89 (d, $J = 14$ Hz, 1H), 7.00-7.05 (m, 2H), 7.20-7.40 (m, 9H), 8.10 (m, 1H), 8.20-8.30 (m, 3H), 8.60 (m, 1H), 11.02 (br s, 1H); $t_R = 7.47$ min; MS (high res) calc'd for $C_{35}H_{49}N_6O_5^-$: 633.3764. Found: 633.3762. Anal. Calc'd for $C_{35}H_{49}N_6O_5 \cdot HCl$: C, 59.57; H, 7.14; N, 11.91. Found: C, 59.74; H, 7.30; N, 11.72.

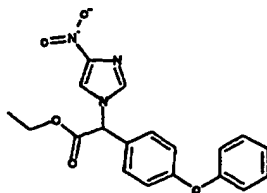
Preparation 90



Reaction of 4-phenoxyphenylacetic acid (25.0 g, 110 mmol) and p-toluenesulfonic acid (5.0 g, 26 mmol) in absolute ethanol (150 mL) as in described in Preparation 1 gave 27.6 g (98%) of the desired product as a yellow oil: 1H -NMR (d, DMSO) 1.18 (t, $J = 7.2$ Hz, 3H), 3.64 (s, 2H), 4.08 (q, $J = 7.2$ Hz, 2H), 6.90-7.00 (m, 4H), 7.13 (t, $J = 7.5$ Hz, 1H), 7.23 (d, $J = 8.7$ Hz, 2H), 7.40 (t, $J = 5.7$ Hz, 2H); MS (ion spray) 257.2 (M+1); Anal. Calc'd for $C_{15}H_{16}O_3$: C, 74.98; H, 6.29. Found: C, 74.88; H, 6.31.

Preparation 91

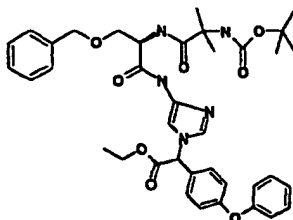
Reaction of the product of Preparation 90 (10.0 g, 39.0 mmol), N-bromosuccinimide (7.2 g, 40.2 mmol) and 48% HBr (4 drops) in carbon tetrachloride (40 mL) as described in Preparation 2 gave 11.9 g (92%) of the desired product as a colorless oil: $^1\text{H-NMR}$ (d, DMSO) 1.21 (t, $J = 7.3$ Hz, 3H), 4.15-4.30 (m, 2H), 5.94 (s, 1H), 6.95-7.15 (m, 4H), 7.20 (m, 1H), 7.40-7.50 (m, 2H), 7.52-7.70 (m, 2H); MS (FD) 334, 336 (M^+); Anal. Calc'd for $\text{C}_{16}\text{H}_{15}\text{BrO}_3 \cdot 0.05\text{CHCl}_3$: C, 56.51; H, 4.45. Found: C, 56.85; H, 4.27.

Preparation 92

Reaction of the product of Preparation 91 (10.9 g, 33.0 mmol), 4-nitroimidazole (4.5 g, 39.6 mmol) and potassium carbonate (13.4 g, 99.0 mmol) in dimethylformamide (150 mL) as described in Preparation 3 gave 5.92 g (49%) of the desired product as a yellow oil: $^1\text{H-NMR}$ (d, DMSO) 1.17 (t, $J = 6.8$ Hz, 3H), 4.25 (q, $J = 7.2$ Hz, 2H), 6.60 (s, 1H), 7.00-7.10 (m, 4H), 7.17 (t, $J = 7.2$ Hz, 1H), 7.43 (t, $J = 6.0$ Hz, 2H), 7.53 (d, $J = 6.8$ Hz, 2H), 7.94 (s, 1H), 8.41 (s, 1H); MS (ion spray) 368.2 ($M+1$); Anal. Calc'd for $\text{C}_{19}\text{H}_{17}\text{N}_3\text{O}_5 \cdot 0.15\text{CHCl}_3$: C, 59.30; H, 4.49; N, 10.91. Found: C, 59.55; H, 4.73; N, 10.97.

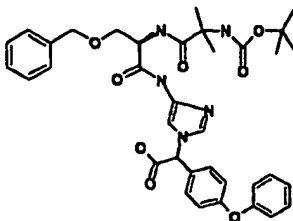
Preparation 93

211



Reaction of the product of Preparation 92 (1.58 (4.3 mmol) with 10% palladium on carbon (0.8 g) in tetrahydrofuran (70 mL) followed by coupling with the product of Preparation 1d (1.64 g, 4.3 mmol), 1-hydroxybenzotriazole (0.7 g, 4.7 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.04 g, 4.7 mmol) as described in Preparation 4 gave 1.92 g (62%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 1.20 (t, $J = 7.2$ Hz, 3H), 1.25-1.35 (m, 15H), 3.57 (m, 1H), 3.70 (m, 1H), 4.25 (q, $J = 7.2$ Hz, 2H), 4.45-4.47 (m, 2H), 4.60 (m, 1H), 6.43 (s, 1H), 7.00-7.10 (m, 4H), 7.20 (m, 1H), 7.25-7.35 (m, 6H), 7.35-7.45 (m, 6H), 7.55 (s, 1H), 10.20 (br s, 1H); MS (ion spray) 700.7 (M+1); Anal. Calc'd for $\text{C}_{38}\text{H}_{45}\text{N}_5\text{O}_8$: C, 65.22; H, 6.48; N, 10.01. Found: C, 65.12; H, 6.43; N, 9.87.

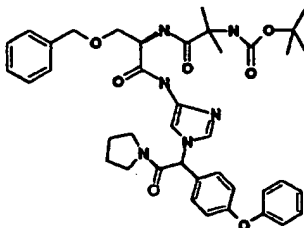
Preparation 94



Reaction of the product of Preparation 93 (1.72 g, 2.5 mmol) and lithium hydroxide (0.07 g, 3.0 mmol) in dioxane (50 mL) and water (25 mL) as described in Preparation 5 gave 1.68 g (100%) of the desired product as a tan foam: $^1\text{H-NMR}$ (d, DMSO) 1.25-1.40 (m, 15H), 3.60 (m, 1H), 3.70 (m, 1H), 4.45-4.50 (m, 2H), 4.57 (m, 1H), 6.25 (s, 1H), 7.00-7.07 (m, 4H), 7.15-7.35 (m, 8H), 7.35-7.45 (m, 5H),

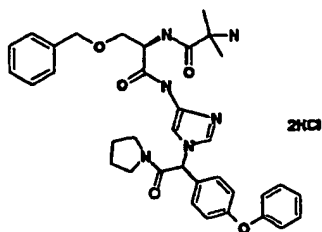
7.55 (s, 1H), 10.20 (br s, 1H), 13.55 (br s, 1H); MS (ion spray) 672.6 (M+1); Anal. Calc'd for $C_{26}H_{41}N_5O_8$: C, 64.37; H, 6.15; N, 10.43. Found: C, 64.56; H, 6.37; N, 10.23.

Preparation 95

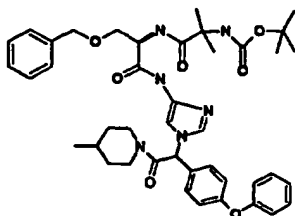


Reaction of the product of Preparation 94 (0.45 g, 0.67 mmol), pyrrolidine (0.07 mL, 0.67 mmol), 1-hydroxybenzotriazole (0.1 g, 0.74 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.15 g, 0.74 mmol) in dimethylformamide (30 mL) as described in Preparation 6 gave 0.22 g (45%) of the desired product as a white foam: $^1\text{H-NMR}$ (d, DMSO) 1.20-1.40 (m, 15H), 1.65-1.90 (m, 4H), 3.05 (m, 1H), 3.25-3.45 (m, 2H), 3.55-3.75 (m, 3H), 4.45-4.50 (m, 2H), 4.60 (m, 1H), 6.43 (s, 1H), 7.05 (t, $J = 8.7$ Hz, 3H), 7.20 (m, 1H), 7.25-7.30 (m, 7H), 7.35-7.50 (m, 7H), 10.20 (br s, 1H); MS (ion spray) 725.7 (M+1); Anal. Calc'd for $C_{40}H_{48}N_6O_7$: C, 66.28; H, 6.68; N, 11.59. Found: C, 66.42; H, 6.68; N, 11.59.

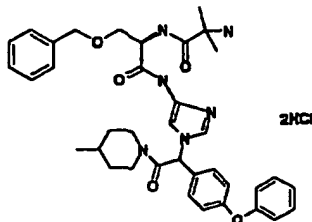
213

Example 44

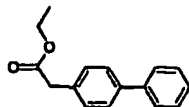
Reaction of the product of Preparation 95 (0.22 g, 0.3 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.2 g (100%) of the desired mixture of isomers: $^1\text{H-NMR}$ (d, DMSO) 1.45-1.55 (m, 6H), 1.70-1.90 (m, 4H), 2.95 (m, 1H), 3.25-3.45 (m, 2H), 3.50-3.90 (m, 3H), 4.45-4.55 (m, 2H), 4.75 (m, 1H), 6.60 (m, 1H), 7.00-(m, 3H), 7.20 (m, 1H), 7.25-7.50 (m, 12H), 7.98 (m, 1H), 8.15-8.30 (m, 3H), 8.52 (t, $J = 7.6$ Hz, 1H), 10.88 (br s, 1H); MS (ion spray) 625.4 (M+1); Anal. Calc'd for $\text{C}_{35}\text{H}_{40}\text{N}_6\text{O}_5 \cdot 2\text{HCl}$; C, 60.26; H, 6.07; N, 12.05. Found: C, 60.02; H, 6.01; N, 11.81.

Preparation 96

Reaction of the product of Preparation 94 (0.6 g, 0.9 mmol), 4-methylpiperidine (0.1 mL, 0.9 mmol), 1-hydroxybenzotriazole (0.14 g, 1.0 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.2 g, 1.0 mmol) in dimethylformamide (30 mL) as described in Preparation 6 gave 0.4 g (59%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 753.5 (M+1); Anal Calc'd for $\text{C}_{42}\text{H}_{52}\text{N}_6\text{O}_7$: C, 67.00; H, 6.96; N, 11.16. Found: C, 66.73; H, 6.91; N, 11.04.

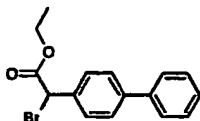
Example 45

Reaction of the product of Preparation 96 (0.34 g, 0.45 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave. 0.27 g (83%) of the desired mixture of isomers as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (high res) calc'd for $\text{C}_{37}\text{H}_{45}\text{N}_6\text{O}_5$: 653.3451. Found: 653.3446.

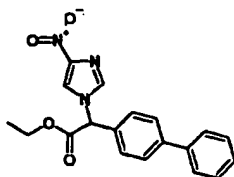
Preparation 97

Reaction of biphenylacetic acid (25.2 g, 119 mmol) and p-toluenesulfonic acid (3.3 g, 17 mmol) in absolute ethanol (250 mL) as described in Preparation 1 gave 25.4 g (89%) of the desired product as a yellow oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 240.1 (M⁺); Anal. Calc'd for $\text{C}_{16}\text{H}_{16}\text{O}_2$: C, 79.97; H, 6.71. Found: C, 79.75; H, 6.59.

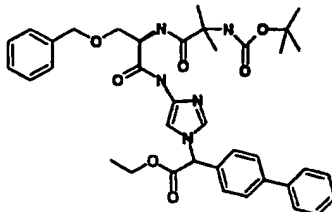
215

Preparation 98

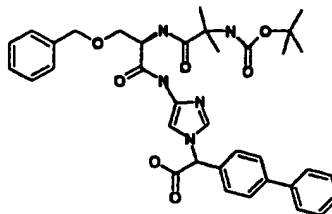
Reaction of the product of Preparation 97 (18.0 g, 75.0 mmol), N-bromosuccinimide (13.7 g, 77.25 mL) and 48% HBr (4 drops) in carbon tetrachloride (80 mL) as described in Preparation 2 gave 22.56 g (94%) of the desired product as a yellow oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 318, 320 (M^+); Anal. Calc'd for $\text{C}_{16}\text{H}_{15}\text{BrO}_2 \cdot 0.05\text{Hydrochloric acid}$: C, 60.21; H, 4.74. Found: C, 59.50; H, 4.75.

Preparation 99

To a slurry of sodium hydride (2.42 g, 60.5 mmol) stirring in dimethylformamide (200 mL) at room temperature was added 4-nitroimidazole (6.9 g, 60.5 mmol). After 10 min, the product of Preparation 98 (17.62 g, 55.0 mmol) was added. After 16 h, the reaction mixture was concentrated and the residue was slurried in ethyl acetate then filtered. The resulting oil was partitioned between ethyl acetate and water then extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The resulting oil was absorbed onto silica gel and purified by flash chromatography (silica gel, 30-50% ethyl acetate/hexanes) to yield 12.0 g (62%) of the desired product as a yellow viscous oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 351 (M^+).

Preparation 100

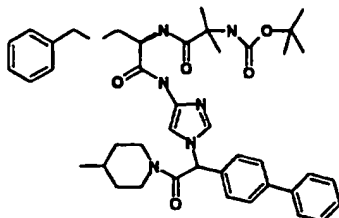
Reduction of the product of Preparation 99 (2.0 g, 5.8 mmol) under a hydrogen atmosphere with 10% palladium on carbon (0.8 g) and tetrahydrofuran (70 mL) followed by coupling with the product of Preparation 1d (2.2 g, 5.8 mmol), 1-hydroxybenzotriazole (0.86 g, 6.4 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.3 g, 6.4 mmol) as described in Preparation 4 gave 0.7 g (18%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 683 (M⁺); Anal. Calc'd for C₃₈H₄₅N₅O₇: C, 66.75; H, 6.63; N, 10.34. Found: C, 66.79; H, 6.48; N, 10.32.

Preparation 101

Reaction of the product of Preparation 100 (0.7 g, 1.0 mmol) and lithium hydroxide (0.03 g, 1.2 mmol) in dioxane (20 mL) and water (10 mL) as described in Preparation 5 gave 0.66 g (100%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 656 (M⁺); Anal. Calc'd for C₃₆H₄₁N₅O₇: C, 65.94; H, 6.30; N, 10.68. Found: C, 65.90; H, 6.37; N, 10.42.

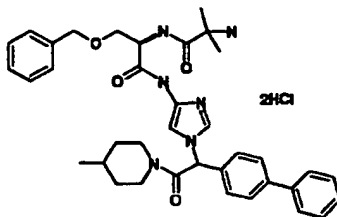
Preparation 102

217



Reaction of the product of Preparation 101 (0.7 g, 1.1 mmol) with 4-methylpiperidine (0.13 mL, 1.1 mmol), 1-hydroxybenzotriazole (0.17 g, 1.2 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.25 g, 1.2 mmol) in dimethylformamide (40 mL) as described in Preparation 6 gave 0.52 g (65%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 728.4 (M⁺); Anal. Calc'd for $\text{C}_{37}\text{H}_{47}\text{F}_3\text{N}_6\text{O}_6$: C, 60.98; H, 6.50; N, 11.53. Found: C, 61.18; H, 6.35; N, 11.44.

Examples 46 and 47



Reaction of the product of Preparation 102 (0.36 g, 0.49 mmol) and trifluoroacetic acid (4 mL) in dichloromethane (12 mL) as described in Example 1 gave 0.3 g (88%) of the desired mixture of isomers. Resolution of the diastereomers (4 g, 3.6 mmol) by HPLC (Kromsil CHI-DMP chiral stationary phase, 3A alcohol/dimethylethylamine/heptane eluant) provided 0.6 (16 %) of isomer 1 and 0.5 mg (12 %) of isomer 2, both isolated as white solids after formation of their respective hydrochloride salts as described in Example 7:

Example 46. (isomer 1). $^1\text{H-NMR}$ is consistent with structure; t_R = 6.9 min; MS (ion spray) 637.4 (M+1); Anal.

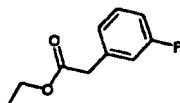
218

Calc'd for $C_{37}H_{44}N_6O_4 \cdot 2.5HCl$: C, 61.05; H, 6.44; N, 11.54.

Found: C, 60.89; H, 6.53; N, 11.25.

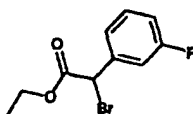
Example 47. (isomer 2) 1H -NMR is consistent with structure; $t_R = 9.2$ min; MS (ion spray) 637.4 (M+1); Anal. Calc'd for $C_{37}H_{44}N_6O_4 \cdot 2.6HCl$: C, 60.75; H, 6.42; N, 11.49. Found: C, 60.67; H, 6.63; N, 11.18.

Preparation 103



Reaction of 3-fluorophenylacetic acid (15.0 g, 97.0 mmol) and p-toluenesulfonic acid (3.0 g, 16 mmol) in absolute ethanol as described in Preparation 1 gave 16.5 g (94%) of the desired product as a colorless oil: 1H -NMR is consistent with structure; MS (FD) 182 (M+); Anal. Calc'd for $C_{10}H_{11}FO_2$: C, 65.92; H, 6.09. Found: C, 64.94; H, 5.99.

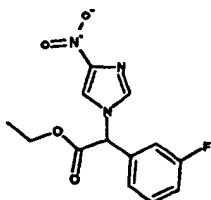
Preparation 104



Reaction of the product of Preparation 103 (15.0 g, 82 mmol), N-bromosuccinimide (15.0 g, 84.5 mmol) and 48% HBr (4 drops) in carbon tetrachloride (80 mL) as described in Preparation 2 gave 19.2 g (90%) of the desired product as a colorless oil: 1H -NMR is consistent with structure; MS (FD) 259, 261 (M+); Anal. Calc'd for $C_{10}H_{10}BrFO_2$: C, 46.00; H, 3.86. Found: C, 45.71; H, 3.90.

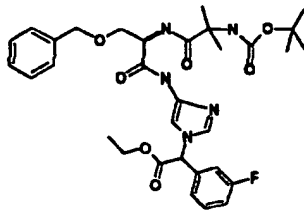
Preparation 105

219



Reaction of the product of Preparation 104 (15.0 g, 58.0 mmol), 4-nitroimidazole (7.8 g, 63.8 mmol) and sodium hydride ((2.8 g, 63.8 mmol) in dimethylformamide (200 mL) as in described in Preparation 3 gave 11.13 g (65%) of the desired product as a yellow oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 293 (M^+); Anal. Calc'd for $\text{C}_{13}\text{H}_{12}\text{FN}_3\text{O}_4$: C, 53.24; H, 4.12; N, 14.33. Found: C, 53.12; H, 4.22; N, 14.47.

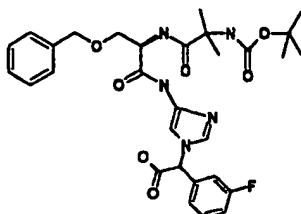
Preparation 106



Reaction of the product of Preparation 105 (1.7 g, 5.8 mmol) with 10% palladium on carbon (0.7 g) in tetrahydrofuran (40 mL) under a hydrogen atmosphere followed by coupling with the product of Preparation 1d (2.2 g, 5.8 mmol), 1-hydroxybenzotriazole (0.86 g, 6.4 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.3 g, 6.4 mmol) as described in Preparation 4 gave 2.05 g (60%) of the desired product as a yellow foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 625 (M^+); Anal. Calc'd for $\text{C}_{32}\text{H}_{40}\text{FN}_5\text{O}_7$: C, 61.43; H, 6.44; N, 11.19. Found: C, 61.28; H, 6.64; N, 11.32.

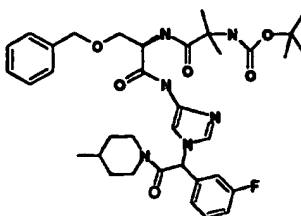
Preparation 106

220



Reaction of the product of Preparation 104 (0.12 g, 3.2 mmol) and lithium hydroxide (0.09 g, 3.84 mmol) in dioxane (40 mL) and water (20 mL) as described in Preparation 5 gave 1.91 g (100%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 598 (M⁺); Anal. Calc'd for $\text{C}_{30}\text{H}_{36}\text{FN}_5\text{O}_7$: C, 60.29; H, 6.07; N, 11.72. Found: C, 60.21; H, 6.41; N, 11.06.

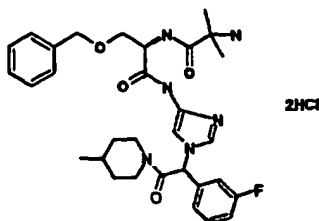
Preparation 107



Reaction of the product of Preparation 106 (0.7 g, 1.2 mmol), 4-methylpiperidine (0.14 mL, 1.2 mmol), 1-hydroxybenzotriazole (0.18 g, 1.3 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g, 1.3 mmol) in dimethylformamide (100 mL) as described in Preparation 6 gave 0.52 g (64%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 678 (M⁺); Anal. Calc'd for $\text{C}_{36}\text{H}_{47}\text{FN}_6\text{O}_6$: C, 63.70; H, 6.98; N, 12.38. Found: C, 63.62; H, 7.10; N, 12.31.

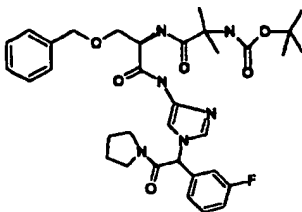
Example 48

221



Reaction of the product of Preparation 107 (0.51 g, 0.75 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.24 g (49%) of the desired mixture of isomers as a yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 578 (M^+); Anal. Calc'd for $\text{C}_{31}\text{H}_{39}\text{FN}_6\text{O}_4 \cdot 2.7\text{HCl}$: C, 54.99; H, 6.21; N, 12.41. Found: C, 54.97; H, 6.23; N, 12.40.

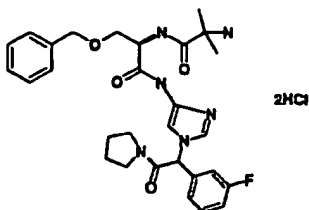
Preparation 108



Reaction of the product of Preparation 106 (0.7 g, 1.2 mmol), pyrrolidine (0.1 mL, 1.2 mmol), 1-hydroxybenzotriazole (0.18 g, 1.3 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g, 1.3 mmol) in dimethylformamide (40 mL) as described in Preparation 6 gave 0.54 g (69%) of the desired product as a yellow foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 650 (M^+); Anal. Calc'd for $\text{C}_{34}\text{H}_{43}\text{FN}_6\text{O}_6 \cdot 0.2\text{CHCl}_3$: C, 60.89; H, 6.45; N, 12.46. Found: C, 60.91; H, 6.39; N, 12.36.

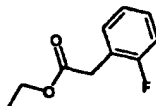
Example 49

222



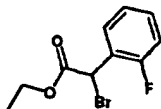
Reaction of the product of Preparation 108 (0.4 g, 0.6 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.3 g (79%) of the desired mixture of isomers as a yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 550 (M^+); Anal. Calc'd for $\text{C}_{29}\text{H}_{15}\text{FN}_6\text{O}_4 \cdot 2.2\text{HCl}$: C, 55.21; H, 5.94; N, 13.32. Found: C, 55.07; H, 5.91; N, 12.53.

Preparation 109

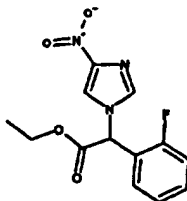


Reaction of 2-fluorophenylacetic acid (15.0 g, 97.0 mmol) and p-toluenesulfonic acid (2.8 g, 14.5 mmol) in absolute ethanol (100 mL) as described in Preparation 1 gave 17.0 g (96%) of the desired product as a colorless oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 182 (M^+).

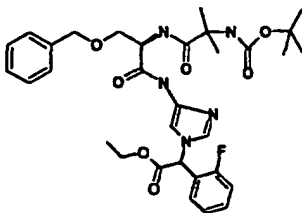
223

Preparation 110

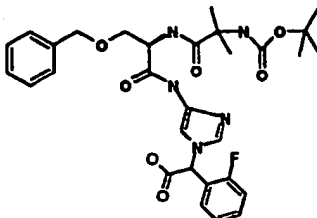
Reaction of the product of Preparation 109 (15.0 g, 82 mmol), N-bromosuccinimide (15.0 g, 84.5 mmol) and 48% HBr (3 drops) in carbon tetrachloride (80 mL) as described in Preparation 2 gave 21 g (98%) of the desired product as a colorless oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 260 (M^+).

Preparation 111

Reaction of the product of Preparation 110 (15.0 g, 58 mmol), 4-nitroimidazole (7.8 g, 63.8 mmol) and sodium hydride (2.8 g, 63.8 mmol) in dimethylformamide (200 mL) as described in Preparation 3 gave 11.36 g (67%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 293.1 (M^+); Anal. Calc'd for $\text{C}_{13}\text{H}_{12}\text{FN}_3\text{O}_4$: C, 53.24; H, 4.12; N, 14.33. Found: C, 53.54; H, 4.18; N, 14.11.

Preparation 112

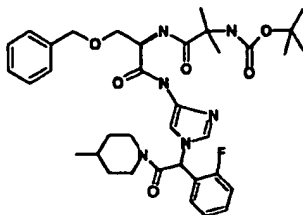
Reaction of the product of Preparation 111 (1.7 g, 5.8 mmol) with 10% palladium on carbon (0.7 g) in tetrahydrofuran (50 mL) under a hydrogen atmosphere followed by coupling with the product of Preparation 1d (2.2 g, 5.8 mmol), 1-hydroxybenzotriazole (0.86 g, 6.4 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.3 g, 6.4 mmol) as described in Preparation 4 gave 2.4 g (67%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 625 (M^+); Anal. Calc'd for $\text{C}_{32}\text{H}_{40}\text{FN}_5\text{O}_7$: C, 61.43; H, 6.44; N, 11.19. Found: C, 61.51; H, 6.50; N, 11.34.

Preparation 113

Reaction of the product of Preparation 112 (2.35 g, 3.8 mmol) and lithium hydroxide (0.1 g, 4.6 mmol) in dioxane (40 mL) and water (20 mL) as described in Preparation 5 gave 2.27 g (100%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 598 (M^+); Anal. Calc'd for $\text{C}_{30}\text{H}_{36}\text{FN}_5\text{O}_7$: C, 60.29; H, 6.07; N, 11.72. Found: C, 60.08; H, 6.28; N, 11.42.

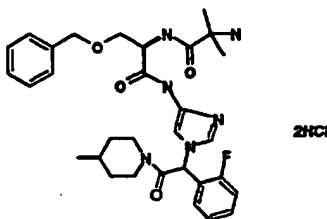
Preparation 114

225



Reaction of the product of Preparation 113 (0.7 g, 1.2 mmol), 4-methylpiperidine (0.14 mL, 1.2 mmol), 1-hydroxybenzotriazole (0.18 g, 1.3 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g, 1.3 mmol) in dimethylformamide (100 mL) as described in Preparation 6 gave 0.56 g (69%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 678.2 (M^+); Anal. Calc'd for $\text{C}_{36}\text{H}_{47}\text{FN}_6\text{O}_6$: C, 63.70; H, 6.98; N, 12.38. Found: C, 63.44; H, 7.05; N, 12.10.

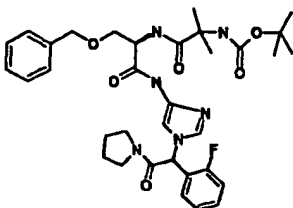
Example 50



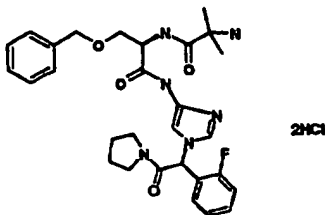
Reaction of the product of Preparation 114 (0.53 g, 0.78 mmol) and trifluoroacetic acid (4 mL) in dichloromethane (12 mL) as described in Example 1 gave 0.38 g (75%) of the desired mixture of isomers as a yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 578 (M^+); Anal. Calc'd for $\text{C}_{31}\text{H}_{39}\text{FN}_6\text{O}_4 \cdot 2.2\text{HCl}$: C, 56.51; H, 6.30; N, 12.75. Found: C, 56.45; H, 6.10; N, 12.43.

Preparation 115

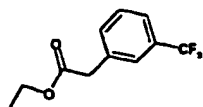
226



Reaction of the product of Preparation 113 (0.7 g, 1.2 mmol), pyrrolidine (0.1 mL, 1.2 mmol), 1-hydroxybenzotriazole (0.18 g, 1.3 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g, 1.3 mmol) in dimethylformamide (100 mL) as described in Preparation 6 gave 0.6 g (77%) of the desired product as a tan foam. $^1\text{H-NMR}$ is consistent with structure; MS (FD) 650 (M⁺); Anal. Calc'd for $\text{C}_{34}\text{H}_{43}\text{FN}_6\text{O}_6$: C, 62.75; H, 6.66; N, 12.91. Found: C, 62.53; H, 6.58; N, 12.71.

Example 51

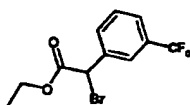
Reaction of the product of Preparation 115 (0.46 g, 0.7 mmol) and trifluoroacetic acid (4 mL) in dichloromethane (12 mL) as described in Example 1 gave 0.44 g (100%) of the desired mixture of isomers as a white foam: $^1\text{H-NMR}$ is consistent with structure. MS (high res) calc'd for $\text{C}_{29}\text{H}_{36}\text{FN}_6\text{O}_4$: 551.2782. Found: C, 551.2779. Anal. Calc'd for $\text{C}_{29}\text{H}_{35}\text{FN}_6\text{O}_4 \cdot 2\text{HCl}$: C, 55.86; H, 5.98; N, 13.48. Found: C, 56.09; H, 5.91; N, 13.44.

Preparation 116

227

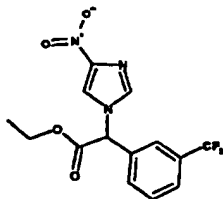
Reaction of 3-trifluoromethylphenylacetic acid (15.0 g, 73.4 mmol) and p-toluenesulfonic acid (3 g, 15.6 mmol) in absolute ethanol (200 mL) as described in Preparation 1 gave 15.6 g (93%) of the desired product as a colorless oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 232 (M^+); Anal. Calc'd for $\text{C}_{11}\text{H}_{11}\text{F}_3\text{O}_2$: C, 56.90; H, 4.77. Found: C, 56.93; H, 4.65.

Preparation 117

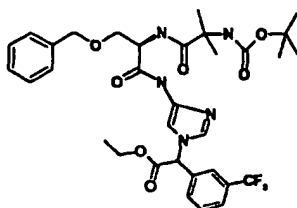


Reaction of the product of Preparation 116 (10.0 g, 44.0 mmol), N-bromosuccinimide (8.0 g, 45.3 mmol) and 48% HBr (4 drops) in carbon tetrachloride (70 mL), as described in Preparation 2 gave 11.2 g (82%) of the desired product as a colorless oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 264 (M^+); Anal. Calc'd for $\text{C}_{11}\text{H}_{10}\text{BrF}_3\text{O}_2$: C, 42.47; H, 3.24. Found: C, 42.37; H, 3.26.

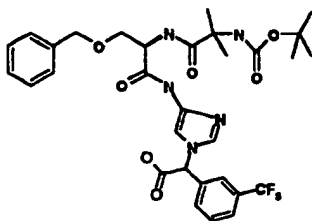
Preparation 118



Reaction of the product of Preparation 117 (11.2 g, 36.0 mmol), 4-nitroimidazole (4.9 g, 43.2 mmol) and sodium hydride (1.7 g, 43.2 mmol) in dimethylformamide (180 mL) as described in Preparation 3 gave 6.22 g (50%) of the desired product as a yellow oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 343.1 (M^+); Anal. Calc'd for $\text{C}_{14}\text{H}_{12}\text{F}_3\text{N}_3\text{O}_4$: C, 48.99; H, 3.52; N, 12.24. Found: C, 48.74; H, 3.63; N, 12.06.

Preparation 119

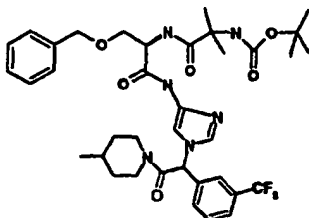
Reaction of the product of Preparation 118 (2.0 g, 5.8 mmol) with 10% palladium on carbon (0.6 g) in tetrahydrofuran (80 mL) under an atmosphere of hydrogen followed by coupling with the product of Preparation 1d (2.2 g, 5.8 mmol), 1-hydroxybenzotriazole (0.86 g, 6.4 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.3 g, 6.4 mmol) as described in Preparation 4 gave 1.82 g (47%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 675.4 (M^+); Anal. Calc'd for $\text{C}_{33}\text{H}_{46}\text{F}_3\text{N}_5\text{O}_7$: C, 58.66; H, 5.97; N, 10.36. Found: C, 58.67; H, 5.87; N, 10.51.

Preparation 120

Reaction of the product of Preparation 120 (1.67 g, 2.5 mmol) and lithium hydroxide (0.07 g, 2.8 mmol) in dioxane (40 mL) and water (20 mL) as described in Preparation 5 gave 1.60 g (99%) of the desired product as a yellow foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 648 (M^+); Anal. Calc'd for $\text{C}_{31}\text{H}_{36}\text{F}_3\text{N}_5\text{O}_7$: C, 57.49; H, 5.60; N, 10.81. Found: C, 57.52; H, 5.62; N, 10.75.

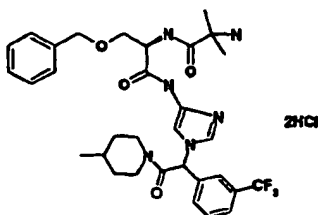
Preparation 121

229



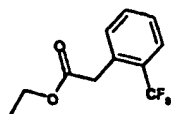
Reaction of the product of Preparation 120 (0.6 g, 0.93 mmol), 4-methylpiperidine (0.11 mL, 0.93 mmol), 1-hydroxybenzotriazole (0.13 g, 1.02 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.12 g, 1.02 mmol) in dimethylformamide (40 mL) as described in Preparation 6 gave 0.55 g (81%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 728.9 (M^+); Anal. Calc'd for $\text{C}_{37}\text{H}_{47}\text{F}_3\text{N}_6\text{O}_6$: C, 60.98; H, 6.50; N, 11.53. Found: C, 60.81; H, 6.57; N, 11.69.

Example 52



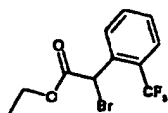
Reaction of the product of Preparation 121 (0.5 g, 0.68 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.33 g (69%) of the desired mixture of isomers as a yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 628.8 ($\text{M}+1$); Anal. Calc'd for $\text{C}_{32}\text{H}_{39}\text{F}_3\text{N}_6\text{O}_4 \cdot 2.3\text{HCl}$: C, 53.94; H, 5.84; N, 11.79. Found: C, 53.89; H, 5.92; N, 11.65.

Preparation 122



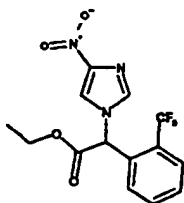
230

Reaction of 3-trifluoromethylphenylacetic acid (15.0 g, 73.4 mmol) and p-toluenesulfonic acid (2.8 g, 14.5 mmol) in absolute ethanol (200 mL) as described in Preparation 1 gave 16.11 g (94%) of the desired product as a colorless oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 232 (M⁺). Anal. Calc'd for $\text{C}_{11}\text{H}_{11}\text{F}_3\text{O}_2$: C, 56.90; H, 4.77. Found: C, 56.64; H, 4.90.

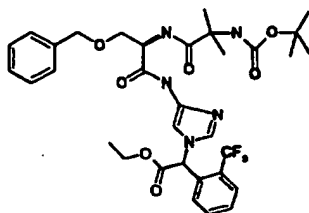
Preparation 123

Reaction of the product of Preparation 122 (15.0 g, 65 mmol), N-bromosuccinimide (11.9 g, 67.0 mmol) and 48% HBr (4 drops) in carbon tetrachloride (80 mL) as described in Preparation 2 gave 17.1 g (85%) of the desired product as a colorless oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 311, 313 (M⁺).

231

Preparation 124

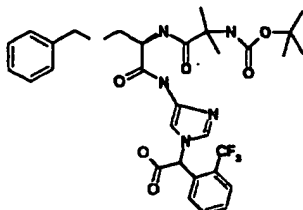
Reaction of the product of Preparation 123 (15.0 g, 48.0 mmol), 4-nitroimidazole (6.0 g, 52.8 mmol) and sodium hydride (2.1 g, 52.8 mmol) in dimethylformamide (200 mL) as described in Preparation 3 gave 12.25 g (74%) of the desired product as a yellow oil: ¹H-NMR is consistent with structure; MS (FD) 343 (M⁺); Anal. Calc'd for C₁₄H₁₂F₃N₃O₄: C, 48.99; H, 3.52; N, 12.24. Found: C, 49.10; H, 3.58; N, 12.22.

Preparation 125

Reaction of the product of Preparation 124 (2.0 g, 5.8 mmol) with 10% palladium on carbon (1.0 g) in tetrahydrofuran (60 mL) under a hydrogen atmosphere followed by coupling with the product of Preparation 1d (2.2 g, 5.8 mmol), 1-hydroxybenzotriazole (0.86 g, 6.4 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.3 g, 6.4 mmol) as described in Preparation 4 gave 3.16 g (93%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 675.4 (M⁺); Anal. Calc'd for C₃₃H₄₀F₃N₅O₇: C, 58.66; H, 5.97; N, 10.36. Found: C, 58.81; H, 6.04; N, 10.12.

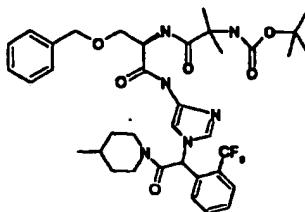
Preparation 126

232



Reaction of the product of Preparation 125 (2.78 g, 4.1 mmol) with lithium hydroxide (0.12 g, 4.9 mmol) in dioxane (40 mL) and water (20 mL) as described in Preparation 5 gave 2.6 g (98%) of the desired product as a yellow foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 648.2 (M⁺); Anal. Calc'd for $\text{C}_{31}\text{H}_{26}\text{F}_3\text{N}_6\text{O}_7$: C, 57.49; H, 5.60; N, 10.81. Found: C, 58.06; H, 6.14; N, 10.27.

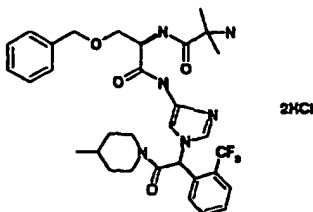
Preparation 127



Reaction of the product of Preparation 126 (0.7 g, 1.1 mmol), 4-methylpiperidine (0.13 mL, 1.1 mmol), 1-hydroxybenzotriazole (0.17 g, 1.2 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.25 g, 1.2 mmol) in dimethylformamide (30 mL) as described in Preparation 6 gave 0.32 g (40%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 728 (M⁺); Anal. Calc'd for $\text{C}_{37}\text{H}_{47}\text{F}_3\text{N}_6\text{O}_6$: C, 60.98; H, 6.50; N, 11.53. Found: C, 60.76; H, 6.59; N, 11.36.

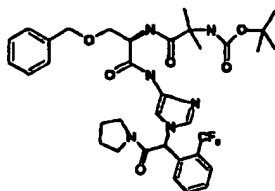
Example 53

233

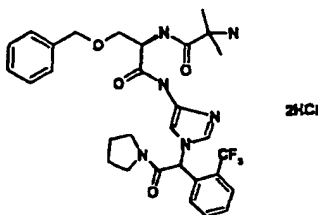


Reaction of the product of Preparation 127 (0.3 g, 0.41 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.28 g (97%) of the desired mixture of isomers as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 628 (M^+); Anal. Calc'd for $\text{C}_{32}\text{H}_{19}\text{F}_3\text{N}_6\text{O}_4 \cdot 2.2\text{HCl}$: C, 54.22; H, 5.86; N, 11.85. Found: C, 54.33; H, 5.84; N, 11.56.

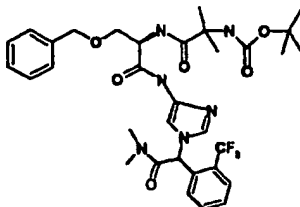
Preparation 128



Reaction of the product of Preparation 126 (0.5 g, 0.77 mmol), pyrrolidine (0.07 mL, 0.77 mmol), 1-hydroxybenzotriazole (0.12 g, 0.85 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.18 g, 0.85 mmol) in dimethylformamide (30 mL) as described in Preparation 6 gave 0.2 g (37%) of the desired product as a tan solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 700 (M^+); Anal. Calc'd for $\text{C}_{35}\text{H}_{43}\text{F}_3\text{N}_6\text{O}_6 \cdot 0.4\text{H}_2\text{O}$: C, 59.38; H, 6.24; N, 11.87. Found: C, 59.17; H, 6.24; N, 11.87.

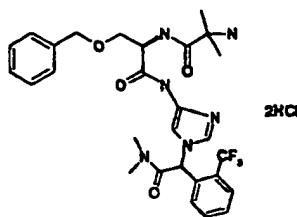
Example 54

Reaction of the product of Preparation 128 (0.2 g, 0.29 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.18 g (100%) of the desired mixture of isomers as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 600 (M^+).

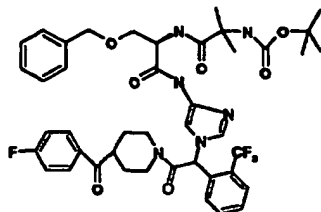
Preparation 129

Reaction of the product of preparation 126 (0.75 g, 1.2 mmol), dimethylamine hydrochloride (0.1 g, 1.2 mmol), triethylamine (0.19 g, 1.3 mmol), 1-hydroxybenzotriazole (0.18 g, 1.3 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g, 1.3 mmol) in dimethylformamide (40 mL) as described in Preparation 6 gave 0.49 g (60%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 675 (M^+); Anal. Calc'd for $\text{C}_{33}\text{H}_{41}\text{F}_3\text{N}_6\text{O}_6$: C, 58.75; H, 6.13; N, 12.46. Found: C, 58.69; H, 6.12; N, 12.28.

235

Example 55

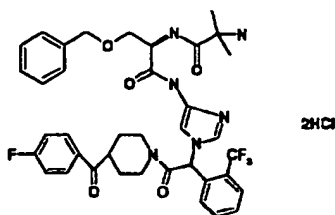
Reaction of the product of Preparation 129 (0.42 g, 0.62 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.3 g (75%) of the desired mixture of isomers as a yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 574 (M^+); Anal. Calc'd for $\text{C}_{28}\text{H}_{33}\text{F}_3\text{N}_6\text{O}_4 \cdot 2.8 \text{ HCl}$: C, 48.70; H, 5.33; N, 12.42. Found: C, 49.84; H, 5.27; N, 12.09.

Preparation 130

Reaction of the product of Preparation 126 (0.5 g, 0.77 mmol), 4-(4-fluorobenzoyl)piperidine hydrochloride (0.19 g, 0.77 mmol), triethylamine (0.12 mL, 0.85 mmol), 1-hydroxybenzotriazole (0.12 g, 0.85 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.18 g, 0.85 mmol) in dimethylformamide (40 mL) as described in Preparation 6 gave 0.45 g (69%) of the desired product as a yellow foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 836.8 (M^+); Anal. Calc'd for $\text{C}_{43}\text{H}_{48}\text{F}_4\text{N}_6\text{O}_7 \cdot 0.4\text{H}_2\text{O}$: C, 61.19; H, 5.83; N, 9.96. Found: C, 60.92; H, 5.56; N, 10.09.

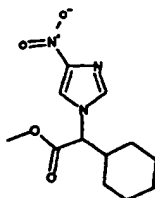
Exempl 46

236

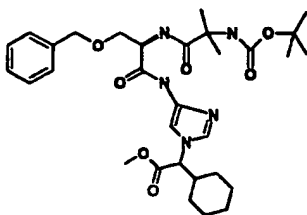


Reaction of the product of Preparation 130 (0.4 g, 0.48 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.26 g (67%) of the desired mixture of isomers as a white solid. ¹H-NMR is consistent with structure; MS (FD) 736.7 (M⁺); Anal. Calc'd for C₃₈H₄₀F₄N₆O₅·2.1 HCl: C, 56.12; H, 5.22; N, 10.33. Found: C, 56.08; H, 5.46; N, 10.38.

237

Preparation 131

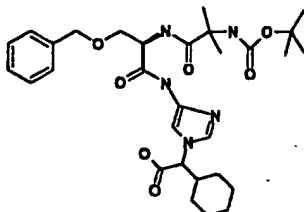
Reaction of alpha-bromocyclohexylacetic acid (5.0 g, 21.0 mmol), 4-nitroimidazole (2.6 g, 23.1 mmol) and sodium hydride (0.93 g, 23.1 mmol) in dimethylformamide (45 mL) as described in Preparation 3 gave 1.9 g (34%) of the desired product as a clear oil: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 268 (M+1); Anal. Calc'd for $\text{C}_{12}\text{H}_{17}\text{N}_3\text{O}_4$: C, 53.92; H, 6.41; N, 15.72. Found: C, 53.63; H, 6.33; N, 15.77.

Preparation 132

Reaction of the product of Preparation 131 (1.4 g, 5.2 mmol) with 10% palladium on carbon (0.8 g) in tetrahydrofuran (60 mL) under a hydrogen atmosphere followed by coupling with the product of Preparation 1d (2.0 g, 5.2 mmol), 1-hydroxybenzotriazole (0.8 g, 5.7 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.2 g, 5.7 mmol) as described in Preparation 4 gave 2.09 g (65%) of the desired product as a tan foam. $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 600.4 (M+1); Anal. Calc'd for $\text{C}_{31}\text{H}_{45}\text{N}_5\text{O}_7$: C, 62.08; H, 7.56; N, 11.68. Found: C, 62.04; H, 7.53; N, 11.74.

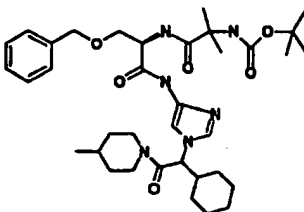
Preparation 133

238



Reaction of the product of Preparation 132 (2.0 g, 3.3 mmol) with lithium hydroxide (0.1 g, 4.0 mmol) in dioxane (50 mL) and water (25 mL) as described in Preparation 5 gave 1.9 g (99%) of the desired product as a tan foam: ^1H -NMR is consistent with structure; MS (ion spray) 586.4 ($M+1$); Anal. Calc'd for $\text{C}_{30}\text{H}_{43}\text{N}_5\text{O}_7$: C, 61.52; H, 7.40; N, 11.96. Found: C, 61.41; H, 7.42; N, 11.82.

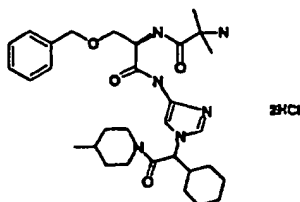
Preparation 134



Reaction of the product of Preparation 133 (0.8 g, 1.4 mmol), 4-methylpiperidine (0.17 mL, 1.4 mmol), 1-hydroxybenzotriazole (0.21 g, 1.54 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.32 g, 1.54 mmol) in dimethylformamide (30 mL) as described in Preparation 6 gave 0.92 g (99%) of the desired product as a tan foam: ^1H -NMR is consistent with structure; MS (ion spray) 667.5 ($M+1$); Anal. Calc'd for $\text{C}_{36}\text{H}_{54}\text{N}_6\text{O}_6$: C, 64.84; H, 8.16; N, 12.60. Found: C, 64.55; H, 7.73; N, 12.26.

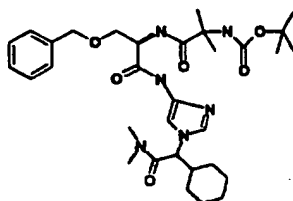
Example 57

239



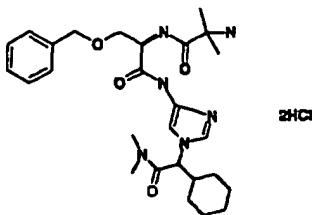
Reaction of the product of Preparation 134 (0.7 g, 1.0 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.43 g (64%) of the desired mixture of isomers as a tan solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 567.6 (M+1); Anal. Calc'd for $\text{C}_{31}\text{H}_{46}\text{N}_6\text{O}_4 \cdot 2\text{HCl}$: C, 58.21; H, 7.56; N, 13.14. Found: C, 58.36; H, 7.33; N, 13.19.

Preparation 135

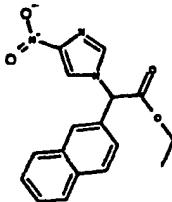


Reaction of the product of Preparation 133 (0.8 g, 1.4 mmol), dimethylamine hydrochloride (0.12 g, 1.4 mmol), triethylamine (0.22 mL, 1.54 mmol), 1-hydroxybenzotriazole (0.21 g, 1.54 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.32 g, 1.54 mmol) in dimethylformamide (30 mL) as described in Preparation 6 gave 0.86 g (100%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 613.4 (M+1); Anal. Calc'd for $\text{C}_{32}\text{H}_{48}\text{N}_6\text{O}_6$: C, 62.72; H, 7.90; N, 13.72. Found: C, 62.44; H, 7.64; N, 13.57.

240

Example 58

Reaction of the product of Preparation 135 (0.7 g, 1.0 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 1 gave 0.43 g (64%) of the desired mixture of isomers as a tan solid: ¹H-NMR is consistent with structure; MS (ion spray) 567.6 (M+1); Anal. Calc'd for C₃₁H₄₆N₆O₄·2HCl: C, 58.21; H, 7.56; N, 13.14. Found: C, 58.36; H, 7.33; N, 13.19.

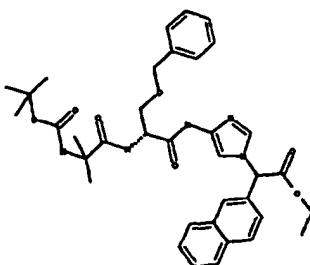
Preparation 136

To a suspension of 2-naphthyl acetic acid (49.37 g, 265.0 mmol) in carbon tetrachloride (55 mL) was added and thionyl chloride (80 mL). The mixture was heated to reflux for 20 minutes then cooled to ambient temperature. Carbon tetrachloride (125 mL), N-bromosuccinimide (56.60 g, 318.0 mmol) and hydrobromic acid (48% aq., 0.5 mL) were added. The mixture was heated to reflux for 30 min, cooled to ambient temperature, filtered, and concentrated. The resulting material was dissolved in dichloromethane (200 mL) and excess ethanol (100 mL) was added dropwise. After 1 h, the reaction was concentrated and the resulting crude material was purified by flash chromatography (silica gel, 30% ethyl acetate/hexane) to yield a tan solid. This crude material was dissolved

241

dimethylformamide (200 mL) and 4-nitroimidazole (29.78 g, 263.5 mmol) and potassium carbonate (72.70 g, 526.8 mmol) were added. After 16 h, the reaction was concentrated to 100 mL. Ethyl acetate and water were added and the mixture washed with sodium bicarbonate and brine. The organic layer was dried over sodium sulfate and concentrated. The crude material was purified by flash chromatography (silica, 30% ethyl acetate/hexane) to yield 40.2 g (47%) of the desired product as a brown foam: ^1H NMR (300 MHz, CDCl_3) - consistent with structure; Anal. calcd. for $\text{C}_{17}\text{H}_{15}\text{N}_3\text{O}_4$; 62.76 C, 4.65 H, 12.92 N; found 60.54 C, 4.35 H, 12.04 N; ISMS (M^+) - 326.

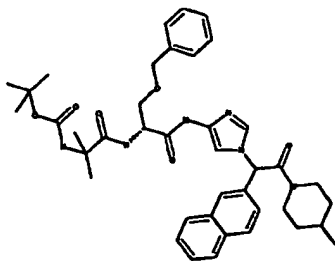
Preparation 137



Reaction of the product of Preparation 136 (4.80 g, 14.77 mmol) with 5% palladium on carbon (2.5 g) in tetrahydrofuran (100 mL) under a hydrogen atmosphere followed by coupling with the product of Preparation 1d (5.61 g, 14.77 mmol), EDCI (2.79 g, 16.25 mmol), 1-hydroxybenzotriazole (2.00 g, 14.77 mmol), and N-methylmorpholine (1.6 mL, 14.77 mmol) as described in Preparation 4 gave (6.04 g, 62%) of the desired product as a light orange foam: ^1H NMR (300 MHz, CDCl_3) - consistent with structure; Anal. calcd. for $\text{C}_{36}\text{H}_{43}\text{N}_5\text{O}_7$; 65.74 C, 6.59 H, 10.65 N; found 64.02 C, 6.09 H, 10.13 N; ISMS (M^+) - 658.

Preparation 138

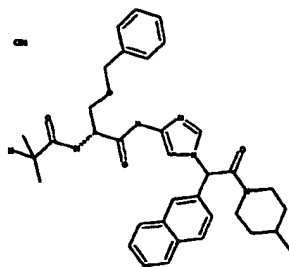
242



A solution of lithium hydroxide (0.38 g, 9.16 mmol) in water (50 mL) was added to a solution of the product of Preparation 137 (6.04 g, 9.16 mmol) in tetrahydrofuran (100 mL). After 30 min, water was added and the mixture washed with diethyl ether. The aqueous layer was adjusted to pH = 3.0 with sodium bisulfate, saturated with sodium chloride, and washed with ethyl acetate. The combined organic extracts were dried over sodium sulfate, and concentrated. To the resulting crude material stirring at room temperature in dimethylformamide (50 mL) was added 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (2.08 g, 10.01 mmol), 1-hydroxybenzotriazole (1.24 g, 9.16 mmol) and 4-methylpiperidine (1.1 mL, 9.16 mmol). After 18 h, the reaction was quenched with saturated bicarbonate, and washed with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, and concentrated. The crude material was purified by flash chromatography (silica gel, 5% methanol/dichloromethane) to yield 4.9 g (75 %) of the desired product as a pale yellow foam: ^1H NMR (300 MHz, CDCl_3) - consistent with structure; Anal. calcd. for $\text{C}_{40}\text{H}_{50}\text{N}_6\text{O}_6$; 67.58 C, 7.09 H, 11.82 N; found 65.60 C, 7.09 H, 11.50 N; ISMS (M^+) - 711.

Examples 59 and 60

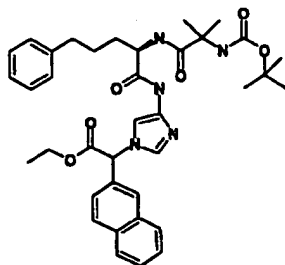
243



To a solution of of the product of Preparation 138 (4.90 g, 6.89 mmol) stirring at room temperature in dichloromethane (40 mL) and anisole (1.0 mL) was added to trifluoroacetic acid (10 mL). After 3 hours, the reaction was quenched with saturated sodium bicarbonate and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate and concentrated. The resulting crude material was purified by flash chromatography (silica gel, 5% methanol/dichloromethane) to give the product as a mixture of diastereomers. This material was resolved by HPLC (Kromsil CHI-DMP chiral stationary phase, 3A alcohol/ dimethylethylamine/heptane eluant) to provide the free amine of the desired products. The individual diastereomers were dissolved in ethyl acetate and treated with a saturated solution of hydrochloric acid in diethyl ether. The resulting precipitate was filtered to yield the desired products (426779 - 0.64 g, 14%) (426780 - 0.43 g, 9%) as tan solids: **Example 59.** ^1H NMR (300 MHz, CDCl_3) - consistent with structure; Anal. calcd. for $\text{C}_{35}\text{H}_{44}\text{N}_6\text{O}_4\text{Cl}_2$; 61.49 C, 6.49 H, 12.29 N; found 60.28 C, 6.38 H, 11.74 N; ISMS (M^+) - 611. **Example 60.** ^1H NMR (300 MHz, CDCl_3) - consistent with structure; Anal. calcd. for $\text{C}_{35}\text{H}_{44}\text{N}_6\text{O}_4\text{Cl}_2$; 61.49 C, 6.49 H, 12.29 N; found 47.81 C, 5.29 H, 9.83 N; ISMS (M^+) - 611.

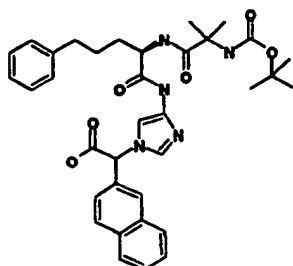
Preparation 139

244



Reaction of the product of Preparation 136 (1.31g, 4.02 mmol) with 10% palladium on carbon (0.5 g) in tetrahydrofuran (50 mL) under a hydrogen atmosphere followed by coupling with the product of Preparation 1j (1.52g, 4.02 mmol), 1-hydroxybenzotriazole (0.68g, 4.42 mmol), and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.91g, 4.42 mmol) as described in Preparation 4 to give 1.06 g (38 %) of the title compound as a tan solid: ¹H NMR (d⁶-DMSO, d): 1.22(m, 18H), 1.50(m, 4H), 2.55(m, 2H), 4.26(q, J = 9.0Hz, 2H), 4.37(bs, 1H), 5.75(s, 1H), 6.60(s, 1H), 7.02(bs, 1H), 7.16(m, 3H), 7.22(m, 3H), 7.43(m, 1H), 7.50(d, J = 9.3Hz, 2H), 7.60(m, 2H), 7.97(m, 3H), 10.21(m, 1H). Ion spray MS (M⁺ +1): 656.

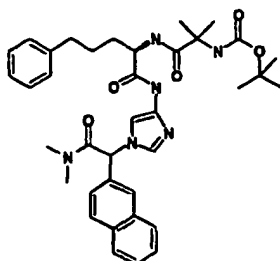
Preparation 140



Reaction of the product of Preparation 139 (1.06 g, 1.62 mmol) with lithium hydroxide 75 mg, 1.78 mmol) in dioxane (30 mL) and water (15 mL) as described in Preparation 5 gave 1.01 g (100 %) of the title compound as a golden yellow solid: ¹H NMR (d⁶-DMSO, d): 1.20(m, 15H), 1.50(m, 4H), 2.55(m, 2H), 4.38(bs, 1H), 6.58(s, 1H), 7.02(bs,

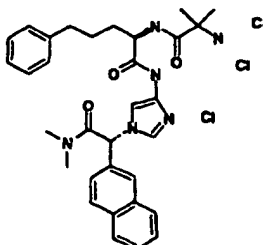
245

1H), 7.17(m, 3H), 7.25(m, 3H), 7.35(m, 1H), 7.50(m, 2H),
7.58(m, 2H), 7.98(m, 3H), 8.09(m, 1H), 10.36(bs, 1H). Ion
spray MS ($M^+ + 1$): 628.

Preparation 141

To a solution of the product of Preparation 140 (500 mg, 0.80 mmol) dimethylamine·hydrochloric acid (72 mg, 0.88 mmol), triethylamine (0.12 mL, 0.88 mmol), 1-hydroxybenzotriazole (134 mg, 0.88 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (18 mg, 0.88 mmol) in dimethylformamide (20 mL) as described in Preparation 6 gave 342 mg (66 %) of the title compound as a white solid: ^1H NMR (d^6 -DMSO, d): 1.27(m, 15H), 1.57(m, 4H), 2.55(m, 2H), 2.90(s, 3H), 2.95(s, 3H), 4.38(bs, 1H), 6.80(s, 1H), 7.02(bs, 1H), 7.15(m, 3H), 7.22(m, 3H), 7.35(m, 1H), 7.47(m, 2H), 7.57(m, 2H), 7.88(s, 1H), 7.98(m, 3H), 10.15(bs, 1H). Ion spray MS ($\text{M}^+ + 1$): 655.

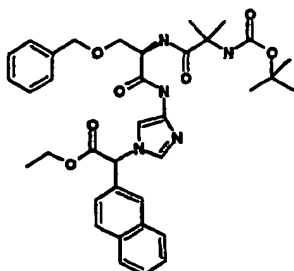
Anal. ($\text{C}_{37}\text{H}_{46}\text{N}_6\text{O}_5$): H, N; C: calcd 67.87; found 66.19.

Example 61

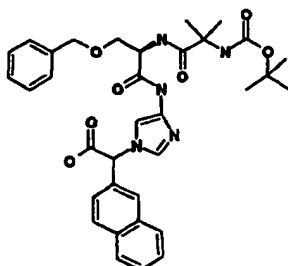
Reaction of the product of Preparation 141 (333 mg, 0.51 mmol) with trifluoroacetic acid (5 mL) in dichloromethane (17 mL) as described in Example 1 gave 52 mg (65 %) of a tan solid which was purified by HPLC (Kromosil CHI-DMP chiral stationary phase, 3A alcohol/dimethylethylamine/heptane eluant) to give the free amine

247

which was acidied with hydrochloric acid to provide the desired product: ^1H NMR (d^6 -DMSO, d): 1.21(m, 6H), 1.57(m, 4H), 2.54(m, 2H), 2.90(s, 3H), 2.95(s, 3H), 4.41(bs, 1H), 6.82(s, 1H), 7.02(bs, 1H), 7.14(m, 3H), 7.24(m, 3H), 7.48(m, 2H), 7.57(m, 2H), 7.87(s, 1H), 7.97(m, 3H), 8.12(bs, 1H), 10.40(s, 1H). FAB+ exact MS ($\text{M}^+ + 1$): 555.3084 calcd, 555.3079 found Anal. ($\text{C}_{32}\text{H}_{41}\text{N}_6\text{O}_3\text{Cl}_3$): C, H, N.

Preparation 142

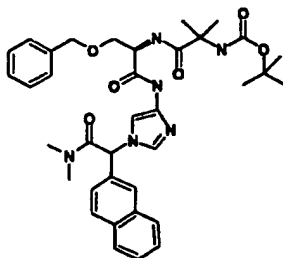
Reaction of the product of Preparation 136 (8.7 g, 27 mmol) with 10% palladium on carbon (4.0 g) under a hydrogen atmosphere followed by coupling with the product of Preparation 1d (10.14 g, 26.7 mmol), 1-hydroxybenzotriazole (4.49 g, 29.3 mmol), and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (6.05 g, 29.3 mmol) as described in Preparation 4 gave 5.4 g (31 %) of the title compound as a tan solid: ^1H NMR (d^6 -DMSO, d): 1.26(t, $J = 7.4\text{Hz}$, 3H), 1.40(s, 9H), 1.55(m, 6H), 3.55(m, 1H), 4.02(s, 1H), 4.25(m, 2H), 4.50(dd, $J = 10.0\text{Hz}$, 2H), 4.86(s, 1H), 5.92(s, 1H), 7.02(d, $J = 7.0\text{Hz}$, 1H), 7.22(m, 8H), 7.33(m, 3H), 7.41(s, 1H), 7.49(m, 1H), 7.80(m, 2H), 9.22(bs, 1H). Ion spray MS ($\text{M}^+ + 1$): 658. Anal. ($\text{C}_{36}\text{H}_{43}\text{N}_5\text{O}_7$): C, H, N.

Preparation 143

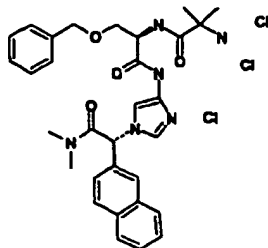
Reaction of the product of Preparation 142 (5.39 g, 8.19 mmol) with lithium hydroxide (361 mg, 8.60 mmol) in dioxane (120 mL) and water (75 mL) as described in Preparation 5 gave 4.92 g (95 %) of the title compound as

a golden yellow solid: ^1H NMR (d^6 -DMSO, d): 1.28 (m, 15H), 3.57(m, 1H), 3.66(m, 1H), 4.43(s, 2H), 4.48(d, J = 5.3Hz, 1H), 4.56(bs, 1H), 5.75(bs, 1H), 7.13(bs, 1H), 7.26(m, 6H), 7.31(d, J = 6.0Hz, 2H), 7.40(m, 1H), 7.45(m, 2H), 7.65(s, 1H), 7.83(m, 3H), 10.10(bs, 1H). Ion spray MS (M^+ +1): 630.

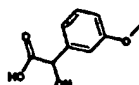
Preparation 144



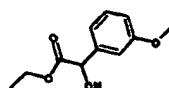
Reaction of the product of Preparation 143 (4.88 g, 7.75 mmol), dimethylamine (4.2 mL, 8.53 mmol, 2.0M in tetrahydrofuran), 1-hydroxy-7-azabenzotriazole (1.16 g, 8.53 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.76 g, 8.53 mmol) in tetrahydrofuran (120 mL) as described in Preparation 6 gave 2.06 g (40 %) of the title compound as a yellow foam: ^1H NMR (d^6 -DMSO, d): 1.28(m, 15H), 2.92(s, 3H), 2.95(s, 3H), 3.60(m, 1H), 4.43(d, J = 4.5Hz), 4.57(bs, 1H), 6.83(s, 1H), 7.24(m, 8H), 7.39(m, 1H), 7.50(m, 1H), 7.56(m, 2H), 7.88(s, 1H), 7.96(m, 3H). Ion spray MS (M^+ +1): 657. Anal. ($\text{C}_{36}\text{H}_{44}\text{N}_6\text{O}_4$): H,N;C: calcd 65.84; found 63.70.

Examp1 62

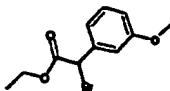
To a solution of glacial acetic acid saturated with dry hydrochloric acid (50 mL, ~3N in hydrochloric acid) stirring at room temperature was added the product of Preparation 144 (1.87 g, 2.85 mmol). After 2h, the solution was concentrated, washed with aqueous sodium bicarbonate solution, dried over magnesium sulfate and concentratd. The resulting crude material was purified by HPLC (Column) to give 0.5 g of the desired isomer which was dissolved in ethyl acetate and added dropwise to a stirred solution of anhydrous diethyl ether saturated with hydrochloric acid. The resulting white precipitate was collected by filtration and dried to give 474 mg (79 %) white solid: ^1H NMR (d^6 -DMSO, d): 1.47(m, 6H), 2.90(s, 3H), 2.95(s, 3H), 3.65(dd, $J = 9\text{Hz}$, 2H), 4.49(d, $J = 7.9\text{Hz}$, 2H), 4.73(m, 1H), 6.93(s, 1H), 7.18(s, 1H), 7.26(m, 6H), 7.49(d, $J = 8.7\text{Hz}$, 1H), 7.60(m, 2H), 7.84(d, $J = 10.5\text{Hz}$, 1H), 7.98(m, 3H), 8.14(d, $J = 9.4\text{Hz}$, 2H), 8.45(d, $J = 6.8\text{Hz}$, 1H), 10.74(bs, 1H). FAB+ exact MS ($M^+ + 1$): 557.2876 calculated, 557.2873 found Anal. ($\text{C}_{31}\text{H}_{39}\text{N}_6\text{O}_4\text{Cl}_3$): H, N; C: calcd, 56.01; found, 56.72.

EXAMPLES PART 2B**Preparation 145**

- 5 To a solution of m-anisaldehyde, 27.2 g (200 mmol) and benzyltriethylammonium chloride, 2.46 g (10.8 mmol) stirring in chloroform (32 mL) at 56°C was added sodium hydroxide (50 mL of 50% aqueous solution) dropwise over a period of 2 h keeping the temperature between 54°C and
- 10 58°C. After 1 h, the solution was cooled, then poured into an ice/water mixture. The resulting mixture was washed with ether. The aqueous layers were acidified with 6 N sulfuric acid, then extracted with ether. The organic extracts were washed with brine, dried over
- 15 sodium sulfate, filtered, and concentrated to yield 36.4 g of an oil which was used without purification.

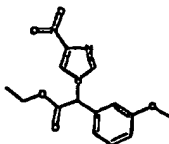
Preparation 146

- 20 To a solution of the compound of Preparation 145 (36.4 g, 200 mmol) stirring in absolute ethanol (200 mL) was slowly added a solution of concentrated sulfuric acid (20 mL). The resulting mixture was heated to reflux for 5 h then cooled to ambient temperature, poured into an
- 25 ice/water mixture, and extracted with ether. The combined organic extracts were washed with saturated sodium bicarbonate and brine then dried over sodium sulfate and concentrated. The resulting material was purified by flash chromatography (silica gel, 15% ethyl
- 30 acetate/hexanes) to give 13.6 g (33% over the two steps) of the desired product an oil: ¹H-NMR is consistent with structure.

Preparation 147

To a solution of the product of Preparation 146 (4.0 g, 19 mmol) stirring in chloroform (50 mL) at 0°C was added phosphorus tribromide (2.1 mL, 21 mmol). The reaction mixture was warmed to ambient temperature and stirred for 5 h, then poured into an ice/water mixture and extracted with chloroform. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was purified by flash chromatography (silica gel, chloroform) to yield 3.9 g (75%) of the desired product as an oil: ¹H-NMR is consistent with structure; MS (FD) 272, 274 (M+).

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Preparation 148

To a slurry of sodium hydride (0.86 g, 20 mmol) stirring in dimethylformamide (30 mL) at room temperature was added 4-nitroimidazole (2.26 g, 20 mmol). The reaction was cooled to 0°C and 3.9 g (19 mmol) of the product of Preparation 147 was added. After 16 g, the mixture was slowly warming to ambient temperature. The reaction was poured into an ice/water mixture and extracted with ethyl acetate. The combined organic extracts were washed with water, brine, dried over sodium sulfate, and concentrated. The residue was purified by flash chromatography (silica gel, 40% ethyl acetate/hexanes) to yield 0.87 g (15%) of the desired product: ¹H-NMR is consistent with structure; MS (ion spray) 306 (M+1);

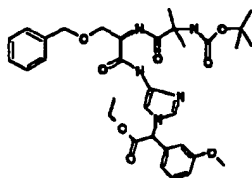
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Anal. Calc'd for $C_{14}H_{15}N_3O_5$: C, 55.08; H, 4.95; N, 13.76.

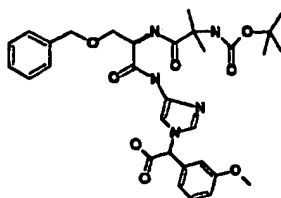
Found: C, 55.63; H, 4.99; N, 12.98.

Preparation 149



- 5 To a slurry of 10% palladium on carbon (2.26 g, 20 mmol) in tetrahydrofuran was added a solution of the product of Preparation 148 (1.21 g, 3.96 mmol) in tetrahydrofuran (20 mL). The mixture was reacted under a hydrogen
- 10 atmosphere (40 psi) on a Parr apparatus for 3 h and subsequently filtered through celite. To this solution was added of the product of Preparation 1d (1.5 g, 3.96 mmol), 1-hydroxybenzotriazole (0.59 g, 4.35 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.9 g, 4.35
- 15 mmol). After 16 h, the reaction mixture was filtered and concentrated. The resulting residue was purified by flash chromatography (silica gel, chloroform to 1% methanol/chloroform gradient) to yield 2.24 g (89%) of the desired product: $^1\text{H-NMR}$ is consistent with structure;
- 20 MS (ion spray) 638.4 (M+1); Anal. Calc'd for $C_{33}H_{43}N_5O_8$: C, 62.15; H, 6.80; N, 10.98. Found: C, 61.47; H, 6.41; N, 11.09.

Preparation 150

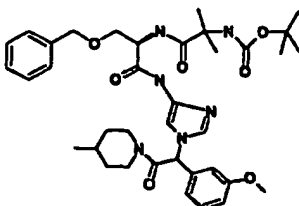


- 25 To a solution of the product of Preparation 149 (2.19 g, 3.4 mmol) stirring in dioxane (50 mL) at room temperature

254

was added a solution of lithium hydroxide (0.1 g, 4.08 mmol) in water (35 mL). After 15 min, the reaction was acidified to pH = 3.0 with 1 N hydrochloric acid and extracted with ethyl acetate. The combined organic
5 extracts were washed with brine, dried over sodium sulfate, filtered and concentrated to yield 2.0 g (95%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 610 (M+1); Anal. Calc'd for $\text{C}_{31}\text{H}_{29}\text{N}_5\text{O}_8 \cdot 1.2\text{dioxane}$: C, 60.10; H, 6.85;
10 N, 9.79. Found: C, 59.78; H, 6.58; N, 10.14.

Preparation 151

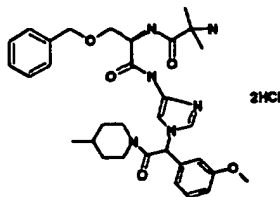


To a solution of the product of Preparation 150 (0.6 g, 1.0 mmol) was added of 4-methylpiperidine (0.12 mL, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol). After 16 h, the reaction mixture was concentrated, slurried in ethyl acetate and filtered.
20 Water was added and the mixture was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was purified by flash chromatography (silica gel, 4% methanol/chloroform) to
25 yield 0.46 g (67%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 691.3 (M+1); Anal. Calc'd for $\text{C}_{37}\text{H}_{50}\text{N}_6\text{O}_7$: C, 64.33; H, 7.29; N, 12.16. Found: C, 64.07; H, 7.29; N, 12.34.

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Example 63 and 64

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To a solution of the product of Preparation 151 (0.37 g, 0.53 mmol) stirring in dichloromethane (6 mL) at room temperature was added trifluoroacetic acid (2 mL). After 1 h, the reaction mixture was poured into a solution of saturated sodium bicarbonate. The mixture was extracted with chloroform. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered, and concentrated. The residue was dissolved in ethyl acetate and this solution was acidified with a saturated solution of hydrochloric acid in ether. The resulting slurry was concentrated to yield 0.3 g (86%) of the desired product: ¹H-NMR is consistent with structure; MS (ion spray) 591.6 (M+1); Anal. Calc'd for C₃₂H₄₂N₆O₅·2.2HCl: C, 57.29; H, 6.64; N, 12.53. Found: C, 57.18; H, 6.54; N, 12.23. 0.14 g (0.2 mmol) of the free base was sent for chiral separation. Resolution of the diastereomers by HPLC gave two products:

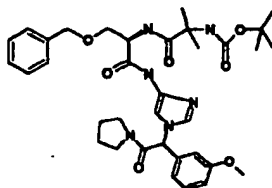
Example 63. (Isomer 1). To the solution of the purified isomer in ethyl acetate was added a saturated solution of hydrochloric acid in ether. The resulting slurry was concentrated to yield 0.04 g (28%) of the desired isomer as a white solid: ¹H-NMR is consistent with structure; t_R = 6.92 min; MS (high res) Calc'd for C₃₂H₄₃N₆O₅: 591.3295. Found: 591.3299. Anal. Calc'd for C₃₂H₄₃N₆O₅·2.2HCl: C, 57.29; H, 6.64; N, 12.53. Found: C, 57.29; H, 6.25; N, 12.37.

Example 64. (Isomer 2). To the solution of the purified isomer in ethyl acetate was added a saturated solution of hydrochloric acid in ether. The resulting slurry was concentrated to yield 0.03 g (21%) of the desired isomer

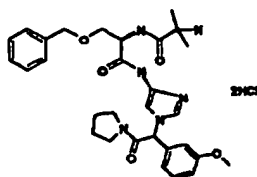
256

as a tan foam: $^1\text{H-NMR}$ is consistent with structure; $t_R = 9.64$ min; MS (high res) Calc'd for $\text{C}_{32}\text{H}_{43}\text{N}_6\text{O}_5$: 591.3295. Found: 591.3288.

5

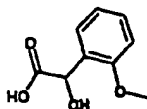
Preparation 152

To a solution of the product of Preparation 150 (0.6 g, 1.0 mmol), pyrrolidine (0.8 mL, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), in dimethylformamide (20 mL) as described in Preparation 150 gave 0.42 g (64%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 663.4 ($M+1$); Anal. Calc'd for $\text{C}_{35}\text{H}_{46}\text{N}_6\text{O}_7$: C, 63.43; H, 7.00; N, 12.68. Found: C, 63.39; H, 6.97; N, 12.58.

Example 65

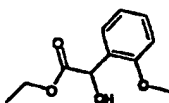
To a solution of the product of Preparation 152 (0.35 g, 0.53 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as in described in Example 63 gave 0.23 g (68%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 563.5 ($M+1$); Anal. Calc'd for $\text{C}_{30}\text{H}_{38}\text{N}_6\text{O}_5 \cdot 2.3\text{HCl}$: C, 55.73; H, 6.28; N, 13.00. Found: C, 55.97; H, 6.18; N, 12.87.

257

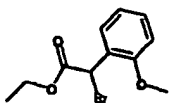
Preparation 153

To a solution of 2-anisaldehyde (13.5 g, 100 mmol), benzyltriethylammonium chloride (1.23 g, 5 mmol),
5 chloroform (16 mL) and 50% sodium hydroxide (25 mL) as described Preparation 145 gave 15.0 g of the desired product as an oil which was carried without further purification.

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Preparation 154

To a solution of the product of Preparation (15.04 g, 83 mmol), concentrated sulfuric acid (10 mL) and absolute ethanol (100 mL) as described in Preparation 146 gave
15 8.1 g (38% over the two steps) of the desired product as an oil: ¹H-NMR is consistent with structure; MS (FD) 210 (M+).

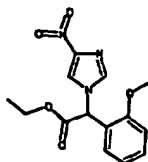
Preparation 155

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To a solution of the product of Preparation (4.0 g, 19 mmol), phosphorus tribromide (2.05 mL, 20 mmol) and chloroform (50 mL) as described in Preparation 147 gave
4.9 g (95%) of the desired product: ¹H-NMR is consistent
25 with structure; MS (FD) 272, 274 (M+).

Preparation 156

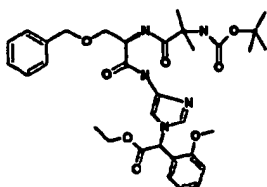
258



Reaction of the product of Preparation 155 (5.18 g, 19.0 mmol), 4-nitroimidazole (2.37 g, 20.9 mmol) and sodium hydride (0.84 g, 20.9 mmol) in dimethylformamide (50 mL) as described in Preparation 148 gave 5.8 g (100%) of the desired product as a colorless oil which solidifies upon standing: ¹H-NMR is consistent with structure; MS (FD) 305 (M⁺); Anal. Calc'd for C₁₄H₁₅N₃O₅: C, 55.08; H, 4.95; N, 13.76. Found: C, 54.87; H, 4.96; N, 13.47.

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Preparation 157



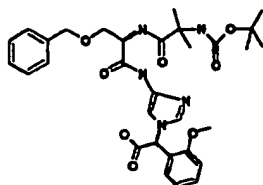
Reduction of the product of Preparation 156 (1.8 g, 5.8 mmol), 10% palladium on carbon (0.9 g) in tetrahydrofuran (80 mL) followed by coupling with the product of Preparation 1d (2.2 g, 5.8 mmol), 1-hydroxybenzotriazole (0.86 g, 6.4 mmol), and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.3 g, 6.4 mmol), as described in Preparation 149 gave 2.0 g (54%) of the desired compound as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 637 (M⁺); Anal. Calc'd for C₃₃H₄₃N₅O₈·0.2H₂O: C, 61.80; H, 6.82; N, 10.92. Found: C, 61.65; H, 6.93; N, 11.12.

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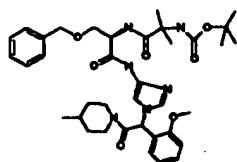
Preparation 158

259



Reaction of the product of Preparation 157 (1.95 g, 3.0 mmol) and lithium hydroxide (0.09 g, 3.6 mmol) in dioxane (40 mL) and water (20 mL) as described in Preparation 150 gave 1.72 g (94%) of the desired product as a white foam: ¹H-NMR is consistent with structure; MS (FD) 610 (M+).

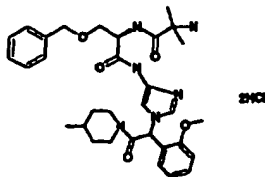
Preparation 159



Reaction of the product of Preparation 158 (0.5 g, 0.82 mmol), 4-methylpiperidine (0.1 mL, 0.82 mmol), 1-hydroxybenzotriazole (0.12 g, 0.9 mmol), and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.19 g, 0.9 mmol) in dimethylformamide (40 mL) as described in Preparation 151 gave 0.45 g (80%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 690 (M+); Anal. Calc'd for C₃₇H₅₀N₆O₇: C, 64.33; H, 7.30; N, 12.16. Found: C, 64.32; H, 7.21; N, 11.97.

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Example 66

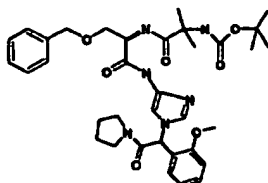


Reaction of the product of Preparation 159 (0.4 g, 0.58 mmol) and trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 63 gave 0.3 g (79%) of the desired product as a white solid: ¹H-NMR is consistent

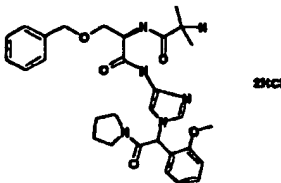
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with structure; MS (high res) Calc'd for $C_{32}H_{43}N_6O_5$:
 591.3295. Found: 591.3298. Anal. Calc'd for
 $C_{32}H_{42}N_6O_5 \cdot 2HCl$: C, 57.92; H, 6.68; N, 12.66. Found: C,
 57.27; H, 6.24; N, 11.82.

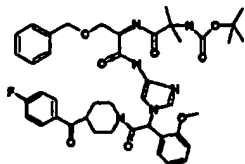
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Preparation 160

Reaction of the product of Preparation 158 (0.5 g, 0.82
 mmol), pyrrolidine (0.07 mL), 1-hydroxybenzotriazole
 10 (0.12 g, 0.9 mmol) and 1-(3-dimethylaminopropyl)-3-
 ethylcarbodiimide (0.19 g, 0.9 mmol) in dimethylformamide
 (40 mL as described in Preparation 151 gave 0.35 g (65%)
 of the desired product as a tan foam: 1H -NMR is
 consistent with structure; MS (FD) 662 (M⁺); Anal. Calc'd
 15 for $C_{35}H_{46}N_6O_7$: C, 63.43; H, 7.00; N, 12.68. Found: C,
 63.26; H, 6.94; N, 12.43.

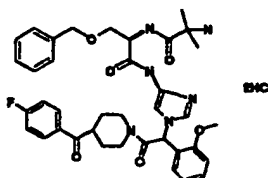
Example 67

20 Reaction of the product of Preparation 160 (0.3 g, 0.4
 mmol) and trifluoroacetic acid (2 mL) in dichloromethane
 (6 mL) as described in Example 63 gave 0.24 g (96%) of
 the desired product as a white solid: 1H -NMR is
 consistent with structure; MS (high res) Calc'd for
 25 $C_{30}H_{39}N_6O_5$: 563.2982. Found: 563.2989. Anal. Calc'd for
 $C_{30}H_{38}N_6O_5 \cdot 2.4HCl$: C, 55.42; H, 6.26; N, 12.93. Found: C,
 55.51; H, 6.10; N, 12.30.

Preparation 161

Reaction of the product of Preparation 158 (0.5 g, 0.82
5 mmol), 4-(4-fluorobenzoyl)piperidine hydrochloride (0.2
g, 0.82 mmol), triethylamine (0.13 mL, 0.9 mmol), 1-
hydroxybenzotriazole (0.12 g, 0.9 mmol) and 1-(3-
dimethylaminopropyl)-3-ethylcarbodiimide (0.19 g, 0.9
mmol) in dimethylformamide (40 mL) as described in
10 Preparation 151 gave 0.41 g (62%) of the desired product
as a white foam: ¹H-NMR is consistent with structure; MS
(FD) 799 (M⁺); Anal. Calc'd for C₄₃H₅₁FN₆O₈: C, 64.65; H,
6.43; N, 10.52. Found: C, 64.44; H, 6.56; N, 10.53.

15

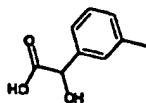
Example 68

Reaction of the product of Preparation 161 (0.36 g, 0.45
mmol) and trifluoroacetic acid (2 mL) in dichloromethane
(6 mL) as described in Example 63 gave 0.26 g (74%) of
20 the desired product as a white solid: ¹H-NMR is
consistent with structure; MS (FD) 699 (M⁺); Anal. Calc'd
for C₃₈H₄₃FN₆O₆·2HCl: C, 59.14; H, 5.88; N, 10.89. Found:
C, 59.36; H, 5.99; N, 10.80.

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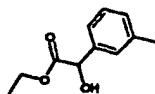
Preparation 162

262



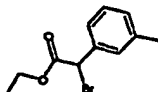
Reaction of 3-tolylbenzaldehyde (12 g, 100 mmol), benzyltriethylammonium chloride (1.23 g, 5 mmol), chloroform (16 mL) and 50% sodium hydroxide (25 mL) as described in Preparation 145 gave 16.2 g of an oil which was used without further purification.

Preparation 163



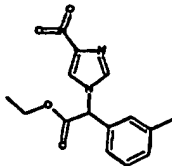
Reaction of the product of Preparation 162 (16.2 g, 98 mmol), conc. sulfuric acid (10 mL) and absolute ethanol (100 mL) as described in Preparation 146 gave 10.8 g (52% over the two steps) of the desired product as an oil: ¹H-NMR is consistent with structure; MS (FD) 194 (M+).

Preparation 164



Reaction of the product of Preparation 163 (4.85 g, 25 mmol), phosphorus tribromide (2.65 mL, 27.5 mmol) and chloroform (50 mL) as described in Preparation 147 gave 3.71 g (58%) of the desired product as an oil: ¹H-NMR is consistent with structure; MS (FD) 256 (M+).

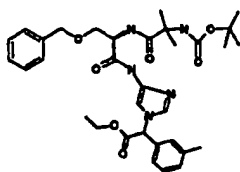
Preparation 164



Reaction of the product of Preparation 164 (3.7 g, 14.4 mmol), 4-nitroimidazole (1.8 g, 15.9 mmol) and sodium

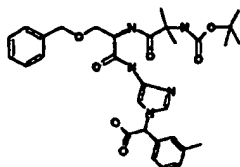
hydride (0.64 g, 15.9 mmol) in dimethylformamide (30 mL) as described in Preparation 148 gave 3.2 g (77%) of the desired product as an oil: ¹H-NMR is consistent with structure; MS (FD) 289 (M⁺); Anal. Calc'd for C₁₄H₁₅N₃O₄: C, 58.13; H, 5.23; N, 14.52. Found: C, 58.18; H, 5.53; N, 14.89.

Preparation 165



10 Reduction of the product of Preparation 164 (1.15 g, 4.0 mmol), 5% palladium on carbon (0.57 g) in tetrahydrofuran (30 mL) followed by coupling with the product of Preparation 1d (1.5 g, 4.0 mmol), 1-hydroxybenzotriazole (0.6 g, 4.4 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.9 g, 4.4 mmol) as described in
15 Preparation 149 gave 2.24 g (90%) of the desired product: ¹H-NMR is consistent with structure; MS (FD) 621 (M⁺); Anal. Calc'd for C₃₃H₄₃N₅O₇: C, 63.75; H, 6.97; N, 11.26. Found: C, 63.69; H, 7.06; N, 11.27.

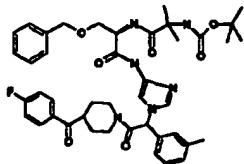
Preparation 166



Reaction of the product of Preparation 165 (2.0 g, 3.3 mmol) with lithium hydroxide (0.088 g, 3.64 mmol) in dioxane (20 mL) and water (10 mL) as described in Preparation 150 gave 1.95 g (100%) of the desired product: ¹H-NMR is consistent with structure; MS (FD) 594

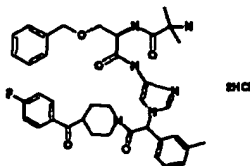
(M+); Anal. Calc'd for $C_{31}H_{39}N_5O_7 \cdot 1H_2O$: C, 61.59; H, 6.93; N, 10.38. Found: C, 61.26; H, 6.86; N, 10.77.

Preparation 167



- 5 Reaction of the product of Preparation 166 (0.6 g, 1.0 mmol), (0.7 g, 4-(4-fluorobenzoyl)piperidine hydrochloride (0.24 g, 1.0 mmol), triethylamine (0.1 g, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol) and
- 10 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), in dimethylformamide (13 mL) as described in Preparation 151 gave 0.7 g (90%) of the desired product: 1H -NMR is consistent with structure; MS (FD) 782 (M+); Anal. Calc'd for $C_{43}H_{51}FN_6O_7$: C, 65.97; H, 6.57; N, 10.73.
- 15 Found: C, 66.01; H, 6.54; N, 10.52.

Examples 69 and 70



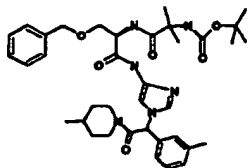
- Reaction of the product of Preparation 167 (0.47 g, 0.6 mmol) with trifluoroacetic acid (4 mL) in dichloromethane (12 mL) as described Example 63 gave 0.44 g (98%) of the desired product as a foam: 1H -NMR is consistent with structure; MS (ion spray) 682.2 (M+1); Anal. Calc'd for $C_{38}H_{43}FN_6O_5 \cdot 2.55HCl$: C, 59.22; H, 5.94; N, 10.90. Found: C, 58.84; H, 5.94; N, 10.73. Resolution of the diastereomers (0.25 g, 0.37 mmol) by chiral HPLC gave the individual isomers:
- 20
- 25

Example 69. (Isomer 1) 0.069 g (27%) of the desired isomer as the free base. $^1\text{H-NMR}$ is consistent with structure; $t_R = 5.2$ min; MS (ion spray) 683.4 (M+1).

Example 70. (Isomer 2) 0.065 g (26%) of the desired isomer as the free base. $^1\text{H-NMR}$ is consistent with structure; $t_R = 6.5$ min; MS (ion spray) 683.4 (M+1); Anal. Calc'd for $\text{C}_{38}\text{H}_{43}\text{FN}_6\text{O}_5 \cdot 0.1\text{H}_2\text{O}$: C, 63.48; H, 6.17; N, 11.68. Found: C, 63.07; H, 6.07; N, 11.39.

10

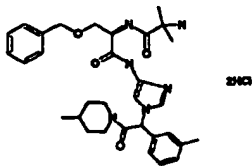
Preparation 168



Reaction of the product of Preparation 166 (0.59 g, 1.0 mmol), 4-methylpiperidine (0.099 g, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol) in dimethylformamide (13 mL) as described in Preparation 151 gave 0.67 g (100%) of the desired product as a foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 675 (M+1); Anal. Calc'd for $\text{C}_{27}\text{H}_{50}\text{N}_6\text{O}_6$: C, 65.85; H, 7.47; N, 12.45. Found: C, 66.09; H, 7.23; N, 12.53.

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Examples 71 and 72



Reaction of the product of Preparation 168 (0.51 g, 0.76 mmol) with trifluoroacetic acid (4 mL) in dichloromethane (12 mL) as described in Example 63 gave 0.42 g (86%) of the desired product: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 574.1 (M+1); Anal. Calc'd for

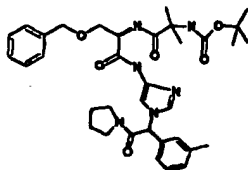
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$C_{32}H_{42}N_6O_4 \cdot 2.25HCl$: C, 58.52; H, 6.79; N, 12.80. Found: C, 58.54; H, 6.68; N, 12.80. Resolution of the diastereomers (0.173 g, 0.32 mmol) by chiral HPLC gave the individual isomers which were individually treated with a saturated solution of hydrochloric acid in diethyl ether to give the desired products:

Example 71. (Isomer 1) 1H -NMR is consistent with structure; t_R = 6.22 min; MS (ion spray) 575.4 (M+1); Anal. Calc'd for $C_{32}H_{42}N_6O_4 \cdot 2.3HCl$: C, 58.36; H, 6.78; N, 12.76. Found: C, 58.23; H, 6.57; N, 12.53.

Example 72. (Isomer 2) 1H -NMR is consistent with structure; t_R = 8.53 min; MS (ion spray) 575.4 (M+1); Anal. Calc'd for $C_{32}H_{42}N_6O_4 \cdot 2.55HCl$: C, 57.56; H, 6.73; N, 12.59. Found: C, 57.95; H, 6.91; N, 12.29.

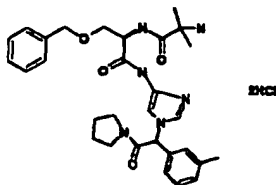
Preparation 169



Reaction of the product of Preparation 166 (0.59 g, 1.0 mmol), pyrrolidine (0.071 g, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol) in dimethylformamide (13 mL) as described in Preparation 151 gave 0.57 g (88%) of the desired product: 1H -NMR is consistent with structure; MS (ion spray) 646 (M+1); Anal. Calc'd for $C_{35}H_{46}N_6O_6$: C, 65.00; H, 7.17; N, 12.99. Found: C, 64.95; H, 6.98; N, 13.19.

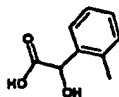
Example 73

267

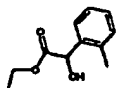


Reaction of the product of Preparation 170 (0.55 g, 0.85 mmol) and trifluoroacetic acid (4 mL) in dichloromethane (12 mL) as described in Example 63 gave 0.37 g (70%) of the desired product: ¹H-NMR is consistent with structure; MS (ion spray) 546.1 (M+1); Anal. Calc'd for C₃₀H₃₈N₆O₄·2.4HCl: C, 56.79; H, 6.42; N, 13.24. Found: C, 56.81; H, 6.35; N, 13.10.

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Preparation 170

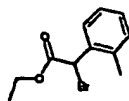
Reaction of 2-methylbenzaldehyde (12.0 g, 100 mmol), triethylbenzylammonium chloride (1.23 g, 5 mmol), chloroform (16 mL) and 50% sodium hydroxide (25 mL) as described in Preparation 145 gave 16.0 of an oil which was used without further purification.

Preparation 171

Reaction of the product of Preparation 170 (16.0 g, 96 mmol), concentrated sulfuric acid (10 mL) and absolute ethanol (100 mL) as described in Preparation 146 gave 15.2 g (78% over the two steps) of the desired product: ¹H-NMR is consistent with structure; MS (ion spray) 194 (M+1).

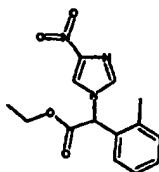
Preparation 172

268



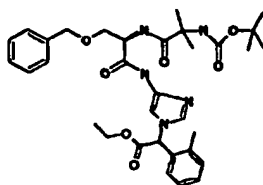
- Reaction of the product of Preparation 171 (3.88 g, 20 mmol), phosphorus tribromide (2.2 mL, 22 mmol), chloroform (50 mL) as described in Preparation 147 gave
- 5 2.87 g (65%) of the desired product as a oil: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 256, 258 (M^+).

Preparation 173



- 10 Reaction of the product of Preparation 172 (3.3 g, 12.8 mmol), 4-nitroimidazole (1.53 g, 13.5 mmol) and sodium hydride (0.32 g, 13.5 mmol) in dimethylformamide (30 mL) as described in Preparation 148 gave 3.1 g (84%) of the
- 15 desired product as an oil: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 289 ($\text{M}+1$); Anal. Calc'd for $\text{C}_{14}\text{H}_{15}\text{N}_3\text{O}_4$: C, 58.13; H, 5.23; N, 14.52. Found: C, 58.41; H, 5.26; N, 14.47.

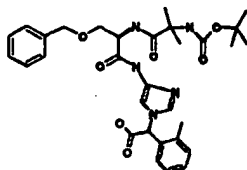
Preparation 174



- 20 Reduction of the product of Preparation 173 (1.15 g, 3.96 mmol) under a hydrogen atmosphere with 5% palladium on carbon (0.59 g) in tetrahydrofuran (30 mL) followed by
- 25 coupling with the product of Preparation 1d (1.5 g, 3.96 mmol), 1-hydroxybenzotriazole (0.59 g, 4.35 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.9 g, 4.35

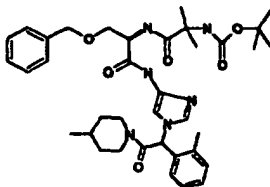
mmol) as described in Preparation 149 gave 2.43 g (99%)
of the desired product as a foam: ¹H-NMR is consistent
with structure; MS (ion spray) 621.2 (M+1); Anal. Calc'd
for C₃₃H₄₃N₅O₇: C, 63.75; H, 6.97; N, 11.26. Found: C,
5 63.59; H, 7.12; N, 11.38.

Preparation 175

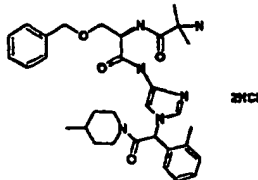


Reaction of the product of Preparation 174 (2.2 g, 3.6
10 mmol) with lithium hydroxide (0.096 g, 4.0 mmol) in
dioxane (20 mL) and water (10 mL) as described in
Preparation 150 gave 2.1 g (100%) of the desired product:
¹H-NMR is consistent with structure; MS (ion spray) 594
(M+1); Anal. Calc'd for C₃₁H₃₉N₅O₇·0.4H₂O: C, 61.27; H,
15 6.91; N, 10.57. Found: C, 60.93; H, 6.57; N, 10.92.

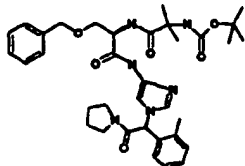
Preparation 176



Reaction of the product of Preparation 175 (0.59 g, 1.0
20 mmol), 4-methylpiperidine (0.099 g, 1.0 mmol), 1-
hydroxybenzotriazole (0.15 g, 1.1 mmol) and 1-(3-
dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1
mmol) in dimethylformamide (10 mL) as described in
Preparation 151 gave the desired product as an oil: ¹H-
25 NMR is consistent with structure; MS (ion spray) 674.3
(M+1); Anal. Calc'd for C₃₇H₅₀N₆O₆: C, 65.85; H, 7.47; N,
12.45. Found: C, 65.56; H, 7.53; N, 12.69.

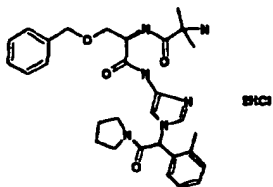
Example 74

Reaction of the product of Preparation 176 (0.49 g, 0.72
 5 mmol) with trifluoroacetic acid (4 mL) in dichloromethane
 (12 mL) as described in Example 63 gave 0.31 g (75%) of
 the desired product: ¹H-NMR is consistent with structure;
 MS (ion spray) 574 (M+1); Anal. Calc'd for C₃₂H₄₂N₆O₄·2HCl:
 C, 59.35; H, 6.85; N, 12.98. Found: C, 59.27; H, 6.76;
 10 N, 13.02.

Preparation 177

Reaction of the product of Preparation 175 (0.59 g, 1.0
 15 mmol), pyrrolidine (0.071 g, 1.0 mmol), 1-
 hydroxybenzotriazole (0.15 g, 1.1 mmol) and 1-(3-
 dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1
 mmol) in dimethylformamide (13 mL) as described in
 Preparation 151 gave 0.51 g (79%) of the desired product:
 20 ¹H-NMR is consistent with structure; MS (ion spray) 646.2
 (M+1); Anal. Calc'd for C₃₅H₃₆N₆O₆: C, 65.00; H, 7.17; N,
 12.00. Found: C, 64.89; H, 7.15; N, 12.77.

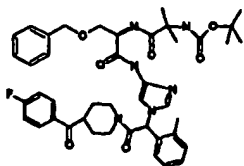
271

Examples 75 and 76

Reaction of the product of Preparation 177 (0.40 g, 0.62 mmol) with trifluoroacetic acid (4 mL) in dichloromethane (12 mL) as described in Example 63 gave 0.36 g (95%) of the desired product: ¹H-NMR is consistent with structure; MS (ion spray) 546 (M+1); Anal. Calc'd for C₃₀H₃₈N₆O₄·2HCl: C, 58.16; H, 6.51; N, 13.56. Found: C, 58.09; H, 6.43; N, 13.60. Resolution of the diastereomers (0.17 g, 0.31 mmol) by chiral HPLC gave the respective isomers which were individually treated with a saturated solution of hydrochloric acid in diethyl ether to give the desired products:

Example 75. (Isomer 1) 0.039 g (20%), ¹H-NMR is consistent with structure; t_R = 6.50 min; MS (ion spray) 547.2 (M+1); Anal. Calc'd for C₃₀H₃₈N₆O₄·2.3HCl: C, 57.15; H, 6.44; N, 13.33. Found: C, 57.15; H, 6.17; N, 12.94.

Example 76. (Isomer 2) 0.054 g (28%) of the desired isomer as the hydrochloric acid salt. ¹H-NMR is consistent with structure; t_R = 7.52 min; MS (ion spray) 547.2 (M+1); Anal. Calc'd for C₃₀H₃₈N₆O₄·2.75HCl: C, 55.70; H, 6.35; N, 12.99. Found: C, 55.68; H, 6.35; N, 12.66.

Preparation 178

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Reaction of the product of Preparation 175 (0.59 g, 1.0 mmol), 4-(4-fluorobenzoyl)piperidine hydrochloride (0.24

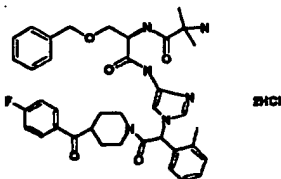
272

g, 1.0 mmol), triethylamine (0.11 g, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol) in dimethylformamide (13 mL) as described in

- 5 Preparation 151 gave 0.58 g (82%) of the desired product as a product: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 783 ($M+1$); Anal. Calc'd for $\text{C}_{43}\text{H}_{51}\text{FN}_5\text{O}_7$: C, 65.97; H, 6.57; N, 10.73. Found: C, 65.70; H, 6.69; N, 10.47.

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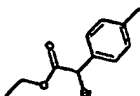
Example 77



- Reaction of the product of Preparation 178 (0.58 g, 0.74 mmol) with trifluoroacetic acid (4 mL) in dichloromethane
15 (12 mL) as described in Example 63 gave 0.52 g (93%) of the desired product: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 682 ($M+1$); Anal. Calc'd for $\text{C}_{38}\text{H}_{43}\text{FN}_6\text{O}_5 \cdot 2\text{HCl}$: C, 60.40; H, 6.00; N, 11.12; Cl, 9.38. Found: C, 60.35; H, 5.96; N, 11.17; Cl, 9.23.

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Preparation 179



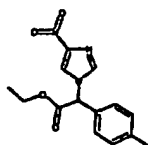
- To a solution of 4-methylphenylacetic acid, (7.5 g, 50 mmol) in carbon tetrachloride (10 mL) was added thionyl
25 chloride (14.4 mL, 200 mmol). The reaction was heated to reflux. After 30 min, the mixture was cooled to 20°C and a solution of N-bromosuccinimide (8.9 g, 50 mmol) and HBr (8 drops of a 48% aqueous solution) in carbon tetrachloride (15 mL). The reaction was heated to reflux

273

and after 30 min, cooled to ambient temperature, filtered and concentrated. The resulting oil was added to absolute ethanol at 0°C and then concentrated. The residue was purified by flash chromatography (silica gel, 3% ethyl acetate/hexanes) to yield 5.1 g (40%) of the desired product as an oil: ¹H-NMR is consistent with structure; MS (FD) 258 (M⁺); Anal. Calc'd for C₁₁H₁₃BrO₂·1.3CHCl₃: C, 44.44; H, 4.34. Found: C, 44.58; H, 4.51.

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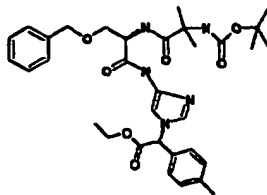
Preparation 180



Reaction of the product of Preparation 179 (5.0 g, 19.5 mmol), 4-nitroimidazole (2.2 g, 19.5 mmol) and sodium hydride (0.47 g, 19.5 mmol) in dimethylformamide (50 mL) as described in Preparation 148 gave 1.9 g (33%) of the desired product as a yellow oil: ¹H-NMR is consistent with structure; MS (FD) 289 (M⁺); Anal. Calc'd for C₁₄H₁₅N₃O₄: C, 58.13; H, 5.23; N, 14.52. Found: C, 58.33; H, 5.17; N, 14.70.

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Preparation 181

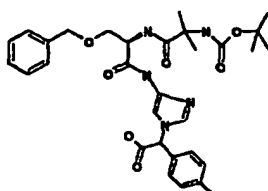


Reduction of the product of Preparation 180 (4.9 g, 17.0 mmol) under a hydrogen atmosphere with 10% palladium on carbon (3.5 g) in tetrahydrofuran (120 mL) followed by coupling of the product of Preparation 1d (6.43 g, 17.0 mmol), 1-hydroxybenzotriazole (2.6 g, 18.7 mmol), 1-(3-

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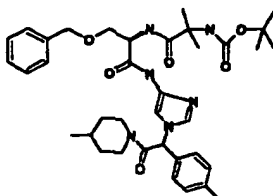
- dimethylaminopropyl)-3-ethylcarbodiimide (3.9 g, 18.7 mmol) as described in Preparation 149 gave 6.54 g (62%) of the desired compound as an orange foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 622.5 (M+1);
- 5 Anal. Calc'd for $\text{C}_{33}\text{H}_{43}\text{N}_5\text{O}_7$: C, 63.75; H, 6.97; N, 11.26. Found: C, 63.80; H, 7.09; N, 11.36.

Preparation 182



- 10 Reaction of the product of Preparation 181 (6.49 g, 10.0 mmol) with lithium hydroxide (0.3 g, 12.0 mmol) in dioxane (90 mL) and water (50 mL) as described in Preparation 150 gave 5.93 g (100%) of the desired product: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 594.6 (M+1);
- 15 Anal. Calc'd for $\text{C}_{31}\text{H}_{39}\text{N}_5\text{O}_7 \cdot 0.4$ dioxane: C, 62.26; H, 6.76; N, 11.14. Found: C, 62.33; H, 6.41; N, 11.19.

Preparation 183

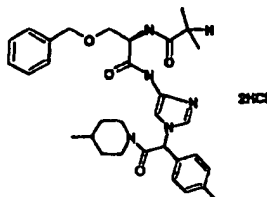


- 20 Reaction of the product of Preparation 182 (5.0 g, 8.4 mmol), 4-methylpiperidine (1.0 mL, 8.4 mmol), 1-hydroxybenzotriazole (1.3 g, 9.24 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (1.9 g, 9.24 mmol) in dimethylformamide (80 mL) as described in
- 25 Preparation 151 gave 4.44 g (78%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 675.7 (M+1); Anal. Calc'd for $\text{C}_{37}\text{H}_{50}\text{N}_6\text{O}_6 \cdot 0.3\text{H}_2\text{O}$:

275

C, 65.33; H, 7.50; N, 12.35. Found: C, 65.28; H, 7.37; N, 12.30.

Examples 78 and 79



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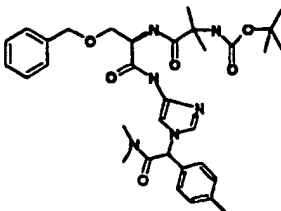
Reaction of the product of Preparation 183 (4.17 g, 6.4 mmol) and trifluoroacetic acid (20 mL) in dichloromethane (50 mL) as described in Example 63 gave 2.59 g (65%) of the desired product: ¹H-NMR is consistent with structure; MS (ion spray) 575.5 (M+1). Resolution of the diastereomers (0.22 g, 0.34 mmol) by chiral HPLC gave the respective isomers which were individually treated with a saturated solution of hydrochloric acid in diethyl ether to give the desired products:

10 **Example 78. (Isomer 1):** 0.091 g (36%), ¹H-NMR is consistent with structure; t_R = 4.40 min; MS (ion spray) 575.3 (M+1); Anal. Calc'd for C₃₂H₄₂N₆O₄: C, 66.88; H, 7.37; N, 14.62. Found: C, 66.30; H, 7.20; N, 14.40.

15 **Example 79. (Isomer 2):** 0.059 g (24%); ¹H-NMR is consistent with structure; t_R = 5.3 min; MS (ion spray) 575.3 (M+1); Anal. Calc'd for C₃₂H₄₂N₆O₄: C, 66.88; H, 7.37; N, 14.62. Found: C, 67.02; H, 7.34; N, 14.40.

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Preparation 184

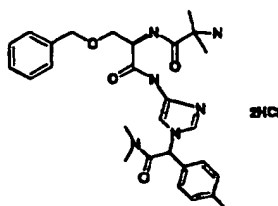


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276

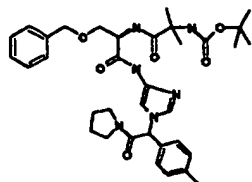
Reaction of the product of Preparation 182 (0.7 g, 1.2 mmol), dimethylamine hydrochloride (0.1 g, 1.2 mmol), triethylamine (0.2 mL, 1.32 mmol), 1-hydroxybenzotriazole (0.18 g, 1.32 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g, 1.32 mmol) in dimethylformamide (30 mL) as described in Preparation 151 gave 0.55 g (75%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (ion spray) 621.7 (M+1); Anal. Calc'd for C₃₃H₄₄N₆O₆: C, 63.85; H, 7.15; N, 13.54. Found: C, 63.56; H, 7.37; N, 13.35.

Example 80



Reaction of the product of Preparation 184 (0.46 g, 0.74 mmol) with trifluoroacetic acid (2 mL) in dichloromethane (6 mL) as described in Example 63 gave 0.22 g (50%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (ion spray) 521.4 (M+1); Anal. Calc'd for C₂₈H₃₆N₆O₄·2.5HCl: C, 54.97; H, 6.34; N, 13.74. Found: C, 54.85; H, 6.23; N, 13.58.

Preparation 185

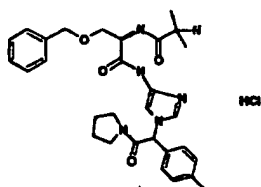


Reaction of the product of Preparation 182 (0.59 g, 1 mmol), pyrrolidine (0.078 g, 1.1 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g, 1.1

277

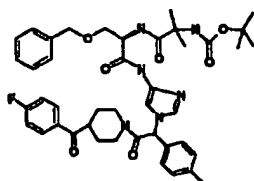
mmol) in dimethylformamide (12 mL) as described in Preparation 151 gave 0.52 g (80%) of the desired product: ¹H-NMR is consistent with structure; MS (ion spray) 646 (M+1); Anal. Calc'd for C₃₅H₄₆N₆O₆: C, 65.00; H, 7.17; N, 12.99. Found: C, 65.00; H, 7.05; N, 12.82.

Example 81



Reaction of the product of Preparation 185 (0.39 g, 0.61 mmol) with trifluoroacetic acid (3.5 mL) in dichloromethane (12 mL) as described in Example 63 gave 0.3 g (90%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (ion spray) 546 (M+1); Anal. Calc'd for C₃₀H₃₆N₆O₄·1.4HCl: C, 60.99; H, 6.69; N, 14.22. Found: C, 61.08; H, 6.51; N, 13.89.

Preparation 186

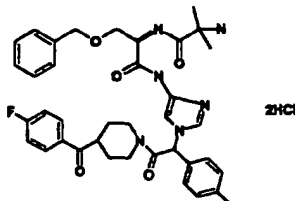


Reaction of the product of Preparation 182 (0.7 g, 1.32 mmol), 4-(4-fluorobenzoyl)piperidine hydrochloride (0.3 g, 1.2 mmol), triethylamine (0.2 mL, 1.32 mmol), 1-hydroxybenzotriazole (0.18 g, 1.32 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g, 1.32 mmol) in dimethylformamide (30 mL) as described in Preparation 151 gave 0.68 g (72%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (ion spray) 783.6 (M+1); Anal. Calc'd for C₄₃H₅₁FN₆O₇: C,

278

65.97; H, 6.57; N, 10.73. Found: C, 65.86; H, 6.62; N, 10.62.

Examples 82 and 83



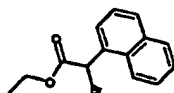
5

Reaction of the product of Preparation 186 (0.7 g, 0.89 mmol) with trifluoroacetic acid (2 mL) in dichloromethane (6 mL), as in Example 63 from Examples Part 2A. 0.45 g (66%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (ion spray) 683.4 (M+1); Anal. Calc'd for C₃₈H₄₃N₆O₅·2.4HCl: C, 59.25; H, 5.94; N, 10.91. Found: C, 59.24; H, 5.66; N, 11.09. Resolution of the diastereomers (0.21 g, 0.32 mmol) by chiral HPLC gave the respective isomers which were individually treated with a saturated solution of hydrochloric acid in diethyl ether to give the desired products:

Example 82. (Isomer 1) 0.092 g (38%); ¹H-NMR is consistent with structure; t_R = 5.83 min; MS (ion spray) 683.4 (M+1); Anal. Calc'd for C₃₈H₄₃FN₆O₅·2HCl: C, 60.40; H, 6.00; N, 11.12. Found: C, 60.11; H, 6.12; N, 10.98.

Example 83 (Isomer 2) 0.065 g (27%) of the desired isomer as a white solid: ¹H-NMR is consistent with structure; t_R = 7.62 min; MS (ion spray) 683.4 (M+1); Anal. Calc'd for C₃₈H₄₃FN₆O₅·2HCl: C, 60.40; H, 6.00; N, 11.12. Found: C, 60.15; H, 5.82; N, 10.96.

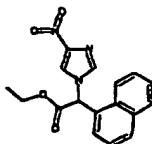
Preparation 187



279

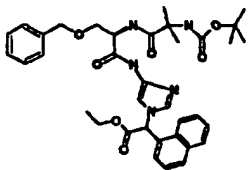
Reaction of 1-naphthylacetic acid (9.3 g, 50 mmol), thionyl chloride (14.4 mL, 200 mmol), carbon tetrachloride (35 mL), N-bromosuccinimide (8.9 g, 50 mmol), 48% HBr (8 drops) as described in Preparation 179 gave 12.6 g (86%) of the desired product as an oil: ¹H-NMR is consistent with structure.

Preparation 188



Reaction of the product of Preparation 187 (11.8 g, 40 mmol), 4-nitroimidazole (4.5 g, 40 mmol) and sodium hydride (1.6 g, 40 mmol) in dimethylformamide (50 mL) as described in Preparation 148 gave 6.03 g (50%) of the desired product as an oil: ¹H-NMR is consistent with structure; MS (ion spray) 325.1 (M+1); Anal. Calc'd for C₁₇H₁₅N₃O₄·0.37H₂O: C, 61.50; H, 4.78; N, 12.66. Found: C, 61.46; H, 4.60; N, 12.73.

Preparation 189



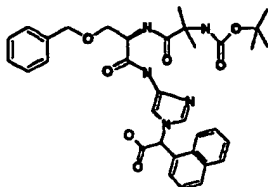
Reduction of the product of Preparation 188 (1.28 g, 4.0 mmol) under a hydrogen atmosphere with 5% palladium on carbon (0.6 g) followed by coupling with the product of Preparation 1d (1.5 g, 4.0 mmol), 1-hydroxybenzotriazole (0.59 g, 4.35 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.9 g, 4.35 mmol) in tetrahydrofuran (30 mL) as described in Preparation 149 gave 1.99 g (77%) of the desired product as an orange foam: ¹H-NMR is consistent with structure; MS (ion spray) 657 (M+1);

280

Anal. Calc'd for $C_{36}H_{43}N_5O_7$: C, 65.74; H, 6.59; N, 10.65.

Found: C, 65.67; H, 6.53; N, 10.87.

Preparation 190

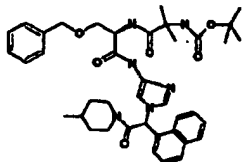


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The product of Preparation 189 (1.97 g, 3.0 mmol), lithium hydroxide (0.08 g, 3.3 mmol), dioxane (20 mL), water (10 mL), as in Preparation 150. 1.8 g (95%) of the desired product. $^1\text{H-NMR}$ is consistent with structure; MS

10 (ion spray) 630 ($M+1$); Anal. Calc'd for $C_{34}H_{39}N_5O_7 \cdot 1.05H_2O$: C, 62.96; H, 6.39; N, 10.80. Found: C, 63.09; H, 6.39; N, 10.40.

Preparation 191



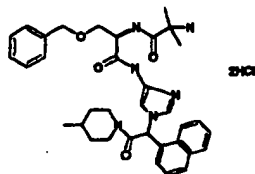
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Reaction of the product of Preparation 190 (0.63 g, 1.0 mmol), 4-methylpiperidine (0.099 g, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol) in dimethylformamide (12 mL) as described in Preparation 151 gave 0.60 g (85%) of the desired material as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 710 ($M+1$); Anal. Calc'd for $C_{40}H_{50}N_6O_6$: C, 67.58; H, 7.09; N, 11.82. Found: C, 67.33; H, 6.94; N, 11.58.

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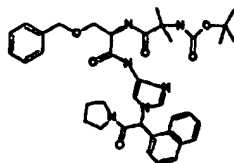
Example 84

281

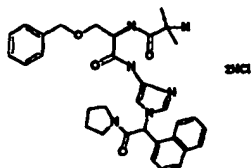


Reaction of the product of Preparation 191 (0.60 g, 0.84 mmol) with trifluoroacetic acid (4 mL) in dichloromethane (12 mL) as described in Example 63 gave 0.47 g (92%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 610 (M+1); Anal. Calc'd for $\text{C}_{35}\text{H}_{42}\text{N}_6\text{O}_4 \cdot 2.7\text{HCl}$: C, 59.28; H, 6.35; N, 11.85. Found: C, 59.34; H, 6.57; N, 11.75.

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Preparation 192

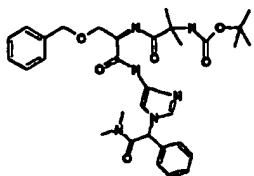
Reaction of the product of Preparation 190 (0.63 g, 1.0 mmol), pyrrolidine (0.071 g, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol) in dimethylformamide (12 mL) as described in Preparation 151 gave 0.54 g (78%) of the desired product as a solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 682 (M+1); Anal. Calc'd for $\text{C}_{38}\text{H}_{46}\text{N}_6\text{O}_6$: C, 66.84; H, 6.79; N, 12.31. Found: C, 66.59; H, 6.78; N, 12.29.

Example 85

Reaction of the product of Preparation 192 (0.443 g, 0.65 mmol) with trifluoroacetic acid (4 mL) in dichloromethane

(12 mL) as described in Example 63 gave 0.27 g (65%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 582 (M+); Anal. Calc'd for $\text{C}_{33}\text{H}_{38}\text{N}_6\text{O}_4 \cdot 2.8\text{HCl}$: C, 57.88; H, 6.01; N, 12.27. Found: C, 57.83; H, 6.47; N, 12.11.

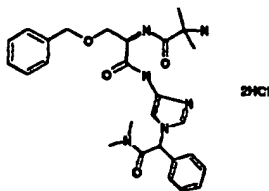
Preparation 193



To a solution of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), N,N-dimethylamine hydrochloride, 0.14 g (1.7 mmol), triethylamine, 0.26 mL (1.9 mmol) and 1-hydroxybenzotriazole, 0.26 g (1.9 mmol) in 70 mL of dimethylformamide was added 0.4 g (1.9 mmol) of 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide. The reaction mixture was stirred overnight then concentrated. The residue was slurried in ethyl acetate, filtered and water was added. The mixture was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was chromatographed on silica gel using 4% methanol/chloroform as eluant to yield 0.58 g (56%) of the desired compound as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 606 (M+); Anal. Calc'd for $\text{C}_{32}\text{H}_{42}\text{N}_6\text{O}_6$: C, 63.35; H, 6.98; N, 13.85. Found: C, 63.18; H, 7.03; N, 13.84.

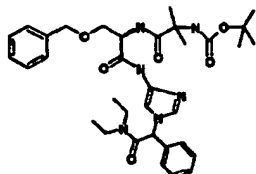
Example 86

283



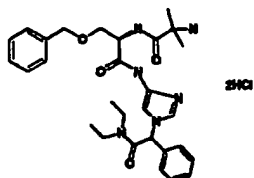
To a solution of the product of Preparation 193, 0.5 g (0.82 mmol) in 12 mL of dichloromethane was added 4 mL of trifluoroacetic acid. After stirred for 1 h, water was added. The reaction was quenched with solid sodium bicarbonate and was extracted with chloroform. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was dissolved in ethyl acetate and hydrochloric acid-saturated ether was added. The resulting slurry was concentrated to yield 0.4 g (85%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (FD) 506.4 (M⁺); Anal. Calc'd for C₂₇H₃₄N₆O₄·2.9HCl: C, 53.85; H, 4.50; N, 13.95. Found: C, 53.91; H, 6.14; N, 13.76.

Preparation 194



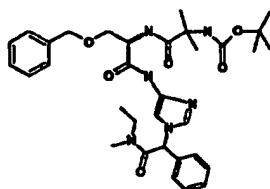
Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), diethylamine (0.18 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (80 mL) as described in Preparation 193 gave 0.53 g (49%) of the desired product as a yellow foam: ¹H-NMR is consistent with structure; MS (FD) 634.3 (M⁺).

284

Example 87

Reaction of the product of Preparation 194 (0.52 g, 0.82 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.47 g (100%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 534.1 (M⁺); Anal. Calc'd for C₂₉H₃₈N₆O₄·2.4HCl: C, 55.99; H, 6.54; N, 13.51. Found: C, 55.88; H, 6.91; N, 13.32.

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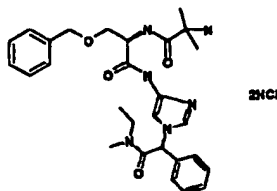
Preparation 195

Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), N,N-methylethylamine (0.15 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (40 mL) as in Preparation 193 gave 0.56 g (56%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 620 (M⁺); Anal. Calc'd for C₃₃H₄₄N₆O₆: C, 63.85; H, 7.15; N, 13.54. Found: C, 63.45; H, 7.19; N, 13.15.

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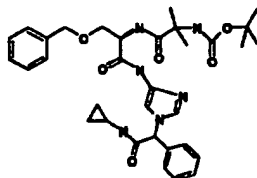
Example 88

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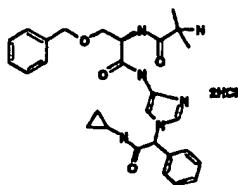


(0.4 g, 0.64 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as in Example 86 gave 0.32 g (84%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (FD) 520 (M⁺); Anal. Calc'd for C₂₈H₃₆N₆O₄·2.2HCl: C, 55.97; H, 6.41; N, 13.99. Found: C, 56.11; H, 6.23; N, 13.60.

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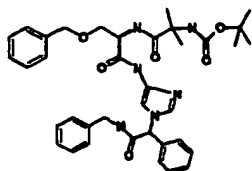
Preparation 196

Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), cyclopropylamine (0.07 mL, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (30 mL) as described in Preparation 193 gave 0.31 g (50%) of the desired product as a white foam: ¹H-NMR is consistent with structure; MS (ion spray) 619.6 (M+1); Anal. Calc'd for C₃₃H₄₂N₆O₆·1.1H₂O: C, 62.07; H, 6.98; N, 13.15. Found: C, 62.19; H, 6.43; N, 12.82.

Example 89

Reaction of the product of Preparation 196 (0.31 g, 0.5 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL) as described in example 86 gave 0.27 g (90%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (ion spray) 518 (M+1); Anal. Calc'd for C₂₈H₃₄N₆O₄·2.4HCl: C, 55.49; H, 6.05; N, 13.87. Found: C, 55.63; H, 5.27; N, 13.29.

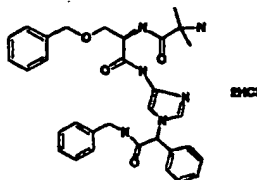
Preparation 197



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Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), benzylamine (0.2 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.7 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (80 mL) as in Preparation 193 gave 0.86 g (75%) of the desired product as a white foam: ¹H-NMR is consistent with structure; MS (FD) 669 (M+).

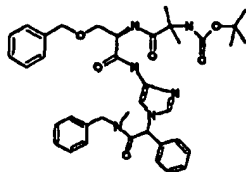
Example 90



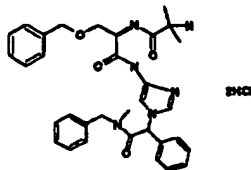
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Reaction of the product 197 (0.76 g, 1.1 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.52 g (79%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (FD) 568 (M+); Anal. Calc'd for C₃₂H₃₅N₆O₄·2.5HCl: C, 58.25; H, 5.88; N, 12.74. Found: C, 57.95; H, 6.02; N, 13.18.

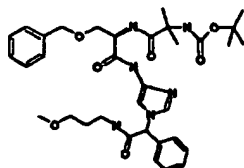
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Preparation 198

- Reaction of the product of Preparation 8 from Examples
5 Part 1 (1.0 g, 1.7 mmol), N,N-benzylmethylamine (0.22 mL,
1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-
(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9
mmol), dimethylformamide (80 mL) as in Preparation 193
gave 0.65 g (56%) of the desired product as a white foam:
10 ¹H-NMR is consistent with structure; MS (FD) 682.5 (M+).

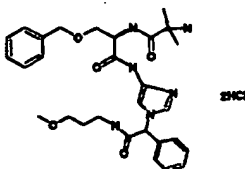
Example 91

- Reaction of the product of Preparation 198 (0.6 g, 0.88
15 mmol), trifluoroacetic acid (4 mL), dichloromethane (12
mL) as described in Example 86 gave 0.53 g (96%) of the
desired product as a white solid: ¹H-NMR is consistent
with structure; MS (FD) 582.2 (M+); Anal. Calc'd for
C₃₃H₃₇N₆O₄·2.5HCl: C, 58.82; H, 6.08; N, 12.47. Found: C,
20 58.85; H, 6.27; N, 12.39.

Preparation 199

Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), methoxypropylamine (0.18 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (40 mL) as in Preparation 193 gave 0.8 g (73%) of the desired product as a white foam: ¹H-NMR is consistent with structure; MS (FD) 650 (M+).

Example 92

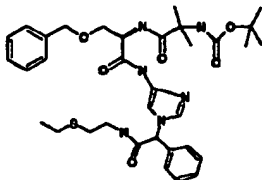


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Reaction of the product of Preparation 199 (0.75 g (1.16 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.52 g (72%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (FD) 550 (M+); Anal. Calc'd for C₂₉H₃₈N₆O₅·2.7HCl: C, 53.66; H, 6.32; N, 12.95. Found: C, 53.93; H, 6.27; N, 13.14.

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Preparation 200



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Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 2-(ethylthio)ethylamine hydrochloride (0.15 g, 1.0 mmol), triethylamine (0.16 mL, 1.1 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (30 mL) as in Preparation 193 gav 0.42 g (63%) of the desired product as a white foam: ¹H-NMR is consistent with structure; MS (FD) 663.3 (M+);

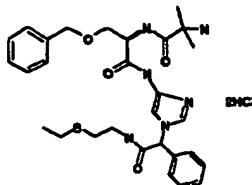
25

289

Anal. Calc'd for $C_{34}H_{46}N_6O_6S$: C, 61.24; H, 6.95; N, 12.60.

Found: C, 61.00; H, 6.83; N, 12.48.

Example 93



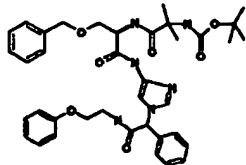
5

Reaction of the product of Preparation 200 (0.36 g, 0.54 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Example 86 gave 0.28 g (80%) of the desired product as a white solid: 1H -NMR is consistent

10

with structure; MS (FD) 566 (M⁺); Anal. Calc'd for $C_{29}H_{38}N_6O_4S \cdot 2.2HCl$: C, 53.84; H, 6.26; N, 12.99. Found: C, 53.99; H, 6.03; N, 12.79.

Preparation 201



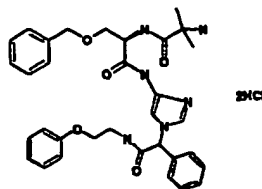
15

Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), phenoxyethylamine (0.14 g, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (20 mL) as described in Preparation 193 gave 0.53 g (76%) of the desired product as a tan foam: 1H -NMR is consistent with structure; MS (FD) 698 (M⁺).

25

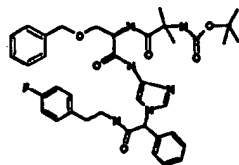
Example 94

290

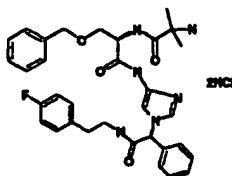


Reaction of the product of Preparation 201 (0.46 g, 0.67 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL) as described in Example 86 gave 0.28 g (62%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 598 (M⁺); Anal. Calc'd for C₃₃H₃₈N₆O₅·2.0HCl: C, 59.01; H, 6.00; N, 12.51. Found: C, 58.97; H, 6.09; N, 12.40.

10

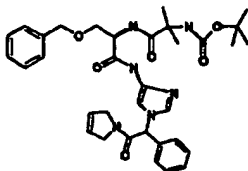
Preparation 202

Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 4-fluorophenethylamine (0.13 mL, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (30 mL) as described in Preparation 193 gave 0.5 g (71%) of the desired product as a yellow foam: ¹H-NMR is consistent with structure; MS (FD) 700.5 (M⁺); Anal. Calc'd for C₃₈H₄₅FN₆O₆·0.5H₂O: C, 64.30; H, 6.53; N, 11.84. Found: C, 64.12; H, 6.38; N, 11.73.

Example 95

291

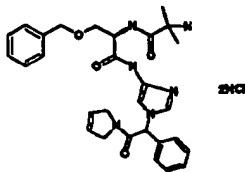
Reaction of the product of Preparation 202 (0.5 g, 0.71 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Example 86 gave 0.28 g (58%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 600 (M⁺); Anal. Calc'd for C₃₃H₃₇FN₆O₄·2.2HCl: C, 58.21; H, 5.80; N, 12.34. Found: C, 58.32; H, 5.92; N, 12.07.

Preparation 203

10

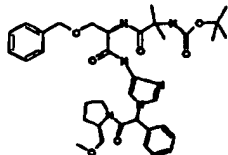
Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), 3-pyrroline (0.13 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.25 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (80 mL) as described in Preparation 193 gave 0.75 g (70%) of the desired product as a white foam: ¹H-NMR is consistent with structure; MS (FD) 630.2 (M⁺).

20

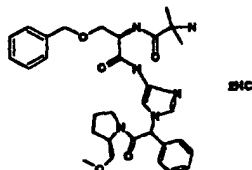
Example 96

Reaction of the product of Preparation 203 (0.7 g, 1.1 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.52 g (84%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (FD) 530 (M⁺). Anal. Calc'd for C₂₉H₃₃N₆O₄·2.7HCl: C, 55.37; H, 5.88; N, 13.36. Found: C, 55.49; H, 5.95; N, 13.56.

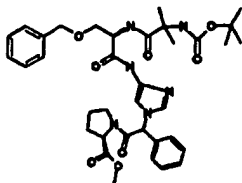
25

Preparation 204

- Reaction of the product of Preparation 8 from Examples
 5 Part 1 (1.0 g, 1.7 mmol), R-2-methoxymethylpyrrolidine
 (0.2 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9
 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4
 g, 1.9 mmol), dimethylformamide (80 mL), as described in
 Preparation 193 gave 0.82 g (71%) of the desired compound
 10 as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS
 (FD) 676.4 (M^+).

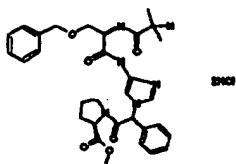
Example 97

- 15 Reaction of the product of Preparation 204 (0.7 g, 1.0
 mmol), trifluoroacetic acid (4 mL), dichloromethane (12
 mL), as described in Example 86 gave 0.56 g (92%) of the
 desired product as a white solid: $^1\text{H-NMR}$ is consistent
 with structure; MS (FD) 576 (M^+); Anal. Calc'd for
 20 $\text{C}_{31}\text{H}_{29}\text{N}_6\text{O}_5 \cdot 2.5\text{HCl}$: C, 55.75; H, 6.41; N, 12.58. Found: C,
 55.45; H, 6.36; N, 13.17.

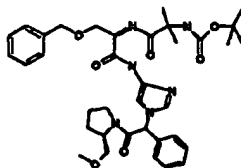
Preparation 205

Reaction of the product of Preparation 8 from Examples
Part 1 (1.0 g, 1.7 mmol), D-proline methyl ester (0.22 g,
1.7 mmol), 1-hydroxybenzotriazole (0.23 g, 1.7 mmol), 1-
(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9
5 mmol), dichloromethane (50 mL) as described in Example 86
gave 0.2 g (17%) of the desired compound as a yellow
foam: ^1H -NMR is consistent with structure; MS (FD) 690
(M+).

10

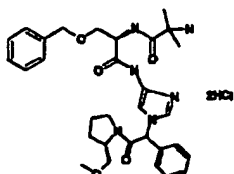
Example 98

Reaction of the product of Preparation 205 (0.18 g, 0.26
mmol), trifluoroacetic acid (3.3 mL), dichloromethane (10
mL) as described in Example 86 gave 0.16 g (93%) of the
15 desired product as a white foam: ^1H -NMR is consistent
with structure; MS (FD) 590 (M+).

Preparation 206

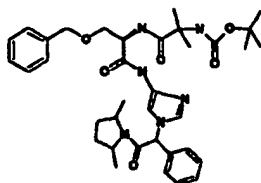
20 Reaction of the product of Preparation 8 from Examples
Part 1 (1.0 g, 1.7 mmol), (S)-2-methoxymethylpyrrolidine
(0.2 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9
mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4
g, 1.9 mmol), dimethylformamide (80 mL) as described in
25 Preparation 193 gave 0.87 g (76%) of the desired product
as a tan foam: ^1H -NMR is consistent with structure; MS
(FD) 676 (M+).

294

Example 99

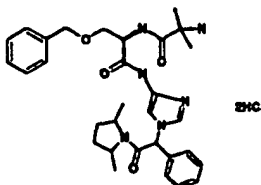
Reaction of the product of Preparation 206 (0.77 g, 1.1 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.54 g (77%) of the desired product as a tan solid: ¹H-NMR is consistent with structure; MS (FD) 576.1 (M⁺); Anal. Calc'd for C₃₁H₃₉N₆O₅·2.3HCl: C, 56.37; H, 6.45; N, 12.72. Found: C, 56.28; H, 6.04; N, 13.36.

10

Preparation 208

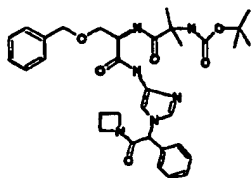
Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), 3,5-dimethylpyrrolidine (0.2 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (80 mL), as described in Preparation 193 gave 0.95 g (85%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 661 (M⁺); Anal. Calc'd for C₃₆H₄₈N₆O₆: C, 65.43; H, 7.32; N, 12.72. Found: C, 65.22; H, 7.19; N, 12.87.

20

Example 100

Reaction of the product of Preparation 208 (0.9 g, 1.4 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.69 g (83%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (FD) 561 (M⁺); Anal. Calc'd for C₃₁H₃₉N₆O₄·2.2HCl: C, 58.10; H, 6.64; N, 13.11. Found: C, 58.04; H, 6.75; N, 13.53.

Preparation 209



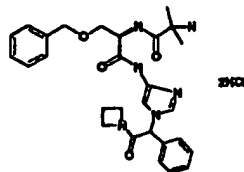
10

Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), azetidine (0.11 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (80 mL) as described in Preparation 193 gave 0.64 g (61%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 618 (M⁺).

15

20

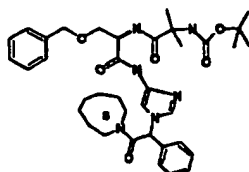
Example 101



25

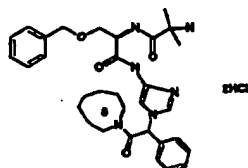
Reaction of the product of Preparation 209 (0.5 g, 0.81 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.42 g (93%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 518 (M⁺); Anal. Calc'd for C₂₈H₃₃N₆O₄·2.5HCl: C, 55.15; H, 6.03; N, 13.78. Found: C, 55.36; H, 5.87; N, 14.01.

Preparation 210



5 Reaction of the product of Preparation 8 from Examples
Part 1 (1.0 g, 1.7 mmol), heptamethyleneimine (0.22 mL,
1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-
dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9
mmol), dimethylformamide (80 mL) as described in
10 Preparation 193 gave 0.89 g (77%) of the desired product
as a tan foam: ¹H-NMR is consistent with structure; MS
(FD) 674 (M⁺); Anal. Calc'd for C₃₇H₅₀N₆O₆·0.6H₂O: C, 64.82;
H, 7.53; N, 12.26. Found: C, 64.59; H, 7.39; N, 12.83.

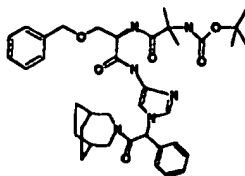
Example 102



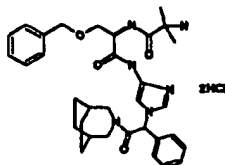
Reaction of the product of Preparation 210 (0.83 g, 1.2 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.67 g (92%) of the
20 desired product as a tan solid: ¹H-NMR is consistent with structure; MS (high res) calc'd for C₃₂H₄₃N₆O₄: 575.3346. Found: 575.3352.

Preparation 211

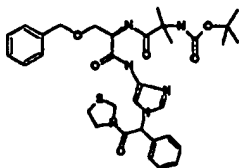
297



Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), 3-azabicyclo(3.2.2)nonane (0.21 g, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol),
 5 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (80 mL) as described in Preparation 193 gave 1.0 g (85%) of the desired compound as a yellow foam: ¹H-NMR is consistent with structure; MS (FD) 686 (M⁺); Anal. Calc'd for C₃₈H₅₀N₆O₆: C, 66.45; H,
 10 7.34; N, 12.24. Found: C, 66.65; H, 7.42; N, 12.34.

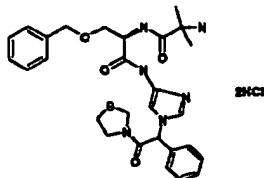
Example 103

Reaction of the product of Preparation 211 (0.95 g, 1.4 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.75 g (86%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (FD) 586 (M⁺); Anal. Calc'd for C₃₃H₄₁N₆O₄·2.2HCl: C, 59.43; H, 6.68; n, 12.60. Found: C,
 15 59.54; H, 6.86; N, 12.73.

Preparation 212

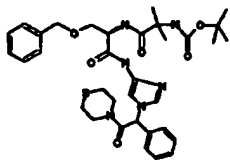
Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), thiazolidine (0.134 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (40 mL) as described in Preparation 193 gave 0.33 g (30%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 650 (M^+).

10

Example 104

Reaction of the product of Preparation 212 (0.31 g, 0.48 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.28 g (93%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 550 (M^+); Anal. Calc'd for $\text{C}_{28}\text{H}_{34}\text{N}_6\text{O}_4\text{S} \cdot 2.6\text{HCl}$: C, 52.10; H, 5.72; N, 13.01. Found: C, 52.01; H, 5.78; N, 13.23.

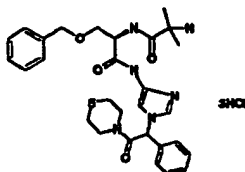
20

Preparation 213

Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), thiomorpholine (0.1 mL, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (40 mL) as described in Preparation 193 gave 0.34 g (55%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS

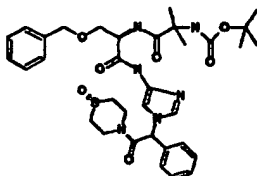
(FD) 664 (M+); Anal. Calc'd for $C_{34}H_{44}N_6O_6S \cdot 0.1H_2O$: C, 61.43; H, 6.67; N, 12.64. Found: 59.81; H, 6.79; N, 12.31.

5

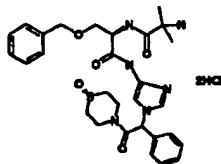
Example 105

Reaction of the product of Preparation 213 (0.3 g, 0.45 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.26 g (100%) of the
10 desired product as a yellow solid: 1H -NMR is consistent with structure; MS (FD) 564.1 (M+); Anal. Calc'd for $C_{29}H_{36}N_6O_5 \cdot 3HCl$: C, 51.67; H, 5.83; N, 12.47. Found: C, 52.08; H, 6.24; N, 12.48.

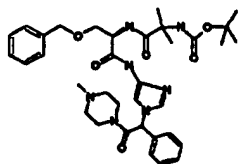
15

Preparation 214

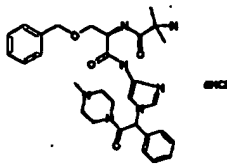
To a solution of the product of Preparation 213, 0.52 g (0.78 mmol) in 10 mL of dichloromethane was added 0.36 mL (3.12 mmol) of 30% hydrogen peroxide. The solution was
20 heated to reflux for 4 h, then quenched with sodium bisulfite and concentrated. The residue was chromatographed on silica gel using 10% methanol/chloroform as eluant to yield 0.16 g (30%) of the desired product as a white foam: 1H -NMR is consistent
25 with structure; MS (FD) 681 (M+); Anal. Calc'd for $C_{34}H_{44}N_6O_7S \cdot 1.5H_2O$: C, 56.42; H, 6.54; N, 11.61. Found: C, 56.39; H, 6.15; N, 11.67.

Example 106

Reaction of the product of Preparation 214 (0.15 g, 0.21
5 mmol), trifluoroacetic acid (4 mL), dichloromethane (12
mL) as described in Example 86 gave 0.13 g (100%) of the
desired product as a white solid: ¹H-NMR is consistent
with structure; MS (FD) 580 (M⁺); Anal. Calc'd for
C₂₉H₃₆N₆O₅S·2.5HCl: C, 51.84; H, 5.78; N, 12.51. Found: C,
10 51.81; H, 5.79; N, 11.84.

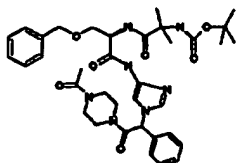
Preparation 215

Reaction of the product of Preparation 8 from Examples
15 Part 1 (0.5 g, 0.9 mmol), N-methylpiperazine (0.1 mL, 0.9
mmol), 1-hydroxybenzotriazole (0.13 g, 1.0 mmol), 1-(3-
dimethylaminopropyl)-3-ethylcarbodiimide (0.2 g, 1.0
mmol), dimethylformamide (30 mL) as described in
Preparation 193 gave 0.12 g (20%) of the desired product
20 as a clear oil: ¹H-NMR is consistent with structure; MS
(FD) 662 (M⁺).

Example 107

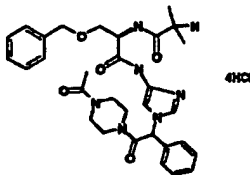
R action of the product of Preparation 215 (0.1 g, 0.15 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.085 g (94%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (FD) 561 (M+).

Preparation 216



Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 1-acetylpiperazine (0.13 g, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (40 mL) as described in Preparation 193 gave 0.52 g (75%) of the desired compound as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 689.4 (M+).

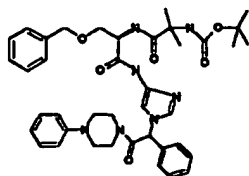
Example 108



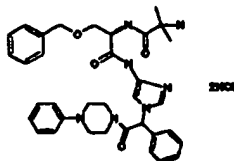
Reaction of the product of Preparation 216 (0.47 g, 0.68 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.2 g (50%) of the desired product as a tan solid: ¹H-NMR is consistent with structure; MS (FD) 589.3 (M+); Anal. Calc'd for C₃₁H₃₉N₇O₅·4.5HCl: C, 49.40; H, 5.82; N, 13.01. Found: C, 49.84; H, 5.99; N, 12.57.

Preparation 217

302

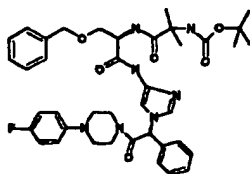


Reaction of the product of Preparation 8 from Examples
 Part 1 (0.5 g, 0.9 mmol), N-phenylpiperazine (0.14 mL,
 0.9 mmol), 1-hydroxybenzotriazole (0.13 g, 1.0 mmol), 1-
 5 (3-dimethylaminopropyl)-3-ethylcarbodiimide (0.2 g, 1.0
 mmol), dimethylformamide (30 mL) as described in
 Preparation 193 gave 0.42 g (65%) of the desired product
 as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS
 (FD) 723.7 (M^+); Anal. Calc'd for $\text{C}_{40}\text{H}_{49}\text{N}_7\text{O}_6$: C, 66.37; H,
 10 6.82; N, 13.55. Found: C, 62.92; H, 6.87; N, 13.24.

Example 109

Reaction of the product of Preparation 217 (0.38 g, 0.5
 15 mmol), trifluoroacetic acid (4 mL), dichloromethane (12
 mL) as described in Example 86 gave 0.2 g (87%) of the
 desired product as a tan foam: $^1\text{H-NMR}$ is consistent with
 structure; MS (FD) 623 (M^+).

20

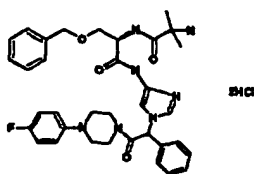
Preparation 218

Reaction of the product of Preparation 8 from Examples
 Part 1 (0.6 g, 1.0 mmol), 1-(4-fluorophenyl)piperazine
 (0.18 g, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1
 25 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide

(0.23 g, 1.1 mmol), dimethylformamide (30 mL) as described in Preparation 193 gave 0.42 g (57%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 742 (M^+); Anal. Calc'd for

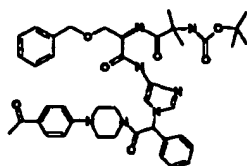
- 5 $\text{C}_{40}\text{H}_{48}\text{N}_7\text{O}_6\text{F}\cdot 0.4\text{H}_2\text{O}$: C, 64.14; H, 6.57; N, 13.09. Found: C, 64.06; H, 6.35; N, 12.75.

Example 110



- 10 Reaction of the product of Preparation 218 (0.37 g, 0.5 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL) as described in Example 86 gave 0.36 g (100%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 641 (M^+); Anal. Calc'd for
- 15 $\text{C}_{35}\text{H}_{40}\text{N}_7\text{O}_4\text{F}\cdot 2.8\text{HCl}$: C, 56.52; H, 5.80; N, 13.18. Found: C, 56.92; H, 5.79; N, 12.86.

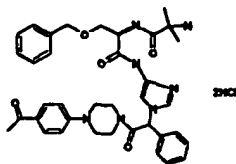
Preparation 219



- 20 Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 4-piperazinoacetophenone (0.2 g, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (30 mL) as described in
- 25 Preparation 193 gave 0.42 g (55%) of the desired compound as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 766.2 ($\text{M}+1$); Anal. Calc'd for $\text{C}_{42}\text{H}_{52}\text{N}_7\text{O}_7\cdot 0.8\text{H}_2\text{O}$:

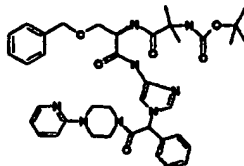
C, 64.56; H, 6.91; N, 12.55. Found: C, 64.59; H, 6.59; N, 12.31.

Example 111



5 Reaction of the product of Preparation 219 (0.36 g, 0.47 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL) as described in Example 86 gave 0.33 g (94%) of the desired product as a yellow solid: ¹H-NMR is consistent
10 with structure; MS (ion spray) 666 (M+1); Anal. Calc'd for C₃₇H₄₃N₇O₅·2.5HCl: C, 58.71; H, 6.06; N, 12.95. Found: C, 58.56; H, 6.44; N, 12.60.

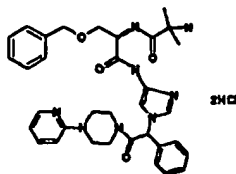
Preparation 220



15 Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 1-(2-pyridyl)piperazine (0.16 mL, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol),
20 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (40 mL) as described in Preparation 193 gave 0.48 g (66%) of the desired product as a white foam: ¹H-NMR is consistent with structure; MS
(ion spray) 725 (M+1); Anal. Calc'd for C₃₉H₄₈N₈O₇·0.5H₂O: C, 63.83; H, 6.73; N, 15.27. Found: C, 63.85; H, 6.76;
25 N, 15.09.

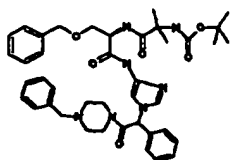
Example 112

305



Reaction of the product of Preparation 220 (0.42 g, 0.58 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL) as described in Example 86 gave 0.35 g (88%) of the
 5 desired product as a white foam: ¹H-NMR is consistent with structure; MS (high res) calc'd for C₃₄H₄₁N₃O₄: 625.3251. Found: 625.3256.

Preparation 221

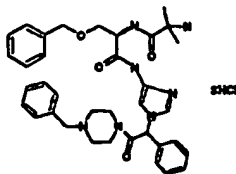


10

Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 1-benzylpiperazine (0.18 mL, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1
 15 mmol), dimethylformamide (30 mL) as described in Preparation 193 gave 0.3 g (40%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 737.6 (M⁺); Anal. Calc'd for C₄₁H₅₁N₇O₆: C, 66.74; H, 6.97; N, 13.29. Found: C, 66.67; H, 7.08; N, 13.09.

20

Example 113

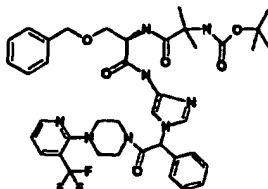


Reaction of the product of Preparation 221 (0.28 g, 0.38 mmol), trifluoroacetic acid (2 mL), dichloromethane (6
 25 mL) as described in Example 86 gave 0.19 g (70%) of the

desired product as a yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 637 (M^+); Anal. Calc'd for $\text{C}_{36}\text{H}_{43}\text{N}_7\text{O}_4 \cdot 3.5\text{HCl}$: C, 56.49; H, 6.12; N, 12.81. Found: C, 56.77; H, 6.44; N, 12.31.

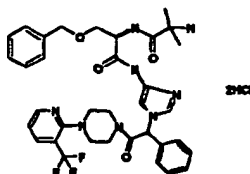
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Preparation 222



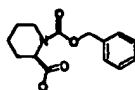
Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 1-((3-trifluoromethyl)-2-pyridyl)piperazine (0.23 g, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (40 mL) as described in Preparation 193 gave 0.5 g (63%) of the product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 793 ($\text{M}+1$).

Example 114

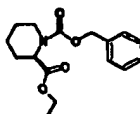


Reaction of the product of Preparation 222 (0.42 g, 0.53 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL) as described in Example 86 gave 0.34 g (85%) of the desired product as a yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 693 ($\text{M}+1$); Anal. Calc'd for $\text{C}_{35}\text{H}_{39}\text{N}_6\text{O}_4\text{F}_3 \cdot 2.3\text{HCl}$: C, 54.13; H, 5.36; N, 14.43. Found: C, 54.00; H, 5.55; N, 14.07.

307

Preparation 223

To a solution of d-pipecolic acid, 2.0 g (15.5 mmol) in 30 mL of 4N sodium hydroxide at 0°C was added 2.9 mL of
5 benzyl chloroformate dropwise. The mixture was stirred overnight slowly warming to ambient temperature then was quenched into 5N hydrochloric acid. The mixture was extracted with chloroform. The combined organic extracts were washed with brine, dried over sodium sulfate,
10 filtered and concentrated to yield 4.1 g (100%) of the desired product as a colorless oil: ¹H-NMR is consistent with structure; MS (FD) 264 (M+).

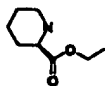
Preparation 224

15 A solution of the product of Preparation 223, 4.1 g (15.5 mmol) and p-toluenesulfonic acid, 0.6 g in 100 mL of absolute ethanol was refluxed for 7 h. The mixture was quenched with solid sodium bicarbonate and concentrated.
20 The residue was partitioned between ethyl acetate and water and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was chromatographed on silica gel using chloroform as
25 eluant to yield 0.91 g (20%) of the desired product as a colorless oil: ¹H-NMR is consistent with structure; MS (FD) 291 (M+); Anal. Calc'd for C₁₆H₂₁NO₄: C, 65.96; H, 7.27; N, 4.81. Found: C, 66.21; H, 7.23; N, 4.93.

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Preparation 225

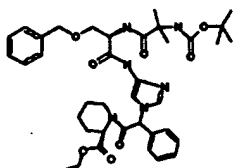
308



A solution of the product of Preparation 224, 0.9 g (3.0 mmol) in 20 mL of ethyl acetate and 40 mL of absolute ethanol was added to a slurry of 10% palladium on carbon, 0.5 g in 20 mL of ethyl acetate. The slurry was hydrogenated at 40 psi for 40 min, then was filtered through celite and concentrated to yield 0.3 g (64%) of the desired product as a colorless oil: This material was carried on without purification.

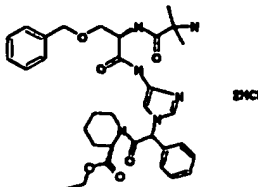
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Preparation 226



Reaction of the product of Preparation 8 from Examples Part 1 (1.1 g, 1.9 mmol), the product of Preparation 225 (0.3 g, 1.9 mmol), 1-hydroxybenzotriazole (0.28 g, 2.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.43 g, 2.1 mmol), dimethylformamide (40 mL), as described in Preparation 193 gave 0.81 g (59%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 719 (M⁺); Anal. Calc'd for C₃₈H₅₀N₆O₈: C, 63.49; H, 7.01; N, 11.69. Found: C, 62.98; H, 7.33; N, 11.51.

Example 115

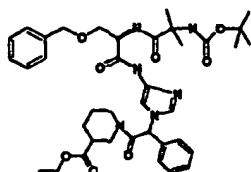


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Reaction of the product of Preparation 226 (0.75 g, 1.0 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL) as described in Example 86 gave 0.6 g (87%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 619 (M⁺); Anal. Calc'd for C₃₃H₄₂N₆O₆·2HCl: C, 57.31; H, 6.41; N, 12.15. Found: C, 57.09; H, 6.50; N, 12.04.

Preparation 227

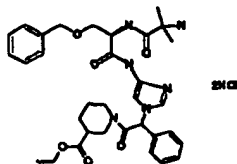


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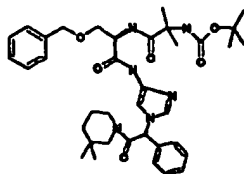
Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), ethyl nipecotate (0.27 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.25 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (80 mL) as described in Preparation 193 gave 0.97 g (79%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 718 (M⁺).

20

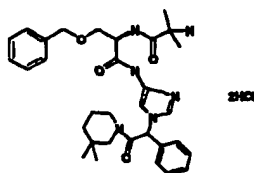
Example 116



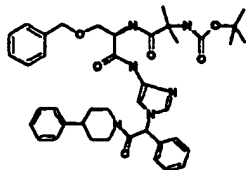
Reaction of the product of Preparation 227 (0.91 g, 1.26 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.7 g (84%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 618 (M⁺); Anal. Calc'd for C₃₃H₄₂N₆O₆·2.2HCl: C, 56.71; H, 6.37; N, 12.02. Found: C, 56.71; H, 6.44; N, 12.45.

Preparation 228

- Reaction of the product of Preparation 8 from Examples
 5 Part 1 (0.7 g, 1.2 mmol), 3,5-dimethylpiperidine (0.16
 mL, 1.2 mmol), 1-hydroxybenzotriazole (0.18 g, 1.32
 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide
 (0.27 g, 1.32 mmol), dimethylformamide (80 mL) as
 described in Preparation 193 gave 0.8 g (100%) of the
 10 desired product as a tan solid: ¹H-NMR is consistent with
 structure; MS (FD) (674 (M+)).

Example 117

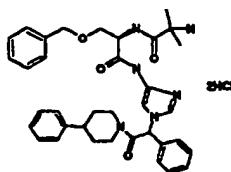
- 15 Reaction of the product of Preparation 228 (0.47 g, 0.7
 mmol), trifluoroacetic acid (4 mL), dichloromethane (12
 mL) as in Example 86 gave 0.4 g (93%) of the desired
 product as a yellow solid: ¹H-NMR is consistent with
 structure; MS (high res) calc'd for C₃₂H₄₃N₆O₄: 575.3346.
 20 Found: 575.3341.

Preparation 229

- Reaction of the product of Preparation 8 from Exampl s
 25 Part 1 (1.0 g, 1.7 mmol), 4-phenylpiperidine (0.28 g, 1.7

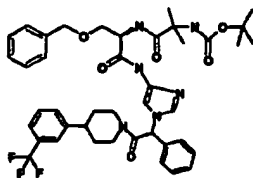
mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (80 mL) as described in Preparation 193 gave 0.92 g (75%) of the desired compound as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 722 (M+).

Example 118



- 10 Reaction of the product of Preparation 229 (0.88 g, 1.2 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.77 g (96%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (FD) 622.2 (M+); Anal. Calc'd for
- 15 C₃₆H₄₂N₆O₄·2.3HCl: C, 61.19; H, 6.33; N, 11.89. Found: C, 61.02; H, 6.35; N, 11.97.

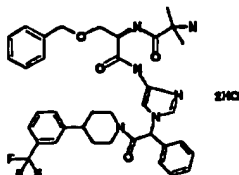
Preparation 229A



- 20 Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 4-(3-trifluoromethylphenyl)piperidine hydrochloride (DE 3500898, DE 2048589) (0.27 g, 1.0 mmol), triethylamine (0.16 mL, 1.1 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1
- 25 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (40 mL) as described in Preparation 193 gave 0.4 g (50%) of the desired product as a tan foam: ¹H-NMR is consistent with

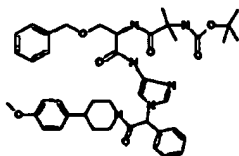
structure; MS (FD) 791 (M⁺); Anal. Calc'd for C₄₂H₄₉F₃N₆O₆: C, 63.79; H, 6.35; N, 10.63. Found: C, 63.56; H, 6.53; N, 10.57.

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Example 119

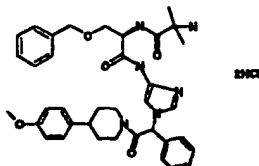
Reaction of the product of Preparation 229A (0.36 g, 0.45 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL) as described in Example 86 gave 0.34 g (100%) of the
10 desired product. ¹H-NMR is consistent with structure; MS (FD) 690 (M⁺); Anal. Calc'd for C₃₇H₄₁N₆O₄F₃·2.5HCl: C, 56.86; H, 5.61; N, 10.75. Found: C, 56.72; H, 5.88; N, 10.48.

15

Preparation 230

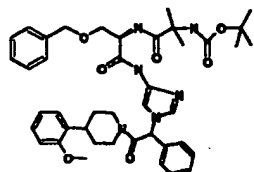
Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 4-(4-methoxyphenyl)piperidine hydrochloride (WO 9518118, EP 630887) (0.27 g, 1.0 mmol),
20 triethylamine (0.16 mL, 1.1 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (40 mL), as described in Preparation 193 gave 0.45 g (60%) of the desired product as a tan foam: ¹H-NMR is
25 consistent with structure; MS (FD) 754 (M⁺); Anal. Calc'd for C₄₂H₅₂N₆O₇: C, 67.00; H, 6.96; N, 11.16. Found: C, 66.66; H, 7.40; N, 10.95.

313

Example 120

Reaction of the product of Preparation 230 (0.4 g, 0.53 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Example 86 gave 0.32 g (84%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 652 (M⁺); Anal. Calc'd for C₃₇H₄₄N₆O₅·2HCl: C, 61.24; H, 6.39; N, 11.58. Found: C, 60.97; H, 6.38; N, 11.33.

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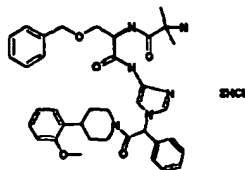
Preparation 231

Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 4-(2-methoxyphenyl)piperidine (0.19 g, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (30 mL) as described in Preparation 193 gave 0.63 g (84%) of the desired product as a white foam: ¹H-NMR is consistent with structure; MS (FD) 752 (M⁺); Anal. Calc'd for C₄₂H₅₂N₆O₇·0.1H₂O: C, 65.44; H, 7.06; N, 10.90. Found: C, 65.56; H, 7.13; N, 10.89.

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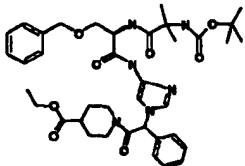
Example 121

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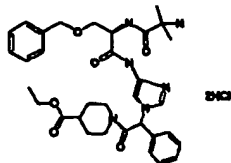
Reaction of the product of Preparation 231 (0.59 g, 0.78 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL) as described in Example 86 gave 0.42 g (74%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 652 (M⁺); Anal. Calc'd for $\text{C}_{37}\text{H}_{44}\text{N}_6\text{O}_5 \cdot 2\text{HCl}$: C, 61.24; H, 6.39; N, 11.58. Found: C, 60.94; H, 6.35; N, 11.33.

10

Preparation 232

Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), ethyl isonipecotate (0.27 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (60 mL) as described in Preparation 193 gave 0.87 g (71%) of the desired product as a yellow foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 718 (M⁺).

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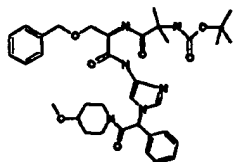
Example 122

Reaction of the product of Preparation 232 (0.85 g, 1.2 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as in Example 86 gave 0.72 g (91%) of the desired

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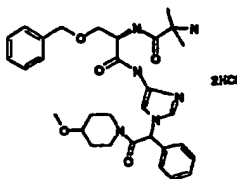
product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 618 (M⁺); Anal. Calc'd for $\text{C}_{33}\text{H}_{42}\text{N}_6\text{O}_6 \cdot 2.6\text{HCl}$: C, 55.56; H, 6.30; N, 11.78. Found: C, 55.89; H, 6.34; N, 12.27.

5

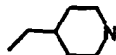
Preparation 233

Reaction of the product of Preparation 8 from Examples Part 1 (0.84 g, 1.45 mmol), 4-methoxypiperidine hydrochloride (Baker, et al.; *J. Med. Chem.* **1992**, 35(10), 1722-34) (0.22 g, 1.45 mmol), triethylamine (0.22 mL, 1.45 mmol), 1-hydroxybenzotriazole (0.21 g, 1.6 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.32 g, 1.6 mmol), dimethylformamide (40 mL) as described in Preparation 193 gave 0.74 g (76%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 676.6 (M⁺); Anal. Calc'd for $\text{C}_{36}\text{H}_{48}\text{N}_6\text{O}_7$: C, 63.89; H, 7.15; N, 12.42. Found: C, 63.84; H, 7.17; N, 12.12.

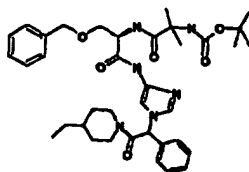
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Example 123

Reaction of the product of Preparation 233 (0.66 g, 1.0 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL) as described in Example 86 gave 0.54 g (84%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 576.3 (M⁺); Anal. Calc'd for $\text{C}_{31}\text{H}_{40}\text{N}_6\text{O}_5 \cdot 2.5\text{HCl}$: C, 55.75; H, 6.41; N, 12.58. Found: C, 55.86; H, 6.52; N, 12.27.

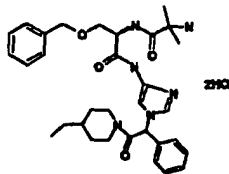
Preparation 234

A slurry of 4-ethylpyridine, 10 g (93.3 mmol) and 5%
5 Rh/C, 5 g in 135 mL of absolute ethanol was hydrogenated
at 60 psi and 50°C overnight. The reaction mixture was
filtered through celite and distilled at atmospheric
pressure to yield 3.6 g (34%) of the desired product as a
colorless oil: ¹H-NMR is consistent with structure; MS
10 (FD) 114 (M⁺); b.p. = 153-155°C.

Preparation 235

Reaction of the product of Preparation 8 from Examples
15 Part 1 (0.6 g, 1.0 mmol), 4-ethylpiperidine (0.13 g, 1.0
mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-
dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1
mmol), dimethylformamide (40 mL) as described in
Preparation 193 gave 0.57 g (85%) of the desired product
20 as a tan foam: ¹H-NMR is consistent with structure; MS
(ion spray) 675.4 (M+1). Anal. Calc'd for
C₃₇H₅₀N₆O₆·0.1CHCl₃: C, 64.88; H, 7.35; N, 12.24. Found: C,
65.01; H, 6.95; N, 12.16.

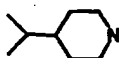
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Example 124

317

Reaction of the product of Preparation 235 (0.57 g, 0.84 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL) as described in Example 86 gave 0.34 g (63%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (ion spray) 575 (M+1); Anal. Calc'd for C₃₂H₄₂N₆O₄·2HCl: C, 59.35; H, 6.85; N, 12.98. Found: C, 59.19; H, 6.65; N, 12.80.

Preparation 236

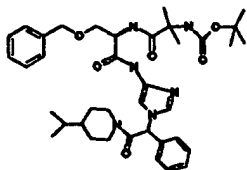


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A slurry of 4-isopropylpyridine, 15.8 g (130 mmol) and 5% Rh/C, 16 g in 125 mL of absolute ethanol was hydrogenated at 60 psi and 50°C for 18 h. The reaction mixture was filtered through celite and distilled at atmospheric pressure to yield 2.4 g (14.4%) of the desired product as a colorless oil: ¹H-NMR is consistent with structure; MS (FD) 127 (M+); b.p. = 178-180°C; Anal. Calc'd for C₈H₁₁N: C, 75.52; H, 13.47; N, 11.01. Found: C, 75.36; H, 13.40; N, 11.09.

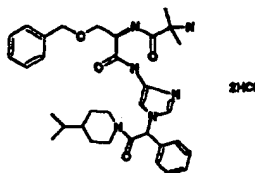
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Preparation 237



318

C, 66.26; H, 7.61; N, 12.20. Found: C, 66.16; H, 7.46; N, 12.03.

Example 125

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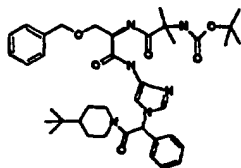
Reaction of the product of Preparation 237 (0.45 g, 0.65 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Example 86 gave 0.37 g (86%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (high res) calc'd for C₃₃H₄₃N₆O₄: 589.3502. Found: 589.3509.

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Preparation 238

A slurry of 4-t-butylpyridine, 17.4 g (128 mmol) and 5% Rh/Al₂O₃, 6.8 g in 130 mL of absolute ethanol was hydrogenated at 60 psi and 50°C overnight. The reaction mixture was filtered through celite and distilled at atmospheric pressure to yield 7.0 g (39%) of the desired product as a colorless oil: ¹H-NMR is consistent with structure; MS (FD) 142 (M⁺); b.p. = 155°C.

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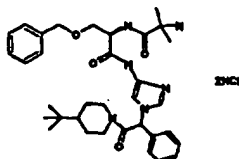
Preparation 239

Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 4-t-butylpiperidine (0.14 g, 1.0 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (20 mL) as described in

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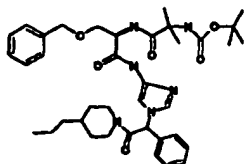
Preparation 193 gave 0.59 g (84%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 703.6 (M+1). Anal. Calc'd for $\text{C}_{39}\text{H}_{52}\text{N}_6\text{O}_6 \cdot 0.5\text{H}_2\text{O}$: C, 65.80; H, 7.79; N, 11.80. Found: C, 65.63; H, 7.55; N, 11.88.

Example 126

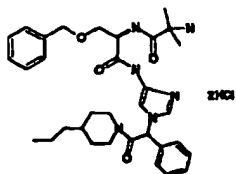


Reaction of the product of Preparation 239 (0.48 g, 0.68 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL) as described in Example 86 gave 0.33 g (72%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 603.4 (M+1); Anal. Calc'd for $\text{C}_{34}\text{H}_{46}\text{N}_6\text{O}_4 \cdot 2.2\text{HCl}$: C, 59.80; H, 7.11; N, 12.30. Found: C, 59.63; H, 7.03; N, 12.37.

Preparation 240

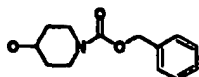


Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), 4-propylpiperidine (0.22 g, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (60 mL) as described in Preparation 193 gave 0.93 g (80%) of the desired product as a yellow foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 688.5 (M+); Anal. Calc'd for $\text{C}_{38}\text{H}_{52}\text{N}_6\text{O}_6$: C, 66.20; H, 7.61; N, 12.20. Found: C, 66.19; H, 7.64; N, 12.47.

Example 127

Reaction of the product of Preparation 240 (0.93 g, 1.4 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as described in Example 86, gave 0.8 g (92%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (FD) 588.2 (M⁺); Anal. Calc'd for C₃₃H₄₃N₆O₄·2.2HCl: C, 59.58; H, 6.98; N, 12.63. Found: C, 59.26; H, 7.19; N, 12.82.

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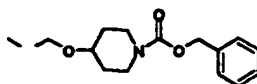
Preparation 241

To a solution of 4-hydroxypiperidine, 5.0 g (50 mmol) in 80 mL of 4N sodium hydroxide at 0°C was added 9.3 mL (65 mmol) of benzyl chloroformate dropwise. The reaction mixture was stirred overnight while slowly warming to ambient temperature, then was poured into 100 mL of 5N hydrochloric acid. The mixture was extracted with chloroform. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was chromatographed on silica gel using a gradient of chloroform to 5% methanol/chloroform as eluant to yield 11.5 g (97%) of the desired product as a colorless oil: ¹H-NMR is consistent with structure; MS (FD) 235 (M⁺); Anal. Calc'd for C₁₃H₁₇NO₃: C, 66.36; H, 7.28; N, 5.95. Found: C, 66.39; H, 7.19; N, 5.95.

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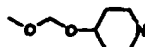
Preparation 242

321



To a solution of the product of Preparation 241, 10.6 g (45 mmol) in 100 mL of ether and 100 mL of dimethylformamide at 0°C was added 2.16 g (54 mmol) of sodium hydride. After stirring for 15 min at 0°C, 4.1 mL (54 mmol) of chloromethyl methyl ether was added dropwise. The reaction mixture was stirred overnight while slowly warming to ambient temperature and was then concentrated. The residue was partitioned between ethyl acetate and water and was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was chromatographed on silica gel using 3-5% methanol/chloroform as eluant to yield 6.64 g (65%) of the desired product as a colorless oil: ¹H-NMR is consistent with structure; MS (FD) 279.1 (M⁺); Anal. Calc'd for C₁₅H₂₁NO₄: C, 64.50; H, 7.58; N, 5.01. Found: C, 65.00; H, 7.20; N, 5.30.

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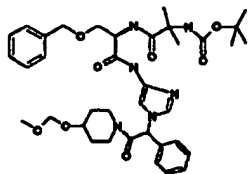
Preparation 243

A solution of the product of Preparation 242, 2.0 g (7.1 mmol) in 20 mL of ethyl acetate and 40 mL of absolute ethanol was added to a slurry of 10% palladium on carbon, 1.0 g in 20 mL of ethyl acetate. The mixture was hydrogenated at 40 psi for 4 h then filtered through celite and concentrated to yield 0.71 g (68%) of the desired product as a colorless oil: ¹H-NMR is consistent with structure and was carried on without further characterization.

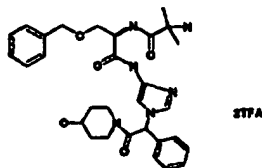
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Preparation 244

322



Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), the product of Preparation 243 (0.25 g, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.1 mmol), dimethylformamide (30 mL), as described in Preparation 193, gave 0.63 g (53%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 706.5 (M⁺); Anal. Calc'd for C₃₇H₅₀N₆O₈·0.5H₂O: C, 62.08; H, 7.18; N, 11.74. Found: C, 62.12; H, 7.32; N, 11.56.

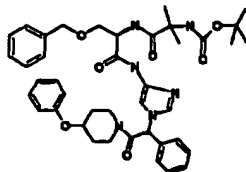
Example 128

To a solution of the product of Preparation 244, 0.53 g (0.75 mmol) 12 mL of dichloromethane was added 6 mL of trifluoroacetic acid. The reaction mixture was stirred for 2 h, then concentrated. The residue was slurried in ether and filtered to yield 0.5 g (85%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 561.9 (M⁺); Anal. Calc'd for C₃₀H₃₈N₆O₅·2 trifluoroacetic acid: C, 51.65; H, 5.10; N, 10.63. Found: C, 51.88; H, 5.36; N, 10.61.

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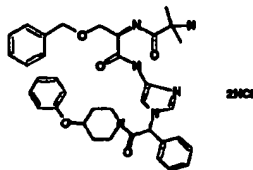
Preparation 245

323



Reaction of the product of Preparation 8 from Examples
 Part 1 (0.6 g , 1.0 mmol), 4-phenoxy piperidine
 hydrochloride (Boswell, et al.; *J. Med. Chem.* **1974**, 17(9),
 1000-8) (0.2 g, 1.0 mmol), triethylamine (0.16 mL, 1.1
 5 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-
 dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1
 mmol), dimethylformamide (40 mL) as described in
 Preparation 193, gave 0.55 g (74%) of the desired product
 10 as a tan foam: ¹H-NMR is consistent with structure; MS
 (FD) 738 (M⁺); Anal. Calc'd for C₄₁H₅₀N₆O₇: C, 66.65; H,
 6.82; N, 11.37. Found: C, 66.35; H, 6.64; N, 11.28.

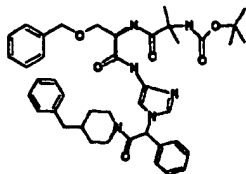
Example 129



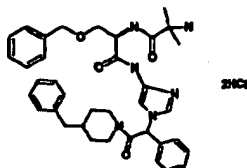
15 Reaction of the product of Preparation 245 (0.46 g, 0.6
 mmol), trifluoroacetic acid (2 mL), dichloromethane (6
 mL), as described in Example 86, gave 0.3 g (70%) of the
 desired product as a white solid: ¹H-NMR is consistent
 20 with structure; MS (FD) 638.3 (M⁺); Anal. Calc'd for
 C₃₆H₄₂N₆O₅·2HCl: C, 60.76; H, 6.23; N, 11.81. Found: C,
 60.62; H, 6.32; N, 11.63.

Preparation 246

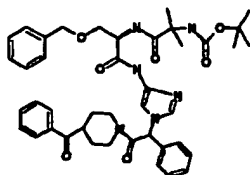
324



Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), 4-benzylpiperidine (0.3 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (80 mL), as described in Preparation 193, gave 0.82 g (66%) of the desired product as a yellow foam: ¹H-NMR is consistent with structure; MS (FD) 736.3 (M⁺); Anal. Calc'd for C₄₂H₅₂N₆O₆·1.1H₂O: C, 66.66; H, 7.22; N, 11.11. Found: C, 66.47; H, 6.92; N, 11.67.

Example 130

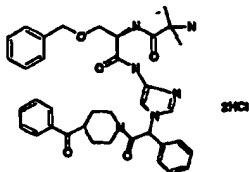
Reaction of the product of Preparation 246 (0.8 g, 1.1 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as described in Example 86, gave 0.65 g (88%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 637 (M⁺); Anal. Calc'd for C₃₇H₄₄N₆O₄·2.1HCl: C, 62.30; H, 6.51; N, 11.78. Found: C, 62.21; H, 6.59; N, 12.12.

Preparation 247

325

(0.7 g, 1.2 mmol), 4-benzoylpiperidine hydrochloride (0.27 g, 1.2 mmol), triethylamine (0.18 mL, 1.32 mmol), 1-hydroxybenzotriazole (0.18 g, 1.32 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g, 1.32 mmol), dimethylformamide (30 mL), as described in Preparation 193 gave 0.65 g (72%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 751 (M+).

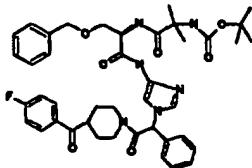
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Example 131

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Reaction of the product of Preparation 247 (0.51 g, 0.68 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as described in Example 86, gave 0.47 g (96%) of the desired product as a yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 651 (M+); Anal. Calc'd for $\text{C}_{37}\text{H}_{42}\text{N}_6\text{O}_5 \cdot 2\text{HCl}$: C, 60.49; H, 6.08; N, 11.44. Found: C, 60.44; H, 6.00; N, 11.41.

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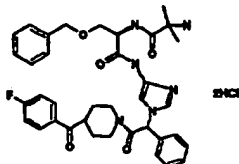
Preparation 248

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Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), 4-(4-fluorobenzoyl)piperidine hydrochloride (0.42 g, 1.7 mmol), triethylamine (0.26 mL, 1.9 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (80 mL), as described in Preparation 193, gave 0.97 g (75%) of the desired product

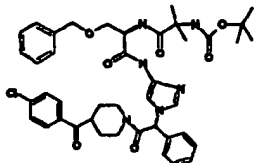
as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 768.9 (M+).

Example 132



5 Reaction of the product of Preparation 248 (0.92 g, 1.2 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as described in Example 86, gave 0.75 g (88%) of the desired product as a yellow solid: $^1\text{H-NMR}$ is consistent
10 with structure; MS (FD) 669 (M+); Anal. Calc'd for $\text{C}_{37}\text{H}_{42}\text{FN}_6\text{O}_5 \cdot 2.7\text{HCl}$: C, 57.93; H, 5.74; N, 10.95. Found: C, 57.83; H, 5.81; N, 11.20.

Preparation 249

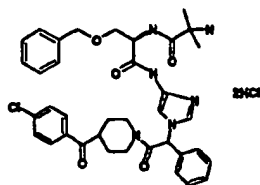


15 Reaction of the product of Preparation 8 from Examples Part 1 (0.7 g, 1.2 mmol), 4-(4-chlorobenzoyl)piperidine hydrochloride (0.32 g, 1.2 mmol), triethylamine (0.18 mL, 1.32 mmol), 1-hydroxybenzotriazole (0.18 g, 1.32 mmol),
20 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g, 1.32 mmol), dimethylformamide (30 mL), as described in Preparation 193, gave 0.83 g (89%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 785 (M+).

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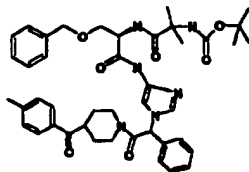
Example 133

327



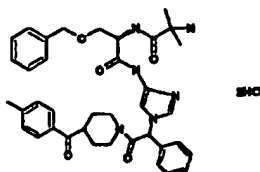
Reaction of the product of Preparation 249 (0.64 g, 0.82 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as described in Example 86, gave 0.51 g (82%) of the desired product as a yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 685 (M^+); Anal. Calc'd for $\text{C}_{37}\text{H}_{41}\text{N}_6\text{O}_5\text{Cl} \cdot 2\text{HCl}$: C, 58.61; H, 5.72; N, 11.08. Found: C, 58.34; H, 5.93; N, 11.00.

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Preparation 250

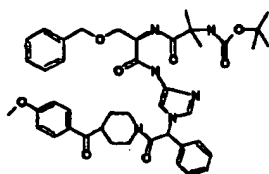
Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 4-(4-methylbenzoyl)piperidine hydrochloride (0.24 g, 1.0 mmol), triethylamine (0.16 mL, 1.1 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (30 mL), as described in Preparation 193, gave 0.54 g (71%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 765.4 (M^+); Anal. Calc'd for $\text{C}_{43}\text{H}_{52}\text{N}_6\text{O}_7$: C, 67.52; H, 6.85; N, 10.99. Found: C, 67.32; H, 6.65; N, 10.76.

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Example 134

Reaction of the product of Preparation 250 (0.5 g, 0.65 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Example 86, gave 0.33 g (69%) of the desired product as a white solid: ¹H-NMR is consistent with structure; (FD) 655.2 (M⁺); Anal. Calc'd for C₃₈H₄₄N₆O₅Cl·2.3HCl: C, 60.96; H, 6.23; N, 11.23. Found: C, 60.92; H, 6.55; N, 11.10.

Preparation 251

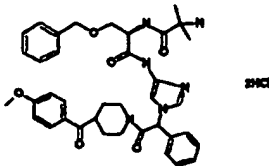


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Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 4-(4-methoxybenzoyl)piperidine hydrochloride (0.26 g, 1.0 mmol), triethylamine (0.16 mL, 1.1 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (40 mL), as described in Preparation 193, gave 0.23 g (29%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 780.8 (M⁺); Anal. Calc'd for C₄₃H₅₂N₆O₈: C, 66.14; H, 6.71; N, 10.76. Found: C, 66.14; H, 6.60; N, 10.65.

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Example 135

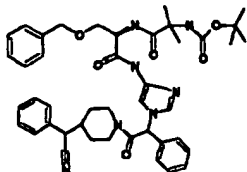


Reaction of the product of Preparation 251 (0.2 g, 0.26 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Example 86, gave 0.19 g (100%) of the desired product. ¹H-NMR is consistent with structure; MS (FD) 681.3 (M⁺); Anal. Calc'd for C₃₈H₄₄N₆O₆·2HCl: C, 60.96; H, 6.23; N, 11.23. Found: C, 60.92; H, 6.55; N, 11.10.

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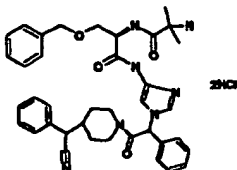
60.56; H, 6.15; N, 11.15. Found: C, 60.43; H, 6.29; N, 10.89.

Preparation 252



5 Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 4-(alpha-cyanobenzyl)piperidine hydrochloride (0.24 g, 1.0 mmol), triethylamine (0.16 mL, 1.1 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-
10 (3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (40 mL), as described in Preparation 193, gave 0.4 g (53%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 761.7 (M⁺); Anal. Calc'd for C₄₃H₅₁N₇O₆: C, 67.79; H, 6.75; N, 12.87. Found: C, 67.54; H, 6.45; N, 12.67.
15

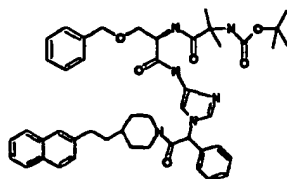
Example 136



20 Reaction of the product of Preparation 252 (0.31 g, 0.4 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Example 86, gave 0.22 g (76%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 661.1 (M⁺); Anal. Calc'd for C₃₈H₄₃N₇O₄·2HCl: C, 62.12; H, 6.17; N, 13.35. Found: C, 61.95; H, 8.38; N, 13.19.
25

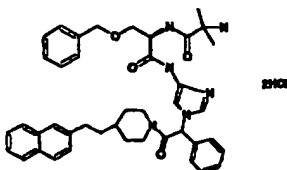
Preparation 253

330

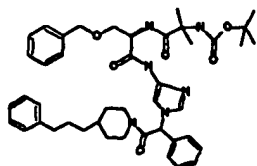


Reaction of the product of Preparation 8 from Examples
 Part 1 (0.6 g, 1.0 mmol), 4-(2-ethyl-2-
 naphthyl)piperidine hydrochloride (Efange et al., *J. Med*
 5 *Chem.* 1993 36(9), 1278-83) (0.28 g, 1.0 mmol),
 triethylamine (0.16 mL, 1.1 mmol), 1-hydroxybenzotriazole
 (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-
 ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide
 (40 mL), as described in Preparation 193, gave 0.58 g
 10 (74%) of the desired product as a tan foam: ¹H-NMR is
 consistent with structure; MS (FD) 801 (M⁺); Anal. Calc'd
 for C₄₇H₅₆N₆O₆: C, 70.48; H, 7.05; N, 10.49. Found: C,
 70.52; H, 6.87; N, 10.50.

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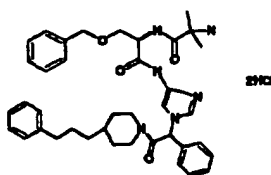
Example 137

Reaction of the product of Preparation 253 (0.5 g, 0.62
 mmol), trifluoroacetic acid (2 mL), dichloromethane (6
 mL), as described in Example 86, gave 0.22 g (46%) of the
 20 desired product as a yellow solid: ¹H-NMR is consistent
 with structure; MS (FD) 701 (M⁺).

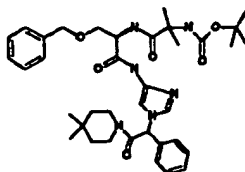
Preparation 254

331

Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 4-(phenpropyl)piperidine (0.2 g, 1.0 mmol), triethylamine (0.16 mL, 1.1 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (40 mL), as described in Preparation 193, gave 0.58 g (76%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 765.4 (M⁺); Anal. Calc'd for C₄₄H₅₆N₆O₆: C, 69.09; H, 7.38; N, 10.99. Found: C, 68.95; H, 7.29; N, 11.04.

Example 138

Reaction of the product of Preparation 254 (0.41 g, 0.5 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Example 86, gave 0.32 g (87%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 664 (M⁺); Anal. Calc'd for C₃₉H₄₈N₆O₄·2HCl: C, 63.49; H, 6.83; N, 11.39. Found: C, 63.30; H, 6.77; N, 11.29.

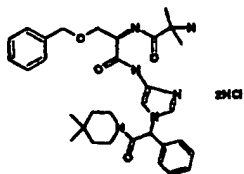
Preparation 255

Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), 4,4-dimethylpiperidine hydrochloride (0.26 g, 1.7 mmol), triethylamine (0.26 mL, 1.9 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9

mmol), dimethylformamide (80 mL), as described in Preparation 193, gave 0.84 g (73%) of the desired product as a tan solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 674 (M+).

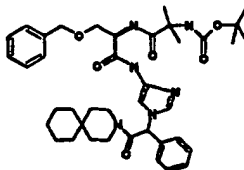
5

Example 139



Reaction of the product of Preparation 255 (0.82 g, 1.2 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as described in Example 86, gave 0.65 g (89%) of the desired product as a yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 574.2 (M+).

Preparation 257

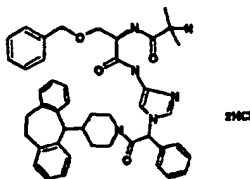


15

Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), 3-azaspiro(5.5)undecane hydrochloride (Knoelker, et al; *Synlett*. 1992, Issue 5, 371-87) (0.19 g, 1.0 mmol), triethylamine (0.16 mL, 1.1 mmol), 1-hydroxybenzotriazole (0.15 g, 1.1 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.23 g, 1.1 mmol), dimethylformamide (40 mL), as described in Preparation 193, gave 0.42 g (60%) of the desired compound as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 715 (M+); Anal. Calc'd for C₄₀H₅₄N₆O₆: C, 67.21; H, 7.61; N, 11.76. Found: C, 67.13; H, 7.38; N, 11.71.

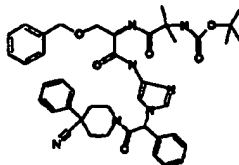
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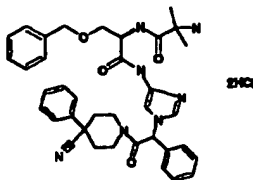


Reaction of the product of Preparation 258 (0.63 g, 0.75 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Example 86, gave 0.44 g (72%) of the
 5 desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 739 (M^+); Anal. Calc'd for $\text{C}_{45}\text{H}_{50}\text{N}_6\text{O}_4 \cdot 2\text{HCl}$: C, 66.58; H, 6.46; N, 10.35. Found: C, 66.41; H, 6.62; N, 10.25.

10

Preparation 259

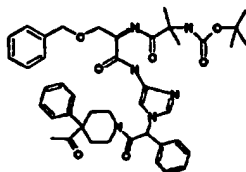
Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.0 mmol), 4-cyano,4-phenylpiperidine hydrochloride (0.38 g, 1.7 mmol), triethylamine (0.26 mL,
 15 1.9 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (40 mL), as described in Preparation 193, gave 1.0 g (79%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS
 20 (FD) 747.8 (M^+).

Example 142

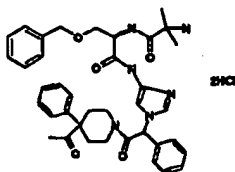
Reaction of the product of Preparation 259 (1.0 g, 1.3
 25 mmol), trifluoroacetic acid (4 mL), dichloromethane (12

335

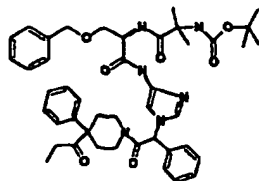
mL), as described in Example 86, gave 0.71 g (76%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 647.2 (M⁺); Anal. Calc'd for $\text{C}_{37}\text{H}_{41}\text{N}_7\text{O}_4 \cdot 2.6\text{HCl}$: C, 59.85; H, 5.92; N, 13.20. Found: C, 59.76; H, 5.88; N, 13.10.

Preparation 260

Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.0 mmol), 4-acetyl-4-phenylpiperidine hydrochloride (0.4 g, 1.7 mmol), triethylamine (0.26 mL, 1.9 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (80 mL), as described in Preparation 193, gave 0.52 g (40%) of the desired product as a white foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 765 (M⁺); Anal. Calc'd for $\text{C}_{43}\text{H}_{52}\text{N}_6\text{O}_7 \cdot 0.1\text{H}_2\text{O}$: C, 65.97; H, 6.95; N, 10.73. Found: C, 65.68; H, 6.93; N, 11.17.

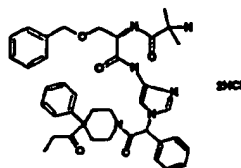
Example 143

Reaction of the product of Preparation 260 (0.5 g, 0.65 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as described in Example 86, gave 0.44 g (96%) of the desired product as a yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 664.4 (M⁺); Anal. Calc'd for $\text{C}_{38}\text{H}_{43}\text{N}_6\text{O}_5 \cdot 2.7\text{HCl}$: C, 59.80; H, 6.17; N, 11.01. Found: C, 59.61; H, 6.18; N, 11.24.

Preparation 261

- Reaction of the product of Preparation 8 from Examples
5 Part 1 (0.7 g, 1.2 mmol), 4-phenyl-4-propionylpiperidine
hydrochloride (0.3 g, 1.2 mmol), triethylamine (0.18 mL,
1.32 mmol), 1-hydroxybenzotriazole (0.18 g, 1.32 mmol),
1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g,
1.32 mmol), dimethylformamide (40 mL), as described in
10 Preparation 193, gave 0.71 g (76%) of the desired product
as a tan foam: ¹H-NMR is consistent with structure; MS
(FD) 779 (M⁺); Anal. Calc'd for C₄₄H₅₄N₆O₇: C, 67.85; H,
6.99; N, 10.79. Found: C, 67.56; H, 7.10; N, 10.95.

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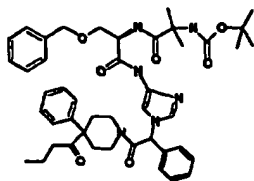
Example 144

- Reaction of the product of Preparation 261 (0.58 g, 0.74
mmol), trifluoroacetic acid (4 mL), dichloromethane (12
mL), as described in Example 86, gave 0.54 g (100%) of
20 the desired product. ¹H-NMR is consistent with structure;
MS (FD) 678 (M⁺); Anal. Calc'd for C₃₉H₄₆N₆O₅·2.6HCl: C,
60.55; H, 6.33; N, 10.86. Found: C, 60.40; H, 6.27; N,
10.79.

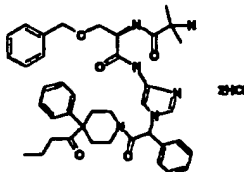
25

Preparation 262

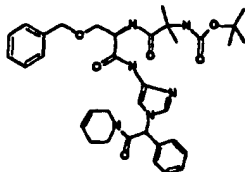
337



Reaction of the product of Preparation 8 from Examples
 Part 1 (0.7 g, 1.2 mmol), 4-butyryl-4-phenylpiperidine
 hydrochloride (0.3 g, 1.2 mmol), triethylamine (0.18 mL,
 5 1.32 mmol), 1-hydroxybenzotriazole (0.18 g, 1.32 mmol),
 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g,
 1.32 mmol), dimethylformamide (40 mL), as described in
 Preparation 193, gave 0.76 g (80%) of the desired product
 as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS
 10 (FD) 793 (M^+).

Example 145

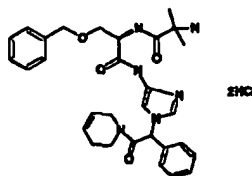
Reaction of the product of Preparation 262 (0.65 g, 0.82
 15 mmol), trifluoroacetic acid (4 mL), dichloromethane (12
 mL), as described in Example 86, gave 0.5 g (80%) of the
 desired product as a white solid: $^1\text{H-NMR}$ is consistent
 with structure; MS (FD) 692 (M^+); Anal. Calc'd for
 $\text{C}_{40}\text{H}_{48}\text{N}_6\text{O}_5 \cdot 2.3\text{HCl}$: C, 61.86; H, 6.53; N, 10.82. Found: C,
 20 61.96; H, 6.63; N, 10.60.

Preparation 263

Reaction of the product of Preparation 8 from Examples
 25 Part 1 (1.0 g, 1.7 mmol), 1,2,3,6-tetrahydropyridine

(0.16 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (80 mL), as described in Preparation 193, gave 0.63 g (57%) of the desired product as a tan solid: ¹H-NMR is consistent with structure; MS (FD) 644 (M⁺); Anal. Calc'd for C₃₅H₄₄N₆O₆: C, 65.20; H, 6.88; N, 13.03. Found: C, 65.30; H, 7.04; N, 13.14.

Example 146

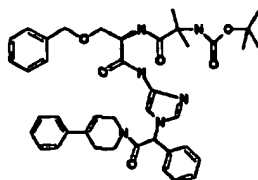


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Reaction of the product of Preparation 263 (0.62 g, 0.96 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as described in Example 86, gave 0.53 g (95%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (high res) calc'd for C₅₀H₃₇N₆O₄: 545.2876. Found: 545.2883.

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Preparation 264



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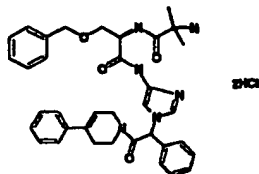
Reaction of the product of Preparation 8 from Examples Part 1 (0.7 g, 1.2 mmol), 4-phenyl-1,2,3,6-tetrahydropyridine (0.16 g, 1.2 mmol), 1-hydroxybenzotriazole (0.18 g, 1.32 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.27 g, 1.32 mmol), dimethylformamide (40 mL), as described in Preparation 193, gave 0.36 g (50%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (FD) 721.2 (M⁺); Anal. Calc'd for C₄₁H₄₈N₆O₆·0.5H₂O: C,

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339

67.47; H, 6.77; N, 11.51. Found: C, 67.56; 6.81; N, 11.20.

Example 147

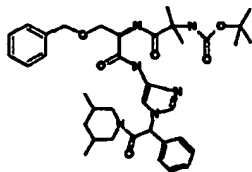


5

Reaction of the product of Preparation 264 (0.34 g, 0.47 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Example 86, gave 0.28 g (85%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (ion spray) 621.4 (M+).

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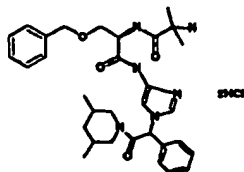
Preparation 265



Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), 3,5-dimethylpiperidine (0.23 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (80 mL), as described in Preparation 193, gave 0.93 g (81%) of the desired product as a tan solid: ¹H-NMR is consistent with structure; MS (FD) 674 (M+).

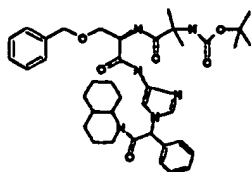
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Example 148



Reaction of the product of Preparation 265 (0.78 g, 1.16 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as described in Example 86, gave 0.63 g (89%) of the desired product as a yellow solid: ¹H-NMR is consistent
5 with structure; MS (FD) 574 (M⁺); Anal. Calc'd for C₃₂H₄₁N₆O₄·2.8HCl: C, 56.79; H, 6.67; N, 12.42. Found: C, 56.75; H, 6.70; N, 12.12.

Preparation 266

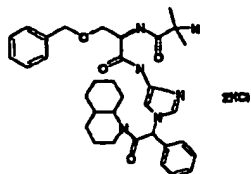


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Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), decahydroquinoline (0.26 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9
15 mmol), dimethylformamide (80 mL), as described in Preparation 193, gave 1.0 g (83%) of the desired product as a tan solid: ¹H-NMR is consistent with structure; MS (FD) 700.5 (M⁺); Anal. Calc'd for C₃₉H₅₂N₆O₆: C, 66.84; H, 7.48; N, 11.99. Found: C, 66.69; H, 7.48; N, 12.15.

20

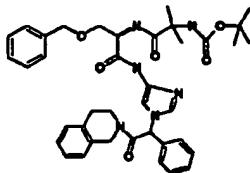
Example 149



Reaction of the product of Preparation 266 (0.93 g, 1.3 mmol), trifluoroacetic acid (4 mL), dichloromethane (12
25 mL), as described in Example 86, gave 0.77 g (93%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (FD) 600 (M⁺); Anal. Calc'd for

341

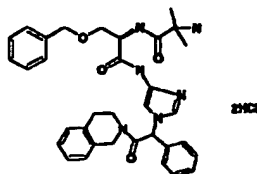
$C_{34}H_{43}N_6O_4 \cdot 2.6HCl$: C, 58.71; H, 6.75; N, 12.08. Found: C, 58.54; H, 6.98; N, 11.93.

Preparation 267

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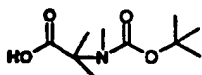
Reaction of the product of Preparation 8 from Examples Part 1 (1.0 g, 1.7 mmol), 1,2,3,4-tetrahydroisoquinoline (0.22 mL, 1.7 mmol), 1-hydroxybenzotriazole (0.26 g, 1.9 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (0.4 g, 1.9 mmol), dimethylformamide (40 mL), as described in Preparation 193, gave 0.91 g (77%) of the desired product as a white foam: 1H -NMR is consistent with structure; MS (FD) 694.8 (M+).

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Example 150

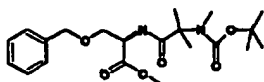
Reaction of the product of Preparation 267 (0.88 g, 1.3 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as described in Example 86, gave 0.87 g (100%) of the desired product as a white solid: 1H -NMR is consistent with structure; MS (FD) 594.3 (M+); Anal. Calc'd for $C_{34}H_{38}N_6O_4 \cdot 2.5HCl$: C, 59.54; H, 5.95; N, 12.25. Found: C, 59.31; H, 6.02; N, 12.06.

25

Preparation 268

To a solution of tert-butylcarbonyl-alpha-aminoisobutyric acid(10.0 g, 50 mmol) and methyl iodide, 3.6 mL (55 mmol) in 200 mL of tetrahydrofuran stirring at 0°C was added 4.4 g (55 mmol) of sodium hydride. After 1 h, the mixture was warmed to ambient temperature and stirred overnight. The reaction mixture was quenched with water, concentrated, and dissolved in water. The aqueous solution was acidified to pH = 3.4 with solid citric acid. Ethyl acetate was added and the mixture was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated to yield 10.8 g (100%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (ion spray) 218 (M+1).

Preparation 269

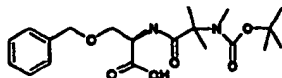


To a solution of the product of Preparation 268, 9.75 g (45.0 mmol), tert-butyloxycarbonyl-O-benzyl-D-serin, 11.0 g (45.0 mmol), Hunig's base, 28 mL (157.5 mmol) and 1-hydroxybenzotriazole, 6.8 g (49.5 mmol) in 100 mL of dimethylformamide at 0°C, was added 9.5 g (49.5 mmol) of 1-(3-(dimethylamino)propyl)-3-ethylcarbodiimide hydrochloride. The reaction mixture was slowly warmed to ambient temperature, stirred overnight, then concentrated. The residue was partitioned between ethyl acetate and water and extracted with ethyl acetate. The combined organic extracts were washed with 0.1 N hydrochloric acid, saturated sodium bicarbonate and brine, dried over sodium sulfate, filtered and concentrated. The residue was chromatographed on silica gel using 3% methanol/chloroform as eluant to yield 13.8 g (75%) of the desired product as a tan oil: ¹H-NMR is

343

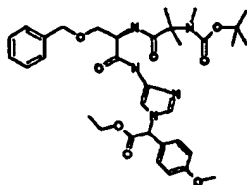
consistent with structure; MS (ion spray) 409.4 (M+1);
Anal. Calc'd for $C_{21}H_{32}N_2O_6$: C, 61.60; H, 8.12; N, 6.84.
Found: C, 61.45; H, 8.10; N, 6.87.

5

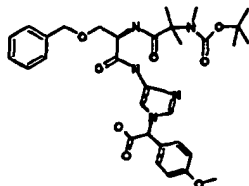
Preparation 270

To a solution of the product of Preparation 269, 0.5 g
(1.22 mmol) in 10 mL of tetrahydrofuran was added a
solution of lithium hydroxide, 0.09 g (3.7 mmol) in 5 mL
10 of water. The reaction mixture was stirred for 2 h and
acidified to pH = 2.4 with 1N hydrochloric acid. Water
was added and the mixture was extracted with ethyl
acetate. The combined organic extracts were washed with
brine, dried over sodium sulfate, filtered, and
15 concentrated to yield 0.48 g (100%) of the desired
product as a clear oil: $^1\text{H-NMR}$ is consistent with
structure; MS (ion spray) 395.2 (M+1); Anal. Calc'd for
 $C_{20}H_{30}N_2O_6$: C, 60.90; H, 7.67; N, 7.10. Found: C, 61.04;
H, 7.70; N, 7.34.

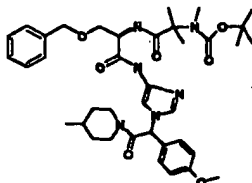
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Preparation 271

Reaction of the product of Preparation 165 (4.5 g, 14.7
mmol), 10% palladium on carbon (5.8 g), tetrahydrofuran
25 (120 mL), the product of Preparation 270 (5.8 g, 14.7
mmol), 1-hydroxybenzotriazole (2.2 g, 16.2 mmol),
dicyclohexylcarbodiimide (3.3 g, 16.2 mmol), as in
Example 63, gave 6.55 g (68%) of the desired compound as
a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion
30 spray) 652.4 (M+1).

Preparation 272

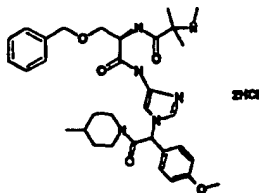
Reaction of the product of Preparation 271 (6.5 g, 10.0
5 mmol), lithium hydroxide (0.3 g, 12.0 mmol), dioxane (100
mL), water (50 mL), as in Example 63, gave 6.24 g (100%)
of the desired compound as a tan foam: ¹H-NMR is
consistent with structure; MS (ion spray) 624.4 (M+1);
Anal. Calc'd for C₄₃H₄₁N₅O₈: C, 61.62; H, 6.63; N, 11.23.
10 Found: C, 61.34; H, 6.68; N, 11.33.

Preparation 273

Reaction of the product of Preparation 272 (6.1 g, 1.0
15 mmol), 4-methylpiperidine (1.2 mL, 1.0 mmol), 1-
hydroxybenzotriazole (1.5 g, 1.1 mmol),
dicyclohexylcarbodiimide (2.3 g, 1.1 mmol),
dimethylformamide (90 mL), as in Example 63, gave 6.18 g
(88%) of the desired product as a tan foam: ¹H-NMR is
20 consistent with structure; MS (ion spray) 705.6 (M+1);
Anal. Calc'd for C₃₈H₅₂N₆O₇: C, 64.75; H, 7.44; N, 11.92.
Found: C, 64.63; H, 7.39; N, 11.99.

Examples 151 and 152

345

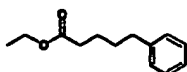


Reaction of the product of Preparation 273 (5.65 g, 8.0 mmol), trifluoroacetic acid (16 mL), dichloromethane (40 mL), as in Example 63, gave 4.08 g (85%) of the desired product as the free base: ¹H-NMR is consistent with structure; MS (ion spray) 605.4 (M+1); Anal. Calc'd for C₃₃H₄₄N₆O₅: C, 65.54; H, 7.33; N, 13.90. Found: C, 65.30; H, 7.54; N, 13.93. Resolution of the diastereomers (3.5 g, 5.8 mmol) by chiral HPLC gave the respective isomers which were individually treated with a saturated solution of hydrochloric acid in diethyl ether to give the desired products:

Example 151. (Isomer 1): 1.4 g (36%); ¹H-NMR is consistent with structure; t_R = 6.50 min; MS (ion spray) 605.1 (M+1); Anal. Calc'd for C₃₃H₄₄N₆O₅·2.4HCl: C, 57.26; H, 6.76; N, 12.14. Found: C, 57.30; H, 6.67; N, 12.00.

Example 152. (Isomer 2): 1.43 g (36%); ¹H-NMR is consistent with structure; t_R = 7.91 min; MS (ion spray) 605.1 (M+1); Anal. Calc'd for C₃₃H₄₄N₆O₅·2.2HCl: C, 57.87; H, 6.80; N, 12.27. Found: C, 57.71; H, 6.84; N, 12.09.

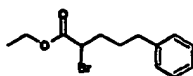
Preparation 274



To a solution of 5-phenylvaleric acid, 19.55 g (110 mmol) in 100 mL of absolute ethanol was added 2.0 g (10.4 mmol) of p-toluenesulfonic acid. The mixture was heated to reflux overnight, cooled to ambient temperature and concentrated. The residue was chromatographed on silica gel using 20% ethyl acetate/hexanes as eluant to yield 21.3 g (94%) of the desired product as a colorless oil:

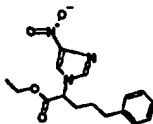
¹H-NMR is consistent with structure; MS (FD) 206 (M⁺);
Anal. Calc'd for C₁₂H₁₈O₂: C, 75.69; H, 8.81. Found: C,
75.69; H, 8.91.

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Preparation 275

To a solution of diisopropylamine, 11.5 mL (80 mmol) in
250 mL of tetrahydrofuran at -78°C was added 50.0 mL of
1.0 M n-butyl lithium dropwise. After stirring at -78°C
10 for 20 minutes, 15.0 mL (116 mmol) of trimethylsilyl
chloride was added followed by a solution of the product
of Preparation 274 (15.0 g, 72.5 mmol) in 50 mL of
tetrahydrofuran. The reaction mixture was stirred 1 h at
-78°C and was then concentrated. To a slurry of the
15 resulting white solid in 500 mL of ethylene glycol
dimethylether at -78°C was added 13.5 g (76.1 mmol) of N-
bromosuccinimide. The reaction mixture was stirred 3 h
at -78°C, then was quenched with water and extracted with
ethyl acetate. The combined organic extracts were washed
20 with brine, dried over sodium sulfate, filtered and
concentrated. The residue was chromatographed on silica
gel using 2.5% ethyl acetate/hexanes to yield 14.8 g
(72%) of the desired product as a yellow oil: ¹H-NMR is
consistent with structure; MS (FD) 284, 286 (M⁺).

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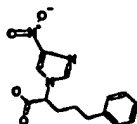
Preparation 276

To a slurry of sodium hydride, 2.4 g (60 mmol) in 300 mL
of dimethylformamide at 0°C was added 6.8 g (60 mmol) of
30 4-nitroimidazole. After stirring for 20 min at 0°C, a
solution of 14.1 g (50 mmol) of the product of

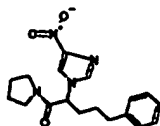
347

Preparation 275 in 30 mL of dimethylformamide was added. The reaction mixture was stirred overnight, slowly warming to ambient temperature and was concentrated. The residue was partitioned between ethyl acetate and water and was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The resulting residue was chromatographed on silica gel using a chloroform as eluant to yield 12.7 g (71%) of the desired product as an orange oil: ¹H-NMR is consistent with structure; MS (FD) 317 (M⁺); Anal. Calc'd for C₁₆H₁₉N₃O₄: C, 60.56; H, 6.04; N, 13.24. Found: C, 60.78; H, 6.09; N, 12.98.

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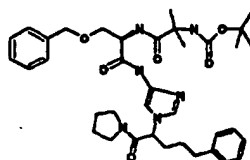
Preparation 277

To a solution of the product of Preparation 276, 12.2 g (38.4 mmol) in 60 mL of tetrahydrofuran was added 40 mL of 5N sodium hydroxide. The mixture was stirred at ambient temperature for 1 h, then acidified to pH = 3 with 5N hydrochloric acid and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated to yield 9.3 g (84%) of the desired product as an orange oil: ¹H-NMR is consistent with structure; MS (FD) 290 (M⁺).

Preparation 278

To a solution of the product of Preparation 277, 9.0 g (31 mmol), pyrrolidine, 2.6 mL (31 mmol) and 1-hydroxybenzotriazole, 4.6 g (34.1 mmol) in 200 mL of dimethylformamide was added 7.0 g (34.1 mmol) of dicyclohexylcarbodiimide. The reaction mixture was stirred overnight at ambient temperature and was then concentrated in vacuo. The residue was partitioned between ethyl acetate and water and was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was chromatographed on silica gel using 5% methanol/chloroform as eluant to yield 10.3 g (97%) of the desired product as a tan oil: ¹H-NMR is consistent with structure; MS (FD) 312 (M+).

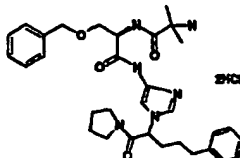
Preparation 278A



To a slurry of 0.8 g of 10% palladium on carbon in 20 mL of dioxane was added a solution of 0.8 g (3.5 mmol) of the product of Preparation 278 in 20 mL of dioxane. The mixture was hydrogenated at 40 psi of hydrogen for 3 h and filtered through celite. To this solution was added 1.2 g (5.8 mmol) of the product of Preparation 1d, 0.52 g (3.85 mmol) of 1-hydroxybenzotriazole and 0.8 g (3.85 mmol) of dicyclohexylcarbodiimide. The reaction was stirred overnight at ambient temperature, filtered and concentrated. The residue was partitioned between ethyl acetate and water and was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The resulting residue was chromatographed on silica gel

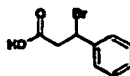
using 2.5% methanol/chloroform as eluant to yield 0.65 g (16%) of the desired product as a red foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 674 (M+).

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Example 153

To a solution of the product of Preparation 278A, 0.55 g (0.8 mmol) in 24 mL of dichloromethane was added 8 mL of trifluoroacetic acid. The reaction mixture was stirred for 2 h, quenched with aqueous sodium carbonate and extracted with chloroform. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. To a solution of the residue in ethyl acetate was added ether/hydrochloric acid. The resultant slurry was concentrated to yield 0.47 g (94%) of the desired product as a tan solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 573.9 (M+); Anal. Calc'd for $\text{C}_{32}\text{H}_{42}\text{N}_6\text{O}_4 \cdot 0.2\text{HCl}$: C, 59.35; H, 6.85; N, 12.98. Found: C, 59.04; H, 6.96; N, 12.52.

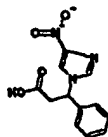
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Preparation 279

To a solution of hydrocinnamic acid, 12.35 g (82.2 mmol) in 300 mL of dichloromethane was added 4.2 mL (82.2 mmol) of bromine dropwise. The reaction mixture was illuminated for 15 min and then stirred an additional 15 min and concentrated. The residue was triturated with ether/hexanes to yield 14.7 g (78%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with

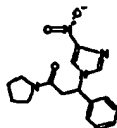
structure; MS (FD) 228, 230 (M⁺); Anal. Calc'd for C₉H₉O₂Br: C, 47.19; H, 3.96. Found: C, 47.28; H, 4.02.

Preparation 280



5 To a slurry of sodium hydride, 1.1 g (27.3 mmol) in 50 mL of dimethylformamide at 0°C was added 3.1 g (27.3 mmol) of 4-nitroimidazole. The resulting mixture was stirred 20 min, then 3.0 g (13.0 mmol) of product of Preparation 279
10 was added. The reaction mixture was stirred overnight slowly warming to ambient temperature, then concentrated. The residue was partitioned between ethyl acetate and 1N hydrochloric acid and was basified to pH = 3.0 with 1N sodium hydroxide. The aqueous layer was extracted with
15 ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was absorbed onto a silica pad and chromatographed on silica gel using a gradient of 10-40% methanol/chloroform to yield 0.55 g (14.4%) of the
20 desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 261 (M⁺).

Preparation 281

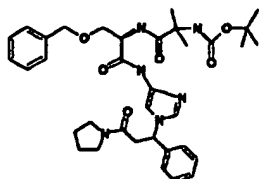


25 To a solution of the product of Preparation 280, 2.4 g (9.3 mmol), pyrrolidine, 0.77 mL (9.3 mmol) and 1-hydroxybenzotriazole, 1.6 g (10.2 mmol) in 200 mL of dimethylformamide was added 2.1 g (10.2 mmol) of dicyclohexylcarbodiimide. The reaction mixture was
30 stirred overnight at ambient temperature and was then

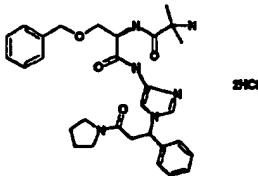
concentrated in vacuo. The residue was partitioned between ethyl acetate and water and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was chromatographed on silica gel using 2.5% methanol/chloroform as eluant to yield 0.84 g (29%) of the desired product as a white foam: ^1H -NMR is consistent with structure; MS (FD) 314 (M+).

10

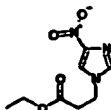
Preparation 282



To a slurry of 0.7 g of 10% palladium on carbon in 30 mL of ethyl acetate was added a solution of 0.8 g (2.5 mmol) of the product of Preparation 281 in 30 mL of ethyl acetate, 60 mL of tetrahydrofuran and 60 mL of ethanol. The mixture was hydrogenated at 40 psi of hydrogen for 1 h, filtered through celite and concentrated. The residue was dissolved in 60 mL of dimethylformamide. To this solution was added 0.95 g (2.5 mmol) of the product of Preparation 1d, 0.37 g (2.75 mmol) of 1-hydroxybenzotriazole and 0.57 g (2.75 mmol) of dicyclohexylcarbodiimide. The reaction was stirred overnight at ambient temperature, filtered and concentrated. The residue was partitioned between ethyl acetate and water and was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The resulting residue was chromatographed on silica gel using 2.5% methanol/chloroform as eluant to yield 0.32 g (20%) of the desired product as a tan foam: ^1H -NMR is consistent with structure; MS (FD) 646.3 (M+).

Example 154

To a solution of the product of Preparation 282, 0.25 g
5 (0.38 mmol) in 12 mL of dichloromethane was added 4 mL of
trifluoroacetic acid. The reaction mixture was stirred
for 2 h, quenched with aqueous sodium carbonate and
extracted with chloroform. The combined organic extracts
were washed with brine, dried over sodium sulfate,
10 filtered and concentrated. To a solution of the residue
in 20 mL of ethyl acetate was added 40 mL of
ether hydrochloric acid. The resultant slurry was
concentrated to yield 0.22 g (96%) of the desired product
as a tan solid: ¹H-NMR is consistent with structure; MS
15 (high res) calc'd for C₃₀H₃₉N₆O₄: 547.3033. Found:
547.3037.

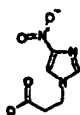
Preparation 283

20 To a slurry of sodium hydride, 6.72 g (168 mmol) in 400
mL of dimethylformamide at 0°C was added 19.0 g (168 mmol)
of 4-nitroimidazole. The resulting slurry was stirred 20
min, then a solution of 25 g (140 mmol) of ethyl 3-
bromopropionate in 10 mL of dimethylformamide was added
25 dropwise. The reaction mixture was stirred overnight
slowly warming to ambient temperature, then concentrated.
The residue was partitioned between ethyl acetate and was
extracted with ethyl acetate. The combined organic
extracts were washed with brine, dried over sodium

353

sulfate, filtered and concentrated. The residue was absorbed onto a silica pad and chromatographed on silica gel using a gradient of 20-70% ethyl acetate/hexanes to yield 22.71 g (76%) of the desired product as a yellow oil: ¹H-NMR is consistent with structure; MS (FD) 213 (M⁺); Anal. Calc'd for C₈H₁₁N₃O₄: C, 45.07; H, 5.20; N, 19.71. Found: C, 45.08; H, 5.18; N, 19.42.

Preparation 284

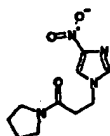


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To a solution of the product of Preparation 283, 22.46 g (100 mmol) in 100 mL of tetrahydrofuran and 100 mL of ethanol was added 100 mL of 5N sodium hydroxide. The mixture was stirred at ambient temperature for 1 h, then acidified to pH = 2.5 with 5N hydrochloric acid and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated to yield 7.8 g (42%) of the desired product as an orange oil: ¹H-NMR is consistent with structure; MS (FD) 185 (M⁺).

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Preparation 285

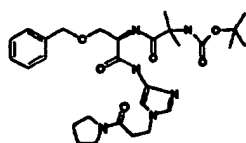


To a solution of the product of Preparation 284, 5.3 g (29 mmol), pyrrolidine, 2.4 mL (29 mmol) and 1-hydroxybenzotriazole, 4.3 g (32 mmol) in 50 mL of dimethylformamide was added 6.6 g (32 mmol) of dicyclohexylcarbodiimide. The reaction mixture was stirred overnight at ambient temperature and was then concentrated in vacuo. The residue was partitioned

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between ethyl acetate and water and was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was absorbed onto a silica pad and chromatographed on silica gel using a gradient of 2.5-5% methanol/chloroform as eluant to yield 0.69 g (10%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (FD) 238 (M⁺); Anal. Calc'd for C₁₀H₁₄N₄O₃: C, 50.41; H, 5.92; N, 23.52. Found: C, 50.59; H, 5.75; N, 23.47.

Preparation 286

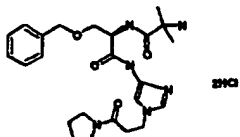


To a slurry of 0.66 g of 10% palladium on carbon in 15 mL of ethyl acetate was added a solution of 0.66 g (2.8 mmol) of the product of Preparation 285 in 6 mL of dichloromethane and 15 mL of ethanol. The mixture was hydrogenated at 40 psi of hydrogen for 40 min and filtered through celite and concentrated. The residue was dissolved in 30 mL of dimethylformamide. To this solution was added 1.1 g (2.8 mmol) of the product of Preparation 1d, 0.42 g (3.1 mmol) of 1-hydroxybenzotriazole and 0.63 g (3.1 mmol) of dicyclohexylcarbodiimide. The reaction was stirred overnight at ambient temperature, filtered and concentrated. The residue was partitioned between ethyl acetate and water and was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The resulting residue was chromatographed on silica gel using a gradient of chloroform to 3% methanol/chloroform as eluant to yield 0.67 g (42%) of the desired product as

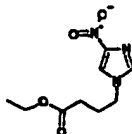
355

a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 570.2 (M⁺); Anal. Calc'd for $\text{C}_{29}\text{H}_{42}\text{N}_6\text{O}_6$: C, 61.03; H, 7.42; N, 14.73. Found: C, 60.94; H, 7.26; N, 14.55.

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Example 155

To a solution of the product of Preparation 286, 0.6 g (1.1 mmol) in 12 mL of dichloromethane was added 4 mL of trifluoroacetic acid. The reaction mixture was stirred
10 for 2 h, quenched with solid sodium carbonate and extracted with chloroform. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. To a solution of the residue in 10 mL of ethyl acetate was added 10 mL of
15 ether/hydrochloric acid. The resultant slurry was concentrated to yield 0.52 g (94%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 471 (M+1); Anal. Calc'd for $\text{C}_{24}\text{H}_{34}\text{N}_6\text{O}_4 \cdot 2.25\text{HCl}$: C, 52.16; H, 6.61; N, 15.21. Found: C, 52.48; 6.87; N,
20 14.81.

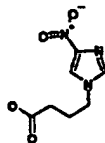
Preparation 287

Ethyl-4-bromobutyrate (18.4 mL, 156 mmol), 4-
25 nitroimidazole (17.6 g, 130 mmol), sodium hydride (6.24 g, 156 mmol), dimethylformamide (400 mL), as described Preparation 283 gave 23.4 g (80%) of the desired product as a yellow oil: $^1\text{H-NMR}$ is consistent with structure; MS

356

(FD) 227 (M⁺); Anal. Calc'd for C₉H₁₃N₃O₄: C, 47.58; H, 5.77; N, 18.49. Found: C, 47.48; H, 5.50; N, 18.30.

Preparation 288

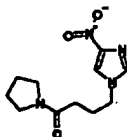


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Reaction of the product of Preparation 287 (22.84 g, 100 mmol), 5N sodium hydroxide (100 mL), tetrahydrofuran (100 mL), ethanol (100 mL), as described in Preparation 284 gave 9.8 g (50%) of the desired product as an orange solid: ¹H-NMR is consistent with structure; MS (FD) 200.1 (M⁺); Anal. Calc'd for C₇H₉N₃O₄: C, 42.22; H, 4.56; N, 21.10. Found: C, 41.97; H, 4.63; N, 21.04.

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Preparation 289



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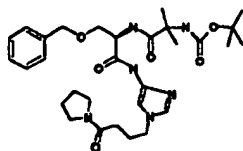
Reaction of the product of Preparation 288 (4.87 g, 25 mmol), pyrrolidine (2.4 mL, 25 mmol), 1-hydroxybenzotriazole (3.7 g, 27.5 mmol), dicyclohexylcarbodiimide (5.6 g, 27.5 mmol), dimethylformamide (50 mL), as described in Preparation 285, gave 0.65 g (11%) of the desired product as a tan oil: ¹H-NMR is consistent with structure; MS (FD) 252 (M⁺); Anal. Calc'd for C₁₁H₁₆N₄O₃: C, 52.37; H, 6.39; N, 22.21. Found: C, 52.59; H, 6.50; N, 22.44.

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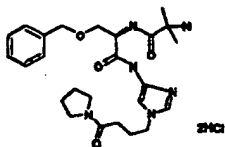
Preparation 290

357



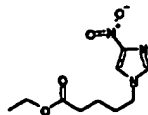
- Reaction of the product of Preparation 289 (0.6 g, 2.4 mmol), 10% palladium on carbon (0.3 g), dichloromethane (6 mL), ethyl acetate (20 mL), absolute ethanol (20 mL);
- 5 386979 (0.91 g, 2.4 mmol), 1-hydroxybenzotriazole (0.36 g, 2.64 mmol), dicyclohexylcarbodiimide (0.54 g, 2.64 mmol), dimethylformamide (40 mL), as described in Preparation 286 gave 0.69 g (50%) of the desired product as a tan oil: ¹H-NMR is consistent with structure; MS
- 10 (FD) 585.4 (M⁺); Anal. Calc'd for C₃₀H₄₄N₆O₆: C, 61.63; H, 7.58; N, 14.37. Found: C, 61.35; H, 7.50; N, 14.30.

Example 156



- 15 Reaction of the product of Preparation 290 (0.65 g, 1.1 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as described in Example 155 gave 0.58 g (98%) of the desired hydrochloric acid salt as an oil: ¹H-NMR is consistent with structure; MS (FD) 484 (M⁺); Anal. Calc'd
- 20 for C₂₅H₃₆N₆O₄·2.3HCl: C, 52.82; H, 6.79; N, 14.78. Found: C, 53.01; H, 6.88; N, 14.40.

Preparation 291

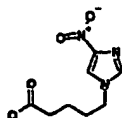


- 25 Reaction of ethyl-5-bromovalerate (25 g, 120 mmol), 4-nitroimidazole (16.3 g, 144 mmol), sodium hydride (5.8 g, 144 mol), dimethylformamide (400 mL), as described

358

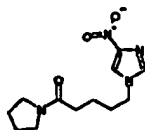
Preparation 283 gave 21.9 g (75%) of the desired product as a colorless oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 241.1 (M+); Anal. Calc'd for $\text{C}_{10}\text{H}_{15}\text{N}_3\text{O}_4$: C, 49.79; H, 6.27; N, 17.42. Found: C, 49.63; H, 6.16; N, 17.22.

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Preparation 292

Reaction of the product of Preparation 291 (21.08 g, 87 mmol), 5N sodium hydroxide (100 mL), tetrahydrofuran (100 mL), ethanol (100 mL), as described in Preparation 284 gave 11.9 g (64%) of the desired product as a tan solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 214 (M+); Anal. Calc'd for $\text{C}_9\text{H}_{11}\text{N}_3\text{O}_4$: C, 45.07; H, 5.20; N, 19.71. Found: C, 44.89; H, 4.92; N, 19.44.

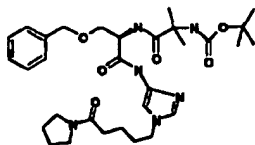
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Preparation 293

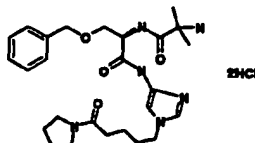
Reaction of the product of Preparation 292 (9.9 g, 46.4 mmol), pyrrolidine (4 mL, 46.4 mmol), 1-hydroxybenzotriazole (7.0 g, 51.0 mmol), dicyclohexylcarbodiimide (10.6 g, 51.0 mmol), triethylamine (3.23 mL, 46.4 mmol), as described in Preparation 285 gave 8.4 g (69%) of the desired product as a colorless oil: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 266 (M+); Anal. Calc'd for $\text{C}_{12}\text{H}_{18}\text{N}_4\text{O}_3$: C, 54.12; H, 6.81; N, 21.04. Found: C, 54.35; H, 6.91; N, 20.91.

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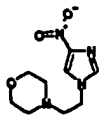
359

Preparation 294

Reaction of the product of Preparation 293 (1.0 g, 3.8 mmol), 10% palladium on carbon (0.5 g), dichloromethane (5 mL), ethyl acetate (10 mL), ethanol (20 mL), the product of Preparation 1d (1.45 g, 3.8 mmol), 1-hydroxybenzotriazole (0.56 g, 4.2 mmol), dicyclohexylcarbodiimide (0.86 g, 1.1 mmol), dimethylformamide (40 mL), as described in Preparation 286 gave 0.8 g (35%) of the desired product as a yellow oil: ¹H-NMR is consistent with structure; MS (FD) 598.2 (M+).

Example 157

Reaction of the product of Preparation 294 (0.75 g, 1.2 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as described in Example 155 gave 0.57 g (100%) of the desired product as the hydrochloric acid salt as a white solid: ¹H-NMR is consistent with structure; MS (FD) 499 (M+).

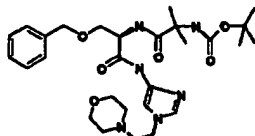
Preparation 295

Reaction of N-(2-chloroethyl)morpholine hydrochloride (6.9 g, 37.0 mmol), 4-nitroimidazole (5.0 g, 44.0 mmol), sodium hydride (3.27 g, 80.7 mmol), dimethylformamide

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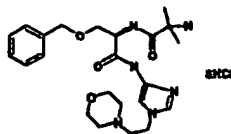
(150 mL), as described in Preparation 283 gave 1.1 g (13%) of the desired product as a yellow solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 226.1 (M+1); Anal. Calc'd for $\text{C}_{14}\text{H}_{14}\text{N}_4\text{O}_3$: C, 47.78; H, 6.24; N, 24.77. Found: 5 C, 48.01; H, 6.13; N, 24.56.

Preparation 296



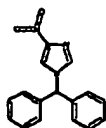
Reaction of the product of Preparation 295 (0.6 g, 2.6 mmol), 10% palladium on carbon (0.6 g), ethyl acetate (20 mL), ethanol (10 mL), the product of Preparation 1d (1.0 g, 2.6 mmol), 1-hydroxybenzotriazole (0.4 g, 2.9 mmol), dicyclohexylcarbodiimide (0.6 g, 2.9 mmol), dimethylformamide (40 mL), as described in Preparation 15 286 gave 0.34 g (24%) of the desired product as a yellow foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 558 (M+1).

Example 158

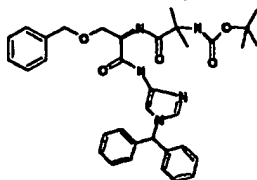


20 Reaction of the product of Preparation 296 (0.14 g, 0.25 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Example 155 gave 0.13 g (100%) of the desired product as the hydrochloric acid salt as a 25 white solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 458.2 (M+).

361

Preparation 297

To a solution of 4-nitroimidazole, 4.6 g (40 mmol) and bromodiphenylmethane, 10.0 g (40 mmol) in 150 mL of dimethylformamide was added 16.6 g (120 mmol) of potassium carbonate. The reaction mixture was stirred overnight at ambient temperature, filtered and concentrated. The residue was partitioned between ethyl acetate and water and was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The resulting crude material was absorbed onto a silica pad and chromatographed on silica gel using 25-60% ethyl acetates/hexanes as eluant to yield 3.2 g (27%) of the desired product as a clear oil: ¹H-NMR is consistent with structure; MS (ion spray) 280 (M+1).

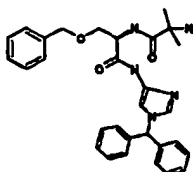
Preparation 298

To a slurry of 0.8 g of 10% palladium on carbon in 30 mL of tetrahydrofuran was added a solution of 1.2 g (4.3 mmol) of the product of Preparation 297 in 40 mL of tetrahydrofuran. The mixture was hydrogenated at 40 psi of hydrogen for 1 h and filtered through celite. To this solution was added 1.64 g (4.3 mmol) of Preparation 4 from Examples Part 1, 0.7 g (4.7 mmol) of 1-hydroxybenzotriazole and 1.04 g (4.7 mmol) of dicyclohexylcarbodiimide. The reaction was stirred overnight at ambient temperature, filtered and

concentrated. The resulting residue was chromatographed on silica gel using 4% methanol/chloroform as eluant to yield 1.57 g (60%) of the desired product. ¹H-NMR is consistent with structure; MS (ion spray) 612.4 (M+1);

5 Anal. Calc'd for C₃₅H₄₁N₅O₅: C, 68.72; H, 6.76; N, 11.45. Found: C, 68.44; H, 6.72; N, 11.15.

Example 159

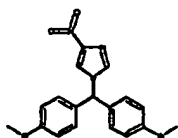


10 To a solution of the product of Preparation 298, 0.56 g (0.91 mmol) in 6 mL of dichloromethane was added 2 mL of trifluoroacetic acid. The reaction mixture was stirred for 2.5 h, then poured into a solution of saturated sodium carbonate and extracted with chloroform. The

15 combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The desired product was triturated with ethyl acetate/hexanes to yield 0.45 g (96%) of the desired product as a tan solid: ¹H-NMR is consistent with structure; MS (ion

20 spray) 512.6 (M+1); Anal. Calc'd for C₃₀H₃₃N₅O₃·0.2H₂O: C, 69.94; H, 6.53; N, 13.59. Found: C, 69.88; H, 6.36; N, 13.25.

Preparation 299

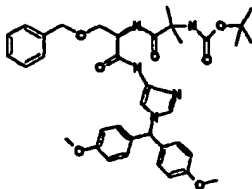


25 To a solution of 4,4'-dimethoxybenzhydrol, 5.0 g (20 mmol), 4-nitroimidazole, 2.31 g (20 mmol) and triphenylphosphine, 5.3 g (20 mmol) in 200 mL of tetrahydrofuran at 0°C was added 5.0 mL (32 mmol) of

363

diethyl azodicarboxylate dropwise. The resulting mixture was slowly warmed to ambient temperature, stirred overnight and concentrated. The residue was partitioned between ethyl acetate and water and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was absorbed onto a silica pad and chromatographed on silica gel using 20-40% ethyl acetates/hexane as eluant. The resulting residue was chromatographed on silica gel using 3% methanol/chloroform as eluant to yield 4.92 g (72%) of the desired product as a yellow oil: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 340 (M+1); Anal. Calc'd for $\text{C}_{18}\text{H}_{17}\text{N}_3\text{O}_4 \cdot 0.3\text{H}_2\text{O}$: C, 62.71; H, 5.15; N, 12.19. Found: C, 62.48; H, 4.83; N, 11.84.

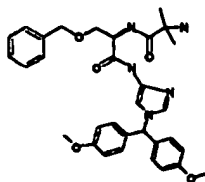
Preparation 300



Reaction of the product of Preparation 299 (1.8 g, 5.3 mmol), 10% palladium on carbon (1.0 g), tetrahydrofuran (60 mL), 386979 (2.0 g, 5.3 mmol), 1-hydroxybenzotriazole (0.8 g, 5.83 mmol), dicyclohexylcarbodiimide (1.2 g, 5.83 mmol), as described in Preparation 159 gave 1.3 g (36%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ions spray) 672.7 (M+1); Anal. Calc'd for $\text{C}_{37}\text{H}_{45}\text{N}_5\text{O}_7$: C, 66.15; H, 6.75; N, 10.43. Found: C, 66.29; H, 6.82; N, 10.63.

Example 160

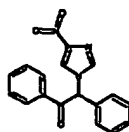
364



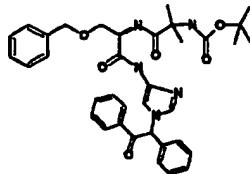
Reaction of the product of Preparation 300 (1.24 g, 1.8 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Example 159, Chromatographed over silica gel (5% methanol/chloroform) to yield 0.73 g (69%) of the desired product as a white foam: ¹H-NMR is consistent with structure; MS (ion spray) 572.4 (M+1); Anal. Calc'd for C₃₂H₃₇N₅O₅: C, 67.23; H, 6.52; N, 12.25. Found: C, 67.05; H, 6.59; N, 11.97.

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Preparation 301

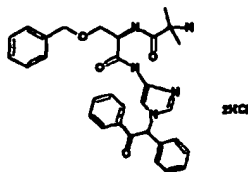


To a slurry of sodium hydride, 2.64 g (66.0 mmol) in 300 mL of dimethylformamide at 0°C was added 7.4 g (66.0 mmol) of 4-nitroimidazole. After stirring for 20 min at 0°C, 15.0 g (55.0 mmol) of desyl bromide was added. The reaction mixture was stirred 65 h, as it warmed to ambient temperature and was concentrated. The residue was partitioned between ethyl acetate and water and was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The resulting residue was chromatographed on silica gel using a gradient of chloroform to 5% methanol/chloroform as eluant to yield 10.1 g (60%) of the desired product as a yellow oil which solidifies upon standing. ¹H-NMR is consistent with structure; MS (ion spray) 307.1 (M+1); Anal. Calc'd for C₁₇H₁₃N₃O₃: C, 66.44; H, 4.26; N, 13.67. Found: C, 66.31; H, 4.22; N, 13.39.

Preparation 302

To a slurry of 0.3 g of 10% palladium on carbon in 20 mL
5 of tetrahydrofuran was added a solution of 0.8 g (2.6
mmol) of the product of Preparation 301 in 20 mL of
tetrahydrofuran. The mixture was hydrogenated at 40 psi
of hydrogen for 1 h and filtered through celite. To this
solution was added 1.0 g (2.6 mmol) of the product of
10 Preparation 1d, 0.4 g (2.9 mmol) of 1-
hydroxybenzotriazole and 0.6 g (2.9 mmol) of
dicyclohexylcarbodiimide. The reaction was stirred
overnight at ambient temperature, filtered and
concentrated. The resulting residue was chromatographed
15 on silica gel using a gradient from chloroform to 5%
methanol/chloroform as eluant to yield 1.3 g (76%) of the
desired product. ¹H-NMR is consistent with structure; MS
(FD) 639.4 (M⁺); Anal. Calc'd for C₃₆H₄₁N₅O₆: C, 65.74; H,
6.59; N, 10.65. Found: C, 65.91; H, 6.21; N, 10.67.

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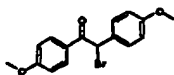
Example 161

To a solution of the product of Preparation 302, 1.0 g
(1.56 mmol) in 12 mL of dichloromethane was added 4 mL of
25 trifluoroacetic acid. The reaction mixture was stirred
for 1.5 h, then quenched with solid sodium carbonate and
extracted with chloroform. The combined organic extracts
were washed with brine, dried over sodium sulfate,

366

filtered and concentrated. The residue was dissolved in ethyl acetate and ether hydrochloric acid was added. The mixture was concentrated to yield 0.68 g (71%) of the desired product as a tan solid: ¹H-NMR is consistent with structure; MS (FD) 539 (M⁺); Anal. Calc'd for C₃₁H₃₃N₅O₄·2HCl: C, 60.78; H, 5.76; N, 11.43. Found: C, 60.51; H, 5.84; N, 11.12.

Preparation 303

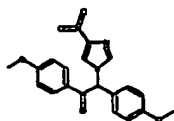


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To a slurry of desoxyanisoin, 20 g (78 mmol) in 200 mL of carbon tetrachloride at 0°C was added 4 mL (78 mmol) of bromine, dropwise over 30 min. The reaction mixture was stirred overnight while slowly warming to ambient temperature, then concentrated. The residue was absorbed onto a silica pad and chromatographed on silica gel using a gradient of 10-30% ethyl acetate/hexanes as eluant to yield 18 g (69%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (ion spray) 335, 337 (M+1).

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Preparation 304



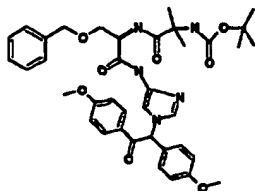
Reaction of the product of Preparation 303 (7.0 g, 20.0 mmol), 4-nitroimidazole (2.34 g, 20.0 mmol), sodium hydride (1.0 g, 24.0 mmol), dimethylformamide (100 mL), as described in Preparation 301. The crude material was absorbed onto a silica pad and chromatographed over silica gel using a gradient of 30-80% ethyl acetate/hexanes to yield 2.8 g (38%) of the desired product as a tan foam: ¹H-NMR is consistent with

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367

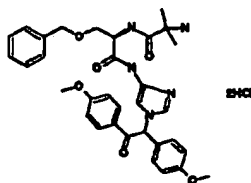
structure; MS (ion spray) 366.1 (M+1); Anal. Calc'd for $C_{19}H_{17}N_3O_5$: C, 62.12; H, 4.66; N, 11.44. Found: C, 62.05; H, 4.55; N, 11.57.

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Preparation 305

Reaction of the product of Preparation 304 (1.5 g, 4.1 mmol), 10% palladium on carbon (1.0 g), tetrahydrofuran (40 mL), the product of Preparation 1d (1.56 g, 4.1 mmol), 1-hydroxybenzotriazole (0.61 g, 4.51 mmol), dicyclohexylcarbodiimide (0.93 g, 4.51 mmol), as in described in Preparation 302. The residue was chromatographed on silica gel using 3% methanol/chloroform as eluant to yield 1.95 g (68%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 700.8 (M+1); Anal. Calc'd for $C_{38}H_{45}N_5O_8$: C, 65.22; H, 6.48; N, 10.01. Found: C, 65.05; H, 6.20; N, 10.25.

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Examples 162 and 163

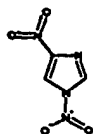
Reaction of the product of Preparation 305 (1.85 g, 2.6 mmol), trifluoroacetic acid (10 mL), dichloromethane (24 mL), as in described in Example 161, gave 1.56 g (88%) of the desired product as a product as the hydrochloric acid salt. $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 599.2 (M+1); Anal. Calc'd for $C_{33}H_{37}N_5O_6 \cdot 2\text{HCl}$: C,

58.93; H, 5.84; N, 10.41. Found: C, 59.05; H, 5.87; N, 10.43. Resolution of the diastereomers (0.21 g, 0.38 mmol) by chiral HPLC gave the respective isomers which were individually treated with a saturated solution of hydrochloric acid in diethyl ether to give the desired products:

Example 162. (Isomer 1) 0.104 g (40%); ¹H-NMR is consistent with structure; t_R = 9.45 min; MS (ion spray) 600.3 (M+1); Anal. Calc'd for C₃₃H₃₇N₅O₆·2HCl: C, 58.93; H, 5.84; N, 10.41. Found: C, 58.66; H, 5.80; N, 10.20.

Example 163. (Isomer 2) 0.066 g (25%); ¹H-NMR is consistent with structure; t_R = 12.93 min; MS (ion spray) 600.3 (M+1); Anal. Calc'd for C₃₃H₃₇N₅O₆·2.3HCl: C, 57.99; H, 5.80; N, 10.25. Found: C, 57.94; H, 5.80; N, 10.12.

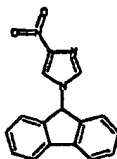
Preparation 306



To a slurry of 4-nitroimidazole, 10.0 g (89 mmol) in 30 mL of glacial acetic acid was slowly added 10 mL of fuming nitric acid. To this mixture was added 20 mL of acetic anhydride at a rate such that the temperature remained below 50°C. The reaction mixture was stirred for one hour then poured into 300 g of ice/water. A white solid precipitated out over a period of 30 min. The solid was filtered and dried to yield 6.8 g of the desired product. The filtrate was extracted with dichloromethane. The combined organic extracts were washed with saturated sodium bicarbonate and water, then dried over sodium sulfate, filtered and concentrated to yield an additional 5.1 g of the desired white solid, affording a total of 11.9 g (85%) of the desired product. ¹H-NMR is consistent with structure; MS (FD) 159 (M+);

Anal. Calc'd for $C_3H_2N_4O_4 \cdot 0.3H_2O$: C, 22.04; H, 1.60; N, 34.27. Found: C, 22.35; H, 1.52; N, 33.87.

Preparation 307



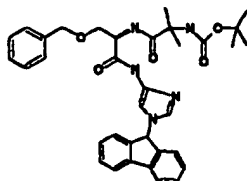
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To a slurry of 9-aminofluorene hydrochloride, 2.1 g (10.0 mmol) in 20 mL of methanol and 20 mL of water at 0°C was added 0.8 g (10.0 mmol) of sodium bicarbonate. After stirring for 10 min at 0°C, 1.5 g (10.0 mmol) of the product of Preparation 306 was added. The reaction mixture was stirred overnight, slowly warming to ambient temperature, then concentrated. The residue was partitioned between ethyl acetate and water and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate and concentrated. The residue was absorbed onto a silica pad and chromatographed on silica gel using a gradient of 25-80% ethyl acetate/hexanes as eluant to yield 2.39 g (88%) of the desired product as a tan solid: 1H -NMR is consistent with structure; MS (ion spray) 276.2 (M+1); Anal. Calc'd for $C_{16}H_{11}N_3O_2$: C, 69.31; H, 4.00; N, 15.15. Found: C, 69.53; H, 4.08; N, 14.93.

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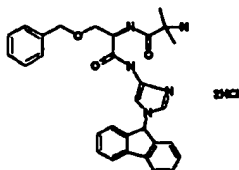
Preparation 308



To a slurry of 0.95 g of 10% palladium on carbon in 30 mL of tetrahydrofuran was added a solution of 1.1 g (4.0 mmol) of the product of Preparation 307 in 30 mL of

tetrahydrofuran. The mixture was hydrogenated at 40 psi of hydrogen for 1 h and filtered through celite. To this solution was added 1.5 g (4.0 mmol) of the product of Preparation 1d, 0.6 g (4.4 mmol) of 1-hydroxybenzotriazole and 0.9 g (4.4 mmol) of dicyclohexylcarbodiimide. The reaction was stirred overnight at ambient temperature, filtered and concentrated. The residue was slurried in ethyl acetate, filtered and water was added. The mixture was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The resulting residue was chromatographed on silica gel using 5% methanol/chloroform as eluant to yield 1.16 g (48%) of the desired product. ¹H-NMR is consistent with structure; MS (ion spray) 610 (M+1); Anal. Calc'd for C₃₅H₃₉N₅O₅: C, 68.95; H, 6.59; N, 11.49. Found: C, 68.83; H, 6.46; N, 11.27.

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Example 164

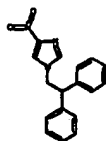
To a solution of the product of Preparation 308, 1.1 g (1.8 mmol) in 6 mL of dichloromethane was added 2 mL of trifluoroacetic acid. The reaction mixture was stirred for 3 h, then poured into a solution of saturated sodium carbonate. The mixture was extracted with chloroform. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was dissolved in ethyl acetate and ether/hydrochloric acid was added. The mixture was concentrated to yield 0.9 g (90%) of the desired product

371

as a pink solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 510.4 (M+1); Anal. Calc'd for $\text{C}_{30}\text{H}_{31}\text{N}_5\text{O}_3 \cdot 2\text{HCl}$: C, 61.86; H, 5.71; N, 12.02. Found: C, 61.70; H, 5.78; N, 11.86.

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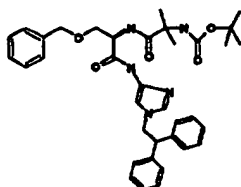
Preparation 309



Reaction of 2,2-diphenylethylamine (2.5 g, 12.7 mmol), sodium bicarbonate (1.07 g, 12.7 mmol), the product of Preparation 306 (2.0 g, 12.7 mmol), methanol (20 mL), water (10 mL), as described in Preparation 307 gave 2.75 g (74%) of the desired product as a tan solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 294.2 (M+1).

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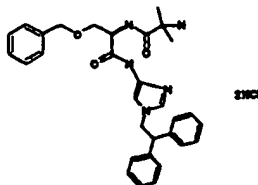
Preparation 310



Reaction of the product of Preparation 309 (1.0 g, 3.4 mmol), 10% palladium on carbon (1.2 g), tetrahydrofuran (40 mL), the product of Preparation 1d (1.3 g, 3.4 mmol), 1-hydroxybenzotriazole (0.51 g, 3.74 mmol), dicyclohexylcarbodiimide (0.8 g, 3.74 mmol), as in Example Preparation 308. 1.42 g (67%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 626.3 (M+1); Anal. Calc'd for $\text{C}_{36}\text{H}_{43}\text{N}_5\text{O}_5$: C, 69.10; H, 6.93; N, 11.19. Found: C, 68.92; H, 6.70; N, 11.21.

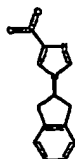
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372

Examp1 165

Reaction of the product of Preparation 310 (1.37 g, 2.2 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as described in Example 164 -426737 gave 1.14 g (87%) of the desired product as a tan solid: ¹H-NMR is consistent with structure; MS (ion spray) 526 (M+1); Anal. Calc'd for C₃₁H₂₅N₅O₃·2.2HCl: C, 61.46; H, 6.19; N, 11.56. Found: C, 61.72; H, 5.95; N, 11.11.

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Preparation 311

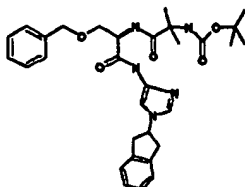
To a slurry of 2-aminoindan hydrochloride, 2.0 g (12.7 mmol) in 20 mL of methanol and 10 mL of water at 0°C was added 1.4 g (16.4 mmol) of sodium bicarbonate. After stirring for 10 min at 0°C, 2.0 g (12.7 mmol) of the product of Preparation 306 was added. The reaction mixture was stirred overnight, slowly warming to ambient temperature, then concentrated. The residue was partitioned between ethyl acetate and water and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate and concentrated. The residue was absorbed onto a silica pad and chromatographed on silica gel using a gradient of 50-80% ethyl acetate/hexanes as eluant to yield 1.91 g (66%) of the desired product as a tan solid: ¹H-NMR is consistent with structure; MS (ion spray) 230.2 (M+1);

373

Anal. Calc'd for $C_{12}H_{11}N_3O_2$: C, 62.88; H, 4.84; N, 18.33.

Found: C, 63.28; H, 4.90; N, 17.89.

Preparation 312



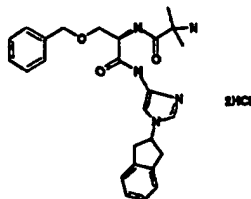
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To a slurry of 1.3 g of 10% palladium on carbon in 30 mL of tetrahydrofuran was added a solution of 1.2 g (5.3 mmol) of the product of Preparation 311 in 30 mL of tetrahydrofuran. The mixture was hydrogenated at 40 psi of hydrogen for 40 min and filtered through celite. To this solution was added 2.0 g (5.3 mmol) of the product of Preparation 1d, 0.8 g (5.8 mmol) of 1-hydroxybenzotriazole and 1.2 g (5.8 mmol) of dicyclohexylcarbodiimide. The reaction was stirred overnight at ambient temperature, filtered and concentrated. The residue was slurried in ethyl acetate, filtered and water was added. The mixture was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The resulting residue was chromatographed on silica gel using 3% methanol/chloroform as eluant to yield 1.38 g (486) of the desired product: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 562.4 (M+1); Anal. Calc'd for $C_{31}H_{39}N_5O_5 \cdot 0.1\text{CHCl}_3$: C, 65.12; H, 6.87; N, 12.21. Found: C, 65.39; H, 7.18; N, 11.97.

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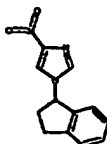
Example 166

374



To a solution of the product of Preparation 312, 1.4 g (2.5 mmol) in 12 mL of dichloromethane was added 4 mL of trifluoroacetic acid. The reaction mixture was stirred for 2 h, then concentrated. The residue was partitioned between ethyl acetate and saturated sodium carbonate and was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was dissolved in ethyl acetate and ether hydrochloric acid was added. The mixture was concentrated to yield 1.2 g (90%) of the desired product as a yellow solid: ¹H-NMR is consistent with structure; MS (ion spray) 462.4 (M+1); Anal. Calc'd for C₂₆H₃₁N₅O₃·2HCl: C, 57.99; H, 6.93; N, 12.01. Found: C, 57.87; H, 6.82; N, 12.73.

Preparation 313

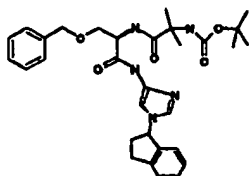


To a slurry of 1-aminoindan, 1.25 mL (10.0 mmol) in 20 mL of methanol and 20 mL of water at 0°C, was added 1.5 g (10.0 mmol) of the product of Preparation 306. The reaction mixture was stirred overnight, slowly warming to ambient temperature and concentrated. The residue was partitioned between ethyl acetate and water and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was absorbed onto a silica pad and chromatographed on silica gel using 30-80% ethyl

375

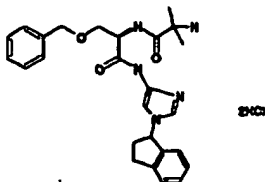
acetate/hexanes as eluant to yield 1.13 g (49%) of the desired product as a tan oil: ^1H -NMR is consistent with structure; MS (ion spray) 230.2 (M+1).

376

Preparation 314

To a slurry of 1.0 g of 10% palladium on carbon in 20 mL of tetrahydrofuran was added a solution of 1.07 g (4.7 mmol) of the product of Preparation 313 in 20 mL of tetrahydrofuran. The mixture was hydrogenated at 40 psi of hydrogen for 30 min and filtered through celite. To this solution was added 1.8 g (4.7 mmol) of the product of Preparation 1d,, 0.7 g (5.2 mmol) of 1-hydroxybenzotriazole and 1.06 g (5.2 mmol) of dicyclohexylcarbodiimide. The reaction was stirred overnight at ambient temperature, filtered and concentrated. The residue was dissolved in ethyl acetate, filtered, then water was added. The mixture was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The resulting residue was chromatographed on silica gel using 3% methanol/chloroform as eluant to yield 0.99 g (38%) of the desired product: ¹H-NMR is consistent with structure; MS (ion spray) 562 (M+1); Anal. Calc'd for C₃₁H₃₉N₅O₅: C, 66.29; H, 7.00; N, 12.47. Found: C, 66.05; H, 7.12; N, 12.58.

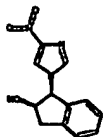
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Example 167

To a solution of the product of Preparation 314, 0.97 g (1.7 mmol) in 6 mL of dichloromethane was added 2 mL of

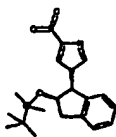
trifluoroacetic acid. The reaction mixture was stirred for 2 h, then poured into a solution of saturated sodium carbonate. The mixture was extracted with chloroform. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was dissolved in ethyl acetate and a saturated solution of hydrochloric acid in diethyl ether was added. The resulting mixture was concentrated to yield 0.73 g (76%) of the desired mixture of isomers as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 462.4 (M+1); Anal. Calc'd for $\text{C}_{26}\text{H}_{31}\text{N}_5\text{O}_3 \cdot 2.3\text{HCl}$: C, 57.26; H, 6.15; N, 12.84. Found: C, 57.53; H, 6.04; N, 12.57.

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Preparation 315

Reaction of (1S, 2R)-(-)-cis-1-Amino-2-indanol (0.9 g, 6.3 mmol), sodium bicarbonate (0.53 g, 6.3 mmol), the product of Preparation 306, (1.0 g, 6.3 mmol) in methanol (10 mL) and water (5 mL), as described in Preparation 311 gave 1.02 g (66%) of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 246.3 (M+1).

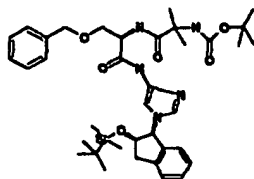
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Preparation 316

To a solution of the product of Preparation 315, 2.33 g (9.5 mmol) and imidazole, 2.0 g (36.9 mmol) in 100 mL of dimethylformamide was added 1.86 g (12.3 mmol) of t-butyltrimethylsilyl chloride. The reaction mixture was

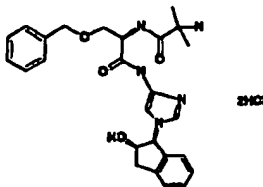
stirred overnight at ambient temperature then concentrated. The residue was partitioned between ethyl acetate and water and was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was chromatographed over silica gel using 50% ethyl acetate/hexanes as eluent to yield 3.07 g (90%) of the desired product as a tan oil: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 360.2 (M+1); Anal. Calc'd for $\text{C}_{18}\text{H}_{25}\text{N}_3\text{O}_3\text{Si}$: C, 60.14; H, 7.01; N, 11.69. Found: C, 60.37; H, 6.92; N, 11.43.

Preparation 317



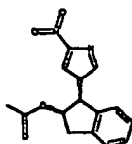
Reaction of the product of Preparation 316 (1.5 g, 4.2 mmol), 10% palladium on carbon (1.0 g), tetrahydrofuran (80 mL), the product of Preparation 1d, (1.6 g, 4.2 mmol), 1-hydroxybenzotriazole (0.63 g, 4.6 mmol), dicyclohexylcarbodiimide (0.95 g, 4.6 mmol), as described in Preparation 314 gave 0.72 g (25%) of the desired product as a reddish foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 692.1 (M+1); Anal. Calc'd for $\text{C}_{37}\text{H}_{53}\text{N}_5\text{O}_6\text{Si}$: C, 64.34; H, 7.72; N, 10.12. Found: C, 64.14; H, 7.65; N, 10.05.

Example 168



A solution of the product of Preparation 317, 0.65 g (0.94 mmol) in 10 mL of a saturation solution of hydrochloric acid in acetic acid was stirred at ambient temperature. After 1.5 h, the solution was concentrated. The residue was partitioned between ethyl acetate and saturated sodium bicarbonate and was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate and concentrated. The residue was chromatographed on silica gel using a gradient of 5-10% methanol/chloroform/ammonia as eluant to yield the desired product as the free base. The resulting foam was dissolved in ethyl acetate and a saturated solution of hydrochloric acid in diethyl ether was added. The resulting slurry was concentrated to yield 0.18 g (35%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 478.3 (M+1); Anal. Calc'd for $\text{C}_{26}\text{H}_{31}\text{N}_5\text{O}_4 \cdot 2.5\text{HCl}$: C, 47.85; H, 5.53; N, 10.73. Found: C, 48.08; H, 5.17; N, 10.40.

Preparation 318



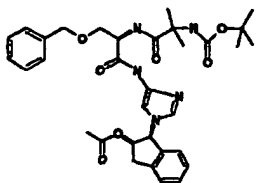
To a solution of the product of Preparation 315, 1.71 g (7.0 mmol) and triethylamine, 2.2 mL (15.6 mmol) in 80 mL of dichloromethane at 0°C was added 0.9 mL (12.6 mL) of acetyl chloride. The reaction mixture was stirred 2.5 h at 0°C, then was quenched with saturated sodium bicarbonate. The mixture was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was absorbed onto a silica pad and chromatographed on silica gel using a gradient of 30-

380

80% ethyl acetate/hexanes as eluant to yield 1.06 g (53%) of the desired product as a yellow oil: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 288.0 (M+1); Anal. Calc'd for $\text{C}_{14}\text{H}_{13}\text{N}_3\text{O}_4$: C, 58.53; H, 4.56; N, 14.63.

5 Found: C, 58.78; H, 4.58; N, 14.36.

Preparation 319

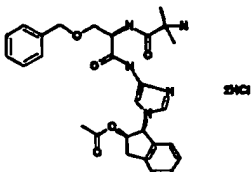


Reaction of the product of Preparation 318 (1.0 g, 3.5 mmol), 10% palladium on carbon (2.0 g), tetrahydrofuran (60 mL), the product of Preparation 1d, (1.33 g, 3.5 mmol), 1-hydroxybenzotriazole (0.52 g, 3.9 mmol), dicyclohexylcarbodiimide (0.8 g, 3.9 mmol), described in Preparation 314 gave 0.53 g (25%) of the desired product

15 as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 620.4 (M+1); Anal. Calc'd for $\text{C}_{33}\text{H}_{41}\text{N}_5\text{O}_7 \cdot 0.15\text{CHCl}_3$: C, 62.44; H, 6.50; N, 10.98. Found: C, 62.42; H, 6.51; N, 11.16.

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Example 169



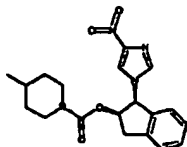
A solution of the product of Preparation 319, 0.43 g (0.7 mmol) in 8 mL of a saturated solution of hydrochloric acid in glacial acetic acid was stirred for 1.5 h at

25 ambient temperature then concentrated. The residue was dissolved in toluene and concentrated to yield 0.26 g (61%) of the desired product as a tan solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 520.3 (M+1);

381

Anal. Calc'd for $C_{28}H_{33}N_5O_5 \cdot 2HCl$: C, 56.76; H, 5.95; N, 11.82. Found: C, 56.87; H, 6.07; N, 11.52.

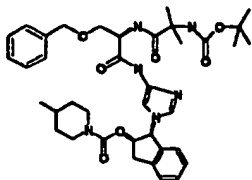
Preparation 320



5 To a solution of the product of Preparation 315, 1.36 g (5.6 mmol) in 50 mL of dichloromethane was added 1.09 g (6.72 mmol) of 1,1'-carbonyldiimidazole. The reaction mixture was stirred overnight at ambient temperature then
10 3.3 mL (28 mmol) of 4-methylpiperidine was added. The reaction mixture was stirred overnight, washed with a 0.1N aqueous solution of hydrochloric acid, brine, dried over sodium sulfate, filtered and concentrated. The residue was chromatographed on silica gel using a
15 gradient of chloroform to 1% methanol/chloroform as eluant to yield 1.4 g (67%) of the desired product as a tan foam: 1H -NMR is consistent with structure; MS (ion spray) 371.1 (M+1); Anal. Calc'd for $C_{19}H_{22}N_4O_4$: C, 61.61; H, 5.99; N, 15.13. Found: C, 61.95; H, 6.01; N, 14.95.

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Preparation 321

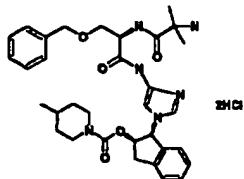


Reaction of the product of Preparation 320 (0.87 g, 2.3 mmol), 10% palladium on carbon (2.0 g), tetrahydrofuran
25 (80 mL), the product of Preparation 1d, (0.9 g, 2.3 mmol), 1-hydroxybenzotriazole (0.35 g, 2.53 mmol), dicyclohexylcarbodiimide (0.52 g, 2.53 mmol), as described in Preparation 314, gave 0.23 g (14%) of the

desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 703.6 ($M+1$); Anal. Calc'd for $\text{C}_{38}\text{H}_{50}\text{N}_6\text{O}_7 \cdot 0.15\text{CHCl}_3$: C, 63.57; H 7.01; N, 11.66. Found: C, 63.60; H, 7.32; N, 11.31.

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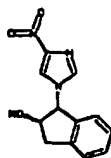
Example 170



To a solution of the product of Preparation 321, 0.21 g (0.3 mmol) in 6 mL of dichloromethane was added 2 mL of trifluoroacetic acid. The mixture was stirred 40 min at ambient temperature then concentrated. The resulting residue was partitioned between ethyl acetate and saturated sodium bicarbonate and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The crude product was chromatographed on silica gel using 10% methanol/chloroform as eluant. To a solution of the product in chloroform was added a saturates solution of hydrochloric acid in diethyl ether. The slurry was concentrated to yield the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 603.4 ($M+1$); Anal. Calc'd for $\text{C}_{33}\text{H}_{42}\text{N}_6\text{O}_5 \cdot 2.3\text{HCl}$: C, 57.73; H, 6.50; N, 12.24. Found: C, 57.80; H, 6.34; N, 12.15.

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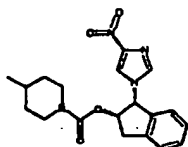
Preparation 322



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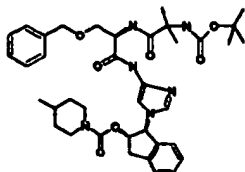
Reaction of (1R, 2S)-(+)-1-amino-2-indanol (3.8 g, 26.0 mmol), sodium bicarbonate (2.2 g, 26.0 mmol), the product of Preparation 306. (4.0 g, 26.0 mmol), methanol (28 mL), water (12 mL), as in Preparation 313 gave 4.0 g (63%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (ion spray) 246.3 (M+1); Anal. Calc'd for C₁₂H₁₁N₃O₃: C, 58.77; H, 4.52; N, 17.13. Found: c, 58.68; H, 4.48; H, 17.00.

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Preparation 323

Reaction of the product of Preparation 322 (2.2 g, 9.0 mmol), 1,1'-carbonyldiimidazole (1.73 g, 10.8 mmol), 4-methylpiperidine (5.3 mL, 45.0 mmol), dichloromethane (80 mL), as described in Preparation 320, gave 2.3 g (70%) of the desired product as an orange foam: ¹H-NMR is consistent with structure; MS (ion spray) 371.1 (M+1); Anal. Calc'd for C₁₉H₂₂N₄O₄·0.15CHCl₃: C, 59.23; H, 5.75; N, 14.43. Found: C, 59.38; H, 5.87; N, 14.55.

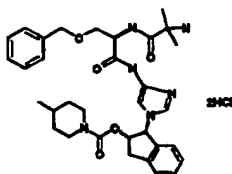
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Preparation 324

Reaction of the product of Preparation 323 (2.22 g, 6.0 mmol), 10% palladium on carbon (3.0 g), tetrahydrofuran (60 mL), the product of Preparation 1d, (2.3 g, 6.0 mmol), 1-hydroxybenzotriazole (0.9 g, 6.6 mmol), dicyclohexylcarbodiimide (1.4 g, 6.6 mmol), as described in Preparation 314 gave 1.0 g (24%) of the desired

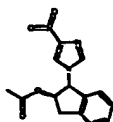
product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 703.6 (M+1); Anal. Calc'd for $\text{C}_{38}\text{H}_{50}\text{N}_6\text{O}_7$: C, 64.94; H, 7.17; N, 11.96. Found: C, 64.81; H, 7.09; N, 11.83.

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Example 171

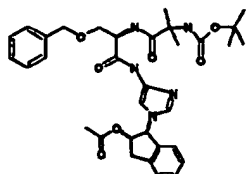
Reaction of the product of Preparation 324 (0.97 g, 1.4 mmol), trifluoroacetic acid (4 mL), dichloromethane (12 mL), as in described in Example 170 gave 0.95 g (100%) of the desired product as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 603.3 (M+1); Anal. Calc'd for $\text{C}_{33}\text{H}_{42}\text{N}_6\text{O}_5 \cdot 2.3\text{HCl}$: C, 57.73; H, 6.50; N, 12.24. Found: C, 57.46; H, 6.53; N, 11.90

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Preparation 325

Prepared as shown in Preparation 1 in Examples Part 4. $^1\text{H-NMR}$ consistent with structure.

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Preparation 326

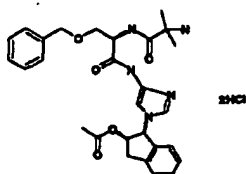
Reaction of the product of Preparation 4 from Examples Part 4 (0.4 g, 1.4 mmol), 10% palladium on carbon (0.8 g), tetrahydrofuran (40 mL), the product of Preparation 1d, (0.53 g, 1.4 mmol), 1-hydroxybenzotriazole (0.21 g,

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385

1.54 mmol), dicyclohexylcarbodiimide (0.32 g, 1.54 mmol), as described in Preparation 314 gave 0.25 g (29%) of the desired product as a tan foam: ¹H-NMR is consistent with structure; MS (ion spray) 620.7 (M+1); Anal. Calc'd for C₃₃H₄₁N₅O₇: C, 63.96; H, 6.67; N, 11.30. Found: C, 63.91; H, 6.72; N, 11.04.

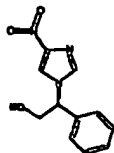
Example 172



10 A solution of the product Preparation 326, 0.22 g (0.35 mmol) in 10 mL of a saturated solution of hydrochloric acid in glacial acetic acid was stirred for 2 h at ambient temperature and then concentrated. The residue was dissolved in toluene and concentrated, then triturated
15 with hexanes to yield 0.187 g (89%) of the desired product as a tan solid: ¹H-NMR is consistent with structure; MS (ion spray) 520.3 (M+1); Anal. Calc'd for C₂₈H₃₃N₅O₅·2HCl: C, 56.76; H, 5.95; N, 11.82. Found: C, 56.96; H, 6.06; N, 11.83.

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Preparation 327

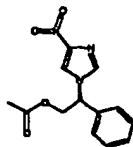


To a solution of R-(-)-2-phenylglycinol, 2.75 g (20 mmol) in 20 mL of methanol and 10 mL of water at 0°C, was added
25 1.7 g (20 mmol) of sodium bicarbonate. The reaction mixture was stirred for 20 min at 0°C, then 3.16 g (20 mmol) of the product of Preparation 306 was added. The residue was absorbed onto silica and chromatographed on

386

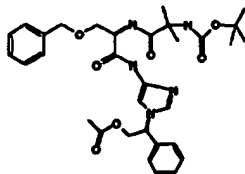
silica gel using 80% ethyl acetate/hexanes as eluant to yield 3.5 g (74%) of the desired product as a colorless oil: ¹H-NMR is consistent with structure; MS (ion spray) 234 (M+1).

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Preparation 328

To a solution of the product of Preparation 327, 3.08 g (13.0 mmol), triethylamine, 2.4 mL (16.9 mmol) and 4-dimethylaminopyridine, 0.3 g (2.6 mmol) in 150 mL of dichloromethane at 0°C was added 1.5 mL (15.6 mmol) of acetic anhydride dropwise. The reaction mixture was stirred overnight slowly warming to ambient temperature, then concentrated. The residue was partitioned between ethyl acetate and saturated sodium bicarbonate and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate and concentrated. The residue was chromatographed on silica gel using 80% ethyl acetate/hexanes as eluant to yield 3.4 g (95%) of the desired product as a tan oil: ¹H-NMR is consistent with structure; MS (ion spray) 276.2 (95%); Anal. Calc'd for C₁₃H₁₃N₃O₄: C, 56.73; H, 4.76; N, 15.27. Found: C, 56.46; H, 4.89; N, 15.17.

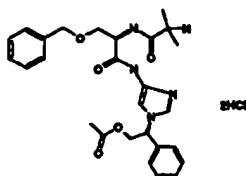
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Preparation 329

To a slurry of 4.0 g of 10% palladium on carbon in 60 mL of tetrahydrofuran was added a solution of 3.1 g (11.3

387

mmol) of the product of Preparation 328 in 60 mL of tetrahydrofuran. The mixture was hydrogenated at 40 psi of hydrogen for 1.5 h and filtered through celite. To this solution was added 4.3 g (11.3 mmol) of the product of Preparation 1d, 1.7 g (12.4 mmol) of 1-hydroxybenzotriazole and 2.6 g (12.4 mmol) of dicyclohexylcarbodiimide. The reaction was stirred overnight at ambient temperature, filtered and concentrated. The reaction mixture was stirred overnight, slowly warming to ambient temperature, then was concentrated. The residue was dissolved in ethyl acetate, filtered, then water was added. The mixture was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The resulting residue was chromatographed on silica gel using 3% methanol/chloroform as eluant to yield 2.41 g (35%) of the desired product: ¹H-NMR is consistent with structure; MS (ion spray) 608.3 (M+1); Anal. Calc'd for C₃₂H₄₁N₅O₇: C, 63.25; H, 6.80; N, 11.52. Found: C, 63.51; H, 6.79; N, 11.74.

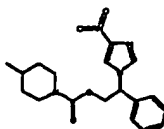
Example 173

To a solution of the product of Preparation 329, 2.2 g (3.6 mmol) in 25 mL of dichloromethane was added 8 mL of trifluoroacetic acid. The reaction mixture was stirred for 1 h, then concentrated. The residue was partitioned between chloroform and saturated sodium carbonate and was extracted with chloroform. The combined organic extracts were washed with brine, dried over sodium sulfate,

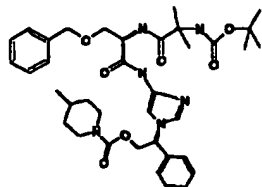
filtered and concentrated. The residue was dissolved in ethyl acetate and a saturated solution of hydrochloric acid in diethyl ether was added. The mixture was concentrated to yield 1.7 g (81%) of the desired isomer as a white solid: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 508.3 (M+1); Anal. Calc'd for $\text{C}_{27}\text{H}_{31}\text{N}_5\text{O}_5 \cdot 2.3\text{HCl}$: C, 55.00; H, 5.69; N, 11.89. Found: C, 55.06; H, 6.01; N, 11.41.

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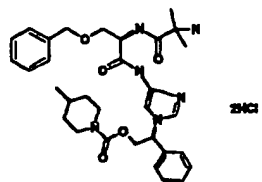
Preparation 330



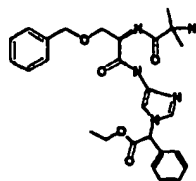
To a solution of the product of Preparation 327, 3.45 g (15.0 mmol) in 100 mL of dichloromethane was added 3.0 g (18.0 mmol) of 1,1'-carbonyldiimidazole. The reaction mixture was stirred overnight at ambient temperature then 8.9 mL (75 mmol) of 4-methylpiperidine was added. The reaction mixture was stirred overnight at ambient temperature then concentrated. The residue was partitioned between ethyl acetate and 0.1N aqueous hydrochloric acid and washed with 0.1N aqueous hydrochloric acid. The combined aqueous layers were extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and concentrated. The residue was chromatographed on silica gel using 80% ethyl acetate/hexanes as eluant to yield 4.4 g (85%) of the desired product as a yellow oil: $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 359.2 (M+1); Anal. Calc'd for $\text{C}_{18}\text{H}_{22}\text{N}_4\text{O}_4 \cdot 0.3\text{CHCl}_3$: C, 56.46; H, 5.78; N, 14.43. Found: C, 56.81; H, 5.98; N, 14.42.

Preparation 331

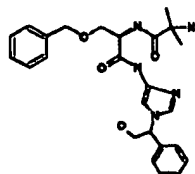
Reaction of the product of Preparation 330 (4.2 g, mmol),
10% palladium on carbon (5.2 g), tetrahydrofuran (80 mL),
5 the product of Preparation 1d, (4.5 g, 11.7 mmol), 1-
hydroxybenzotriazole (1.8 g, 12.9 mmol),
dicyclohexylcarbodiimide (2.7 g, 12.9 mmol), as in
described in Preparation 329 gave 2.2 g (27%) of the
desired product as a tan foam: ¹H-NMR is consistent with
10 structure; MS (ion spray) 691.3 (M+1); Anal. Calc'd for
C₃₇H₅₀N₆O₇: C, 64.33; H, 7.30; N, 12.17. Found: C, 64.04;
H, 7.41; N, 11.88.

Example 174

15 Reaction of the product of Preparation 331 (1.95 g, 2.8
mmol), trifluoroacetic acid (8 mL), dichloromethane (25
mL), as described in Example 173 gave 1.7 g (90%) of the
desired product as a white solid: ¹H-NMR is consistent
20 with structure; MS (ion spray) 591.6 (M+1); Anal. Calc'd
for C₃₂H₄₂N₆O₅·2.4HCl: C, 56.67; H, 6.60; N, 12.39. Found:
C, 56.94; H, 6.63; N, 12.04.

Example 175

To a solution of the product of Preparation 8, Examples, Part 1, 2.5 g (4.1 mmol) in 12 mL of dichloromethane was
5 added 4 mL of trifluoroacetic acid. The solution was stirred for 2 h and was then concentrated. The residue was partitioned between ethyl acetate and saturated sodium bicarbonate and was then extracted with ethyl acetate. The combined organic extracts were washed with
10 brine, dried over sodium sulfate, filtered and concentrated to yield 1.88 g (90%) of the desired product as a white foam: ¹H-NMR is consistent with structure; MS (ion spray) 508.3 (M+1); Anal. Calc'd for C₂₇H₃₃N₅O₅·1H₂O: C, 61.70; H, 6.71; N, 13.32. Found: C, 61.79; H, 6.25;
15 N, 13.07.

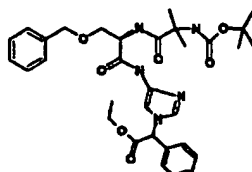
Example 176

To a solution of the product of Example 175 -438377, 1.66
20 g (3.3 mmol) in 50 mL of methanol was added 0.6 g of lithium borohydride. The reaction mixture was stirred 10 min. then concentrated. The residue was partitioned between ethyl acetate and water and was extracted with ethyl acetate. The combined organic extracts were washed
25 with brine, dried over sodium sulfate, filtered and concentrated. The desired product was recrystallized from ethyl acetate/hexanes to yield 0.9 g (58%) of a white solid: ¹H-NMR is consistent with structure; MS (ion

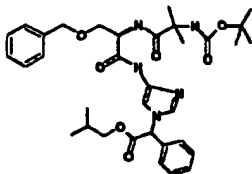
391

spray) 466.3 (M+1); Anal. Calc'd for $C_{25}H_{31}N_5O_4 \cdot 0.3H_2O$: C, 63.76; H, 6.76; N, 14.87. Found: C, 63.87; H, 6.90; N, 14.77.

5

Preparation 332

To a solution of the product of Preparation 8 from Examples Part 1, 3.0 g (5.2 mmol), N-methylmorpholine, 0.63 mL (5.7 mmol) and 4-dimethylaminopyridine, 20 mg in
10 30 mL of dichloromethane at 0°C was added 0.55 mL (5.7 mmol) of ethyl chloroformate. After stirring at 0°C for 1 h, the reaction mixture was concentrated to dryness. The residue was partitioned between ethyl acetate and 1N HCl and was extracted with ethyl acetate. The combined
15 organics were washed with 1N HCl, brine, dried over sodium sulfate, filtered and concentrated to dryness. The crude material was chromatographed on silica gel using 3% methanol/chloroform as eluant to yield 2.7 g (85%) of the desired product as a white foam: 1H -NMR is
20 consistent with structure; MS (ion spray) 608.1 (M+1); Anal. Calc'd for $C_{32}H_{41}N_5O_7$: C, 63.

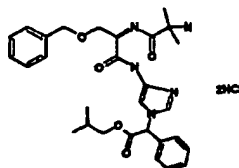
Preparation 333

25 Reaction of the product of Preparation 8 (0.4 g, 0.69 mmol), N-methylmorpholine (0.08 mL, 0.69 mmol), isobutyl chloroformate (0.1 mL, 0.76 mmol) in dichloromethane (6 mL), as described in Preparation 332, gave 0.37 g (84%)

392

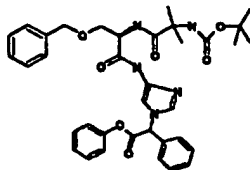
of the desired product as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 635 (M+); Anal. Calc'd for $\text{C}_{34}\text{H}_{45}\text{N}_5\text{O}_7$: C, 64.23; H, 7.13; N, 11.02. Found: C, 64.15; H, 7.02; N, 10.94.

5

Example 177

Reaction of the product of Preparation 333 (0.31 g, 0.5 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Preparation 175, gave 0.25 g (83%) of the desired product as a tan solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 535 (M+).

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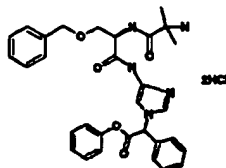
Preparation 334

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Reaction of the product of Preparation 8 from Examples Part 1 (0.6 g, 1.0 mmol), N-methylmorpholine (0.1 mL, 1.0 mmol), phenyl chloroformate (0.14 mL, 1.1 mmol), dichloromethane (6 mL), as described in Preparation 332 gave 0.4 g (61%) of the desired mixture of isomers as a tan foam: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 655.3 (M+); Anal. Calc'd for $\text{C}_{36}\text{H}_{41}\text{N}_5\text{O}_7$: C, 65.94; H, 6.30; N, 10.68. Found: C, 65.64; H, 6.42; N, 10.43.

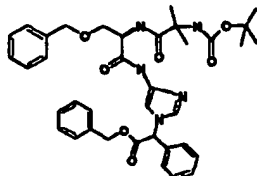
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Example 178

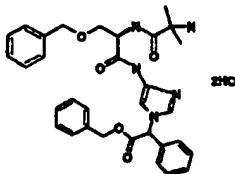
Reaction of the product of Preparation 334 (0.37 g, 0.56 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as in described in Example 175 gave 0.32 g (91%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 555 (M⁺); Anal. Calc'd for C₃₁H₃₃N₅O₅·2HCl: C, 59.24; H, 5.61; N, 11.14. Found: C, 59.30; H, 5.88; N, 10.97.

10

Preparation 335

Reaction of the product of Preparation 8 from Examples Part 1 (0.4 g, 0.69 mmol), N-methylmorpholine (0.08 mL, 0.69 mmol), benzyl chloroformate (0.11 mL, 0.76 mmol), dichloromethane (6 mL), as described in Preparation 332 gave 0.32 g (70%) of the desired product as a white foam: ¹H-NMR is consistent with structure; MS (FD) 669 (M⁺).

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Example 179

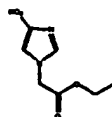
Reaction of the product of Preparation 335 (0.27 g, 0.4 mmol), trifluoroacetic acid (2 mL), dichloromethane (6 mL), as described in Example 175 gave 0.25 g (93%) of the desired product as a white solid: ¹H-NMR is consistent with structure; MS (FD) 555 (M⁺); Anal. Calc'd for C₃₁H₃₃N₅O₅·2HCl: C, 59.24; H, 5.61; N, 11.14. Found: C, 59.30; H, 5.88; N, 10.97.

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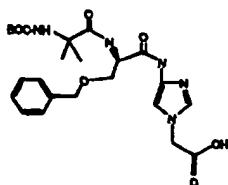
mL), as described in Preparation 175, gave 0.24 g (92%) of the desired product as a tan solid: $^1\text{H-NMR}$ is consistent with structure; MS (FD) 569 (M $^{+}$); Anal. Calc'd for $\text{C}_{32}\text{H}_{35}\text{N}_5\text{O}_5 \cdot 2\text{HCl}$: C, 59.81; H, 5.80; N, 10.90. Found: C, 60.05; H, 6.07; N, 10.66.

Preparation 336



To a suspension of 60% sodium hydride in mineral oil (26.0 g, 0.6 mol) stirring in dimethylformamide (500 mL) at $-5\text{ }^{\circ}\text{C}$ was slowly added 4-nitroimidazole (73.5 g, 0.650 mol). After 30 min, ethyl bromoacetate (100 g, 0.599 mol) was added neat over 15 minutes via addition funnel. After 24 h, the solution was concentrated, diluted with ethyl acetate washed with water. The organic extract was dried over sodium sulfate and concentrated then triturated in ether to collect 67.1 g (56%) of the desired product as pale yellow needles: $^1\text{H NMR}$ consistent with structure; MS $\text{FD}^{+} = 199$; Anal. Calcd. for $\text{C}_7\text{H}_9\text{N}_3\text{O}_4$: C, 42.21; H, 4.55; N, 21.20. (Found) C, 43.90; H, 4.58; N, 22.02.

Preparation 337

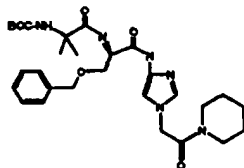


The product of Preparation 336 was reduced and coupled to give the ester which was then dissolved in methanol (400ml) at room temp. 1 M lithium hydroxide (45.2 ml, 45.3 mol) was added drop-wise over 10 minutes. After 20

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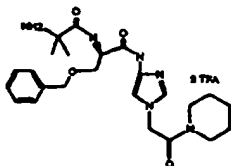
min, the mixture was concentrated then diluted with 150 mL 10% acetic acid/ethyl acetate and concentrated and extracted with ethyl acetate. The combined organic extracts were dried over sodium sulfate, and concentrated to give 9.26 g (81%) of the desired material as a white amorphous powder: ^1H NMR consistent with structure; MS $\text{FD}^+ = 504$; Anal. Calcd. For $\text{C}_{24}\text{H}_{33}\text{N}_5\text{O}_7$: C, 57.25; H, 6.61; N, 13.91. (Found) C, 57.04; H, 6.83; N, 14.07.

10

Preparation 338

To a solution of the product of Preparation 337 (250 mgs, 0.49 mmol) and 1-hydroxybenzotriazole (67 mgs, 0.5 mmol) stirring in dry dioxane (5 mL) was added dicyclohexylcarbodiimide (107 mg, 0.521). After 15 min, piperidine (49 mg, 0.5 mmol) was added neat. After 18 h, the reaction mixture was filtered and concentrated. Purification by via radial chromatography (4 mm silica gel plate, 6% methanol/methylene chloride) gave 105 mg (36%) of a white amorphous foam: used in the next reaction without further purification.

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Example 180

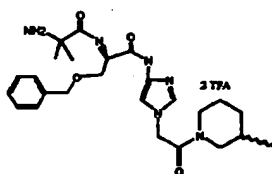
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To a solution of the product of Preparation 338 (105 mg, 0.18 mmol) stirring in dichloromethane (5 mL) at room temperature was added anisole 0.2 mL) followed by

396

trifluoroacetic acid (2 mL). After 2 h, the reaction mixture was concentrated and triturated with diethyl ether to give 86 mg (67%) of desired product as a white amorphous solid: ^1H NMR consistent with structure; MS FD+ = 484; Anal. Calcd. for $\text{C}_{25}\text{H}_{36}\text{N}_6\text{O}_4 \times 2$ trifluoroacetic acid: C, 48.87; H, 5.38; N, 11.79. (Found) C, 48.71; H, 5.30; N, 11.59.

Example 181

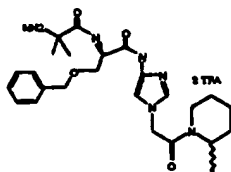


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Reaction of the product of Preparation 337 (250 mg, 0.5 mmol) and 3-methyl piperidine (49 mg, 0.5 mmol) as described in Preparation 338 gave the corresponding amide which deprotected according to Example 180 to provide the desired product as a white amorphous solid: ^1H NMR consistent with structure; MS FD+ = 485; Anal. Calcd. for $\text{C}_{25}\text{H}_{36}\text{N}_6\text{O}_4 \times 2$ trifluoroacetic acid: C, 48.87; H, 5.38; N, 11.79. (Found) C, 48.61; H, 5.25; N, 11.61.

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Example 182

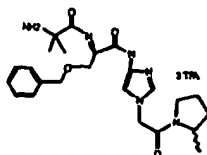


Reaction of the product of Preparation 337 (250 mg, 0.5 mmol) and 2-methyl piperidine (49 mg, 0.5 mmol) as described in Preparation 338 gave the corresponding amide which deprotected according to Example 180 to provide the desired product as a white amorphous solid: ^1H NMR consistent with structure; MS FD+ = 485; Anal. Calcd.

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for $C_{25}H_{36}N_6O_4 \times 2$ trifluoroacetic acid: C, 48.87; H, 5.38; N, 11.79. (Found) C, 48.65; H, 5.39; N, 11.64.

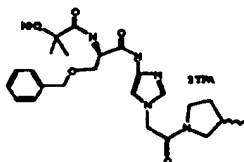
Example 183



5 Reaction of the product of Preparation 337 (250 mg, 0.5 mmol) and 2-methyl pyrrolidine (42 mg, 0.5 mmol) as described in Preparation 338 gave the corresponding amide which deprotected according to Example 180 to provide the
10 desired product as a white amorphous solid: 1H NMR consistent with structure; MS FD^+ = 470; Anal. Calcd. for $C_{24}H_{34}N_6O_4 \times 2$ trifluoroacetic acid: C, 48.14; H, 5.19; N, 12.03. (Found) C, 47.21; H, 5.37; N, 11.73.

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Example 184

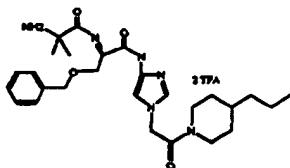


Reaction of the product of Preparation 337 (250 mg, 0.5 mmol) and 3-methyl pyrrolidine (42 mg, 0.5 mmol) as described in Preparation 338 gave the corresponding amide
20 which deprotected according to Example 180 to provide the desired product as a white amorphous solid: 1H NMR consistent with structure; MS IS^+ = 471; Anal. Calcd. for $C_{24}H_{34}N_6O_4 \times 2$ trifluoroacetic acid: C, 48.14; H, 5.19; N, 12.03. (Found) C, 48.02; H, 5.11; N, 11.83.

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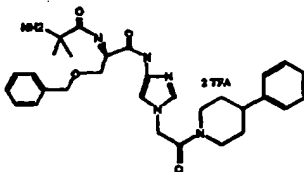
Example 185

398



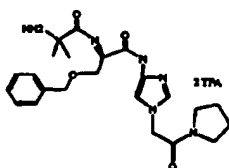
Reaction of the product of Preparation 337 (250 mg, 0.5 mmol) and 4-propylpiperidine (63 mg, 0.5 mmol) as described in Preparation 338 gave the corresponding amide which deprotected according to Example 180 to provide the desired product as an off-white solid: ^1H NMR consistent with structure; MS $\text{IS}^+ = 513$; Anal. Calcd. for $\text{C}_{27}\text{H}_{40}\text{N}_6\text{O}_4 \times 2$ trifluoroacetic acid: C, 50.27; H, 5.72; N, 11.35. (Found) C, 52.30; H, 6.37; N, 12.29.

10

Example 186

Reaction of the product of Preparation 337 (250 mg, 0.5 mmol) and piperidine (49 mg, 0.5 mmol) as described in Preparation 338 gave the corresponding amide which deprotected according to Example 180 to provide the desired product as an off-white amorphous solid: ^1H NMR consistent with structure; MS $\text{FD}^+ = 546$; Anal. Calcd. for $\text{C}_{30}\text{H}_{38}\text{N}_6\text{O}_4 \times 2$ trifluoroacetic acid: C, 48.14; H, 5.19; N, 12.03. (Found) C, 48.02; H, 5.11; N, 11.83.

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Example 187

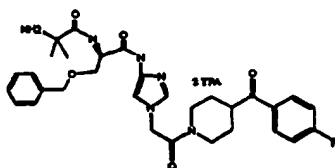
Reaction of the product of Preparation 337 (1.75 g, 3.48 mmol), dicyclohexylcarbodiimide (717 mg, 3.48 mmol), 1-

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399

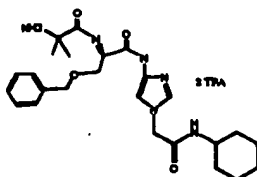
hydroxybenzotriazole (470 mg, 3.48 mmol), and pyrrolidine (0.29 mL, 3.48 mmol) as described in Preparation 338 gave 870 mg (45%) of the corresponding amide which was deprotected according to Example 180 using anisole (1 mL) and trifluoroacetic acid (10 mL) to yield 580 mg (54%) of final product as a tan amorphous solid: ^1H NMR consistent with structure; MS IS+ = 457; Anal. Calcd. for $\text{C}_{23}\text{H}_{32}\text{N}_6\text{O}_4 \times 2$ trifluoroacetic acid: C, 47.37; H, 5.01; N, 12.28. (Found) C, 51.40; H, 5.81; N, 14.34.

10

Example 188

Reaction of the product of Preparation 337 (1.7 g, 3.38 mmol), dicyclohexylcarbodiimide (697 mg, 3.38 mmol), 1-hydroxybenzotriazole (456 mg, 3.38 mmol), 4-(p-fluorobenzoyl) piperidine hydrochloride (823 mg, 3.38 mmol), and triethylamine (0.47 mL, 3.38 mmol) as described in Preparation 338 gave 1.96 g (84%) of the corresponding amide which was deprotected according to Example 180 using anisole (1 mL) and trifluoroacetic acid (10 mL) to yield 1.28 g (55%) of final product as an off-white powder: ^1H NMR consistent with structure; MS IS+ = 593; Anal. Calcd. for $\text{C}_{31}\text{H}_{37}\text{FN}_6\text{O}_5 \times 2$ trifluoroacetic acid: C, 51.22; H, 4.79; N, 10.24. (Found) C, 52.71; H, 5.07; N, 10.92.

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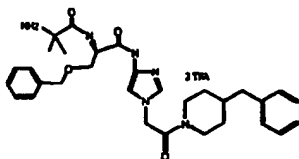
Example 189

400

Reaction of the product of Preparation 337 (400 mg, 0.79 mmol), dicyclohexylcarbodiimide (164 mg, 0.79 mmol), 1-hydroxybenzotriazole (107 mg, 0.79 mmol), and cyclohexylamine (78 mg, 0.79 mmol) as described in

5 Preparation 338 gave 234 mg (50%) of the corresponding amide which was deprotected according to Example 180 using anisole (0.05 mL) and trifluoroacetic acid (4 mL) to yield 220 mg (77%) of final product as a white amorphous solid: ^1H NMR consistent with structure; MS
10 IS+ = 485; Anal. Calcd. for $\text{C}_{25}\text{H}_{36}\text{N}_6\text{O}_4 \times 2$ trifluoroacetic acid: C, 48.88; H, 5.38; N, 11.79. (Found) C, 48.70; H, 5.52; N, 11.81.

Example 190



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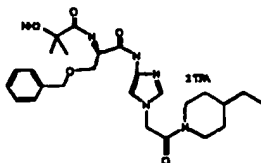
Reaction of the product of Preparation 337 (400 mg, 0.79 mmol), dicyclohexylcarbodiimide (164 mg, 0.79 mmol), 1-hydroxybenzotriazole (107 mg, 0.79 mmol), and 4-

20 benzylpiperidine (139 mg, 0.79 mmol) as described in Preparation 338 gave 196 mg (68%) of the corresponding amide which was deprotected according to Example 180 using anisole (0.05 mL) and trifluoroacetic acid (4 mL) to yield 196 mg (68%) of final product as a white
25 amorphous solid: ¹H NMR consistent with structure; MS IS+ = 561; Anal. Calcd. for C₂₁H₄₀N₆O₄ X 2 trifluoroacetic acid: C, 52.37; H, 5.02; N, 10.47. (Found) C, 52.55; H, 5.33; N, 10.56.

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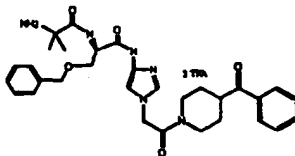
Example 191

401



- Reaction of the product of Preparation 337 (400 mg, 0.79 mmol), dicyclohexylcarbodiimide (164 mg, 0.79 mmol), 1-hydroxybenzotriazole (107 mg, 0.79 mmol), and 4-ethylpiperidine (89 mg, 0.79 mmol) as described in Preparation 338 gave 236 mg (50%) of the corresponding amide which was deprotected according to Example 180 using anisole (0.05 mL) and trifluoroacetic acid (4 mL) to yield 204 mg (71%) of final product as a white amorphous solid: ^1H NMR consistent with structure; MS $\text{FD}^+ = 498$; Anal. Calcd. for $\text{C}_{26}\text{H}_{38}\text{N}_6\text{O}_4 \times 2$ trifluoroacetic acid: C, 49.59; H, 5.55; N, 11.57. (Found) C, 48.77; H, 5.29; N, 11.37.

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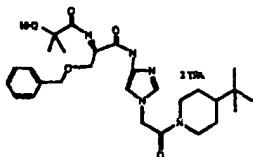
Example 192

- Reaction of the product of Preparation 337 (400 mg, 0.79 mmol), dicyclohexylcarbodiimide (164 mg, 0.79 mmol), 1-hydroxybenzotriazole (107 mg, 0.79 mmol), 4-benzoylpiperidine hydrochloride (179 mg, 0.79 mmol), and triethylamine (0.11 mL, 0.79 mmol) as described in Preparation 338 gave 175 mg (33%) of the corresponding amide which was deprotected according to Example 180 using anisole (0.05 mL) and trifluoroacetic acid (4 mL) to yield 170 mg (82%) of final product as a white amorphous solid: ^1H NMR consistent with structure; MS $\text{IS}^+ = 575$; Anal. Calcd. for $\text{C}_{31}\text{H}_{38}\text{N}_6\text{O}_3 \times 2$ trifluoroacetic

402

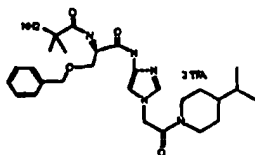
acid: C, 52.37; H, 4.99; N, 10.47. (Found) C, 52.13;
H, 5.03; N, 10.62.

403

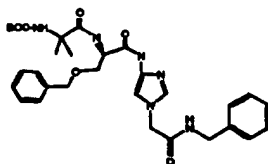
Example 193

Reaction of the product of Preparation 337 (400 mg, 0.79 mmol), dicyclohexylcarbodiimide (164 mg, 0.79 mmol), 1-
5 hydroxybenzotriazole (107 mg, 0.79 mmol), and 4-t-butylpiperidine (112 mg, 0.79 mmol) as described in Preparation 338 gave 342 mg (69%) of the corresponding amide which was deprotected according to Example 180 using anisole (0.05 mL) and trifluoroacetic acid (4 mL)
10 to yield 287 mg (70%) of final product as a white amorphous solid: ^1H NMR consistent with structure; MS $\text{IS}^+ = 527$; Anal. Calcd. for $\text{C}_{28}\text{H}_{42}\text{N}_6\text{O}_4 \times 2$ trifluoroacetic acid: C, 50.93; H, 5.84; N, 11.14. (Found) C, 50.65; H, 5.99; N, 11.28.

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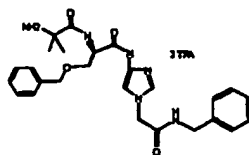
Example 194

Reaction of the product of Preparation 337 (400 mg, 0.79 mmol), dicyclohexylcarbodiimide (164 mg, 0.79 mmol), 1-
20 hydroxybenzotriazole (107 mg, 0.79 mmol), and 4-isopropylpiperidine (101 mg, 0.79 mmol) as described in Preparation 338 gave 208 mg (43%) of the corresponding amide which was deprotected according to Example 180 using anisole (0.05 mL) and trifluoroacetic acid (4 mL)
25 to yield 197 mg (78%) of final product as a white amorphous solid: ^1H NMR consistent with structure; MS $\text{IS}^+ = 513$; Anal. Calcd. for $\text{C}_{27}\text{H}_{40}\text{N}_6\text{O}_4 \times 2$ trifluoroacetic acid: C, 50.27; H, 5.68; N, 11.35. (Found) C, 50.21; H, 5.78; N, 11.64.

Preparation 339

To a solution of the product of Preparation 337 (400 mg,
5 0.79 mmol) and N-methyl morpholine (0.1 mL) stirring in
dichloromethane (20 mL) at 0°C was added isobutyl
chloroformate (0.13 mL, 1 mmol). After 15 min,
benzylamine (0.11 mL, 1 mmol) was added drop-wise and
after 30 min the reaction mixture was quenched with water
10 and washed with saturated sodium bicarbonate solution,
water, and 1N HCl. The organic extract was then dried
over sodium sulfate, concentrated and then purified by
flash chromatography (silica gel, 5%
methanol/dichloromethane) to yield 199 (42%) mg of the
15 desired product as a yellow foam: ¹H NMR consistent with
structure; MS FD+ = 592; Anal. Calcd. for C₃₁H₄₀N₆O₆: C,
62.82; H, 6.80; N, 14.18. (Found) C, 61.82; H, 6.72;
N, 13.75.

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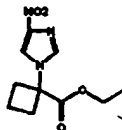
Example 195

To a solution of the product of Preparation 339 (183 mg,
0.31) stirring in dichloromethane (5 mL) at room
temperature was added anisole (0.2 mL) followed by
25 trifluoroacetic acid (2 mL). After 2 h, the reaction
mixture was concentrated and subsequently triturated
with diethyl ether to provide 93 mg (42%) of desired
product as a white amorphous solid: ¹H NMR consistent
with structure; MS FD+ = 492; Anal. Calcd. for C₂₆H₃₂N₆O₄

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x 2trifluoroacetic acid: C, 50.00; H, 4.76; N, 11.66.
(Found) C, 50.28; H, 4.93; N, 11.59.

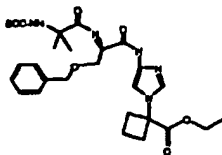
Preparation 340



5 To a mixture of potassium t-butoxide (16.2 g, 145 mmol) stirring in dimethylformamide (100 mL) was added 4-nitroimidazole (13.6 g, 120.7 mmol) portion-wise over 30 min. After 1 h, ethyl-1-bromocyclobutanecarboxylate (25
10 g, 120.7 mmol) was slowly added. The mixture was heated to 100 °C, and after 36 h, the mixture was cooled to room temperature and concentrated. The resulting solid was triturated in diethyl ether and filtered. The filtrate was concentrated and purified by flash
15 chromatography (silica gel; 60% ethyl acetate/hexanes) to yield 3.86 g (13%) of the desired product as a clear yellow oil: ¹H NMR consistent with structure; MS FD+ = 239; Anal. Calcd. for C₁₀H₁₃N₃O₄: C, 50.21; H, 5.48; N, 17.56; (Found) C, 50.36; H, 5.60; N, 17.54.

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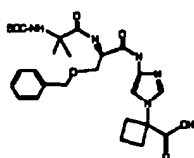
Preparation 341



To a solution of the product of Preparation 340 (3.6 g, mmol) in dioxane (50 mL) was added 5% palladium on carbon
25 (0.9 g). The resulting mixture was hydrogenated at room temperature at 40 p.s.i on a Parr apparatus for 30 min. This mixture was then filtered through celite and added to solution of the product of Preparation 1d (5.73 g, 15.05 mmol), 1-hydroxybenzotriazole (2.03 g, 15.05 mmol),

and dicyclohexylcarbodiimide (3.11 g, 15.05 mmol) in dioxane (75 mL). After 18 h, the reaction was filtered and the filtrate concentrated. The resulting orange foam was purified by flash chromatography (silica gel; methanol /dichloromethane) to yield 2.63 g of the desired product as a yellow foam: ¹H NMR consistent with structure; MS IS+ = 572.

Preparation 342

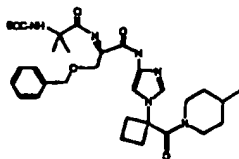


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To a solution of the product of Preparation 341 (2.6 g, 4.55 mmol) stirring in methanol (80 mL) at room temperature was slowly added 1M LiOH (9.1 mL, 9.1 mmol) drop-wise. After 90 min, the reaction mixture was concentrated then diluted with 30 mL 10% acetic acid/ethyl acetate and concentrated. The resulting concentrate was diluted with 50 mL 10% acetic acid/ethyl acetate and washed with water. The organic extract was dried over sodium sulfate and then concentrated.

15 Triturate the solid in diethyl ether gave 620 mg (25%) of desired product as a white amorphous powder: ¹H NMR consistent with structure; MS IS+ = 544.

Preparation 343

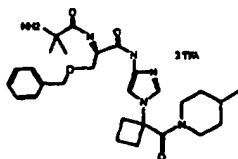


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To a solution of the product of Preparation 342 (600 mg, 1.10 mmol) and 1-hydroxybenzotriazole (149 mg, 1.10 mmol) stirring in dioxan (10 mL) at room temperature was added dicyclohexylcarbodiimide (228 mg, 1.10 mmol).

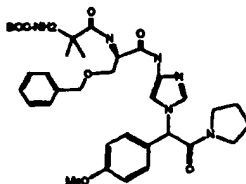
After 15 min, 4-methylpiperidine (109 mg, 1.10 mmol) was added. After 18 h, the mixture was filtered and the filtrate concentrated. The resulting material was purified by radial chromatography to yield 200 mg (29%) of the desired product as a white amorphous foam: ^1H NMR consistent with structure; MS $\text{IS}^+ = 625$.

Example 196



To a solution of the product of Preparation 343 (200 mg, 0.32 mmol) stirring in dichloromethane (5 mL) at room temperature was added anisole (0.05 mL) followed by trifluoroacetic acid (2 mL). After 2 h, the reaction mixture was concentrated then triturate in diethyl ether to provide 118 mg (49%) of desired product as a white amorphous solid: ^1H NMR consistent with structure; MS $\text{IS}^+ = 525$; Anal. Calcd. for $\text{C}_{28}\text{H}_{40}\text{N}_6\text{O}_4 \times 2\text{trifluoroacetic acid}$: C, 51.06; H, 5.62; N, 11.16. (Found) C, 53.40; H, 6.06; N, 11.99.

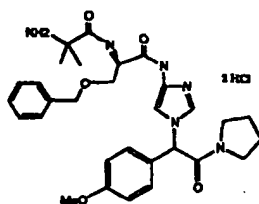
Preparation 344



To a solution of the product of Preparation 5 (10.0 g, 16.4 mmol) stirring in tetrahydrofuran (150 mL) at room temperature was added 1-hydroxybenzotriazole (2.22 g, 16.4 mmol) and 1,3- dicyclohexylcarbodiimide (3.38 g, 16.4 mmol). After 15 min, pyrrolidine (1.37 mL, 16.4 mmol) was added. After 16 h, the reaction mixture was

filtered and concentrated. The resulting crude material was purified by flash chromatography (silica gel, 5% methanol/dichloromethane) to yield 7.05 g (65%) of the desired product as a yellow foam: ^1H -NMR consistent with product; MS (ion spray) 663 (M+1); Anal. Calcd for $\text{C}_{35}\text{H}_{46}\text{N}_6\text{O}_7$: C, 63.43; H, 7.00; N, 12.68. (Found) C, 62.69; H, 6.87; N, 12.91.

Examples 197 and 198



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To the product of Preparation 344 (7.0 g, 10.6 mmol) was added a saturated solution of HCl(g)/acetic acid (100 mL). After 4 h, the reaction mixture was concentrated then partitioned between ethyl acetate and saturated sodium bicarbonate. The organic layer was removed, dried over sodium sulfate and concentrated to yield 5.59 g (94%) of the free base as a light yellow foam. The diastereomeric material (3.45 g) was chromatographed on an 8 x 15 cm Prochrom column packed with Kromsil CHI-DIMETHYLFORMAMIDE chiral phase using an eluent mixture of 3A alcohol and dimethylethylamine in heptane to provide the individual diastereomers in pure form: ^1H NMR consistent with product; MS (ion spray) 563 (M+1); Anal. Calcd. for $\text{C}_{30}\text{H}_{38}\text{N}_6\text{O}_5$: C, 64.04; H, 6.81; N, 14.94. (Found) C, 63.98; H, 6.82; N, 14.87.

Example 197. (Isomer 1) To a solution of the purified isomer in ethyl acetate was added a saturated solution of hydrochloric acid in ethyl acetate. The resulting slurry was concentrated to dryness to yield 1.50 g (39%) of the desired product as an off-white solid: ^1H NMR consistent with product; MS (ion spray) 563 (M+1); Anal. Calcd.

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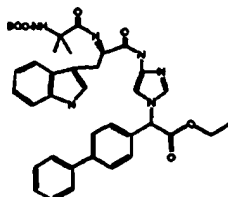
for $C_{30}H_{38}N_6O_5 \times 2 HCl$: C, 56.69; H, 6.34; N, 13.22.

(Found) C, 55.81; H, 6.40; N, 12.68.

Example 198. (Isomer 2) To a solution of the purified isomer in ethyl acetate was added a saturated solution of hydrochloric acid in ethyl acetate. The resulting slurry was concentrated to dryness to yield 1.43 g (38%) of the desired product as an off-white solid: 1H NMR consistent with structure; MS (ion spray) 563 (M+1); Anal. Calcd. for $C_{30}H_{38}N_6O_5 \times 2 HCl$: C, 56.69; H, 6.34; N, 13.22.

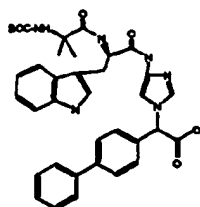
10 (Found) C, 55.71; H, 6.38; N, 12.74.

Preparation 345

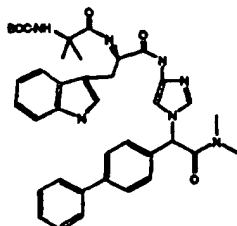


To a mixture of the product of Preparation 99 (6.0 g, 17.1 mmol) and 10% palladium on carbon (6.0 g) in tetrahydrofuran (100 mL). The reaction mixture was placed under a hydrogen atmosphere (40 psi) using a Parr apparatus for 30 min then filtered through Celite. The resulting solution was then added to a previously prepared mixture of the product of Preparation 1L (6.66 g, 17.1 mmol), 1-hydroxybenzotriazole (2.31 g, 17.1 mmol), and 1,3 dicyclohexylcarbodiimide (3.53 g, 17.1 mmol) in tetrahydrofuran (75 mL). After 16 h at room temperature, the reaction mixture was concentrated and the crude material purified by flash chromatography (silica gel, 4% methanol/dichloromethane) to yield 6.17 g (52%) of the desired product as a brown foam: 1H NMR consistent with structure; MS (ion spray) 693 (M+1).

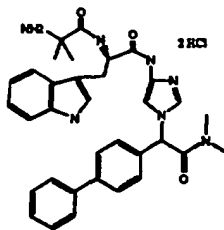
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Preparation 346

- To a solution of the product Preparation 345 (4.6 g, 6.64 mmol) stirring in tetrahydrofuran (100 mL) at room temperature was added a solution of lithium hydroxide in water (40 mL of 1M). After 30 min, the reaction mixture was acidified with 5N HCl (8.5 mL). The resulting mixture diluted with water and extracted with ethyl acetate. The combined organic extracts were dried over sodium sulfate and concentrated to yield 4.4 g (99%) of the desired product as a yellow foam.

Preparation 347

- To a solution of the product Preparation 346 (4.0 g, 6.02 mmol) stirring in tetrahydrofuran (50 mL) at room temperature was added 1-hydroxybenzotriazole (813 mg, 6.02 mmol) and 1,3 dicyclohexylcarbodiimide (1.24 g, 6.02 mmol). After 15 min, dimethylamine (3.0 mL of a 2M soln in tetrahydrofuran, 6.02 mmol) was added. After stirring for 16 h in a sealed flask, the reaction mixture was filtered and concentrated. The resulting crude material was purified by flash chromatography (silica gel, 5% methanol/dichloromethane) to yield 2.79 g (68%) of the desired product as a yellow foam..

Examples 199 and 200

To the product of Preparation 347 (3.4 g, 5.0 mmol) was added a saturated solution of HCl(g)/acetic acid (50 mL).

- 5 After 1.5 h, the reaction mixture was concentrated then partitioned between ethyl acetate and saturated sodium bicarbonate. The organic layer was removed, dried over sodium sulfate and concentrated to yield 2.45 g (84%) of the free base as a light yellow foam. The diastereomeric
- 10 material (2.45 g) was chromatographed on an 8 x 15 cm Prochrom column packed with Kromsil CHI chiral phase using an eluent mixture of 3A alcohol and dimethylethylamine in heptane to provide the individual diastereomers in pure form: ¹H NMR consistent with
- 15 product; MS (ion spray) 592 (M+1); Anal. Calcd. for C₃₄H₃₇N₇O₃: C, 69.02; H, 6.30; N, 16.57. (Found) C, 67.93; H, 6.29; N, 15.80.

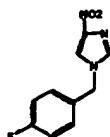
- Example 199. (Isomer 1)** To a solution of the purified isomer in ethyl acetate was added a saturated solution of
- 20 hydrochloric acid in ethyl acetate. The resulting slurry was concentrated to dryness to yield 992 mg (37%) of the desired product as an off-white solid: ¹H NMR consistent with product; MS (ion spray) 592 (M+1); Anal. Calcd. for C₃₄H₃₇N₇O₃ x 2 HCl: C, 61.44; H, 5.91; N, 14.75.
- 25 (Found) C, 59.54; H, 5.92; N, 13.76.

- Example 200. (Isomer 2)** To a solution of the purified isomer in ethyl acetate was added a saturated solution of hydrochloric acid in ethyl acetate. The resulting slurry was concentrated to dryness to yield 1.17 g (40%) of the
- 30 desired product as an off-white solid: ¹H NMR consistent

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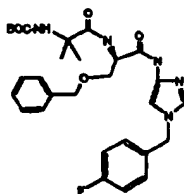
with structure; MS (ion spray) 592 (M+1); Anal. Calcd. for $C_{34}H_{37}N_7O_3 \times 2 HCl$: C, 61.44; H, 5.91; N, 14.75. (Found) C, 59.03; H, 6.04; N, 13.84.

5

Preparation 348

To a suspension of sodium hydride (1.8 g of a 60 % dispersion in mineral oil, 45 mmol) stirring at 0 °C in dimethylformamide (50 mL) was slowly added 4-nitroimidazole (5.0 g, 44.2 mmol). After 1 h, a solution of 4-fluorobenzyl bromide (5.5 mL, 44.2 mmol) in dimethylformamide (10 mL) was added dropwise over 10 min. After 16 h, the reaction mixture was warmed to room temperature and concentrated. The resultant crude material was then diluted with hot methanol, filtered, allowed to cool, then filtered to yield 5.0 g (51%) of pale yellow crystals: 1H NMR consistent with structure; MS (ion spray) 222 (M+1); Anal. Calcd. for $C_{10}H_8FN_3O_2$: C, 54.31; H, 3.65; N, 19.00. Found: C, 53.81; H, 3.92; N, 17.48.

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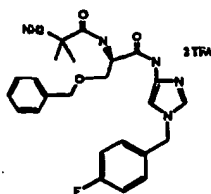
Preparation 349

To a slurry of Raney Nickel (116 mg) in dioxane (15 mL) was added a slurry of the product of Preparation 348 (582 mg, 2.63 mmol) in dioxane (20 mL). The reaction mixture was placed under a hydrogen atmosphere (60 psi) using a Parr apparatus. After 30 min, the solution was filtered

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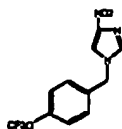
through Celite and the filtrate immediately added to a previously prepared mixture of the product of Preparation 1d (1.0 g, 2.63 mmol), 1-hydroxybenzotriazole (355 mg, 2.63 mmol), and 1,3 dicyclohexylcarbodiimide (543 mg, 2.63 mmol) in dioxane (25 mL). After 16 h, the reaction mixture was concentrated and the crude material purified by flash chromatography (silica gel, 5% methanol/dichloromethane) to give the desired product. This material was then crystallized from diethyl ether to yield 150 mg (10%) of the desired product as a white powder: ^1H NMR consistent with structure.

Example 201



To the product of Preparation 349 (150 mg, 0.27 mmol) stirring in dichloromethane (5 mL) at room temperature was added anisole (0.05 mL) and trifluoroacetic acid (2 mL). After 3 h, the mixture was concentrated, triturated extensively in diethyl ether, and the product collected via filtration to provide 101 mg (55%) of desired product as a white powder: ^1H NMR consistent with structure; MS (ion spray) 454 (M+1); Anal. Calcd. For $\text{C}_{24}\text{H}_{28}\text{FN}_5\text{O}_3 \times 2\text{TFA}$: C, 49.34; H, 4.44; N, 10.28. Found: C, 49.64; H, 4.58; N, 10.36.

Preparation 350

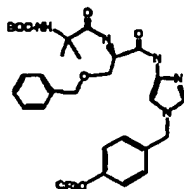


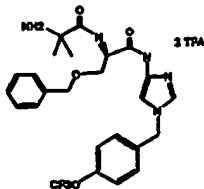
To a suspension of sodium hydride (1.56 g of a 60 % dispersion in mineral oil, 39 mmol) stirring in

414

DIMETHYLFORMAMIDE (50 mL) at 0 °C was slowly added 4-nitroimidazole (4.0 g, 35.4 mmol). After 1 h, a solution of 4-trifluoro-methoxybenzyl bromide 9.03 g, 35.4 mmol) in dimethylformamide (10 mL) was added dropwise over 10 min. After 16 h, the reaction mixture was warmed to room temperature then concentrated. The resultant crude material was then purified by flash chromatography (silica gel, 100% dichloromethane) and the product subsequently crystallized from diethyl ether to yield 3.95 g (39%) of desired product as white needles: ¹H NMR consistent with structure; MS (ion spray) 288 (M+1); Anal. Calcd. for C₁₁H₈F₃N₃O₃: C, 45.99; H, 2.79; N, 14.63; F, 19.86. (Found) C, 46.27; H, 2.86; N, 14.86; F, 19.74.

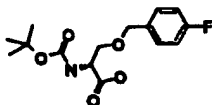
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Preparation 351

Example 202

To the product of Preparation 351 (171 mg, 0.28 mmol)
5 stirring in dichloromethane (5 mL) at room temperature
was added anisole (0.05 mL) and trifluoroacetic acid (2
mL). After 3 h, the mixture was concentrated, triturated
extensively in diethyl ether, and the product collected
via filtration to provide 84 mg (40%) of desired product
10 as a white powder: ¹H NMR consistent with structure; MS
(ion spray) 520 (M+1); Anal. Calcd. For C₂₅H₂₈F₃N₅O₄ × 2
TFA: C, 46.59; H, 4.04; N, 9.37. Found: C, 48.48; H,
4.48; N, 10.04.

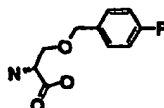
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Preparation 352

A cold (0-5 °C) solution of 5.0 g (24.37 mmol) of Boc-D-serine in 20 mL of dry N,N-dimethylformamide was added to
a stirred suspension of sodium hydride (60% dispersion in
20 mineral oil, 2.2 g, 55 mmol) in 60 mL of dry
dimethylformamide at 0-5 °C under nitrogen over 5 min.
The resulting light yellow brown suspension was stirred
at 0-5 °C until gas evolution nearly ceased (~15 min).
Then a cold (0-5 °C) solution of 4-fluorobenzyl bromide
25 (3.12 mL, 25 mmol) in 10 mL of dry N,N-dimethylformamide
(Additional 10 mL of dimethylformamide was used as
washings) was added to the stirred mixture over 5 min.
The resulting off white suspension was stirred at 0-5 °C
for 2 h, during which time the mixture turned to a thick

suspension and the magnetic stirring became ineffective. The reaction flask was shaken by hand several times. The cooling bath was removed and the mixture was allowed to warm to room temperature while shaking the reaction flask occasionally by hand. By the time the mixture reached the room temperature, the suspension thinned and the magnetic stirring became effective. The mixture was stirred at ambient temperature for additional 1 h (total 5 hours). The mixture was concentrated and the oily residue was dissolved in 150 mL of water and extracted with ether. The aqueous layer was cooled to 0-5 °C, acidified to pH ~3 with cold (0-5 °C) 0.5N HCl, and quickly extracted with ethyl acetate. The aqueous layer was saturated with sodium chloride and extracted with ethyl acetate. The ethyl acetate extracts were combined, washed with brine, dried over anhydrous sodium sulfate, filtered, and concentrated to dryness to give 6.86 g (89.9%) of the desired product as a light yellow viscous oil which was used in the next step without further purification: ¹H-NMR (δ, DMSO) 1.38 (s, 9H), 3.60-3.70 (m, 2H), 4.15-4.25 (m, 1H), 4.45 (s, 2H), 6.97 (d, J = 8.3 Hz, 1H), 7.16 (t, J = 8.7 Hz and 9.0 Hz, 2H), 7.30-7.40 (m, 2H), 12.65 (br s, 1H); MS (ion spray) 314 (M+1).

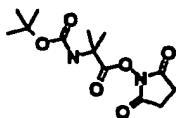
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Preparation 353

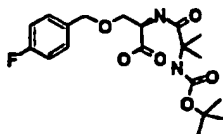
Trifluoroacetic acid (40 mL) was added to a stirred solution of 6.5 g (20.75 mmol) of the product of Preparation 352 in 40 mL of dichloromethane and the mixture was stirred at ambient temperature for 1 h, then it was concentrated to dryness. The resulting oily residue was dissolved in 30 mL of deionized water, cooled

in ice-water bath, neutralized to pH ~7, and the separated white precipitate was filtered. The precipitate was washed with ether (5 x 10 mL) to remove the yellow brown impurity and the resulting white precipitate was dried to a constant weight to give 2.45 g (55.4%) of the desired product as a white powder: ¹H-NMR (δ, DMSO) 3.37 (dd, J = 3.4, 7.9 Hz, 1H), 3.60 (dd, J = 7.9 Hz, 1H), 3.77 (dd, J = 3.4 Hz, 1H), 4.47 (s, 2H), 7.15-7.25 (m, 2H), 7.35-7.48 (m, 2H), 7.65 (br s, 1H); MS (ion spray) 214 (M+1); Anal. Calc'd for C₁₀H₁₂FNO₃: C, 56.33; H, 5.67; N, 6.57. Found: C, 56.32; H, 5.66; N, 6.39.

Preparation 354

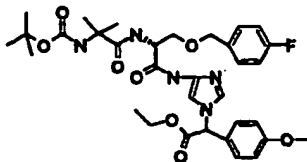


A solution of 1,3-dicyclohexylcarbodiimide (6.18 g, 30 mmol) in 30 mL of tetrahydrofuran was added to a stirred solution of 6.1 g (30 mmol) of Boc-α-methylalanine and 4.14 g (36 mmol) of N-hydroxysuccinimide in 60 mL of tetrahydrofuran at ambient temperature under nitrogen and the mixture was stirred at ambient temperature under nitrogen for overnight. The mixture was cooled to ~0 °C and filtered through celite. The precipitate was washed with cold (0-5 °C) tetrahydrofuran. The filtrate was concentrated to dryness and purified by flash chromatography (5% acetone/dichloromethane) to give 7.25 g (80.6%) of the desired product as a white powder: ¹H-NMR (δ, DMSO) 1.39 (s, 9H), 1.48 (s, 6H), 2.78 (s, 4H), 7.57 (br s, ~0.5H); MS (ion spray) 301 (M+1); Anal. Calc'd for C₁₃H₂₀FN₂O₆: C, 51.99; H, 6.71; N, 9.33. Found: C, 52.70; H, 6.67; N, 9.30.

Preparation 355

Forty mL of tetrahydrofuran was added to a stirred suspension of 4.26 g (20 mmol) of the product of Preparation 353 in 100 mL 1N sodium bicarbonate and the mixture was stirred for 15 min to give a fine suspension. Forty mL of water was added to the reaction mixture to dissolve the suspension to form a clear solution. To this stirred solution at ambient temperature under nitrogen atmosphere was added a solution of 5.71 g (19 mmol) of the product of Preparation 354 in 60 mL of tetrahydrofuran over 3 h and the resulting mixture was stirred at ambient temperature under nitrogen for 4 h. The resulting turbid solution was diluted with 150 mL of water to form a clear solution which was extracted with petroleum ether (2 x 200 mL). The aqueous layer was cooled to 0-5 °C, acidified to pH ~3.0 with cold (0-5 °C) 1N HCl (~100 mL) followed by 0.5N HCl (~15 mL)+, and the separated white precipitate was quickly extracted with ethyl acetate (1 x 200 mL). The aqueous layer was saturated with sodium chloride, further acidified to pH ~1, and quickly extracted with ethyl acetate (1 x 200 mL). The ethyl acetate extracts were combined, washed with brine , dried over anhydrous sodium sulfate, filtered and concentrated to dryness to give 7.03 g (92.9%) of the desired product as a white foam: ¹H-NMR (δ, DMSO) 1.29 (s, 6H), 1.33 (s, 9H), 3.66 (dd, J = 4.0 Hz, 1H), 3.75 (dd, J = 4.3 Hz, 1H), 4.38-4.48 (m, 1H), 4.44 (s, 2H), 7.00-7.20 (m, 3H), 7.28-7.42 (m, 3H), 12.8 (br s, ~0.5H); MS (ion spray) 399 (M+1); Anal. Calc'd for C₁₉H₂₇FN₂O₆: C, 57.28; H, 6.83; N, 7.03. Found: C, 57.05; H, 6.84; N, 6.87.

Preparation 356

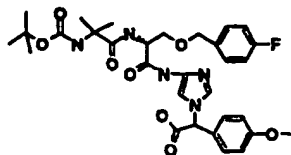


7.0 g of 5% palladium on carbon (dry) was added under nitrogen atmosphere to a solution of 6.7 g (22 mmol) of the product of Preparation 3 from Examples Part 1 in 35 mL of tetrahydrofuran and the resulting slurry was hydrogenated at ~50 psi of hydrogen for 2 h. The mixture was filtered through celite and the catalyst was washed with tetrahydrofuran (15 x 25 mL). The resulting yellow brown filtrate (~300 mL) was added to a mixture of 6.6 g (16.57 mmol) of the product of Preparation 355 and 2.97 g (22 mmol) of 1-hydroxybenzotriazole. To this stirred brown solution was added 3.7 g (18 mmol) of 1,3-dicyclohexylcarbodiimide as solid in one lot and the mixture was stirred at ambient temperature for 20 h, then it was concentrated. The residue was dissolved in 150 mL of ethyl acetate and filtered through celite. The brown filtrate was washed with 1N sodium bicarbonate, brine, dried over anhydrous sodium sulfate, filtered, and concentrated to dryness to give 12.3 g of crude product as a tan foam which was purified by flash chromatography (silica gel, 3% methanol in dichloromethane) to give 7.75 g (71.3%) of the desired product as a tan foam: ¹H-NMR (δ, DMSO) 1.17 (t, J = 7.2 Hz, 3H), 1.25-1.35 (m, 15H), 3.52-3.65 (m, 1H), 3.66-3.72 (m, 1H), 3.76 (s, 3H), 4.21 (q, J = 7.2, 2H), 4.42 (d, J = 3.4 Hz, 2H), 4.53-4.62 (m, 1H), 6.35 (d, J = 3.4 Hz, 1H), 6.98 (d, J = 8.7 Hz, 2H), 7.05-7.30 (m, 5H), 7.32 (d, J = 8.7 Hz), 7.51 (s, 1H), 10.20 (br s, 1H); MS (ion spray) 656 (M+1); Anal. Calc'd for

420

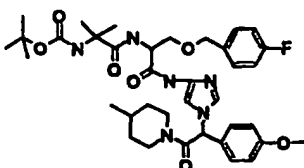
$C_{33}H_{42}FN_5O_8$: C, 60.45; H, 6.46; N, 10.68. Found: C, 61.35; H, 6.57; N, 10.98.

Preparation 357

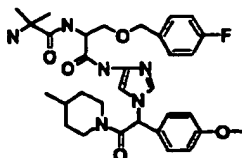


5 14 mL (14 mmol) of 1M solution of lithium hydroxide was added in one lot to a stirred solution of the product of Preparation 356 (7.2 g, 11 mmol) in 51 mL of dioxane and 30 mL of deionized water. The mixture was stirred at
10 ambient temperature for 20 min and extracted it with ether (3 x 40 mL). The light yellow colored ether extracts were discarded. The brown aqueous layer (pH ~12) was cooled in ice-water bath and acidified to pH ~4 with cold 0.5N HCl and quickly extracted the separated light
15 brown precipitate with ethyl acetate (1 x 150 mL). The light yellow colored aqueous layer was saturated with sodium chloride, further acidified to pH ~3 and extracted with ethyl acetate. The aqueous layer was discarded. The organic extracts were combined, washed with brine, dried
20 over anhydrous sodium sulfate, filtered, and concentrated to dryness to give 6.9 g (100%) of the desired product as a tan foam: $^1\text{H-NMR}$ (δ , DMSO) 1.20-1.45 (m, 15H), 3.50-3.60 (m, 1H), 3.65-3.72 (m, 1H), 3.76 (s, 3H), 4.425 (d, $J = 3$ Hz, 2H), 4.50-4.65 (m, 1H), 6.205 (d, 1.9 Hz, 1H), 6.99
25 (d, $J = 8.7$ Hz, 2H), 7.05-7.32 (m, 5H), 7.33 (d, $J = 8.7$ Hz, 2H), 7.51 (t, $J = 1.9$ Hz, 1H), 10.20 (br s, 1H), 13.48 (br s, 1H); MS (ion spray) 628 (M+1), 629 (M+2); Anal. Calc'd for $C_{31}H_{38}FN_5O_8 \cdot 0.5 \text{ H}_2\text{O}$: C, 58.31; H, 6.33; N, 10.99. Found: C, 58.75; H, 6.26; N, 10.56.

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Preparation 358

To a solution of 7.0 g (11 mmol) of the product of Preparation 357 in 130 mL of N,N-dimethylformamide was
5 added 1.42 mL (12 mmol) of 4-methylpiperidine, 1.62 g (12 mmol) of 1-hydroxybenzotriazole hydrate, and 2.37 g (11.5 mmol) of dicyclohexylcarbodiimide. The reaction mixture was stirred at ambient temperature for 38 h, then filtered, the precipitate was washed with ethyl acetate
10 (2 x 20 mL) and the filtrate was concentrated on rotavap. The resulting brown syrup was partitioned between ethyl acetate (200 mL) and 0.5N HCl (100 mL) and the layers were quickly separated. The organic extract was washed with 100 mL each of saturated sodium
15 bicarbonate and brine. The organic extract was dried over anhydrous sodium sulfate, filtered, and concentrated to give 7 g of crude product as a tan foam which was purified by flash chromatography (silica gel, 3% methanol/ dichloromethane) to give 5.7 g (73%) of the
20 desired product as light brown foam: $^1\text{H-NMR}$ (δ , DMSO) 0.12-0.30 (m, 0.5 H), 0.75 (d, $J = 6.4$ Hz, 1.5 H), 0.88 (d, $J = 6.0$ Hz, 1.5 H), 0.80-1.15 (m, 2H), 1.20-1.40 (m, 15 H), 1.45-1.67 (m, 2.5 H), 2.55-2.75 (m, 1.5 H), 2.93-3.07 (m, 0.5 H), 3.50-3.60 (m, 1H), 3.60-3.70 (m, 1H),
25 3.75 (d, $J = 3.4$ Hz, 3H), 3.60-3.85 (m, 1H), 4.30-4.45 (m, 1H), 4.425 (d, $J = 3.0$ Hz, 2H), 4.50-4.65 (m, 1H), 6.62 (d, $J = 12$ Hz, 1H), 6.98 (t, $J = 9.4$ Hz, 2H), 7.05-7.45 (m, 10H), 10.13 (br s, 1H); MS (ion spray) 709 (M+1); Anal. Calc'd for $\text{C}_{37}\text{H}_{49}\text{FN}_6\text{O}_7$: C, 62.70; H, 6.97; N, 11.86. Found: C, 62.44; H, 6.99; N, 11.89.
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Examples 203 and 204

Trifluoroacetic acid (6 mL) was added to a solution of the product of Preparation 358 (3.88 g, 5.47 mmol) in 15 mL of dichloromethane and the resulting brown solution was stirred at ambient temperature for 4 h. The mixture was poured into 300 mL of saturated sodium bicarbonate and extracted with ethyl acetate (1 x 150 mL). The yellow brown color organic layer was separated and the aqueous layer was saturated with sodium chloride and extracted with fresh ethyl acetate. The aqueous layer was discarded. The organic extracts were combined, washed with brine, dried over anhydrous sodium sulfate, filtered, and concentrated to give 3.2 g (96%) of diastereomeric mixture of the desired product as a light brown foam: ¹H-NMR (δ, DMSO) consistent with the structure; MS (ion spray) 609 (M+1); Anal. Calc'd for C₃₂H₄₁FN₆O₅ 0.5 H₂O: C, 62.22; H, 6.85; N, 13.60. Found: C, 62.14; H, 6.62; N, 13.62. This material (3.0 g) was purified by HPLC (8 x 15 cm Prochrom column packed with Kromsil CHI-DMP chiral phase, eluted with a mixture of 3A alcohol and dimethylethylamine in heptane) to provide the individual diastereomers which were converted to their respective hydrochloride salts as described below:

Example 203. (Isomer 1) 1.28 g (2.1 mmol) of pure free amine of isomer 1 (lot # CJ4-LFK-53B) was dissolved in 21 mL of 1N HCl, diluted with 21 mL of deionized water, and the resulting solution was freeze-dried to give 1.3 g (96%) of the desired product as a light brown powder: ¹H-NMR (δ, DMSO) 0.1-0.25 (m, 0.5 H), 0.75 (d, J = 6.4 Hz, 1.5 H), 0.88 (d, J = 6.0 Hz, 1.5 H), 0.8-1.22 (m, 1.5 H),

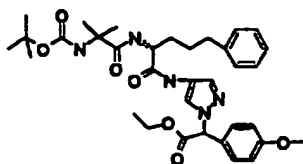
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1.22-1.40 (m, 0.5 H), 1.40-1.75 (m, 8.5 H), 2.55-2.75 (m, 1.5 H), 2.95-3.10 (m, 0.5 H), 3.60-3.75 (m, 3H), 3.76 (d, $J = 3.4$ Hz, 3H), 4.25-4.45 (m, 1H), 4.50 (s, 2H), 4.65-4.75 (m, 1H), 6.79 (d, $J = 12.8$ Hz, 1H), 6.95-7.45 (m, 9H), 7.80-7.95 (m, 1H), 8.19 (br s, 3H, exchangeable with deuterium), 8.52 (d, $J = 6.8$ Hz, 1H, exchangeable with deuterium), 10.86 (br s, 1H, exchangeable with deuterium); $t_R = 7.40$ min; MS (ion spray) 610 (M+1); Anal. Calc'd for $C_{32}H_{41}FN_6O_5 \cdot 2 HCl \cdot 0.5 H_2O$: C, 55.73; H, 6.43; N, 12.19. Found: C, 55.50; H, 6.33; N, 12.12.

Example 204. (Isomer 2) 1.1 g (1.8 mmol) of pure free amine of isomer 2 (lot # CJ4-LFK-53A) was dissolved in 20 mL of 1N HCl, diluted with 20 mL of deionized water, and the resulting solution was freeze-dried to give 1.1 g (95%) of the desired product as a light brown powder: 1H -NMR (δ , DMSO) 0.05-0.25 (m, 0.5 H), 0.75 (d, $J = 6.4$ Hz, 1.5 H), 0.89 (d, $J = 6.0$ Hz, 1.5 H), 0.8-1.40 (m, 2H), 1.40-1.70 (m, 8.5 H), 2.55-2.75 (m, 1.5 H), 2.95-3.10 (m, 0.5 H), 3.60-3.75 (m, 3H), 3.77 (d, $J = 3.0$ Hz, 3H), 4.30-4.45 (m, 1H), 4.49 (s, 2H), 4.68-4.78 (m, 1H), 6.87 (d, $J = 13.6$ Hz, 1H), 6.98-7.18 (m, 4H), 7.25-7.45 (m, 5H), 8.05-8.20 (m, 1H), 8.27 (br s, 3H, exchangeable with deuterium), 8.57 (d, $J = 6.8$ Hz, 1H, exchangeable with deuterium), 11.04 (br s, 1H, exchangeable with deuterium); $t_R = 9.43$ min; MS (ion spray) 610 (M+1); Anal. Calc'd for $C_{32}H_{41}FN_6O_5 \cdot 2 HCl \cdot 0.5 H_2O$: C, 55.73; H, 6.43; N, 12.19. Found: C, 55.33; H, 6.40; N, 12.02.

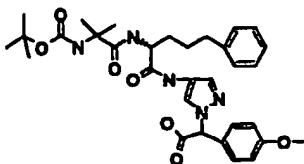
Preparation 359

This is Preparation 457 from Examples Part 2C.

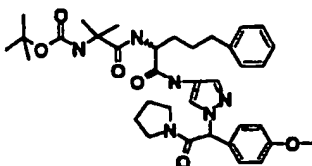
Preparation 360

5.5 g of 5% palladium on carbon was added under nitrogen atmosphere to a solution of 4.49 g (18 mmol) 4-nitropyrazole in 30 mL of tetrahydrofuran and the resulting slurry was hydrogenated at ~50 psi of hydrogen for 2 h. The mixture was filtered through celite and the catalyst was washed with tetrahydrofuran (10 x 25 mL). The resulting yellow brown filtrate (~300 mL) was added to a mixture of 6.05 g (16 mmol) of the product of Preparation 1j and 2.43 g (18 mmol) of 1-hydroxybenzotriazole. To this stirred brown solution was added 3.5 g (17 mmol) of 1,3-dicyclohexylcarbodiimide and the mixture was stirred at ambient temperature for 21 h, then concentrated. The residue was dissolved in 150 mL of ethyl acetate and filtered through celite. The brown filtrate was washed successively with 100 mL each of 0.5N HCl, 1N sodium bicarbonate, brine, dried over anhydrous sodium sulfate, filtered, and concentrated to dryness to give 11.6 g of crude product as a tan foam which was purified by flash chromatography (silica gel, 3% methanol in dichloromethane) to give 9.8 g (96%) of the desired product as a tan foam: ¹H-NMR (δ, DMSO) 1.15 (t, J = 7.1, 6.8 Hz, 3H), 1.20-1.40 (m, 15H), 1.45-1.90 (m, 4H), 2.45-2.65 (m, 2H), 3.77 (s, 3H), 4.10-4.28 (m, 3H), 6.30 (s, 1H), 6.98 (d, J = 9.0 Hz, 2H), 7.10-7.30 (m, 6H), 7.36 (d, J = 8.7 Hz, 2H), 7.54 (d, J = 5.3 Hz, 1H), 7.69 (d, J = 0.75 Hz, 1H), 7.82 (br s, 1H), 9.70 (br s, 1H); MS (ion spray) 636 (M+1); Anal. Calc'd for C₃₄H₄₅N₅O₇: C, 64.23; H, 7.13; N, 11.02. Found: C, 64.50; H, 7.25; N, 11.06.

425

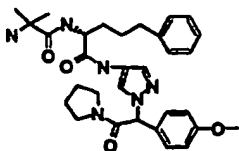
Preparation 361

16.5 mL (16.5 mmol) of 1M solution of lithium hydroxide was added in one lot to a stirred solution of the product of Preparation 360 (8.3 g, 13 mmol) in 60 mL of dioxane and 35 mL of deionized water. The mixture was stirred at ambient temperature for 20 min and extracted it with ether (3 x 40 mL). The light yellow colored ether extracts were discarded. The brown aqueous layer (pH ~12) was cooled in ice-water bath and acidified to pH ~4 with cold 0.5N HCl and quickly extracted the separated light brown precipitate with ethyl acetate (1 x 200 mL). The light yellow colored aqueous layer was saturated with sodium chloride, further acidified to pH ~1-2 and extracted with ethyl acetate. The aqueous layer was discarded. The organic extracts were combined, washed with brine, dried over anhydrous sodium sulfate, filtered, and concentrated to dryness to give 7.9 g (100%) the desired product as a tan foam: ¹H-NMR (δ, DMSO-D₆O) 1.25-1.35 (m, 15H), 1.40-1.85 (m, 4H), 2.45-2.60 (m, 2H), 3.75 (s, 3H), 4.12-4.27 (m, 1H), 6.14 (s, 1H), 6.97 (d, J = 8.7 Hz, 2H), 7.10-7.18 (m, 3H), 7.20-7.30 (m, 2H), 7.35 (d, J = 8.7 Hz, 2H), 7.53 (d, J = 6.4 Hz, 1H), 7.67 (d, J = 3.0 Hz, 1H), 7.80 (br s, 1H, exchangeable with deuterium), 9.70 (br s, 1H, exchangeable with deuterium), 13.30 (br s, 1H, exchangeable with deuterium); MS (ion spray) 608 (M+1); Anal. Calc'd for C₃₂H₄₁N₅O₇: C, 63.25; H, 6.80; N, 11.52. Found: C, 63.18; H, 6.98; N, 10.64.

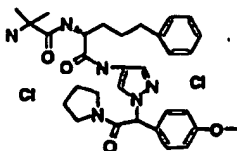
Preparation 362

To a solution of 6.08 g (10 mmol) of the product of Preparation 361 in 100 mL of N,N-dimethylformamide was added 1.25 mL (15 mmol) of pyrrolidine, 1.62 g (12 mmol) of 1-hydroxybenzotriazole hydrate, and 2.27 g (11 mmol) of dicyclohexylcarbodiimide. The reaction mixture was stirred at ambient temperature for 46 h, then concentrated. The resulting brown syrup was dissolved in ethyl acetate (150 mL) and filtered. The filtrate was washed successively with 0.5N HCl (2 x 25 mL), saturated sodium bicarbonate (2 x 25 mL) and brine (1 x 30 mL). The organic layer was dried over anhydrous sodium sulfate, filtered, and concentrated to dryness to give 5.96 g of crude product as a off white foam which was purified by flash chromatography (silica gel, 3% methanol/dichloromethane) to give 5.7 g (80.6%) of the desired product as white foam: ¹H-NMR (δ, DMSO) 1.20-1.40 (m, 15H), 1.45-1.95 (m, 8H), 2.45-2.60 (m, 2H), 2.98-3.10 (m, 1H), 3.25-3.43 (m, 2H), 3.45-3.60 (m, 1H), 3.76 (s, 3H), 4.15-4.30 (m, 1H), 6.36 (s, 1H), 6.98 (d, J = 8.7 Hz, 2H), 7.10-7.30 (m, 6H, 1H exchangeable with deuterium), 7.34 (dd, J = 8.7, 1.9 Hz, 2H), 7.50 (d, J = 10.6 Hz, 1H), 7.63 (d, J = 6.4 Hz, 1H), 7.70-7.90 (m, 1H, exchangeable with deuterium), 9.66 (m, 1H, exchangeable with deuterium); MS (ion spray) 662 (M+1); Anal. Calc'd for C₃₆H₄₈N₆O₆: C, 65.43; H, 7.32; N, 12.72. Found: C, 65.14; H, 7.09; N, 12.91.

427

Example 205

Trifluoroacetic acid (7 mL) was added to a solution of the product of Preparation 363 (4.05 g, 6.13 mmol) in 18 mL of dichloromethane and the resulting clear brown solution was stirred at ambient temperature for 4 h. The mixture was poured into 300 mL of saturated sodium bicarbonate and extracted with ethyl acetate (1 x 150 mL). The yellow brown color organic layer was separated and the aqueous layer was saturated with sodium chloride and extracted with fresh ethyl acetate. The aqueous layer was discarded. The organic extracts were combined, washed with brine, dried over anhydrous sodium sulfate, filtered, and concentrated to give 3.48 g (99%) of diastereomeric mixture of the desired product (free base form) as a white foam: ¹H-NMR (δ, DMSO) 1.15-1.25 (m, 6H), 1.45-1.95 (m, 8H), 2.45-2.60 (m, 2H), 2.97-3.07 (m, 1H), 3.25-3.45 (m, 2H), 3.47-3.60 (m, 1H), 3.77 (s, 3H), 4.27-4.37 (m, 1H), 6.36 (s, 1H), 6.98 (d, J = 8.7 Hz, 2H), 7.10-7.18 (m, 3H), 7.20-7.30 (m, 2H), 7.35 (d, J = 8.7 Hz, 2H), 7.42 (s, 1H), 7.65 (s, 1H), 8.10 (br s, 1H, exchangeable with deuterium), 10.10 (s, 1H, exchangeable with deuterium); MS (ion spray) 562 (M+1); Anal. Calc'd for C₃₁H₄₀N₆O₄ · 0.5 H₂O: C, 65.35; H, 7.25; N, 14.75. Found: C, 65.39; H, 7.27; N, 14.12.

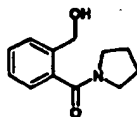
Example 206

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82 mg (0.146 mmol) of the product of Example 205 was dissolved in 2 mL of 1N HCl and diluted with 2 mL of deionized water and the resulting slightly turbid solution was freeze-dried to give 89.5 mg (97%) of the desired product as a off-white crystalline solid: ¹H-NMR (δ, DMSO) consistent with the structure; MS (ion spray) 562 (Free base) (M+1); Anal. Calc'd for C₃₁H₄₀N₆O₄ H₂O: C, 57.14; H, 6.50; N, 12.90. Found: C, 57.35; H, 6.77; N, 12.89.

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Preparation 363

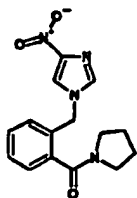


To a solution of phthalide (6.0 g, 44.8 mmol) in ethanol (150 mL) was added pyrrolidine (15.0 mL, 180 mmol) and the mixture stirred for 48 h at ambient temperature. The mixture was then concentrated and the residue purified by flash chromatography (silica gel, ethyl acetate) to yield 8.50 g (92 %) of the desired product as an oil.

ESMS: (M+1)⁺ 206.2. ¹H NMR (DMSO-d₆) δ 7.53-7.45 (m, 1H), 7.42-7.33 (m, 1H), 7.31-7.25 (m, 1H), 7.23-7.17 (m, 1H), 5.11 (t, J = 5.65 Hz, 1H), 4.44 (d, J = 5.65 Hz, 2H), 3.45 (t, J = 6.78 Hz, 2H), 3.09 (t, J = 6.78 Hz, 2H), 1.92 (m, 4H). Anal. Calcd. for C₁₂H₁₅NO₂·0.1EtOAc: C, 69.57; H, 7.44; N, 6.54. Found: C, 69.67; H, 7.41; N, 6.54.

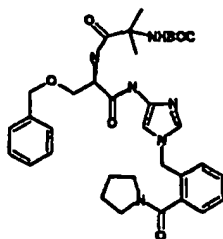
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Preparation 364



The compound from Preparation 363 (2.05 g, 10.0 mmol) was combined with 4-nitroimidazole (1.13 g, 10.0 mmol) and triphenylphosphine (2.62 g, 10.0 mmol) in tetrahydrofuran (75 mL) and the mixture cooled in an ice bath. Diethyl-
5 azodicarboxylate (2.00 mL, 13.0 mmol) was then added via syringe and the mixture stirred overnight while warming to ambient temperature. The mixture was concentrated and the residue purified by flash chromatography (silica gel, ethyl acetate) to provide 1.16 g of the desired product
10 as a yellow solid: ESMS: (M+1)⁺ 301.2; ¹H NMR was consistent with product.

Preparation 365



15 The product of Preparation 364 (0.50 g, 1.7 mmol) was added to a mixture of 10% palladium/carbon (0.20 g) and palladium/black (0.05 g) in tetrahydrofuran (30 mL) and the mixture shaken under hydrogen (40 psi) in a Parr apparatus.

20 After the reduction was complete, the reaction mixture was filtered through celite and the filtrate immediately combined with 1,3-dicyclohexylcarbodiimide (0.344 g, 1.7 mmol), 1-hydroxybenzotriazole mono-hydrate (0.225 g, 1.7 mmol), and the product of Preparation 1d, (0.633 g, 1.7 mmol). After stirring overnight at ambient temperature,

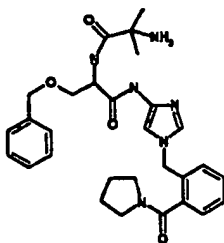
25 the mixture was concentrated and the resulting residue slurried in ethyl acetate and filtered. The filtrate was concentrated and the residue purified by flash chromatography (silica gel, chloroform/methanol) which

30 provided 0.68 g (64 %) of product as a white solid.

430

ESMS: (M+1)⁺ 633.2, 634.2. ¹H NMR was consistent with product. Anal. Calcd. for C₃₄H₄₄N₆O₆: C, 64.54; H, 7.01; N, 13.28. Found: C, 64.78; H, 7.21; N, 13.31.

5 **Example 207**

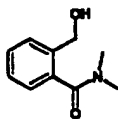


To a solution of the compound from Preparation 365 (0.58 g, 0.92 mmol) stirring in dichloromethane (20 mL) at room temperature was added trifluoroacetic acid (5 mL). After
10 stirring for 1.5 h, the reaction mixture was concentrated and the residue treated with excess aqueous sodium bicarbonate. The mixture was extracted with ethyl acetate and chloroform. The extracts were concentrated and the residue purified by flash chromatography (silica
15 gel, chloroform/methanol) to give 0.40 g of the product. ESMS: (M+1)⁺ 533.3, 534.0. ¹H NMR was consistent with product.

Anal. Calcd. for C₂₉H₃₆N₆O₄·0.23CHCl₃: C, 62.68; H, 6.52; N, 15.00. Found: C, 62.84; H, 6.56; N, 14.62.

20

Preparation 366

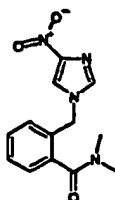


To a solution of phthalide (2.10 g, 15.7 mmol) in ethanol (50 mL) was added dimethyl amine (40 % aqueous, 5.0 mL,
25 40 mmol) and the mixture stirred for 72 hours at ambient temperature. The mixture was then concentrated and the residue purified by flash chromatography (silica gel,

ethyl acetate) to yield 1.46 g (52 %) of the desired product as an oil. ESMS: $(M+1)^+$ 180.1. ^1H NMR was consistent with product.

5

Preparation 367



To the compound from Preparation 366 (1.40 g, 9.0 mmol) was dissolved in dichloromethane (25 mL) followed by the addition of triethylamine (1.25 mL, 9.0 mmol). Then
10 methane sulfonylchloride (0.70 mL, 9.0 mmol) was added dropwise via syringe and the resulting mixture stirred for 0.5 h at ambient temperature. The mixture was then concentrated and the residue combined with potassium carbonate (1.24 g, 18.0 mmol) and 4-nitroimidazole (1.02
15 g, 9.0 mmol) in dimethylformamide (25 mL) and this mixture stirred overnight at ambient temperature. The mixture was concentrated and combined with water followed by extraction with ethyl acetate. Concentration of the combined extracts left crude product which was purified
20 by flash chromatography (silica gel, chloroform/methanol) to give

0.40 g (15%) of the desired product: ESMS: $(M+1)^+$ 275.3.

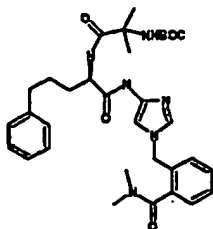
^1H NMR (300 MHz, DMSO- d_6) δ 8.33 (d, J = 1.51 Hz, 1H),
7.85(d, J = 1.51 Hz, 1H), 7.50-7.37 (m, 3H), 7.35-7.28
25 (m, 1H), 5.24 (s, 2H), 2.97 (s, 3H), 2.65 (s, 3H).

Anal. Calcd. for $\text{C}_{13}\text{H}_{14}\text{N}_4\text{O}_3$: C, 56.92; H, 5.14; N, 20.43.

Found: C, 57.17; H, 5.16; N, 20.40.

Preparation 368

432

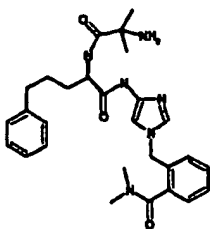


The product of Preparation 367 (1.70 g, 6.2 mmol) was added to a mixture of 10% palladium/carbon (1.2 g) and palladium/

- 5 black (0.5 g) in tetrahydrofuran (100 mL) and the mixture shaken under hydrogen (38 psi) in a Parr apparatus. After the reduction was complete, the reaction mixture was filtered through celite and the filtrate immediately combined with 1,3-dicyclohexylcarbodiimide (1.28 g, 6.2
10 mmol), 1-hydroxybenzotriazole mono-hydrate (0.840 g, 6.2 mmol), and the product of Preparation 1j, (2.35 g, 6.2 mmol). After stirring overnight at ambient temperature, the mixture was concentrated and the resulting residue slurried in ethyl acetate and filtered. The filtrate
15 was concentrated and the residue purified by flash chromatography (silica gel, chloroform/methanol) which provided 3.35 g (88 %) of product as a white foam. ESMS: (M+1)⁺ 605.4, 606.5. ¹H NMR was consistent with product.

20

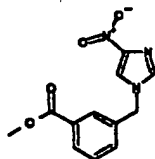
Example 208



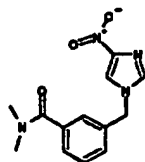
- To a solution of the compound from Preparation 368 (3.30 g, 5.5 mmol) stirring in dichloromethane (40 mL) at room
25 temperature was added trifluoroacetic acid (10 mL).

After stirring for 2.5 h, the reaction mixture was concentrated and the residue treated with excess aqueous sodium bicarbonate. The mixture was extracted with ethyl acetate and the combined extracts were dried over sodium sulfate and concentrated. The residue was purified by flash chromatography (silica gel, chloroform/methanol) to give 1.10 g of the product as an off white solid: ESMS: (M+1)⁺ 505.2, 506.4. ¹H NMR was consistent with product. Anal. Calcd. for C₂₈H₃₆N₆O₃·0.1CHCl₃: C, 65.34; H, 7.04; N, 16.27. Found: C, 65.67; H, 7.08; N, 15.94.

Preparation 369



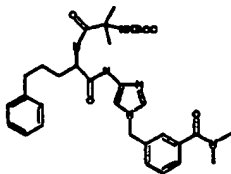
Methyl-3-bromomethyl benzoate (6.08 g, 26.5 mmol) was combined with 4-nitroimidazole (3.00 g, 26.5 mmol) and potassium carbonate (9.04g, 26.5 mmol) in dimethylformamide (75 mL) and the mixture stirred overnight at ambient temperature. The mixture was then concentrated and the residue taken up in water and extracted with chloroform. The combined extracts were dried over sodium sulfate and concentrated leaving a residue which was purified by flash chromatography (silica gel, chloroform/methanol) to give 5.77 g (83 %) of product as an off white solid. ESMS: (M+1)⁺ 262.2; ¹H NMR (300 MHz, DMSO-d₆) δ 8.54 (s, 1H), 8.05 (s, 1H), 8.02 (d, 1H), 7.95 (d, J = 7.7 Hz, 1H), 7.69 (d, J = 7.7 Hz, 1H), 7.57 (t, J = 7.7 Hz, 1H), 5.41 (s, 2H) 3.87 (s, 3H). Anal. Calcd. for: C₁₂H₁₁N₃O₄·0.15CHCl₃: C, 65.54; H, 7.33; N, 13.90. Found: C, 65.41; H, 7.37; N, 13.48.

Preparation 370

To a solution of Preparation 369 (4.00 g, 15.3 mmol) in
5 ethanol (5 mL) and tetrahydrofuran (10 mL) was added
sodium hydroxide (50 mL of 2 N aqueous solution) and the
mixture stirred at ambient temperature until hydrolysis
was complete. The aqueous mixture was acidified to pH
2.0 with aqueous hydrochloric acid and the organics
10 extracted with ethyl acetate. Concentration left the
crude acid which
was combined with 1,3-dicyclohexylcarbodiimide (3.15 g,
15.3 mmol), 1-hydroxybenzotriazole mono-hydrate (2.06 g,
15.3 mmol), and dimethylamine (40 % aqueous, 1.75 mL,
15 14.0 mmol) in tetrahydrofuran (75 mL) and the mixture
stirred overnight at ambient temperature. The mixture was
concentrated and the resulting residue slurried in ethyl
acetate and filtered. The filtrate was concentrated and
the residue purified by flash chromatography (silica gel,
20 chloroform/methanol) which provided 2.50 g (60 %) of the
desired product as a tan solid. ESMS: (M+1)⁺ 275.3;
¹H NMR (300 MHz, DMSO-d₆) δ 8.54 (d, J = 1.25 Hz, 1H),
8.3 (d, J = 1.25 Hz, 1H), 7.50-7.32 (m, 4H), 5.34
(s, 2H), 2.97 (s, 3H), 2.87 (s, 3H). Anal. Calcd. for:
25 C₁₂H₁₁N₃O₄: C, 56.93; H, 5.14; N, 20.43. Found:
C, 57.21; H, 5.34; N, 20.36.

Preparation 371

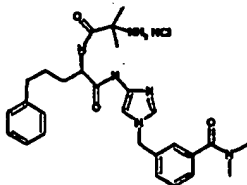
435



The product of Preparation 370 (1.0 g, 4.0 mmol) was added to a mixture of 10% palladium/carbon (0.80 g) and
5 palladium/black (0.30 g) in tetrahydrofuran (100 mL) and the mixture shaken under hydrogen (39 psi) in a Parr apparatus.

After the reduction was complete, the reaction mixture was filtered through celite and the filtrate immediately
10 combined with 1,3-dicyclohexylcarbodiimide (0.824 g, 4.0 mmol), 1-hydroxybenzotriazole mono-hydrate (0.540 g, 4.0 mmol), and the product of Preparation 1j, (1.51 g, 4.0 mmol). After stirring overnight at ambient temperature, the mixture was concentrated and the
15 resulting residue slurried in ethyl acetate and filtered. The filtrate was concentrated and the residue purified by flash chromatography (silica gel, chloroform/methanol) which provided 2.05 g (84 %) of the desired product as a white solid. ESMS: (M+1)⁺ 605.4, 606.5. ¹H NMR was
20 consistent with product. Anal. Calcd. for C₃₃H₄₄N₆O₅: C, 65.54; H, 7.33; N, 13.90. Found: C, 65.41; H, 7.37; N, 12.73.

Example 209

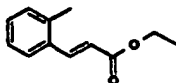


25

To a solution of the compound from Preparation 371 (2.00 g, 3.3 mmol) stirring in dichloromethane (30 mL) at room

- temperature was added trifluoroacetic acid (10 mL). After stirring for 2 h, the reaction mixture was concentrated and the residue treated with excess aqueous sodium bicarbonate. The mixture was extracted with ethyl acetate and the combined extracts were dried over sodium sulfate and concentrated. The residue was purified by flash chromatography (silica gel, chloroform/methanol) to give pure free base. This material was dissolved in minimal ethyl acetate/methanol and treated with diethyl ether saturated with hydrochloric acid. Concentration left a semi-solid which was taken up in chloroform, concentrated, and dried to give 0.765 g of a light yellow solid. ESMS: (M+)⁺ 505.2, 506.4. ¹H NMR was consistent with product.
- Anal. Calcd. for: C₂₈H₄₁N₆O₃·1CHCl₃: C, 49.98; H, 5.64; N, 12.06. Found: C, 49.51; H, 6.14; N, 11.67.

Preparation 372



- Triethylphosphonoacetate (13.44 g, 60 mmol) was dissolved in tetrahydrofuran (100 mL) and the mixture cooled, under a nitrogen atmosphere, to -50°C in a dry ice/acetone bath. Then n-butyllithium (37.5 mL, 1.6 M in hexanes, 60 mmol) was added via syringe and the mixture stirred at -40 to -50°C for 20 min. before the addition of o-tolualdehyde (6.0 g, 50 mmol). After stirring for 3 h and warming to 10°C, the mixture was quenched with water and the product extracted with ethyl acetate. The combined extracts were dried over sodium sulfate and concentrated yielding an oil which was purified by flash chromatography (silica gel, ethyl acetate) to net 9.25 g (97 %) of the desired product. FDMS: (M+) 190.1. ¹H NMR (DMSO-d₆) δ 7.88 (d,

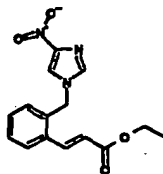
437

J = 15.83 Hz, 1H), 7.71 (d, J = 7.91 Hz, 1H), 7.35-7.15 (m, 3H),

6.50 (d, J = 15.83 Hz, 1H), 4.19 (q, J = 7.16 Hz, 2H), 2.39 (s, 3H), 1.26 (t, J = 7.16 Hz, 3H).

- 5 Anal. Calcd. for $C_{12}H_{14}O_2 \cdot 0.1EtOAc$: C, 74.82; H, 7.49.
Found: C, 74.65; H, 7.75.

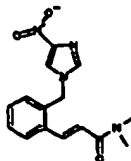
Preparation 373



- 10 The product from Preparation 372 (3.00 g, 15.8 mmol) was dissolved in carbontetrachloride (50 mL) and N-bromosuccinimide (2.82 g, 15.8 mmol) and 2,2'-azobisisobutyronitrile (cat. 50 mg) were added. This mixture was heated at reflux for 7 h after which the
- 15 mixture was cooled and filtered. The filtrate was concentrated and added together with potassium carbonate (4.40 g, 31.9 mmol) and 4-nitroimidazole (1.78 g, 15.8 mmol) in dimethylformamide (75 mL). After stirring for 72 h, the mixture was concentrated, water
- 20 added, and extracted with ethyl acetate. The combined extracts were concentrated and the resulting residue purified by flash chromatography (chloroform/methanol) to give 2.60 g (55%) of the product as an oil. ESMS: $(M+1)^+$ 302.3.
- 25 1H NMR (300 MHz, DMSO- d_6) δ 8.32 (d, J = 1.5 Hz, 1H), 7.95 (d, J = 15.6 Hz, 1H), 7.86 (d, J = 1.5 Hz, 1H), 7.84-7.70 (m, 1H), 7.50-7.38 (m, 2H), 7.19-7.12 (m, 1H), 6.54 (d, J = 15.6 Hz, 1H), 5.59 (s, 2H), 4.20 (q, J = 7.0 Hz, 2H), 1.27 (t, J = 7.0 Hz, 3H). Anal. Calcd. for $C_{15}H_{15}N_3O_4$:
- 30 C, 55.31; H, 4.64; N, 12.69. Found: C, 55.37; H, 4.75;

N, 12.80.

Preparation 374



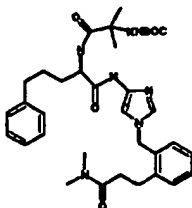
To a solution of Preparation 373 (2.50 g, 8.3 mmol) in
5 ethanol (5 mL) and tetrahydrofuran (10 mL) was added
sodium hydroxide (30 mL of 2 N aqueous solution) and the
mixture stirred at ambient temperature until hydrolysis
was complete. The aqueous mixture was acidified to pH
1.8
10 with aqueous hydrochloric acid and extracted with ethyl
acetate. Concentration left the 2.20 g of the acid as
a tan solid. ESMS: (M+1)⁺ 264.2. ¹H NMR (300 MHz, DMSO-d₆)
δ 12.58 (bs, 1H), 8.32 (s, 1H), 7.90 (d, J = 15.6 Hz,
1H), 7.87 (s, 1H), 7.80-7.70 (m, 1H), 7.50-7.37 (m, 2H),
15 7.17-7.10 (m, 1H), 6.44 (d, J = 15.6 Hz, 1H), 5.58 (s,
2H).

The acid (2.00 g, 7.3 mmol) was combined with 1,3-
dicyclo-hexylcarbodiimide (1.51 g, 7.3 mmol), 1-
hydroxybenzotriazole mono-hydrate (0.98 g, 7.3 mmol), and
20 dimethylamine (40 % aqueous, 1.00 mL, 8.0 mmol) in
tetrahydrofuran (100 mL) and the mixture stirred
overnight at ambient temperature. The mixture was
concentrated and the resulting residue purified by flash
chromatography (silica gel, chloroform/methanol) which
25 provided 1.78 g (81 %) of the desired amide.
ESMS: (M+1)⁺ 301.2, 302.3. Anal. Calcd. for C₁₅H₁₆N₄O₃:
C, 59.99; H, 5.37; N, 18.66. Found: C, 59.79; H, 5.34;
N, 18.51.

30

Preparation 375

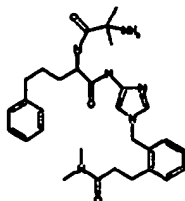
439



The product of Preparation 374 (1.20 g, 4.0 mmol) was added to a mixture of 10% palladium/carbon (0.95 g) and palladium/black (0.25 g) in tetrahydrofuran (100 mL) and the mixture shaken under hydrogen (38 psi) in a Parr apparatus.

After the reduction was complete, the reaction mixture was filtered through celite and the filtrate immediately combined with 1,3-dicyclohexylcarbodiimide (0.824 g, 4.0 mmol), 1-hydroxybenzotriazole mono-hydrate (0.540 g, 4.0 mmol), and the product of Preparation 1j, (1.51 g, 4.0 mmol). After stirring overnight at ambient temperature, the mixture was concentrated and the resulting residue slurried in ethyl acetate and filtered. The filtrate was concentrated and the residue purified by flash chromatography (silica gel, chloroform/methanol) which provided 1.75 g (69 %) of product as a yellow solid. ESMS: (M+1)⁺ 633.5, 634.5. ¹H NMR was consistent with product. Anal. Calcd. for C₃₅H₄₈N₆O₅·0.2CHCl₃: C, 64.38; H, 7.40; N, 12.80. Found: C, 64.41; H, 7.63; N, 12.14.

Example 210



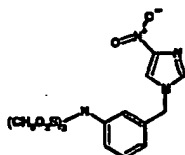
To a solution of the compound from Preparation 375 (1.6 g, 2.5 mmol) stirring in dichloromethane (20 mL) at room

440

temperature was added trifluoroacetic acid (5 mL). After stirring for 1 h, the reaction mixture was concentrated and the residue treated with excess aqueous sodium bicarbonate. The mixture was extracted with ethyl acetate and the combined extracts were dried over sodium sulfate and concentrated. The residue was purified by flash chromatography (silica gel, dichloromethane/methanol) to give the free base. This compound was dissolved in minimal ethyl acetate and excess ether saturated with hydrochloric acid was added. Concentration and drying netted 0.53 g of the hydrochloride salt as a white solid. ESMS: (M+1)⁺ 533.2, 534.3. ¹H NMR was consistent with product.

Anal. Calcd. for C₃₀H₃₃N₆O₃·3HCl: C, 59.99; H, 5.37; N, 18.66. Found: C, 59.79; H, 5.34; N, 18.51.

Preparation 376

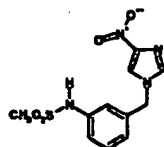


To 3-aminobenzyl alcohol (3.00 g, 24.4 mmol) in dichloromethane (55 mL) was added triethylamine (17 mL, 122 mmol) and 4-dimethylaminopyridine (cat. 50 mg) and the mixture cooled to 0°C under a nitrogen atmosphere. Then methanesulfonyl chloride (9.4 mL, 122 mmol) was added dropwise via syringe and the resulting mixture stirred for 2 h while warming to ambient temperature. The mixture was concentrated in vacuo and the residue taken up in dimethylformamide (100 mL) and solid potassium carbonate (20 g, 146 mmol) added along with 4-nitro-imidazole (2.75 g, 24.3 mmol). This mixture stirred at ambient temperature

441

for 90 h after which the mixture was concentrated and the residue taken up in water and the product extracted with ethyl acetate. The combined extracts were washed with water and dried over sodium sulfate. Concentration left a semi-solid which was triturated in chloroform and filtered to yield the desired bis-sulfonamide (3.5 g, 38%) as a white solid. ESMS: $(M+1)^+$ 375.2. ^1H NMR (300 MHz, $\text{DMSO}-d_6$) δ 8.51 (d, $J = 1.13$ Hz, 1H), 8.02 (d, $J = 1.13$ Hz, 1H), 7.65-7.45 (m, 4H), 5.36 (s, 2H) 3.54 (s, 6H).

Preparation 377



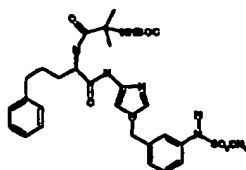
To a solution of Preparation 376 (0.75 g, 2.0 mmol) in ethanol (3 mL) and tetrahydrofuran (3 mL) was added sodium hydroxide (10 mL of 2 N aqueous solution) and the mixture stirred at ambient temperature until hydrolysis was complete. The aqueous mixture was acidified to pH 3.5 with aqueous hydrochloric acid and the organics extracted with ethyl acetate. Concentration left a residue which was

purified by flash chromatography (silica gel, chloroform/methanol) which afforded 0.41 g (69 %) of pure product as a yellow solid. ESMS: $(M+1)^+$ 297.4; ^1H NMR (300 MHz, $\text{DMSO}-d_6$) δ 9.81 (s, 1H), 8.47 (d, $J = 1.51$ Hz, 1H), 7.98 (d, $J = 1.51$ Hz, 1H), 7.40-7.30 (m, 1H), 7.20-7.00 (m, 3H), 5.31 (s, 2H), 3.00 (s, 3H). Anal. Calcd. for

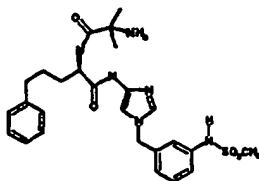
$\text{C}_{11}\text{H}_{12}\text{N}_4\text{O}_4\text{S}$:

C, 44.59; H, 4.08; N, 18.91. Found: C, 44.12; H, 4.28;

N, 18.90.

Preparation 378

The product of Preparation 377 (0.55 g, 1.86 mmol) was added to a mixture of 10% palladium/carbon (0.40 g) and
5 palladium/black (0.15 g) in tetrahydrofuran (50 mL) and the mixture shaken under hydrogen (40 psi) in a Parr apparatus. After the reduction was complete, the reaction mixture was filtered through celite and the filtrate immediately combined with 1,3-
10 dicyclohexylcarbodiimide (0.384 g, 1.86 mmol), 1-hydroxybenzotriazole mono-hydrate (0.251 g, 1.86 mmol), the product of Preparation 1j, (0.70 g, 1.85 mmol), and additional tetrahydrofuran (30 mL). After stirring overnight at ambient temperature, the
15 mixture was concentrated and the resulting residue slurried in ethyl acetate and filtered. The filtrate was concentrated and the residue purified by flash chromatography (silica gel, chloroform/methanol) which provided 0.66 g (57 %) of the
20 desired product as a white solid. ESMS: (M+1)⁺ 627.4, 628.5. ¹H NMR was consistent with product.

Example 211

25 To a solution of the compound from Preparation 379 (0.60 g, 0.96 mmol) stirring in dichloromethane (25 mL) at room temperature was added trifluoroacetic acid (5 mL). After stirring for 2 h, the reaction mixture was concentrated

and the residue treated with excess aqueous sodium bicarbonate. The mixture was extracted with ethyl acetate and the combined extracts were dried over sodium sulfate and concentrated. The residue was purified by

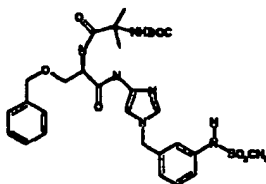
5 flash

chromatography (silica gel, chloroform/methanol) to give 0.25 g of the desired pure product as a white solid.

ESMS: (M+1)⁺ 527.2, 528.3. ¹H NMR was consistent with product.

- 10 Anal. Calcd. for C₂₆H₃₄N₆O₄S: C, 59.30; H, 6.51; N, 15.96.
Found: C, 59.13; H, 6.65; N, 15.66.

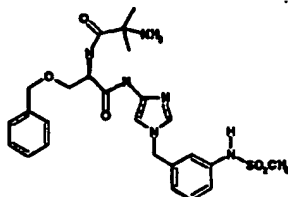
Preparation 380



- 15 The product of Preparation 377 (0.60 g, 2.03 mmol) was added to a mixture of 10% palladium/carbon (0.50 g) and palladium/black (0.10 g) in tetrahydrofuran (40 mL) and the mixture shaken under hydrogen (39 psi) in a Parr apparatus. After the reduction was complete, the
- 20 reaction mixture was filtered through celite and the filtrate immediately combined with 1,3-dicyclohexylcarbodiimide (0.418 g, 2.03 mmol), 1-hydroxybenzotriazole mono-hydrate (0.274 g, 2.03 mmol), the product of Preparation 1d, (0.77 g, 2.03 mmol), and additional tetrahydrofuran (40 mL).
- 25 After stirring overnight at ambient temperature, the mixture was concentrated and the resulting residue slurried in ethyl acetate and filtered. The filtrate was concentrated and the residue purified by flash
- 30 chromatography (silica gel, chloroform/methanol) which

provided 0.28 g (22 %) of the desired product as a light tan solid. ^1H NMR was consistent with product.

Example 212



5

To a solution of the compound from Preparation 380 (0.28 g, 0.44 mmol) stirring in dichloromethane (10 mL) at room temperature was added trifluoroacetic acid (2.5 mL).

After stirring for 2.5 h, the reaction mixture was concentrated and the residue treated with excess aqueous sodium bicarbonate. The mixture was extracted with ethyl acetate and the combined extracts were dried over sodium sulfate and concentrated. The residue was purified by flash

15 chromatography (silica gel, chloroform/methanol) to give 45 mg of the desired product as an off white solid.

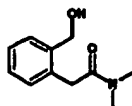
ESMS: $(\text{M}+1)^+$ 529.2. ^1H NMR was consistent with product.

Anal. Calcd. for $\text{C}_{25}\text{H}_{22}\text{N}_6\text{O}_5\text{S}\cdot 2\text{H}_2\text{O}$: C, 53.18; H, 6.43;

N, 14.88. Found: C, 53.40; H, 6.30; N, 13.53.

20

Preparation 381

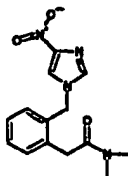


To a solution of 3-isochromanone (3.00 g, 20.0 mmol) in ethanol (40 mL) was added dimethyl amine (40 % aqueous, 3.0 mL, 24 mmol) and the mixture stirred for 72 hours at ambient temperature. The mixture was then concentrated and the residue purified by flash chromatography (silica gel, chloroform/methanol) to yield 3.16 g (81 %) of the desired product as an oil. ESMS: $(\text{M}+1)^+$ 194.3. ^1H NMR

445

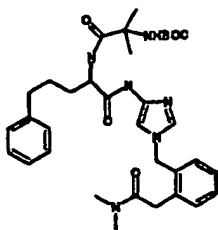
(DMSO- d_6) δ 7.40-7.34 (m, 1H), 7.25-7.13 (m, 2H), 7.09-7.03 (m, 2H), 5.04 (t, J = 5.3 Hz, 1H), 4.44 (d, J = 5.3 Hz, 2H), 3.72 (s, 2H), 3.02 (s, 3H), 2.85 (s, 3H).

5

Preparation 382

To the compound from Preparation 381 (2.00 g, 10.4 mmol) was dissolved in dichloromethane (40 mL) followed by the addition of triethylamine (1.74 mL, 12.5 mmol). Then
10 methane sulfonylchloride (0.96 mL, 12.5 mmol) was added dropwise via syringe and the resulting mixture stirred for 2.5 h at ambient temperature. The mixture was then concentrated and the residue combined with potassium carbonate (2.85 g, 20.6 mmol) and 4-nitroimidazole (1.17
15 g, 10.4 mmol) in dimethylformamide (50 mL) and this mixture stirred overnight at ambient temperature. The mixture was concentrated and combined with water followed by extraction with ethyl acetate. Concentration of the combined extracts left crude product which was purified
20 by flash chromatography (silica gel, chloroform/methanol) to give 0.88 g of the desired product as a light solid.
ESMS: $(M+1)^+$ 289.1. 1H NMR (300 MHz, DMSO- d_6) δ 8.32 (s, 1H), 7.88 (s, 1H), 7.30-7.05 (m, 4H), 5.27 (s, 2H), 3.85 (s, 2H), 3.06 (s, 3H), 2.82 (s, 3H). Anal. Calcd. for $C_{18}H_{16}N_4O_3 \cdot 0.05CHCl_3$: C, 57.35; H, 5.50; N, 19.04.
25 Found:
C, 57.10; H, 5.53; N, 18.80.

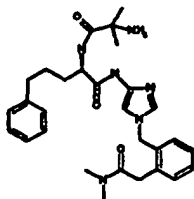
446

Preparation 383

The product of Preparation 382 (0.75 g, 2.6 mmol) was added to a mixture of 10% palladium/carbon (0.60 g) and
5 palladium/black (0.15 g) in tetrahydrofuran (40 mL) and the mixture shaken under hydrogen (37 psi) in a Parr apparatus.

After the reduction was complete, the reaction mixture was filtered through celite and the filtrate immediately
10 combined with 1,3-dicyclohexylcarbodiimide (0.537 g, 2.6 mmol), 1-hydroxybenzotriazole mono-hydrate (0.351 g, 2.6 mmol), and the product of Preparation 1j, (0.983 g, 2.6 mmol). After stirring overnight at ambient temperature, the mixture was concentrated and the resulting residue
15 slurried in ethyl acetate and filtered. The filtrate was concentrated and the residue purified by flash chromatography (silica gel, chloroform/methanol) which provided 0.87 g (84 %) of product as a tan foam.

ESMS: (M+1)⁺ 619.7, 620.8. ¹H NMR was consistent with
20 product.

Example 213

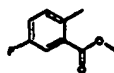
To a solution of the compound from Preparation 383 (0.80 g, 1.3 mmol) stirring in dichloromethane (15 mL) at room
25 temperature was added trifluoroacetic acid (3 mL). After stirring for 1 h, the reaction mixture was concentrated

447

and the residue treated with excess aqueous sodium bicarbonate. The mixture was extracted with ethyl acetate and the combined extracts were dried over sodium sulfate and concentrated. The residue was purified by
5 flash chromatography (silica gel, dichloromethane/methanol) to give 0.14 g of the desired product as a white solid.

ESMS: (M+1)⁺ 519.3, 520.4. ¹H NMR was consistent with product. Anal. Calcd. for C₂₉H₃₈N₆O₃·0.2CHCl₃: C, 65.48;
10 H, 7.23; N, 15.69. Found: C, 65.06; H, 7.29; N, 15.62.

Preparation 384

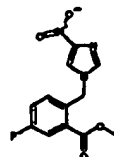


To a solution of 5-fluoro-2-methylbenzoic acid (9.00 g,
15 58.4 mmol) in methanol (200 mL) was added tosic acid mono-hydrate (cat. 0.50 g) and the mixture heated overnight at reflux. The mixture was then concentrated and the residue purified by flash chromatography (silica gel, chloroform/ methanol) to yield 5.80 g of the desired
20 ester as an oil.

ESMS: (M+1)⁺ 167.9; ¹H NMR (300 MHz, DMSO-d₆) δ 7.56 (dd, J = 9.4 and 2.6 Hz, 1H), 7.40-7.33 (m, 2H), 3.83 (s, 3H), 2.48 (s, 3H).

25

Preparation 385

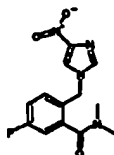


The product from Preparation 384 (5.30 g, 31.5 mmol) was dissolved in carbontetrachloride (75 mL) and N-bromosuccin-

imide (5.60 g, 31.5 mmol) and 2,2'-azabisisobutyronitrile (cat. 70 mg) were added. This mixture was heated at reflux for 4 h after which the mixture was cooled and filtered. The filtrate was concentrated and added
5 together with potassium carbonate (5.00 g, 36.2 mmol) and 4-nitroimidazole (3.56 g, 31.5 mmol) in dimethylformamide (50 mL). After stirring for overnight at ambient temperature, the mixture was concentrated, water added, and extracted with ethyl acetate. The combined extracts
10 were concentrated and the resulting residue purified by flash chromatography (chloroform/methanol) to give 6.25 g of product as a white solid. ESMS: (M+1)⁺ 280.1. ¹H NMR (300 MHz, DMSO-d₆) δ 8.36 (d, J = 1.51 Hz, 1H), 7.90 (d, J = 1.51 Hz, 1H), 7.73 (dd, J = 9.42 and 2.64 Hz, 1H), 7.57-7.45 (m, 1H), 7.35-7.25 (m, 1H), 5.60 (s, 2H), 3.87 (s, 3H). Anal. Calcd. for C₁₂H₁₀N₃O₄F: C, 51.62; H, 3.61; N, 15.05. Found: C, 52.19; H, 3.75; N, 14.87.

20

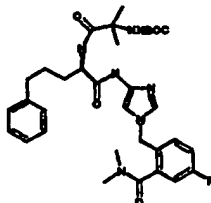
Preparation 386



To a solution of Preparation 385 (3.25 g, 11.6 mmol) in ethanol (5 mL) and tetrahydrofuran (5 mL) was added sodium hydroxide (25 mL of 2 N aqueous solution) and the
25 mixture stirred at ambient temperature until hydrolysis was complete. The aqueous mixture was acidified to pH 2.5 with aqueous hydrochloric acid and the organics extracted with ethyl acetate. Concentration left the crude acid as
30 a solid. The acid (2.30 g, 8.7 mmol) was combined with 1,3-dicyclo-hexylcarbodiimide (1.79 g, 8.7 mmol),

- 1-hydroxybenzotriazole mono-hydrate (1.17 g, 8.7 mmol), and dimethylamine (40 % aqueous, 2.00 mL, 40.0 mmol) in tetrahydrofuran (60 mL) and the mixture stirred overnight at ambient temperature. The mixture was concentrated and the resulting residue slurried in ethyl acetate and filtered. The filtrate was concentrated and the residue purified by flash chromatography (silica gel, chloroform/methanol) which provided for recovery of the desired amide, 1.85 g.
- ESMS: (M+1)⁺ 293.1. ¹H NMR (300 MHz, DMSO-d₆) δ 8.32 (d, J = 1.51 Hz, 1H), 7.84 (d, J = 1.51 Hz, 1H), 7.55-7.45 (m, 1H), 7.35-7.20 (m, 2H), 5.21 (s, 2H), 2.96 (s, 3H), 2.65 (s, 3H).

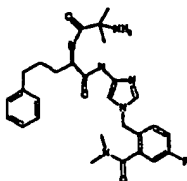
15

Preparation 386A

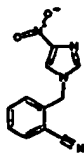
- The product of Preparation 386 (0.60 g, 2.0 mmol) was added to a mixture of 10% palladium/carbon (0.50 g) and palladium/black (0.10 g) in tetrahydrofuran (100 mL) and the mixture shaken under hydrogen (38 psi) in a Parr apparatus. After the reduction was complete, the reaction mixture was filtered through celite and the filtrate immediately combined with 1,3-dicyclohexylcarbodiimide (0.422 g, 2.0 mmol), 1-hydroxybenzotriazole mono-hydrate (0.277 g, 2.0 mmol), and the product of Preparation 1j, (0.775 g, 2.0 mmol). After stirring 72 h at ambient temperature, the mixture was concentrated and the resulting residue slurried in ethyl acetate and filtered. The filtrate was concentrated and the residue purified by flash

chromatography (silica gel, chloroform/methanol) which provided 0.78 g (62 %) of product. ESMS: (M+1)⁺ 623.5. ¹H NMR was consistent with product.

5

Example 214

To a solution of the compound from Preparation 386A (0.65 g, 1.0 mmol) stirring in dichloromethane (20 mL) at room temperature was added trifluoroacetic acid (4 mL). After
10 stirring for 2 h, the reaction mixture was concentrated and the residue treated with excess aqueous sodium bicarbonate. The mixture was extracted with ethyl acetate and the combined extracts were dried over sodium sulfate and concentrated. The residue was purified by
15 flash chromatography (silica gel, dichloromethane/methanol) to give 0.05 g of the desired product. ESMS: (M+1)⁺ 523.4, 524.5. ¹H NMR was consistent with product. Anal. Calcd. for C₂₈H₃₅N₅O₃F·0.4CHCl₃: C, 63.86; H, 6.70; N, 15.93.
20 Found: C, 64.28; H, 6.96; N, 15.54.

Preparation 387

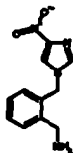
Potassium carbonate (6.90 g, 50 mmol) was combined with
25 4-nitroimidazole (5.65 g, 50 mmol) and 2-cyanobenzyl bromide (9.80g, 50 mmol) in dimethylformamide (100 mL) and the mixture stirred overnight at ambient temperature.

451

The mixture was then concentrated and the residue taken up in water and extracted with ethyl acetate. The combined extracts were dried over sodium sulfate and concentrated leaving a tan solid which was purified by
5 flash chromatography (silica gel, chloroform/methanol) to give 9.76 g (85 %) of product. ESMS: (M+1)⁺ 229.3. ¹H NMR

(300 MHz, DMSO-d₆) δ 8.42 (d, J = 1.51 Hz, 1H), 7.95 (d, J = 1.51 Hz, 1H), 7.92 (dd, J = 7.91 Hz, 1.13 Hz, 1H),
10 7.77-7.69 (m, 1H), 7.60-7.52 (m, 1H), 7.31 (d, J = 7.91 Hz, 1H), 5.57 (s, 2H). Anal. Calcd. for C₁₁H₉N₄O₂: C, 57.89; H, 3.53; N, 24.55. Found: C, 57.65; H, 3.53; N, 24.33.

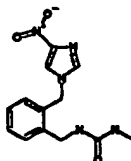
15

Preparation 388

The compound of Preparation 387 (2.50 g, 11 mmol) was dissolved in tetrahydrofuran (40 mL) and borane added (1.0 M in tetrahydrofuran, 15 mL, 15 mmol) and the
20 mixture stirred overnight at ambient temperature. The reaction was then quenched by the slow addition of methanol. After hydrogen evolution had ceased, the mixture was concentrated and the residue purified by flash chromatography (silica gel, chloroform/methanol).
25 Recovered 0.61 g (17%) of the desired amine as a light oil.

ESMS: (M+1)⁺ 233.1. ¹H NMR (300 MHz, DMSO-d₆) δ 8.42 (d, J = 1.13 Hz, 1H), 7.96 (d, J = 1.13 Hz, 1H), 7.43 (d, J = 7.16 Hz, 1H), 7.38-7.15 (m, 2H), 7.09 (d, J = 7.16
30 Hz, 1H), 5.42 (s, 2H), 3.81 (s, 2H), 3.30 (bs, 2H).

452

Preparation 389

The amine from Preparation 388 (0.90 g, 3.88 mmol) was dissolved in tetrahydrofuran (40 mL) and methyl

5 isocyanate

(0.50 mL, 8.5 mmol) was added dropwise via syringe and the mixture stirred overnight at ambient temperature.

The resulting precipitate was filtered and dried which netted 0.89 g, (79%) of the desired urea. ESMS: (M+1)⁺

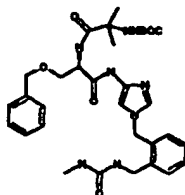
10 290.2. ¹H NMR (300 MHz, DMSO-d₆) δ 8.35

(d, J = 1.51 Hz, 1H), 7.92 (d, J = 1.51 Hz, 1H), 7.37-7.20 (m, 3H), 7.12 (d, J = 7.54 Hz, 1H), 6.45-6.35 (m, 1H),

15 5.90-5.78 (m, 1H), 5.39 (s, 2H), 4.28 (d, J = 6.03 Hz, 2H),

2.56 (d, J = 4.90 Hz, 3H). Anal. Calcd. for C₁₃H₁₅N₅O₃: C, 53.97; H, 5.23; N, 24.21. Found: C, 53.71; H, 5.14; N, 24.10.

20

Preparation 390

The product of Preparation 389 (0.50 g, 1.73 mmol) was added to a mixture of 10% palladium/carbon (0.40 g) and palladium/

25 black (0.10 g) in tetrahydrofuran (80 mL) and the mixture shaken under hydrogen (39 psi) in a Parr apparatus.

After

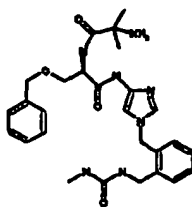
453

6 h, the reaction mixture was filtered through celite to remove catalyst and undissolved starting material (0.15 g, poor solubility). The filtrate was immediately combined

5 with 1,3-dicyclohexylcarbodiimide (0.356 g, 1.73 mmol), 1-hydroxybenzotriazole mono-hydrate (0.233 g, 1.73 mmol), and the product of Preparation 1d, (0.657 g, 1.73 mmol). After stirring for 72 h at ambient temperature, the mixture was concentrated and the resulting residue
10 slurried in ethyl acetate and filtered. The filtrate was concentrated and the residue purified by flash chromatography (silica gel, chloroform/methanol) which provided 0.25 g of product.
ESMS: (M+1)⁺ 622.5. ¹H NMR was consistent with product.

15

Example 215

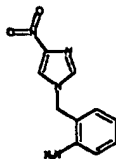


To a solution of the compound from Preparation 390 (0.24 g, 0.34 mmol) stirring in dichloromethane (10 mL) at room
20 temperature was added trifluoroacetic acid (1.5 mL). After stirring for 2 h, the reaction mixture was concentrated and the residue treated with excess aqueous sodium bicarbonate. The mixture was extracted with ethyl acetate. The extracts were concentrated and the residue
25 purified by flash chromatography (silica gel, chloroform/methanol) to give 0.065 g of product as a white solid. ESMS: (M+1)⁺ 522.3, 523.5. ¹H NMR was consistent with product.

30

Preparation 391

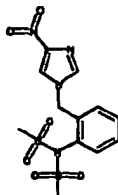
454



To a solution of 2-aminobenzylamine, 3.0 g (24.6 mmol) in 50 mL of methanol and 15 mL of water at 0°C was added 2.1 g of sodium bicarbonate. The resulting slurry was
5 stirred for 10 min. then 3.9 g of the product of Preparation 306 was added. The reaction mixture was stirred overnight while slowly warming to ambient temperature and was then concentrated to dryness. The resulting residue was absorbed onto a silica pad and was
10 chromatographed using 80% ethyl acetate/hexanes as eluant to yield 2.66 g (50%) of the desired product as an orange solid. ¹H-NMR is consistent with structure; MS (ion spray) 219.2 (M+1); Anal. Calc'd for C₁₀H₁₀N₂O₂: C, 55.04; H, 4.62; N, 25.67. Found: C, 55.31; H, 4.72; N, 25.76.

15

Preparation 392



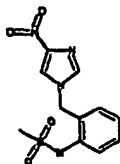
To a solution of the product of Preparation 391, 2.5 g (11.5 mmol) and triethylamine, 4 mL (28.8 mmol) in 200 mL
20 of dichloromethane at 0°C was added 2.25 mL (28.8 mmol) of methanesulfonyl chloride. The resulting slurry was stirred overnight, slowly warming to ambient temperature and was then concentrated to dryness. The residue was slurried in water and filtered, then slurried in
25 chloroform, filtered and dried under vacuum to yield 3.1 g (72%) of the desired product as a white solid. ¹H-NMR is consistent with structure; MS (ion spray) 375.2 (M+1);

455

Anal. Calc'd for $C_{12}H_{14}N_4O_6S_2$: C, 38.50; H, 3.77; N, 14.96.

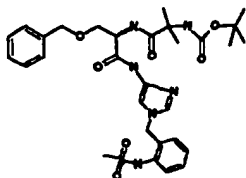
Found: C, 38.45; H, 3.66; N, 14.74.

Preparation 393



- 5 To a slurry of the product of Preparation 392, 1.7 g (4.6 mmol) in 60 mL of absolute ethanol and 60 mL of tetrahydrofuran was added 23 mL (23 mmol) of 1N sodium hydroxide. The resulting solution was stirred 90 min
- 10 then was concentrated to dryness. The residue was partitioned between ethyl acetate and water and acidified to pH = 3 with 1N HCl. The mixture was extracted with ethyl acetate. The combined organics were washed with brine, dried over sodium sulfate, filtered and
- 15 concentrated to dryness. The residue was chromatographed on silica gel using a gradient of 3-10% methanol/chloroform as eluant to yield 0.7 g (51%) of the desired product as a yellow solid. $^1\text{H-NMR}$ is consistent with structure; MS (ion spray) 297.4 (M+1); Anal. Calc'd
- 20 for $C_{11}H_{12}N_4O_4S$: C, 44.59; H, 4.08; N, 18.91. Found: C, 44.38; H, 4.23; N, 18.65.

Preparation 394

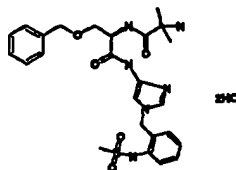


- 25 A solution of the product of Preparation 393, 0.59 g (2.0 mmol) in 40 mL of tetrahydrofuran was added to a slurry of 10% palladium on carbon (1.0 g) in 40 mL of tetrahydrofuran. The mixture was hydrogenated at 40 psi

456

for 40 min, then filtered through celite. To this solution was added 0.76 g (2.0 mmol) of the product of Preparation 1d, 0.3 g (2.2 mmol) of 1-hydroxybenzotriazole and 0.46 g (2.2 mmol) of dicyclohexylcarbodiimide. The reaction mixture was stirred overnight at ambient temperature and was then concentrated to dryness. The residue was partitioned between ethyl acetate and water and was then extracted with ethyl acetate. The combined organics were washed with brine, dried over sodium sulfate, filtered and concentrated to dryness. The residue was chromatographed on silica gel using a gradient of 3-10% methanol/chloroform to yield 0.45 g (36%) of the desired product as a tan foam. ¹H-NMR is consistent with structure; MS (ion spray) 629.3 (M+1).

Example 216

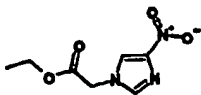


To a solution of the product of Preparation 394, 0.35 g (0.56 mmol) in 12 mL of dichloromethane was added 4 mL of trifluoroacetic acid. The resulting mixture was stirred for 1 h, then was concentrated to dryness. The residue was partitioned between ethyl acetate and saturated sodium bicarbonate and was then extracted with ethyl acetate. The combined organics were washed with brine, dried over sodium sulfate, filtered and concentrated to dryness. To a solution of the residue in chloroform was added HCl-saturated ether. The slurry was concentrated to dryness to yield 0.34 g (100%) of the desired product as a tan solid. ¹H-NMR is consistent with structure; MS (ion spray) 529.2 (M+1); Anal. Calc'd for

457

$C_{25}H_{32}N_6O_5S \cdot 2.3HCl$: C, 49.03; H, 5.64; N, 13.72. Found: C, 48.94; H, 5.62; N, 13.39.

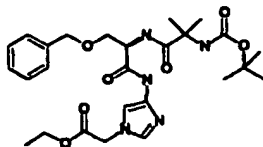
Preparation 395



5 To a solution of 4-nitroimidazole (12.76g, 112.8 mmol) in anhydrous dimethylformamide (350 mL) was added sodium hydride (4.96 g, 124.1 mmol, 60% in mineral oil), followed by ethyl bromoacetate dropwise over a period of
10 five minutes, and the reaction was stirred at room temperature overnight. The solution was concentrated and the residue was dissolved in a solution of 20% isopropanol in chloroform, washed with 1N HCl, dried over magnesium sulfate, and concentrated to give 35.0 g crude
15 product as an orange solid. These solids were treated with anhydrous diethyl ether (100 mL), sonicated, heated on a steam bath, and cooled in a 0°C refrigerator overnight. The mixture was filtered and the solids washed with ice cold diethyl ether, then dried to give
20 16.56 g of the title compound as a white solid, 74% yield: 1H NMR (d^6 -DMSO, δ): 1.19 (t, J = 6.1 Hz, 3H), 4.15 (q, J = 6.1 Hz, 2H), 5.02 (s, 2H), 7.80 (s, 1H), 8.32 (s, 1H); MS (ion spray) 200 (M^+ +1).

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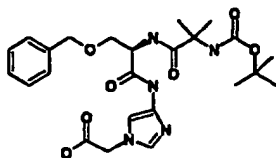
Preparation 396



To a mixture of 4.0 g 10% palladium on carbon in 100 mL tetrahydrofuran was added the product of Preparation 395 (9.96 g, 50.0 mmol). The mixture was subjected to 60 psi
30 hydrogen on a Parr apparatus for 2 h, then filtered

through celite to remove the catalyst. The filtrate was concentrated and the resulting oil was dissolved in anhydrous dimethylformamide (10 mL). This solution was added to a solution of the product of Preparation 1d from
5 Examples Part 2A (20.92 g, 55.0 mmol) and 1-hydroxybenzotriazole (8.42, 55.0 mmol) in anhydrous dimethylformamide (150 mL) which had been cooled to -13°C in an ice/acetone bath. Dicyclohexyl carbodiimide (11.35 g, 55.0 mmol) was then added, and the stirred solution
10 was allowed to warm to room temperature overnight. The solvent was removed, ethyl acetate was added, and the insoluble dicyclohexyl urea was removed by filtration. The filtrate was washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium
15 sulfate, and concentrated. Purification by flash chromatography on silica gel (eluting with 5% methanol/dichloromethane) gave 5.39 g of the title compound as a tan solid, 31% yield: ¹H NMR (d⁶-DMSO, δ): 1.17 (t, J = 6.1 Hz, 3H), 1.25 (m, 15H), 3.55 (q, J = 3.7 Hz, 1H), 3.65 (m, 1H), 4.08 (q, J = 3.7 Hz, 2H), 4.40 (s, 2H), 4.56 (brs, 1H), 4.84 (s, 2H), 7.15 (s, 1H), 7.22 (m, 6H), 7.38 (s, 1H), 7.42 (m, 1H), 10.10 (brs, 1H): MS (ion spray) 532 (M⁺ +1).

25

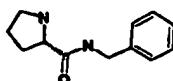
Preparation 396A

459

HCl and concentrated. The resulting oil was dissolved in a 20% isopropanol/chloroform solution, washed with 1N HCl, water, dried over magnesium sulfate, and concentrated to give 6.12 g of the title compound as a golden yellow solid, 90% yield: ^1H NMR (d^6 -DMSO, δ): 1.32 (m, 15H), 3.62 (m, 1H), 3.73 (m, 1H), 4.48 (s, 2H), 4.62 (brs, 1H), 4.85 (s, 2H), 7.19 (s, 1H), 7.30 (m, 6H), 7.51 (m, 1H), 7.59 (s, 1H), 10.24 (brs, 1H): MS (ion spray) 504 (M^+ +1).

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Preparation 397

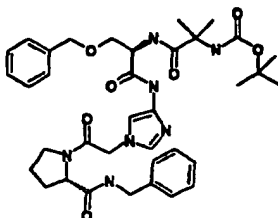


To a solution of L-proline (5.38 g, 25.0 mmol) in anhydrous tetrahydrofuran (75 mL) was added carbonyl diimidazole (4.05 g 25.0 mmol), and the solution stirred at room temperature. After 30 minutes, benzylamine (2.73 mL, 25.0 mmol) was added dropwise, and the reaction stirred at room temperature overnight. The solvent was removed and the residue dissolved dichloromethane, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and concentrated to give 6.29 g of a white solid. This solid dissolved in diethyl ether saturated with dry HCl_(g) (35 mL, ~3N in HCl) and stirred vigorously at room temperature for 2 h. The volatiles were removed and the residue dissolved in 20% isopropanol/chloroform, washed with saturated aqueous sodium bicarbonate solution, dried over magnesium sulfate, and concentrated to give 2.7 g of the title compound as a yellow oil, 64% yield: ^1H NMR (d^6 -DMSO, δ): 1.55 (m, 1H), 1.62 (m, 1H), 1.90 (m, 1H), 2.75 (m, 2H), 3.00 (brs, 1H), 3.23 (brs, 1H), 3.48 (m,

460

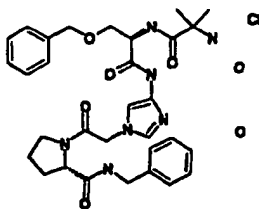
1H), 4.20 (d, $J = 5.4$ Hz, 2H), 7.17 (m, 3H), 7.22 (t, $J = 5.0$ Hz, 2H), 8.34 (s, 1H); MS(ion spray) 205 ($M^+ + 1$).

Preparation 398



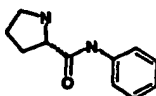
5 To a 0°C solution of the product of Preparation 396A (1.01 g, 2.0 mmol) in anhydrous tetrahydrofuran (10 mL) was added the product of Preparation 397 (409 mg, 2.0 mmol), 1-hydroxybenzotriazole (322 mg, 2.1 mmol), and
10 dicyclohexyl carbodiimide (433 mg, 2.1 mmol). The stirred reaction was allowed to warm to room temperature overnight. The insoluble dicyclohexyl urea was removed by filtration, and the filtrate was concentrated. The resulting foam was dissolved in ethyl acetate, washed
15 with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and concentrated. Purification by flash chromatography on silica gel (eluting with 4-7% methanol/dichloromethane) gave 636 mg of the title compound as a faintly yellow
20 solid, 46% yield: ^1H NMR (d^6 -DMSO, δ): 1.32 (m, 15H), 1.93 (m, 4H), 2.07 (m, 1H), 3.50 (m, 1H), 3.64 (m, 1H), 3.72 (m, 1H), 4.28 (d, $J = 6.3$ Hz, 2H), 4.34 (m, 2H), 4.47 (s, 2H), 4.63 (brs, 1H), 4.93 (s, 2H), 7.21 (d, $J = 12.5$ Hz, 2H), 7.30 (m, 10H), 7.45 (s, 1H), 8.38 (m, 1H), 10.16
25 (brs, 1H): MS(ion spray) 690 ($M^+ + 1$). Anal. ($\text{C}_{36}\text{H}_{47}\text{N}_7\text{O}_7$): H,N;C: calcd 62.68, found 62.13.

461

Example 217

To a solution of the product of Preparation 398 (627 mg, 0.91 mmol) was added acetic acid saturated with HCl_(aq) (20 mL, ~3N in HCl) and the solution stirred vigorously at room temperature for 2h. The solution was concentrated, toluene was added and the mixture concentrated to assist in removal of acetic acid. The resulting white solid was treated with diethyl ether, sonicated, and 700 mg yellow solid was isolated by filtration. The solid was dried overnight to give 626 mg of the title compound as a yellow powder, 100% yield: ¹H NMR (d⁶-DMSO, δ): consistent with structure; MS(ion spray) 590 (M⁺ +1 of free base); Anal. (C₃₁H₄₄N₇O₇Cl): C, H; N: calcd. 14.81, found 13.83.

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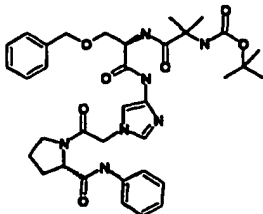
Preparation 399

To a solution of L-proline (5.38 g, 25.0 mmol) in anhydrous tetrahydrofuran (75 mL) was added carbonyl diimidazole (4.05 g 25.0 mmol), and the solution stirred at room temperature. After 30 min, aniline (2.28 mL, 25.0 mmol) was added dropwise, and the reaction stirred at room temperature overnight. The solvent was removed and the residue dissolved in dichloromethane, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and concentrated to give 6.30 g of a white solid. The solid was dissolved in dichloromethane (50 mL) and treated with trifluoroacetic

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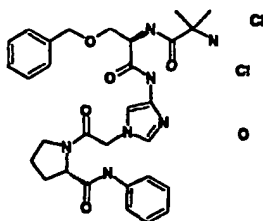
acid (15 mL). The solution was stirred vigorously at room temperature for 1h. The volatiles were removed and the residue dissolved in dichloromethane, washed with saturated aqueous sodium bicarbonate solution, dried over magnesium sulfate, and concentrated to give 1.62 g of the title compound as a white solid, 39% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 191 ($M^+ + 1$).

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Preparation 400

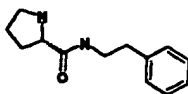
To a solution of the product of Preparation 396A (504 mg, 1.00 mmol) in anhydrous tetrahydrofuran (20 mL) was added the product of Preparation 399 (173mg, 0.91 mmol), PyBOP® (473mg, 0.91 mmol), and diisopropylethyl amine (0.48 mL, 2.73 mmol). The reaction was stirred at room temperature overnight. The solution was concentrated and the resulting residue was dissolved in ethyl acetate, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and reconcentrated. Purification by flash chromatography on silica gel (eluting with 4-7% methanol/dichloromethane) gave 244 mg of the title compound as an orange solid, 40% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 676 ($M^+ + 1$); Anal. ($\text{C}_{35}\text{H}_{45}\text{N}_7\text{O}_7$): C, H, N.

463

Example 218

To the product of Preparation 400 (234 mg, 0.35 mmol) was added acetic acid saturated with HCl_(g) (10 mL, ~3N in
5 HCl) and the solution stirred vigorously at room temperature for 1h. The solution was concentrated, toluene was added and the mixture concentrated to assist in removal of acetic acid. The residue was then treated with diethyl ether, sonicated, and 235 mg a light tan
10 solid was isolated by filtration. The solid was dried to give 230 mg of the title compound, 100% yield: ¹H NMR (d⁶-DMSO, δ): consistent with structure; MS(ion spray) 576 (M⁺ +1 of free base); Anal. (C₃₀H₃₉N₇O₆Cl₂): C, H; N: theory 14.71, found 14.13.

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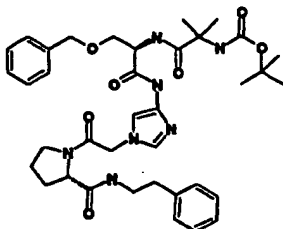
Preparation 401

To a solution of L-proline (5.38 g, 25.0 mmol) in anhydrous tetrahydrofuran (75 mL) was added carbonyl
20 diimidazole (4.05 g 25.0 mmol), and the solution stirred at room temperature. After 30 minutes, phenethylamine (3.14 mL, 25.0 mmol) was added dropwise, and the reaction stirred at room temperature overnight. The solvent was removed and the residue dissolved in dichloromethane,
25 washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and concentrated to give 6.77 g of a white solid. The solid was dissolved in anhydrous dichloromethane (50 mL) and

464

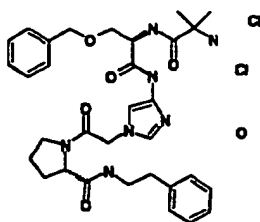
treated with trifluoroacetic acid (15 mL). The solution was stirred vigorously at room temperature for 1h. The volatiles were removed and the residue dissolved in dichloromethane, washed with saturated aqueous sodium bicarbonate solution, dried over magnesium sulfate, and concentrated to give 1.08 g of the title compound as a white solid, 23% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 219 ($M^+ + 1$).

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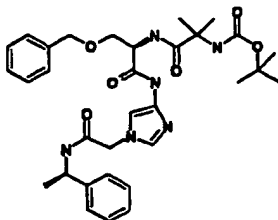
Preparation 402

To a solution of the product of Preparation 396A (504 mg, 1.00 mmol) in anhydrous tetrahydrofuran (20 mL) was added the product of Preparation 401 (198 mg, 0.91 mmol), PyBOP® (473 mg, 0.91 mmol), and diisopropylethyl amine (0.48 mL, 2.73 mmol). The reaction was stirred at room temperature overnight. The solution was concentrated and the resulting orange residue was dissolved in ethyl acetate, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and concentrated. Purification by flash chromatography on silica gel (eluting with 4-7% methanol/dichloromethane) gave 272 mg of the title compound as an light orange solid, 42% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 704 ($M^+ + 1$); Anal. ($\text{C}_{37}\text{H}_{49}\text{N}_7\text{O}_7$): C, H, N.

465

Examp1 219

To the product of Preparation 402 (262 mg, 0.37 mmol) was added acetic acid saturated with HCl_(g) (15 mL, ~3N in HCl) and the solution stirred vigorously at room temperature for 1h. The solution was concentrated, toluene was added and the mixture concentrated. The residue was then treated with diethyl ether to give 243 mg of the desired compound, 94% yield: ¹H NMR (d⁶-DMSO, δ): consistent with structure; MS(ion spray) 603 (M⁺ +1 of free base); Anal. (C₃₂H₄₅N₇O₆Cl₂): C, H, N.

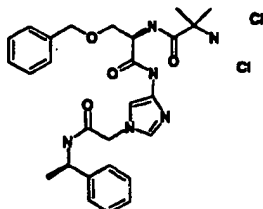
Preparation 403

To a solution of the product of Preparation 396A (504 mg, 1.00 mmol) in tetrahydrofuran (20 mL) was added S-alpha-methylbenzylamine (0.14 mL, 0.91 mmol), PyBOP® (473mg, 0.91 mmol), and diisopropylethyl amine (0.48 mL, 2.73 mmol). The reaction was stirred at room temperature overnight. The solution was concentrated and the resulting orange residue was dissolved in dichloromethane, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and concentrated. Purification by flash chromatography on silica gel (eluting with 5%

466

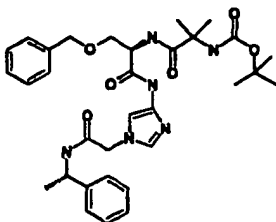
methanol/dichloromethane) gave 232 mg of the title compound as a white solid, 42% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 607 ($M^+ + 1$); Anal. ($\text{C}_{32}\text{H}_{42}\text{N}_6\text{O}_6$): H, N; C: theory 63.35, found 62.64.

5

Example 220

To the product of Preparation 403 (222 mg, 0.37 mmol) was added acetic acid saturated with $\text{HCl}_{(\text{g})}$ (15 mL, ~3N in HCl) and the solution stirred vigorously at room temperature for 1h. The solution was concentrated, toluene was added and the mixture concentrated. The residue was then treated with diethyl ether and sonicated to give 218 mg of the title compound as a tan solid, 100% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 607 ($M^+ + 1$ of free base); Anal. ($\text{C}_{27}\text{H}_{36}\text{N}_6\text{O}_4\text{Cl}_2$): C, H, N.

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Preparation 404

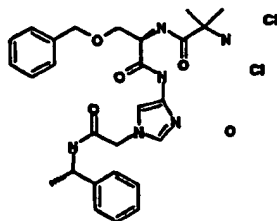
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To a solution of the product of Preparation 396A (504 mg, 1.00 mmol) in tetrahydrofuran (20 mL) was added S-alpha-methylbenzylamine (0.14 mL, 0.91 mmol), PyBOP® (benzotriazol-1-yl-oxytripyrrolidinephosphonium hexafluorophosphate) (473 mg, 0.91 mmol), and

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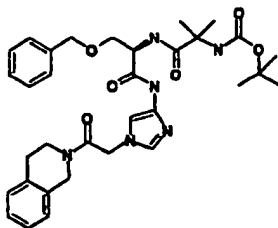
- diisopropylethyl amine (0.48 mL, 2.73 mmol). The reaction was stirred at room temperature overnight. The solution was concentrated and the resulting orange residue was dissolved in dichloromethane, washed with 1N HCl ,
- 5 saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and reconcentrated. Purification by flash chromatography on silica gel (eluting with 15% methanol/1:1 diethyl ether:hexane) gave 168 mg of the title compound as a white solid, 30% yield:
- 10 ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 607 ($M^+ + 1$).

Example 221

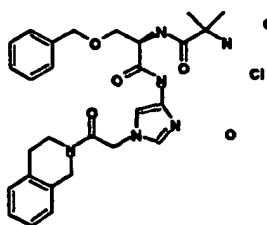


- 15 To the product of Preparation 404 (164 mg, 0.237 mmol) was added acetic acid saturated with HCl_(g) (15 mL, ~3N in HCl) and the mixture stirred vigorously at room temperature for 1h. The solution was concentrated ,
- 20 in removal of acetic acid . The residue was then treated with diethyl ether, sonicated, and 161mg of the title compound was isolated by filtration as a yellow solid, 100% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 507 ($M^+ + 1$ of free base); Anal.
- 25 ($\text{C}_{27}\text{H}_{36}\text{N}_6\text{O}_4\text{Cl}_2$): C,H; N: theory 14.06, found 13.15.

468

Preparation 405

To a solution of the product of Preparation 396A (504 mg, 1.00 mmol) in tetrahydrofuran (20 mL) was added 1,2,3,4-tetrahydroisoquinoline (0.13 mL, 0.91 mmol), PyBOP® (473 mg, 0.91 mmol), and diisopropylethyl amine (0.48 mL, 2.73 mmol). The reaction was stirred at room temperature overnight. The solution was concentrated and the resulting orange residue was dissolved in dichloromethane, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and reconcentrated. Purification by flash chromatography on silica gel (eluting with 5% methanol/dichloromethane) gave 560 mg of the title compound as a yellow solid, 99% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS (ion spray) 619 ($\text{M}^+ + 1$).

Example 222

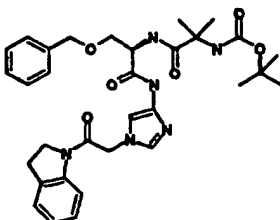
To the product of Preparation 405 (583 mg, 0.94 mmol) was added acetic acid saturated with $\text{HCl}_{(\text{g})}$ (15 mL, ~3N in HCl) and the mixture stirred vigorously at room temperature for 1h. The solution was concentrated, toluene was added and the mixture concentrated to assist in removal of acetic acid. The residue was then treated

469

with diethyl ether, sonicated, and 573 mg of the title compound was isolated by filtration as a yellow solid, 100% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; Ion spray MS (M^+ +1 of free base): 519; Anal.

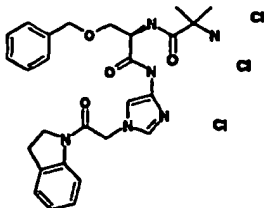
5 (C₂₇H₃₇N₆O₄Cl₃): C,N; H: calcd 5.94, found 6.68.

Preparation 406



To a solution of the product of Preparation 396A (504 mg, 1.00 mmol) in anhydrous tetrahydrofuran (20 mL) was added indoline (0.10 mL, 0.91 mmol), PyBOP® (473 mg, 0.91 mmol), and diisopropylethyl amine (0.48 mL, 2.73 mmol). The reaction was stirred at room temperature overnight. The solution was concentrated and the resulting orange residue was dissolved in dichloromethane, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and reconcentrated. Purification by flash chromatography on silica gel (eluting with 4-7% methanol/dichloromethane) gave 543mg of the title compound as a yellow solid, 99% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 605 (M^+ +1).

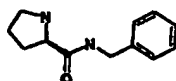
Example 223



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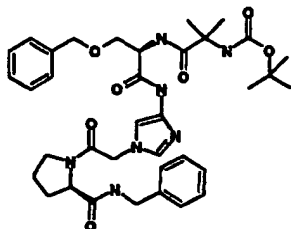
470

To the product of Preparation 406 (534 mg, 0.88 mmol) was added acetic acid saturated with $\text{HCl}_{(g)}$ (15 mL, ~3N in HCl) and the mixture stirred vigorously at room temperature for 1h. The solution was concentrated ,
5 toluene was added and the mixture concentrated to assist in removal of acetic acid . The residue was then treated with diethyl ether, sonicated, and 336 mg of the title compound was isolated by filtration as a yellow solid, 62% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure;
10 MS(ion spray) 505 (M^+ +1 of free base); Anal. ($\text{C}_{27}\text{H}_{35}\text{N}_5\text{O}_4\text{Cl}_3$): C, H, N.

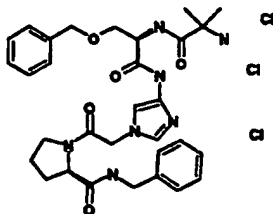
Preparation 407

15 To a solution of D-proline (1.08 g, 5.0 mmol) in anhydrous tetrahydrofuran (20 mL) was added carbonyl diimidazole (0.81 g, 5.0 mmol), and the solution stirred at room temperature. After 30 min, benzylamine (0.55 mL, 5.0 mmol) was added dropwise, and the reaction stirred at
20 room temperature overnight. The solvent was removed and the residue dissolved in dichloromethane, washed with 1N HCl , saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and concentrated to give 1.31 g of a white solid. This solid was dissolved
25 in dichloromethane (20 mL) and treated with trifluoroacetic acid (5 mL). The reaction was stirred vigorously at room temperature for 1h. The mixture was concentrated and the residue dissolved in 20% isopropanol/chloroform, washed with saturated aqueous
30 sodium bicarbonate solution, dried over magnesium sulfate, and concentrated to give 600 mg of the title compound as a yellow oil, 59% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 205 (M^+ +1).

471

Preparation 408

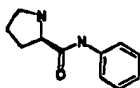
To a solution of the product of Preparation 396A (504 mg, 1.00 mmol) in tetrahydrofuran (20 mL) was added the product of Preparation 407 (186 mg, 0.91 mmol), PyBOP® (473mg, 0.91 mmol), and diisopropylethyl amine (0.48 mL, 2.73 mmol). The reaction was stirred at room temperature overnight. The solution was concentrated and the resulting orange residue was dissolved in 20% isopropanol/chloroform, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and reconcentrated. Purification by flash chromatography on silica gel (eluting with 5-10% methanol/dichloromethane) gave 454 mg of the title compound as a white solid, 72% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 690 ($\text{M}^+ + 1$); Anal. ($\text{C}_{36}\text{H}_{47}\text{N}_7\text{O}_7$): H,N;C: calcd 62.68, found 61.72.

Example 224

To the product of Preparation 408 (441 mg, 0.64 mmol) was added acetic acid saturated with $\text{HCl}_{(\text{g})}$ (20 mL, ~3N in HCl) and the solution stirred vigorously at room temperature for 2h. The solution was concentrated,

toluene was added and the mixture concentrated. The residue was then treated with diethyl ether, sonicated, and 459 mg of white solid was isolated by filtration. The solid was dried to give 431 mg of the title compound as a white powder, 96% yield: ^1H NMR ($\text{d}^6\text{-DMSO}$, δ): consistent with structure; MS(ion spray) 590 ($\text{M}^+ + 1$); Anal. ($\text{C}_{31}\text{H}_{42}\text{N}_7\text{O}_5\text{Cl}_3$): C, H, N.

Preparation 409



10

To a solution of D-proline (1.08 g, 5.0 mmol) in anhydrous tetrahydrofuran (20 mL) was added carbonyl diimidazole (0.81 g, 5.0 mmol), and the solution stirred at room temperature. After 30 minutes, aniline (0.46 mL, 5.0 mmol) was added dropwise, and the reaction stirred at room temperature overnight. The solvent was removed and the residue dissolved in dichloromethane, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and concentrated to give 1.20 g of a white solid. This solid was dissolved in anhydrous dichloromethane (10 mL) and treated with trifluoroacetic acid (10 mL). The reaction was stirred vigorously at room temperature for 1h. The volatiles were removed and the residue dissolved in 20%

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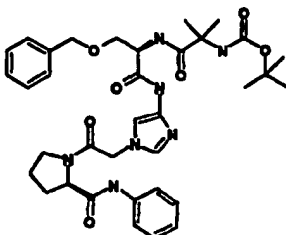
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isopropanol/chloroform, washed with saturated aqueous sodium bicarbonate solution, dried over magnesium sulfate, and concentrated to give 281 mg of the title compound as a white solid, 46% yield: ^1H NMR ($\text{d}^6\text{-DMSO}$, δ): 1.60 (p, $J = 8.6$ Hz, 2H), 1.73 (m, 1H), 1.98 (m, 1H), 2.82 (t, $J = 7.6$ Hz, 2H), 3.30 (brs, 1H), 3.63 (dd, $J = 7.6, 4.3$ Hz, 1H), 6.99 (t, $J = 8.2$ Hz, 1H), 7.22 (t, $J =$

473

8.2 Hz, 2H), 7.59 (d, $J = 8.2$ Hz, 1H); MS(ion spray) 191 ($M^+ + 1$).

Preparation 410

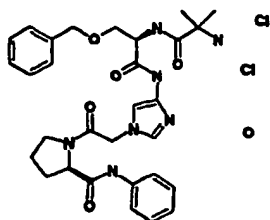


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To a solution of the product of Preparation 396A (619 mg, 1.23 mmol) in dimethylformamide (25 mL) was added the product of Preparation 409 (281 mg, 1.48 mmol), PyBOP® (640 mg, 1.23 mmol), and diisopropylethyl amine (0.44 mL, 2.50 mmol). The reaction was stirred at room temperature overnight. The solution was concentrated and the resulting residue was dissolved in dichloromethane, washed with 0.1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and reconcentrated. Purification by flash chromatography on silica gel (eluting with 3-6% methanol/dichloromethane) gave 265 mg of the title compound as a yellow solid, 32% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure. MS(ion spray) 676 ($M^+ + 1$).

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Example 225

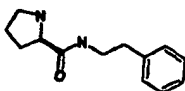


To the product of Preparation 410 (262 mg, 0.39 mmol) was added acetic acid saturated with $\text{HCl}_{(g)}$ (15 mL, ~3N in HCl) and the mixture stirred vigorously at room

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temperature for 1h. The solution was concentrated, toluene was added and the mixture. The residue was then treated with diethyl ether, sonicated, to provide 267 mg of the desired product by a tan solid which was dried to give 225 mg of the title compound, 87% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 576 (M^+ +1 of free base); Anal. ($\text{C}_{30}\text{H}_{41}\text{N}_7\text{O}_6\text{Cl}_2$): C,H,N.

Preparation 411

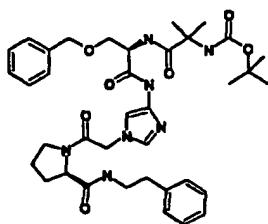


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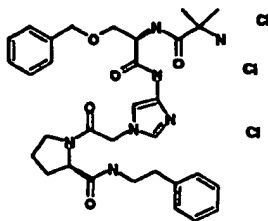
To a solution of L-proline (1.08 g, 5.0 mmol) in anhydrous tetrahydrofuran (20 mL) was added carbonyl diimidazole (0.81 g, 5.0 mmol), and the solution stirred at room temperature. After 30 minutes, phenethylamine (0.63 mL, 5.0 mmol) was added dropwise, and the reaction stirred at room temperature overnight. The solvent was removed and the residue dissolved in dichloromethane, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and concentrated to give 1.39 g of a white solid. This solid was dissolved in anhydrous dichloromethane (10 mL) and treated with trifluoroacetic acid (10 mL). The reaction was stirred vigorously at room temperature for 1h. The volatiles were removed and the residue dissolved in 20% isopropanol/chloroform, washed with saturated aqueous sodium bicarbonate solution, dried over magnesium sulfate, and concentrated to give 386 mg of the title compound as a yellow oil, 35% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 219 (M^+ +1).

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475

Preparation 412

To a solution of the product of Preparation 396A (360 mg, 0.71 mmol) in dimethylformamide (25 mL) was added the
5 product of Preparation 411 (156 mg, 0.71 mmol), PyBOP® (372 mg, 0.71 mmol), and diisopropylethyl amine (0.25 mL, 1.42 mmol). The reaction was stirred at room temperature overnight. The solution was concentrated and the resulting orange residue was dissolved in
10 dichloromethane, washed with 0.1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and reconstituted. Purification by flash chromatography on silica gel (eluting with 4-8% methanol/dichloromethane) gave 304 mg of the title
15 compound as a light tan solid, 60% yield: ¹H NMR (d⁶-DMSO, δ): consistent with structure; MS(ion spray) 704 (M⁺ +1).

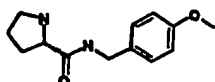
Example 226

20 To the product of Preparation 412 (262mg, 0.37 mmol) was added acetic acid saturated with HCl_(g) (15 mL, ~3N in HCl) and the mixture stirred vigorously at room temperature for 1h. The solution was concentrated, toluene was added and the mixture concentrated. The
25 residue was then treated with diethyl ether, sonicated,

476

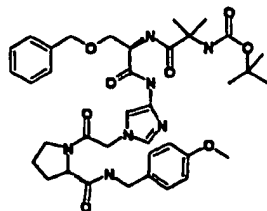
and 281 mg of the title compound was isolated by filtration as a yellow solid, 92% yield: ^1H NMR ($\text{d}^6\text{-DMSO}$, δ): consistent with structure; MS(ion spray) 604 ($\text{M}^+ + 1$ of free base); Anal. ($\text{C}_{32}\text{H}_{44}\text{N}_7\text{O}_5\text{Cl}_3$): C,H; N: calcd 13.75, found 12.96.

Preparation 413

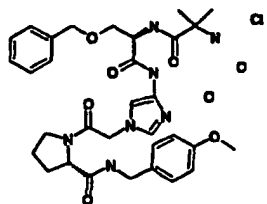


To a solution of L-proline (5.38 g, 25.0 mmol) in anhydrous tetrahydrofuran (75 mL) was added carbonyl diimidazole (4.05 g, 25.0 mmol), and the solution stirred at room temperature. After 30 min, p-methoxybenzylamine (3.26 mL, 25.0 mmol) was added dropwise, and the reaction stirred at room temperature overnight. The solvent was removed and the residue dissolved in dichloromethane, washed with 1N HCl, saturated sodium bicarbonate solution, dried over magnesium sulfate, and concentrated. The resulting solids were dissolved in anhydrous dichloromethane (50 mL) and treated with trifluoroacetic acid (20 mL). The reaction was stirred vigorously at room temperature for 1h. The volatiles were removed and the residue dissolved in dichloromethane, washed with saturated aqueous sodium bicarbonate solution, dried over magnesium sulfate, and concentrated to give 0.95 g of the title compound as a yellow oil, 16% yield: ^1H NMR ($\text{d}^6\text{-DMSO}$, δ): consistent with structure; MS(ion spray) 235 ($\text{M}^+ + 1$).

477

Preparation 414

To a solution of the product of Preparation 396A (1.01 g, 2.0 mmol) in anhydrous tetrahydrofuran (10 mL) was added
5 the product of Preparation 413 (469 mg, 2.0 mmol), 1-hydroxybenzotriazole (322 mg, 2.1 mmol), and dicyclohexyl carbodiimide (433 mg, 2.1 mmol). The reaction was stirred at room temperature overnight then filtered and concentrated. The resulting orange residue was dissolved
10 in dichloromethane, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and reconstituted. Purification by flash chromatography on silica gel (eluting with 10% methanol/dichloromethane) gave 370 mg of the title
15 compound as a light yellow foam, 26% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 720 (M^+ +1).; Anal. ($\text{C}_{37}\text{H}_{49}\text{N}_7\text{O}_8$): H, N; C: calcd 61.74, found 60.96.

Example 227

20

To the product of Preparation 414 (360 mg, 0.50 mmol) was added acetic acid saturated with $\text{HCl}_{(g)}$ (15 mL, ~3N in HCl) and the solution stirred vigorously at room temperature for 1h. The solution was concentrated,
25 toluene was added and the mixture concentrated. The residue was then treated with diethyl ether and sonicated

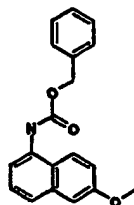
478

to give 349 mg of the title as a yellow solid, 99% yield:

¹H NMR (d⁶-DMSO, δ): consistent with structure; MS(ion spray) 620 (M⁺ +1 of free base); Anal. (C₃₂H₄₆N₇O₇Cl): C, H; N: calcd 14.16, found 13.26.

5

Preparation 415

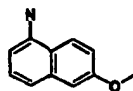


To a solution of 5-amino-2-naphthol (7.96 g, 50.0 mmol) in anhydrous tetrahydrofuran (200 mL) was added benzyl
10 chloroformate (7.14 mL, 50.0 mL) and diisopropylethylamine (9.6 mL, 55.0 mmol). The reaction was stirred at room temperature overnight. The reaction was quenched with 0.1N HCl, concentrated, treated with anhydrous diethyl ether (150 mL), and 11.49 g of gray
15 solid was isolated by filtration. This material was dissolved in anhydrous tetrahydrofuran (120 mL), cooled to -13°C in an ice/acetone bath, treated with sodium hydride (60% dispersion in mineral oil, 1.88 g, 47.0 mmol), and stirred for 30 min. To this solution was
20 added a solution of methyl iodide (2.6 mL, 41.0 mmol) in tetrahydrofuran (30 mL) and the reaction was allowed to warm to room temperature overnight. The reaction was quenched with 0.1N HCl and concentrated. The resulting residue was dissolved in dichloromethane, washed with 1N
25 HCl, saturated aqueous sodium bicarbonate solution, dried over magnesium sulfate, and reconcentrated. Purification by flash chromatography on silica gel (eluting with 20% ethyl acetate/hexane) followed by sonication in diethyl ether gave 2.66 g of the title compound as a white solid,

479

17% yield: ^1H NMR (d^6 -DMSO, d): consistent with structure;
MS(ion spray) 308 ($\text{M}^+ + 1$).

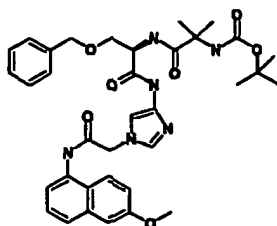
Preparation 416



5 To a solution of 5% palladium on carbon (1.00 g) in
anhydrous tetrahydrofuran (45 mL) and acetic acid (45 mL)
was added the product of Preparation 415 (2.66 g, 8.65
mmol). The mixture was subjected to 60 psi hydrogen on a
10 Parr apparatus for 2 h, then filtered through celite to
remove the catalyst. The solvent was removed and the
resulting black oil was dissolved in dichloromethane,
washed with saturated aqueous sodium bicarbonate
solution, dried over magnesium sulfate, and concentrated.
15 Purification by flash chromatography on silica gel
(eluting with 20% ethyl acetate/hexanes) gave 537mg of
the title compound as a purple solid, 36% yield: ^1H NMR
(d^6 -DMSO, d): consistent with structure; MS(ion spray) 619
($\text{M}^+ + 1$).

20

Preparation 417



To a solution of the product of Preparation 396A (1.01 g,
2.0 mmol) in tetrahydrofuran (20 mL) was added the
25 product of Preparation 416 (346 mg, 2.0 mmol), 1-
hydroxybenzotriazole (322 mg, 2.1 mmol), and dicyclohexyl
carbodiimide (433 mg, 2.1 mmol). The reaction was
stirred at room temperature overnight. The insoluble
dicyclohexyl urea was removed by filtration, and the

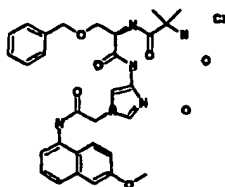
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filtrate concentrated. The resulting residue was dissolved in ethyl acetate, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and reconcentrated.

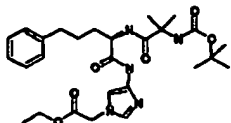
- 5 Purification by flash chromatography on silica gel (eluting with 5% methanol/dichloromethane) gave 372 mg of the title compound as a foam, 28% yield: ^1H NMR (d^6 -DMSO, d): consistent with structure; MS(ion spray) 659 ($M^+ + 1$); Anal. ($\text{C}_{35}\text{H}_{42}\text{N}_6\text{O}_7$): C, H, N.

10

481

Example 228

To a solution of the product of Preparation 417 (362 mg, 0.55 mmol) was added acetic acid saturated with HCl_(g) (15 mL, ~3N in HCl) and the mixture stirred vigorously at room temperature for 1h. The solution was concentrated, toluene was added and the mixture concentrated. The residue was then treated with diethyl ether and sonicated to give 351 mg of the title compound as a lavender solid, 100% yield: ¹H NMR (d⁶-DMSO, d): consistent with structure; MS(ion spray) 559 (M⁺ +1 of free base); Anal. (C₃₀H₂₉N₆O₇Cl): C, H,; N: calcd 13.32, found 11.61.

Preparation 418

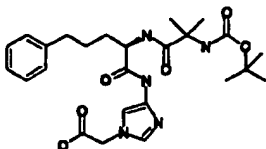
To a mixture of 1.0 g 10% palladium on carbon in 100 mL tetrahydrofuran was added the product of Preparation 395 (1.78 g, 8.94 mmol). The mixture was subjected to 60psi hydrogen on a Parr apparatus for 2h, then filtered through celite to remove the catalyst. The majority of solvent was removed (50 mL of tetrahydrofuran remained) and to the resulting solution was added the product of Preparation from Examples Part 2A (3.78 g, 10.0 mmol), 1-hydroxybenzotriazole (1.53 g, 10.0 mmol), and dicyclohexyl carbodiimide (2.06 g, 10.0 mmol). The solution was stirred at room temperature overnight. The insoluble dicyclohexyl urea was removed by filtration and the solvent was removed. The resulting oil was dissolved in

ethyl acetate, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and concentrated. Purification by flash chromatography on silica gel (eluting with 6%

- 5 methanol/dichloromethane) gave 3.17 g of the title compound as a yellow solid, 67% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 530 ($\text{M}^+ + 1$); Anal. ($\text{C}_{27}\text{H}_{39}\text{N}_5\text{O}_6$): C, H; N: calcd 13.22, found 12.69.

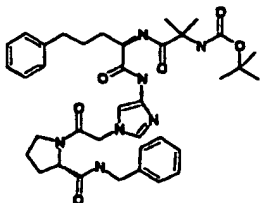
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Preparation 419



- A solution of the product of Preparation 418 (3.17 g, 5.99 mmol) in dioxane (50 mL) was treated with a solution of lithium hydroxide (301 mg, 7.18 mmol) in water (20 mL) and stirred vigorously. After 1h, the reaction was quenched with 1N HCl, and concentrated. The resulting oil was dissolved in ethyl acetate, washed with 1N HCl, water, brine, dried over magnesium sulfate, and concentrated to give 2.88 g of the title compound as a
- 15 white foam, 96% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 502 ($\text{M}^+ + 1$).
- 20

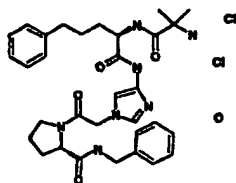
Preparation 420



- 25 To a solution of the product of Preparation 419 (1.0 g, 2.0 mmol) stirring in tetrahydrofuran (15 mL) was added the product of Preparation 397 (409 mg, 2.0 mmol), 1-

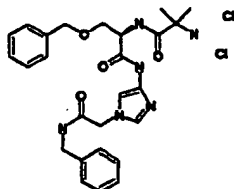
hydroxybenzotriazole (337 mg, 2.2 mmol), and dicyclohexyl carbodiimide (454 mg, 2.2 mmol). The reaction was allowed to warm to room temperature overnight. The insoluble dicyclohexyl urea was removed by filtration, and the filtrate was concentrated. The resulting foam was dissolved in ethyl acetate, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and concentrated. Purification by flash chromatography on silica gel (eluting with 4-7% methanol/dichloromethane) gave 794 mg of the title compound as a white solid, 58% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 688 ($\text{M}^+ + 1$).

15

Example 229

To the product of Preparation 420 (785 mg, 1.14 mmol) was added acetic acid saturated with $\text{HCl}_{(\text{g})}$ (20 mL, ~3N in HCl) and the mixture stirred vigorously at room temperature for 1h. The solution was concentrated, toluene was added and the mixture concentrated. The residue was then treated with diethyl ether and sonicated to precipitate give 695 mg of the title compound as a light pink powder after drying, 90% yield: ^1H NMR (d^6 -DMSO, δ): consistent with structure; MS(ion spray) 588 ($\text{M}^+ + 1$ of free base); Anal. ($\text{C}_{32}\text{H}_{45}\text{N}_7\text{O}_5\text{Cl}_2$): H, N; C: calcd 56.63, found 57.53.

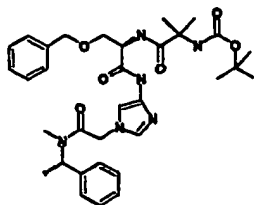
484

Example 230

To a solution of the product of Preparation 396A (504 mg, 1.0 mmol) in anhydrous acetonitrile (20 mL) was added
5 benzylamine (0.11 mL, 1.0 mmol), 1-hydroxy-7-azabenzotriazole (150 mg, 1.1 mmol), and 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (211mg, 1.1 mmol). The reaction was stirred at room temperature overnight. The solution was concentrated and the
10 resulting residue was dissolved in dichloromethane, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and reconcentrated. Purification by flash chromatography on silica gel (eluting with 7% methanol/dichloromethane)
15 gave 356mg of a white solid. The solids were dissolved in acetic acid saturated with HCl_(aq) (20 mL, ~3N in HCl) and the mixture stirred vigorously at room temperature for 1h. The solution was concentrated, toluene was added and the mixture concentrated. The residue was then
20 treated with diethyl ether and sonicated to precipitate 302 mg of the title compound as a light tan solid, 53% yield: ¹H NMR (d⁶-DMSO, δ): consistent with structure; MS(ion spray) 493 (M⁺ +1 of free base); Anal. (C₂₆H₃₄N₆O₄Cl₂): C, H; N: calcd 14.86, found 14.21.

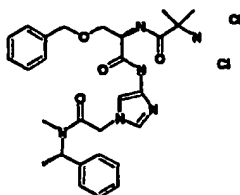
25

485

Preparation 421

To a solution of the product of Preparation 396A (504mg, 1.0 mmol) in anhydrous acetonitrile (20 mL) was added
5 (S)-(-)-N,α-dimethylbenzylamine (0.15 mL, 1.0 mmol), 1-hydroxy-7-azabenzotriazole (150 mg, 1.1 mmol), and 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (211 mg, 1.1 mmol). The reaction was stirred at room temperature overnight. The solution was concentrated
10 and the resulting residue was dissolved in ethyl acetate, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and concentrated. Purification by flash chromatography on silica gel (eluting with 5% methanol/1:1 diethyl
15 ether:hexane) gave 289 mg of the title compound as a white solid, 47% yield: ¹H NMR (d⁶-DMSO, δ): consistent with structure; MS(ion spray) 621 (M⁺ +1); Anal. (C₃₃H₄₄N₆O₆): C, H, N.

20

Example 231

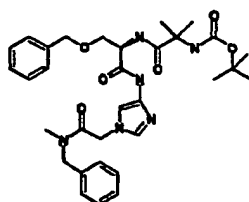
To a solution of the product of Preparation 421 (279 mg, 0.237 mmol) was added acetic acid saturated with HCl_(g) (20 mL, ~3N in HCl) and the mixture stirred vigorously at
25 room temperature for 1h. The solution was concentrated, toluene was added and the mixture concentrated. The

486

residue was then treated with diethyl ether and sonicated to precipitate 235 mg of the title compound as a light red solid, 88% yield: ^1H NMR ($\text{d}^6\text{-DMSO}$, δ): consistent with structure; MS(ion spray) 521 ($\text{M}^+ + 1$ of free base); Anal.

5 ($\text{C}_{28}\text{H}_{38}\text{N}_6\text{O}_4\text{Cl}_2$): C,H; N: calcd 14.16, found 13.24.

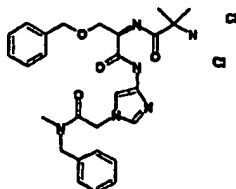
Preparation 422



To a solution of the product of Preparation 396A (400 mg, 0.79 mmol) in anhydrous acetonitrile (20 mL) was added N-benzylmethylamine (0.11 mL, 0.87 mmol), 1-hydroxy-7-azabenzotriazole (119 mg, 0.87 mmol), and 1-ethyl-3-(3-dimethylaminopropyl) carbodiimide hydrochloride (168 mg, 0.87 mmol). The reaction was stirred at room temperature overnight. The solution was concentrated and the resulting residue was dissolved in dichloromethane, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and reconcentrated. Purification by flash chromatography on silica gel (eluting with 2-7.5% methanol/dichloromethane) gave 122 mg of a white solid: ^1H NMR ($\text{d}^6\text{-DMSO}$, δ): consistent with structure; MS(ion spray) 607 ($\text{M}^+ + 1$); Anal. ($\text{C}_{32}\text{H}_{42}\text{N}_6\text{O}_6$): H,N; C: calcd 63.35, found 62.77.

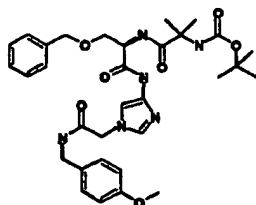
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Example 232



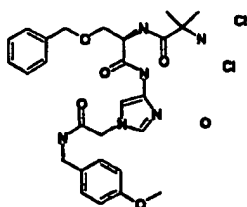
487

To a solution of the product of Preparation 422 (110 mg, 0.18 mmol) was added acetic acid saturated with HCl_(g) (20 mL, ~3N in HCl) and the mixture stirred vigorously at room temperature for 1h. The solution was concentrated, toluene was added and the mixture concentrated. The residue was then treated with diethyl ether and sonicated to precipitate 95 mg of the title compound as a white solid, 90% yield: ¹H NMR (d⁶-DMSO, δ): consistent with structure; MS(ion spray) 507 (M⁺ +1 of free base); Anal. (C₂₇H₃₆N₆O₄Cl₂): C,H; N: calcd 14.50, found 13.24.

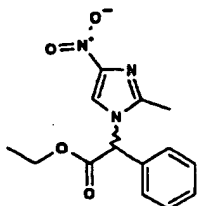
Preparation 423

To a solution of the product of Preparation 396A (504 mg, 1.0 mmol) in anhydrous tetrahydrofuran (20 mL) was added p-methoxybenzylamine (0.13 mL, 1.0 mmol), 1-hydroxybenzotriazole (184 mg, 1.2 mmol), and dicyclohexyl carbodiimide (248 mg, 1.2 mmol). The reaction was stirred at room temperature overnight. Dicyclohexyl urea was removed by filtration and the filtrate was concentrated. The resulting residue was dissolved in dichloromethane, washed with 1N HCl, saturated aqueous sodium bicarbonate solution, brine, dried over magnesium sulfate, and reconstituted. Purification by flash chromatography on silica gel (eluting with 2-7% methanol/dichloromethane) gave 236 mg of the title compound as a white solid, 38% yield: ¹H NMR (d⁶-DMSO, δ): consistent with structure; MS(ion spray) 623 (M⁺ +1); Anal. (C₃₂H₄₂N₆O₇): C,H,N.

488

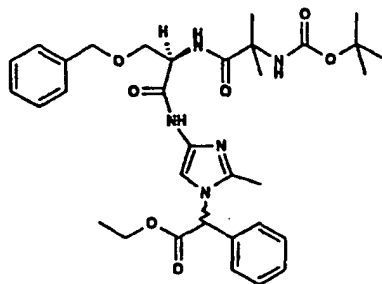
Example 233

To the product of Preparation 423 (226 mg, 0.36 mmol) was
added acetic acid saturated with HCl_(g) (20 mL, ~3N in
5 HCl) and the mixture stirred vigorously at room
temperature for 1h. The solution was concentrated ,
toluene was added and the mixture concentrated. The
residue was then treated with diethyl ether and sonicated
to precipitate 139 mg of the title compound as a white
10 solid, 65% yield: ¹H NMR (d⁶-DMSO, δ): consistent with
structure; MS(ion spray) 523 (M⁺ +1 of free base).

EXAMPLES PART 2CPreparation 424

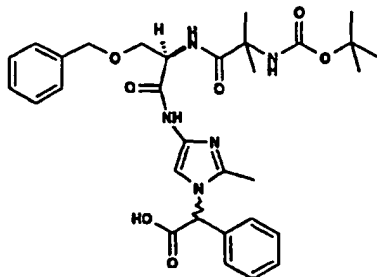
To a stirring slurry of sodium hydride (0.66 g of a 60% dispersion in mineral oil, 16.5 mmol) in N,N-dimethylformamide (30 mL) at 0°C, was added a solution of 2-methyl-5-nitroimidazole (2.0 g, 15.7 mmol) in N,N-dimethylformamide (10 mL). This solution stirred at 0°C for 10 min then a solution of the product of Preparation 5 from Examples Part 1 (4.21 g, 17.3 mmol) in N,N-dimethylformamide (10 mL) was added. The reaction stirred for 3 h at room temperature, at which time it was quenched with brine and extracted with ethyl acetate. The combined extracts were washed with brine, dried (sodium sulfate) and evaporated *in vacuo* to provide a yellow oil. Flash chromatography (silica gel, 10%-50% ethyl acetate/hexanes) yielded the desired product as a light-yellow solid (2.53 g, 60%): ¹H NMR consistent with structure; MS (IS) *m/e* 288 (M - 1); Anal. Calc'd for C₁₄H₁₅N₃O₄: C, 58.13; H, 5.23; N, 14.53. Found: C, 58.18; H, 5.26; N, 14.56.

490

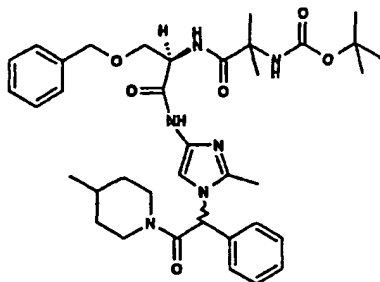
Preparation 425

To a suspension of 5% palladium on carbon (1.50 g) and dioxane (120 mL), in a Parr reaction bottle, was added the product of Preparation 424 (2.70 g, 9.33 mmol) as a solid. The reaction bottle was placed on a Parr shaker, and shaken at room temperature for 2 h under a hydrogen atmosphere (35 psi). The reaction was filtered through a pad of Celite 521 and the filtrate was then added to a previously prepared mixture of the product of Preparation 1d from Examples Part 1 (2.79 g, 7.34 mmol) and 1-hydroxybenzotriazole hydrate (1.10 g, 8.10 mmol) in 50 mL dioxane at room temperature. This solution stirred for 15 min at which time 1,3-dicyclohexylcarbodiimide (1.66 g, 8.10 mmol) was added. The reaction was stirred for 16 h at room temperature, then the solvent was evaporated under reduced pressure. The residue was dissolved in ethyl acetate and filtered to remove the 1,3-dicyclohexylurea. The filtrate was purified by flash chromatography (silica gel, 50% ethyl acetate/hexanes - ethyl acetate) to give the desired product as a tan solid foam (3.10 g, 68%): ¹H NMR consistent with structure; MS (IS) m/e 622 (M + 1); Anal. Calc'd for C₃₃H₄₃N₅O₇: C, 63.75; H, 6.97; N, 11.26. Found: C, 63.46; H, 6.92; N, 11.54.

491

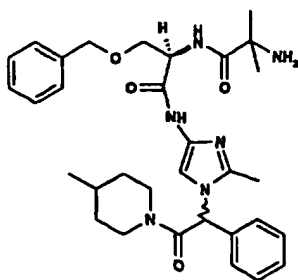
Preparation 426

To a solution of the product of Preparation 425 (2.85 g, 4.59 mmol) in dioxane (100 mL) and water (50 mL) at room temperature was added lithium hydroxide (0.55 g, 13.0 mmol). The reaction stirred 30 min at room temperature, at which time the dioxane was evaporated under reduced pressure. The residue was diluted with water and extracted with diethyl ether (the ether extracts were discarded). The aqueous layer was acidified (pH 2-3) with 1N HCl and then extracted with diethyl ether and ethyl acetate. The combined organic layers were washed with brine, dried (sodium sulfate) and concentrated under reduced pressure to provide the desired product as a light tan solid foam which was used without further purification (2.64 g, 97%): ^1H NMR consistent with structure; MS (IS) m/e 594 ($M + 1$); Anal. Calc'd for $\text{C}_{31}\text{H}_{39}\text{N}_5\text{O}_7$: C, 62.72; H, 6.62; N, 11.80. Found: C, 60.94; H, 6.40; N, 11.50.

Preparation 427

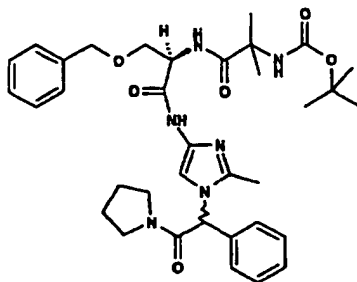
To a solution of the product of Preparation 426 (0.70 g, 1.18 mmol) in anhydrous N,N-dimethylformamide (20 mL) at room temperature was added 1-hydroxybenzotriazole hydrate (0.17 g, 1.22 mmol) and 4-methylpiperidine (0.13 mL, 1.11 mmol). This mixture stirred for 15 min at room temperature, at which time 1,3-dicyclohexylcarbodiimide (0.25 g, 1.22 mmol) was added. The reaction was stirred at room temperature for 15 h, at which time it was quenched with brine and extracted with ethyl acetate. The combined extracts were washed with brine, dried (sodium sulfate) and evaporated to provide a light-brown solid foam. The foam was dissolved in ethyl acetate, the 1,3-dicyclohexylurea was filtered away and the filtrate was purified by flash chromatography (silica gel, 75% ethyl acetate/hexanes - 10% methanol/ethyl acetate) to give the desired product as a light tan solid foam (0.475 g, 60%): ^1H NMR consistent with structure; MS (IS) m/e 673 ($M - 1$); Anal. Calc'd for $\text{C}_{37}\text{H}_{50}\text{N}_6\text{O}_6$: C, 65.85; H, 7.47; N, 12.45. Found: C, 65.20; H, 7.26; N, 12.67.

493

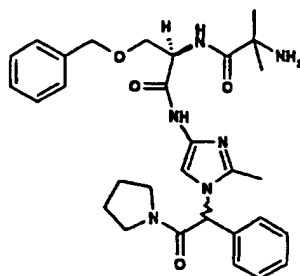
Example 234

To a stirring solution of the product of Preparation 427 (0.41 g, 0.61 mmol) and anisole (0.05 mL, 0.47 mmol) in anhydrous dichloromethane (25 mL) at 0°C was added trifluoroacetic acid (3 mL) via syringe. The reaction was stirred for 4 h, warming to room temperature and then was quenched by pouring over ice-cooled, saturated sodium bicarbonate. The organic layer was collected and the aqueous layer was extracted twice with dichloromethane. The combined organic layers were washed with sodium bicarbonate, water and brine, then dried (sodium sulfate) and evaporated *in vacuo* to give an light yellow solid foam. The impure foam was purified by flash chromatography (silica gel, ethyl acetate - 5% methanol/ethyl acetate - 5% triethylamine/10% methanol/85% ethyl acetate) to provide the desired product as a white solid foam (0.26 g, 75%): ¹H NMR consistent with structure; MS (IS) *m/e* 574 (*M* + 1); Anal. Calc'd for C₃₂H₄₂N₆O₄: C, 66.88; H, 7.37; N, 14.62. Found: C, 66.64; H, 7.38; N, 14.34.

Preparation 428

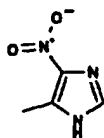


To a solution of the product of Preparation 427 (0.70 g, 1.18 mmol) in anhydrous N,N-dimethylformamide (25 mL) at room temperature was added 1-hydroxybenzotriazole hydrate (0.17 g, 1.22 mmol) and pyrrolidine (0.09 mL, 1.11 mmol). This mixture stirred for 15 min at room temperature, at which time 1,3-dicyclohexylcarbodiimide (0.25 g, 1.22 mmol) was added. The reaction was stirred at room temperature for 15 h, at which time it was quenched with brine and extracted with ethyl acetate. The combined extracts were washed with brine, dried (sodium sulfate) and evaporated to provide a light-brown solid foam. The foam was dissolved in ethyl acetate, the 1,3-dicyclohexylurea was filtered away and the filtrate was purified by flash chromatography (silica gel, 75% ethyl acetate/hexanes - 10% methanol/ethyl acetate) to give the desired product as a light tan solid foam (0.58 g, 76%): ^1H NMR consistent with structure; MS (IS) m/e 647 ($M + 1$); Anal. Calc'd for $\text{C}_{35}\text{H}_{46}\text{N}_6\text{O}_6$: C, 65.00; H, 7.17; N, 12.99. Found: C, 63.16; H, 6.81; N, 12.91.

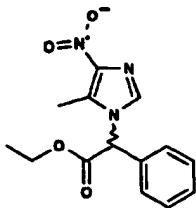
Example 235

To a stirring solution of the product of Preparation 428 (0.49 g, 0.76 mmol) and anisole (0.05 mL, 0.47 mmol) in anhydrous dichloromethane (25 mL) at 0°C was added trifluoroacetic acid (3 mL) via syringe. The reaction was stirred for 4 h, warming to room temperature and then was quenched by pouring over ice-cooled, saturated sodium bicarbonate. The organic layer was collected and the aqueous layer was extracted twice with dichloromethane. The combined organic layers were washed with sodium bicarbonate, water and brine, then dried (sodium sulfate) and evaporated in vacuo to give an light yellow solid foam. The impure foam was purified by flash chromatography (silica gel, ethyl acetate - 5% methanol/ethyl acetate - 5% triethylamine/10% methanol/ethyl acetate) to provide the desired product as a white solid foam (0.27 g, 65%): ^1H NMR consistent with structure; MS (IS) m/e 547 ($M + 1$); Anal. Calc'd for $\text{C}_{30}\text{H}_{38}\text{N}_6\text{O}_4$: C, 65.91; H, 7.01; N, 15.37. Found: C, 65.37; H, 6.81; N, 14.83.

496

Preparation 429

To a 0°C solution of 4-methylimidazole (5.00 g, 61 mmol) and concentrated nitric acid (8.22 ml, 183 mmol) was added concentrated sulfuric acid (8.28 ml, 155 mmol), with stirring. After addition was complete, the ice bath was removed and the reaction was heated to a gentle reflux for 2 h. The reaction was allowed to cool and then poured into ice water. The bright yellow precipitate was collected by vacuum filtration and washed thoroughly with water to provide the desired product as a pale yellow solid (5.28 g, 68%): ¹H NMR consistent with structure; MS (FD) m/e 127 (M⁺); Anal. Calc'd for C₄H₅N₃O₂: C, 37.80; H, 3.96; N, 33.06. Found: C, 37.73; H, 3.79; N, 33.32.

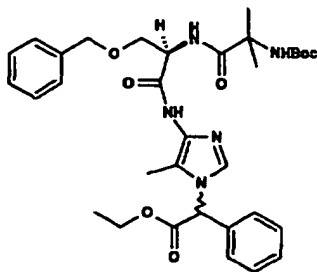
Preparation 430

To a stirring slurry of sodium hydride (1.70 g of a 60% dispersion in mineral oil, 43 mmol) in N,N-dimethylformamide (50 mL) at 0°C, was added a solution of the product of Preparation 429 (5.15 g, 41 mmol) in N,N-dimethylformamide (50 mL). This solution stirred at 0°C for 10 min then a solution of the product of Preparation 5 from Examples Part 1 (10.84 g, 45 mmol) in N,N-dimethylformamide (40 mL)

497

was added. The reaction stirred for 1.5 h at room temperature, at which time it was quenched with brine and extracted with ethyl acetate. The combined extracts were washed with brine, dried (sodium sulfate) and evaporated to provide a yellow oil, which contained a 9:1 mixture of the desired regioisomer and the undesired 5-nitro-4-methyl regioisomer. Flash chromatography (silica gel, 25%-50% ethyl acetate/hexanes) yielded the desired product as a light-yellow solid (7.14 g, 60%): ^1H NMR consistent with structure; MS (IS) m/e 290 ($M + 1$); Anal. Calc'd for $\text{C}_{14}\text{H}_{15}\text{N}_3\text{O}_4$: C, 58.13; H, 5.23; N, 14.53. Found: C, 58.38; H, 5.33; N, 14.48.

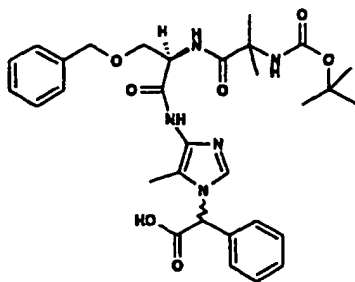
Preparation 431



To a suspension of 5% palladium on carbon (1.10 g) and dioxane (55 mL), in a Parr reaction bottle, was added the product of Preparation 430 (1.55 g, 5.35 mmol) as a solid. The reaction bottle was placed on a Parr shaker, and shaken at room temperature for 3 h under a hydrogen atmosphere (40 psi). The reaction was filtered through a pad of Celite 521 and the filtrate was then added to a previously prepared mixture of the product of Preparation 1d from Examples Part 2A (2.03 g, 5.35 mmol) and 1-hydroxybenzotriazole hydrate (0.80 g, 5.88 mmol) in 25 mL dioxane at room temperature. This solution

stirred for 15 min at which time 1,3-dicyclohexylcarbodiimide (1.21 g, 5.88 mmol) was added. The reaction was stirred at room temperature for 15 h, then the solvent was evaporated under reduced pressure. The residue was dissolved in ethyl acetate and the 1,3-dicyclohexylurea was filtered away. The filtrate was purified by flash chromatography (silica gel, 50% ethyl acetate/hexanes - ethyl acetate) to give the desired product as a light tan solid foam (1.91 g, 57%): ^1H NMR consistent with structure; MS (IS) m/e 622 ($M + 1$); Anal. Calc'd for $\text{C}_{33}\text{H}_{43}\text{N}_5\text{O}_7$: C, 63.75; H, 6.97; N, 11.26. Found: C, 62.75; H, 6.89; N, 11.76.

Preparation 432

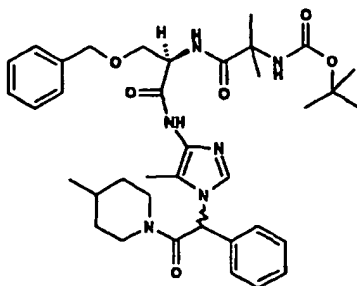


To a solution of the product of Preparation 431 (1.51 g, 2.41 mmol) in dioxane (75 mL) and water (35 mL) at room temperature was added lithium hydroxide (0.31 g, 7.24 mmol). The reaction stirred 25 min at room temperature, at which time the dioxane was evaporated under reduced pressure. The residue was diluted with water and extracted with diethyl ether (the ether extracts were discarded). The aqueous layer was acidified (pH 2-3) with 1N HCl and then extracted with diethyl ether and ethyl acetate. The combined organic layers were washed with brine, dried (sodium sulfate) and concentrated under

499

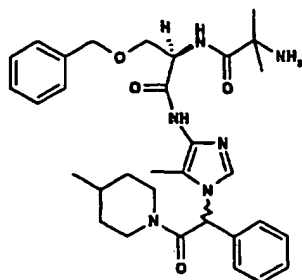
reduced pressure to provide the desired product as a light tan solid foam that was used without further purification (1.18 g, 83%): ^1H NMR consistent with structure; MS (IS) m/e 594 ($M + 1$).

500

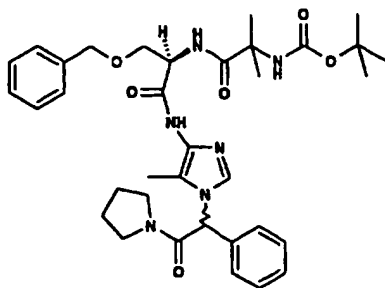
Preparation 433

To a solution of the product of Preparation 432 (0.50 g, 0.84 mmol) in anhydrous N,N-dimethylformamide (20 mL) at room temperature was added 1-hydroxybenzotriazole hydrate (0.126 g, 0.93 mmol) and 4-methylpiperidine (0.10 mL, 0.84 mmol). This mixture stirred for 15 min at room temperature, at which time 1,3-dicyclohexylcarbodiimide (0.19 g, 0.93 mmol) was added. The reaction was stirred at room temperature for 15 h, at which time it was quenched with brine and extracted with ethyl acetate. The combined extracts were washed with brine, dried (sodium sulfate) and evaporated to provide a tan solid foam. The foam was dissolved in ethyl acetate, the 1,3-dicyclohexylurea was filtered away and the filtrate was purified by flash chromatography (silica gel, 90% ethyl acetate/hexanes - 10% methanol/ethyl acetate) to give the desired product as an off-white solid foam (0.24 g, 44%): ¹H NMR consistent with structure; MS (IS) m/e 675 (M + 1); Anal. Calc'd for C₃₇H₅₀N₆O₆: C, 65.85; H, 7.47; N, 12.45. Found: C, 64.70; H, 6.86; N, 12.49.

501

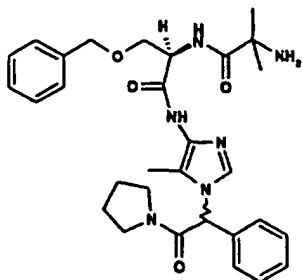
Example 236

To a stirring solution of the product of Preparation 433 (0.18 g, 0.27 mmol) and anisole (0.05 mL, 0.47 mmol) in anhydrous dichloromethane (10 mL) at 0°C was added trifluoroacetic acid (2 mL) via syringe. The reaction was stirred for 4 h, warming to room temperature and then was quenched by pouring over ice-cooled, saturated sodium bicarbonate. The organic layer was collected and the aqueous layer was extracted twice with dichloromethane. The combined organic layers were washed with sodium bicarbonate, water and brine, then dried (sodium sulfate) and evaporated in vacuo to give an light yellow solid foam. The impure foam was purified by flash chromatography (silica gel, ethyl acetate - 5% methanol/ethyl acetate - 5% triethylamine/10% methanol/ethyl acetate) to provide the desired product as an off-white solid foam (0.12 g, 75%): ¹H NMR consistent with structure; MS (IS) m/e 573 (M - 1); Anal. Calc'd for C₃₂H₄₂N₆O₄: C, 66.88; H, 7.37; N, 14.62. Found: C, 65.86; H, 7.18; N, 13.82.

Preparation 434

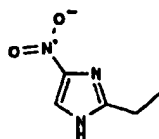
To a solution of the product of Preparation 433 (0.50 g, 0.84 mmol) in anhydrous N,N-dimethylformamide (20 mL) at room temperature was added 1-hydroxybenzotriazole hydrate (0.13 g, 0.93 mmol) and pyrrolidine (0.07 mL, 0.84 mmol). This mixture stirred for 15 min at room temperature, at which time 1,3-dicyclohexylcarbodiimide (0.19 g, 0.93 mmol) was added. The reaction was stirred at room temperature for 15 h, at which time it was quenched with brine and extracted with ethyl acetate. The combined extracts were washed with brine, dried (sodium sulfate) and evaporated to provide a light-brown solid foam. The foam was dissolved in ethyl acetate, the 1,3-dicyclohexylurea was filtered away and the filtrate was purified by flash chromatography (silica gel, 90% ethyl acetate/hexanes - 10% methanol/ethyl acetate) to give the desired product as a off-white solid foam (0.28 g, 50%): ^1H NMR consistent with structure; MS (IS) m/e 647 ($M + 1$); Anal. Calc'd for $\text{C}_{35}\text{H}_{46}\text{N}_6\text{O}_6$: C, 65.00; H, 7.17; N, 12.99. Found: C, 64.08; H, 7.31; N, 12.81.

503

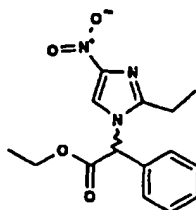
Example 237

To a stirring solution of the product of Preparation 434 (0.20 g, 0.30 mmol) and anisole (0.05 mL, 0.47 mmol) in anhydrous dichloromethane (10 mL) at 0°C was added trifluoroacetic acid (2 mL) via syringe. The reaction was stirred for 4 h, warming to room temperature and then was quenched by pouring over ice-cooled, saturated sodium bicarbonate. The organic layer was collected and the aqueous layer was extracted twice with dichloromethane. The combined organic layers were washed with sodium bicarbonate, water and brine, then dried (sodium sulfate) and evaporated *in vacuo* to give an light yellow solid foam. The impure foam was purified by flash chromatography (silica gel, ethyl acetate - 5% methanol/ethyl acetate - 5% triethylamine/10% methanol/ethyl acetate) to provide the desired product as an off-white solid foam (0.12 g, 73%): ¹H NMR consistent with structure; MS (FD) *m/e* 546 (M⁺); Anal. Calc'd for C₃₀H₃₈N₆O₄: C, 65.91; H, 7.01; N, 15.37. Found: C, 65.10; H, 7.10; N, 14.97.

504

Preparation 435

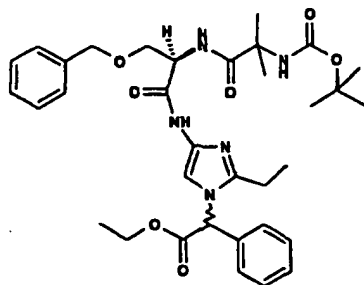
To a 0°C solution of 2-ethylimidazole (10.0 g, 104 mmol) and concentrated nitric acid (15 ml, 312 mmol) was added concentrated sulfuric acid (14 ml, 265 mmol), with stirring. After addition was complete, the ice bath was removed and the reaction was heated to a gentle reflux for 1.5 h. The reaction was allowed to cool and was then poured into ice water and basified with 1N NaOH (pH~6). The aqueous mixture was extracted with ethyl acetate and the combined extracts were washed with brine, dried (sodium sulfate) and evaporated to provide an off-white solid. The crude solid was recrystallized in methanol to give the desired product as a white solid (6.26 g, 43%): ¹H NMR consistent with structure; MS (IS) m/e 142 (M + 1); Anal. Calc'd for C₅H₇N₃O₂: C, 42.55; H, 5.00; N, 29.77. Found: C, 42.43; H, 4.99; N, 29.48.

Preparation 436

To a stirring slurry of sodium hydride (01.49 g of a 60% dispersion in mineral oil, 37.2 mmol) in N,N-dimethylformamide (30 mL) at 0°C, was added a solution of the product of Preparation 435 (5.0 g, 35.4 mmol) in N,N-dimethylformamide (30 mL). This

solution stirred at 0°C for 10 min then a solution of the product of Preparation 5 from Examples Part 1 (9.50 g, 39.0 mmol) in N,N-dimethylformamide (30 mL) was added. The reaction was stirred at room temperature for 15 h,, at which time it was quenched with brine and extracted with ethyl acetate. The combined extracts were washed with brine, dried (sodium sulfate) and evaporated to provide a orange oil. Flash chromatography of the crude oil (silica gel, 20%-60% ethyl acetate/hexanes) yielded the desired product as a light-yellow solid (8.48 g, 79%): ¹H NMR consistent with structure; MS (IS) m/e 302 (M - 1); Anal. Calc'd for C₁₅H₁₇N₃O₄: C, 59.40; H, 5.65; N, 13.85. Found: C, 59.49; H, 5.43; N, 13.93.

Preparation 437

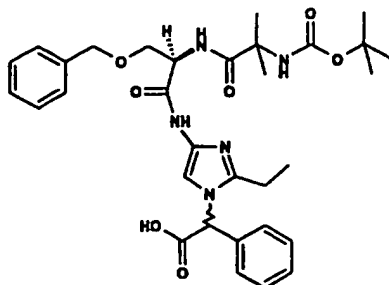


To a suspension of 5% palladium on carbon (0.75 g) and dioxane (60 mL), in a Parr reaction bottle, was added the product of Preparation 436 (0.93 g, 3.07 mmol) as a solid. The reaction bottle was placed on a Parr shaker, and shaken at room temperature for 2 h under a hydrogen atmosphere (35 psi). The reaction was filtered through a pad of Celite 521 and the filtrate was then added to a previously prepared mixture of the product of Preparation 1d from Examples Part 2A (1.16 g, 3.07 mmol) and 1-

506

hydroxybenzotriazole hydrate (0.46 g, 3.37 mmol) in 30 mL dioxane at room temperature. This solution stirred for 15 min at which time 1,3-dicyclohexylcarbodiimide (0.70 g, 3.37 mmol) was added. The reaction was stirred at room temperature for 15 h,, then the solvent was evaporated under reduced pressure. The residue was dissolved in ethyl acetate and the 1,3-dicyclohexylurea was filtered away. The filtrate was purified by flash chromatography (silica gel, 50% ethyl acetate/hexanes - ethyl acetate) to give the desired product as a light orange solid foam (1.18 g, 61%): ^1H NMR consistent with structure; MS (IS) m/e 636 ($M + 1$); Anal. Calc'd for $\text{C}_{34}\text{H}_{45}\text{N}_5\text{O}_7$: C, 64.23; H, 7.13; N, 11.02. Found: C, 63.45; H, 6.70; N, 10.91.

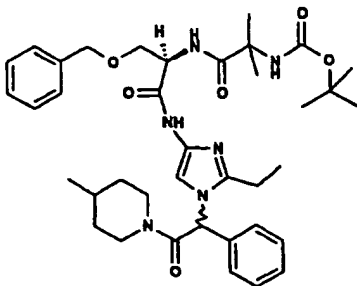
Preparation 438



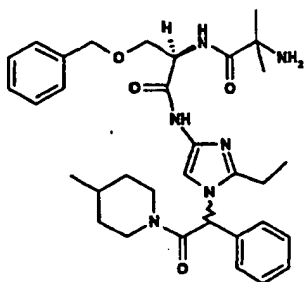
To a solution of the product of Preparation 437 (1.51 g, 2.38 mmol) in dioxane (75 mL) and water (35 mL) at room temperature was added lithium hydroxide (0.30 g, 7.13 mmol). The reaction stirred 25 min at room temperature, at which time the dioxane was evaporated under reduced pressure. The residue was diluted with water and extracted with diethyl ether (the ether extracts were discarded). The aqueous layer was acidified (pH 2-3) with 1N HCl and then extracted with diethyl ether and ethyl acetate. The

507

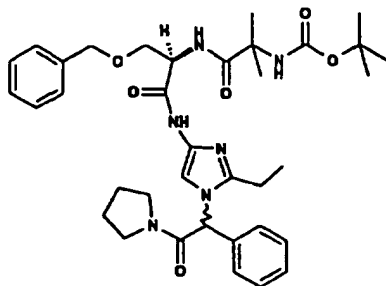
combined organic layers were washed with brine, dried (sodium sulfate) and concentrated under reduced pressure to provide the desired product as a light tan solid foam that was used without further purification (1.40 g, 97%): ^1H NMR consistent with structure; MS (IS) m/e 606 ($M - 1$); Anal. Calc'd for $\text{C}_{32}\text{H}_{41}\text{N}_5\text{O}_7$: C, 63.25; H, 6.80; N, 11.52. Found: C, 61.13; H, 6.44; N, 11.40.

Preparati n 439

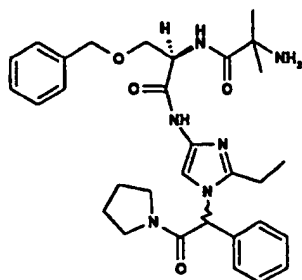
To a solution of the product of Preparation 438 (0.40 g, 0.66 mmol) in anhydrous N,N-dimethylformamide (20 mL) at room temperature was added 1-hydroxybenzotriazole hydrate (0.10 g, 0.72 mmol) and 4-methylpiperidine (0.08 mL, 0.66 mmol). This mixture stirred for 15 min at room temperature, at which time 1,3-dicyclohexylcarbodiimide (0.15 g, 0.72 mmol) was added. The reaction was stirred at room temperature for 15 h, at which time it was quenched with brine and extracted with ethyl acetate. The combined extracts were washed with brine, dried (sodium sulfate) and evaporated to provide a light-brown solid foam. The foam was dissolved in ethyl acetate, the 1,3-dicyclohexylurea was filtered away and the filtrate was purified by flash chromatography (silica gel, 90% ethyl acetate/hexanes - 10% methanol/ethyl acetate) to give the desired product as a white solid foam (0.372 g, 80%): ^1H NMR consistent with structure; MS (IS) m/e 689 ($M + 1$); Anal. Calc'd for $\text{C}_{38}\text{H}_{52}\text{N}_6\text{O}_6$: C, 66.26; H, 7.61; N, 12.20. Found: C, 65.31; H, 7.15; N, 11.85.

Example 238

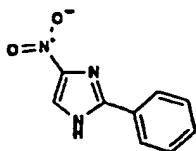
To a stirring solution of the product of Preparation 439 (0.30 g, 0.43 mmol) and anisole (0.06 mL, 0.58 mmol) in anhydrous dichloromethane (15 mL) at 0°C was added trifluoroacetic acid (3 mL) via syringe. The reaction was stirred for 4 h, warming to room temperature and then was quenched by pouring over ice-cooled, saturated sodium bicarbonate. The organic layer was collected and the aqueous layer was extracted twice with dichloromethane. The combined organic layers were washed with sodium bicarbonate, water and brine, then dried (sodium sulfate) and evaporated in vacuo to give a light yellow solid foam. The impure foam was purified by flash chromatography (silica gel, ethyl acetate - 10% methanol/ethyl acetate - 5% triethylamine/10% methanol/ethyl acetate) to provide the desired product as a white solid foam (0.19 g, 75%): ^1H NMR consistent with structure; MS (FD) m/e 588 (M^+); Anal. Calc'd for $\text{C}_{33}\text{H}_{44}\text{N}_6\text{O}_4$: C, 67.32; H, 7.53; N, 14.27. Found: C, 67.48; H, 7.32; N, 14.07.

Preparati n 440

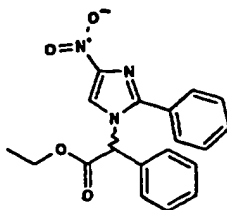
To a solution of the product of Preparation 438 (0.60 g, 1.00 mmol) in anhydrous N,N-dimethylformamide (20 mL) at room temperature was added 1-hydroxybenzotriazole hydrate (0.15 g, 1.09 mmol) and pyrrolidine (0.08 mL, 1.00 mmol). This mixture stirred for 15 min at room temperature, at which time 1,3-dicyclohexylcarbodiimide (0.23 g, 1.09 mmol) was added. The reaction was stirred at room temperature for 15 h, at which time it was quenched with brine and extracted with ethyl acetate. The combined extracts were washed with brine, dried (sodium sulfate) and evaporated to provide a tan solid foam. The foam was dissolved in ethyl acetate, the 1,3-dicyclohexylurea was filtered away and the filtrate was purified by flash chromatography (silica gel, 90% ethyl acetate/hexanes - 10% methanol/ethyl acetate) to give the desired product as a tan solid foam (0.50 g, 76%): ^1H NMR consistent with structure; MS (IS) m/e 661 ($M + 1$); Anal. Calc'd for $\text{C}_{34}\text{H}_{45}\text{N}_5\text{O}_7$: C, 65.43; H, 7.32; N, 12.72. Found: C, 63.85; H, 7.03; N, 12.71.

Example 239

To a stirring solution of the product of Preparation 440 (0.35 g, 0.54 mmol) and anisole (0.07 mL, 0.65 mmol) in anhydrous dichloromethane (15 mL) at 0°C was added trifluoroacetic acid (3 mL) via syringe. The reaction was stirred for 4 h, warming to room temperature and then was quenched by pouring over ice-cooled, saturated sodium bicarbonate. The organic layer was collected and the aqueous layer was extracted twice with dichloromethane. The combined organic layers were washed with sodium bicarbonate, water and brine, then dried (sodium sulfate) and evaporated in vacuo to give an light yellow solid foam. The impure foam was purified by flash chromatography (silica gel, ethyl acetate - 10% methanol/ethyl acetate - 5% triethylamine/10% methanol/ethyl acetate) to provide the desired product as an off-white solid foam (0.26 g, 86%): ^1H NMR consistent with structure; MS (FD) m/e 560 (M^+); Anal. Calc'd for $\text{C}_{31}\text{H}_{40}\text{N}_6\text{O}_4$: C, 66.41; H, 7.19; N, 14.99. Found: C, 66.36; H, 7.16; N, 14.78.

Preparation 441

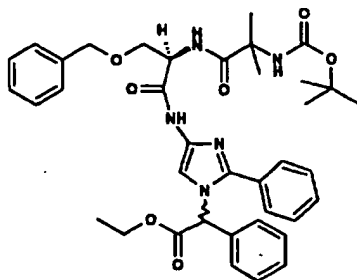
To a 0°C solution of concentrated nitric acid (2.38 ml, 53 mmol) in 85 mL acetic anhydride was added solid 2-phenylimidazole (7.5 g, 52 mmol), with stirring. After addition was complete, the ice bath was removed and the reaction was heated at 95-100°C for 0.5 h. The reaction was allowed to cool and was then poured into ice water and neutralized with 1N NaOH. The aqueous mixture was extracted with ethyl acetate and the combined extracts were washed with brine, dried (sodium sulfate) and evaporated to provide a beige solid. The crude solid was recrystallized in methanol to give the desired product as a off-white solid (1.55 g, 16%): ¹H NMR consistent with structure; MS (IS) m/e 190 (M + 1); Anal. Calc'd for C₉H₇N₃O₂: C, 57.14; H, 3.73; N, 22.21. Found: C, 57.17; H, 3.85; N, 21.95.

Preparation 442

To a stirring slurry of sodium hydride (0.30 g of a 60% dispersion in mineral oil, 7.38 mmol) in N,N-dimethylformamide (30 mL) at 0°C, was added a solution of the product of Preparation 441 (1.33 g, 7.03 mmol) in N,N-dimethylformamide (20 mL). This solution stirred at 0°C for 10 min then a solution of

the product of Preparation 6 from Examples Part 1 (1.88 g, 7.73 mmol) in *N,N*-dimethylformamide (20 mL) was added. The reaction was stirred at room temperature for 15 h,, at which time it was quenched with brine and extracted with ethyl acetate. The combined extracts were washed with brine, dried (sodium sulfate) and evaporated to provide a yellow oil. Flash chromatography (silica gel, 20%-50% ethyl acetate/hexanes) yielded the desired product as a yellow solid (1.50 g, 61%): ^1H NMR consistent with structure; MS (IS) m/e 352 ($M + 1$); Anal. Calc'd for $\text{C}_{19}\text{H}_{17}\text{N}_3\text{O}_4$: C, 64.95; H, 4.88; N, 11.96. Found: C, 65.23; H, 5.04; N, 11.98.

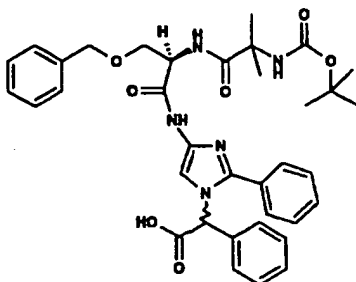
Preparation 443



To a suspension of 5% palladium on carbon (0.68 g) and tetrahydrofuran (75 mL), in a Parr reaction bottle, was added the product of Preparation 442 (1.34 g, 3.81 mmol) as a solid. The reaction bottle was placed on a Parr shaker, and shaken at room temperature for 2 h under a hydrogen atmosphere (40 psi). The reaction was filtered through a pad of Celite 521 and the filtrate was then added to a previously prepared mixture of the product of Preparation 1d from Examples Part 2A (1.45 g, 3.81 mmol) and 1-hydroxybenzotriazole hydrate (0.57 g, 4.20 mmol) in 30 mL tetrahydrofuran at room

temperature. This solution stirred for 15 min at which time 1,3-dicyclohexylcarbodiimide (0.87 g, 4.20 mmol) was added. The reaction was stirred at room temperature for 15 h,, then the solvent was evaporated under reduced pressure. The residue was dissolved in ethyl acetate and the 1,3-dicyclohexylurea was filtered away. The filtrate was purified by flash chromatography (silica gel, 50% ethyl acetate/hexanes - ethyl acetate) to give the desired product as an orange-yellow solid foam (2.04 g, 78%): ¹H NMR consistent with structure; MS (IS) m/e 684 (M + 1); Anal. Calc'd for C₃₈H₄₅N₅O₇: C, 66.75; H, 6.63; N, 10.24. Found: C, 65.89; H, 6.26; N, 10.12.

Preparation 444

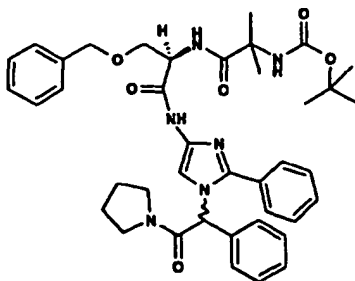


To a solution of the product of Preparation 443 (1.94 g, 2.84 mmol) in dioxane (60 mL) and water (30 mL) at room temperature was added lithium hydroxide (0.48 g, 1.14 mmol). The reaction stirred 25 min at room temperature, at which time the dioxane was evaporated under reduced pressure. The residue was diluted with water and extracted with diethyl ether (the ether extracts were discarded). The aqueous layer was acidified (pH 2-3) with 1N HCl and then extracted with diethyl ether and ethyl acetate. The combined organic layers were washed with brin ,

515

dried (sodium sulfate) and concentrated under reduced pressure to provide the desired product as an orange-yellow solid foam that was used without further purification (1.71 g, 92%): ^1H NMR consistent with structure; MS (IS) m/e 656 ($M + 1$); Anal. Calc'd for $\text{C}_{36}\text{H}_{41}\text{N}_5\text{O}_7$: C, 65.94; H, 6.30; N, 10.68. Found: C, 63.03; H, 5.86; N, 10.60.

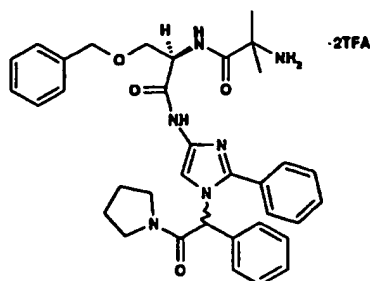
Preparation 445



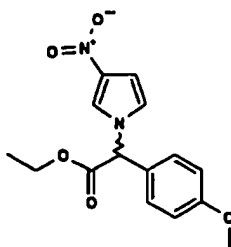
To a solution of the product of Preparation 444 (0.65 g, 0.99 mmol) in anhydrous N,N -dimethylformamide (20 mL) at room temperature was added 1-hydroxybenzotriazole hydrate (0.148 g, 1.09 mmol) and pyrrolidine (0.08 mL, 0.99 mmol). This mixture stirred for 15 min at room temperature, at which time 1,3-dicyclohexylcarbodiimide (0.23 g, 1.09 mmol) was added. The reaction was stirred at room temperature for 15 h, at which time it was quenched with brine and extracted with ethyl acetate. The combined extracts were washed with brine, dried (sodium sulfate) and evaporated to provide a light-tan solid foam. The foam was dissolved in ethyl acetate, the 1,3-dicyclohexylurea was filtered away and the filtrate was purified by flash chromatography (silica gel, 90% ethyl acetate/hexanes - 10% methanol/ethyl acetate) to give the desired product as a white solid (0.31 g,

44%): ^1H NMR consistent with structure; MS (IS) m/e 709 ($M + 1$); Anal. Calc'd for $\text{C}_{40}\text{H}_{48}\text{N}_6\text{O}_6$: C, 67.78; H, 6.83; N, 11.86. Found: C, 67.17; H, 6.92; N, 11.67.

Example 240

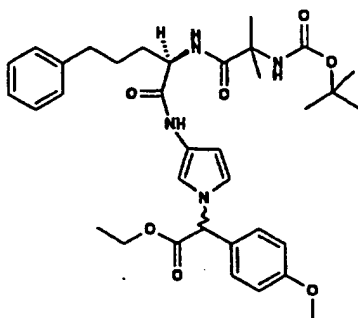


To a stirring solution of the product of Preparation 445 (0.27 g, 0.38 mmol) and anisole (0.07 mL, 0.65 mmol) in anhydrous dichloromethane (10 mL) at 0°C was added trifluoroacetic acid (1.5 mL) via syringe. The reaction was stirred for 4 h, warming to room temperature and then was quenched by pouring over ice-cooled, saturated sodium bicarbonate. The organic layer was collected and the aqueous layer was extracted twice with dichloromethane. The combined organic layers were washed with sodium bicarbonate, water and brine, then dried (sodium sulfate) and evaporated in vacuo to give an light yellow solid foam. The impure foam was purified by flash chromatography (silica gel, ethyl acetate - 10% methanol/ethyl acetate - 5% triethylamine/10% methanol/ethyl acetate) to provide the desired product as a white solid foam (0.23 g, 99%): ^1H NMR consistent with structure; MS (IS) m/e 609 ($M + 1$); Anal. Calc'd for $\text{C}_{39}\text{H}_{42}\text{N}_6\text{O}_8\text{F}_6$: C, 55.98; H, 5.06; N, 10.04. Found: C, 56.21; H, 5.14; N, 10.12.

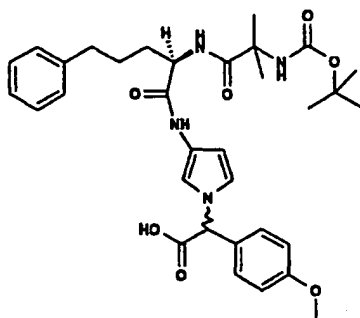
Preparation 446

To a stirring slurry of sodium hydride (1.12 g of a 60% dispersion in mineral oil, 28 mmol) in N,N-dimethylformamide (50 mL) at 0°C, was added a solution of 3-nitropyrrole (3.00 g, 27 mmol) in N,N-dimethylformamide (30 mL). This solution stirred at 0°C for 10 min then a solution of the product of Preparation 2 from Examples Part 2A (7.31 g, 27 mmol) in N,N-dimethylformamide (30 mL) was added. The reaction was stirred at room temperature for 15 h, at which time it was quenched with brine and extracted with ethyl acetate. The combined extracts were washed with brine, dried (sodium sulfate) and evaporated to provide an orange-yellow oil. Flash chromatography (silica gel, 30%-50% ethyl acetate/hexanes) yielded the desired product as a yellow oil (6.20 g, 75%): ¹H NMR consistent with structure; MS (IS) m/e 303 (M - 1); Anal. Calc'd for C₁₅H₁₆N₂O₅: C, 59.21; H, 5.30; N, 9.21. Found: C, 59.20; H, 5.40; N, 9.03.

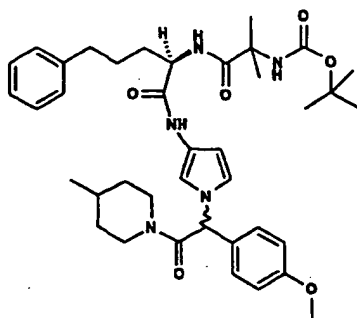
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Preparation 447

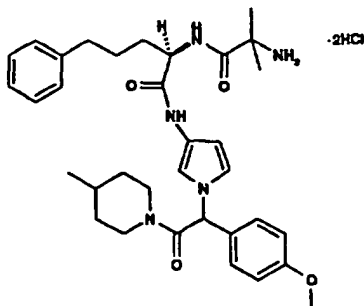
To a suspension of 5% palladium on carbon (2.00 g) and tetrahydrofuran (100 mL), in a Parr reaction bottle, was added the product of Preparation 446 (4.10 g, 13.5 mmol) as a solid. The reaction bottle was placed on a Parr shaker, and shaken at room temperature for 2 h under a hydrogen atmosphere (40 psi). The reaction was filtered through a pad of Celite 521 and the filtrate was then added to a previously prepared mixture of the product of Preparation 1j from Examples Part 2A (5.10 g, 13.5 mmol), 1,3-dicyclohexylcarbodiimide (3.06 g, 14.8 mmol) and 1-hydroxybenzotriazole hydrate (2.02 g, 14.8 mmol) in 50 mL tetrahydrofuran at 0°C. The reaction was stirred for 16 h at room temperature, then the solvent was evaporated under reduced pressure. The residue was dissolved in ethyl acetate and the 1,3-dicyclohexylurea was filtered away. The filtrate was purified by flash chromatography (silica gel, 50% ethyl acetate/hexanes - ethyl acetate) to give the desired product as a light orange solid foam (4.00 g, 47%): ¹H NMR consistent with structure; MS (IS) m/e 635 (M + 1); Anal. Calc'd for C₃₅H₄₆N₄O₇: C, 66.23; H, 7.30; N, 8.83. Found: C, 66.30; H, 7.31; N, 9.03.

Preparation 448

To a solution of the product of Preparation 447 (3.86 g, 6.08 mmol) in tetrahydrofuran (60 mL) and water (30 mL) at room temperature was added lithium hydroxide (0.64 g, 15.2 mmol). The reaction stirred 25 min at room temperature, at which time the tetrahydrofuran was evaporated under reduced pressure. The residue was diluted with water and extracted with diethyl ether (the ether extracts were discarded). The aqueous layer was acidified (pH 2-3) with 1N HCl and then extracted with diethyl ether and ethyl acetate. The combined organic layers were washed with brine, dried (sodium sulfate) and concentrated under reduced pressure to provide the desired product as a light tan solid foam that was used without further purification (3.54 g, 96%): ^1H NMR consistent with structure; MS (IS) m/e 607 ($M + 1$); Anal. Calc'd for $\text{C}_{33}\text{H}_{42}\text{N}_4\text{O}_7$: C, 65.33; H, 6.98; N, 9.23. Found: C, 64.83; H, 6.76; N, 8.65.

Preparation 449

To a solution of the product of Preparation 448 (3.46 g, 5.71 mmol) in anhydrous dichloromethane (75 mL) at 0°C was added N-methylmorpholine (0.76 mL, 6.86 mmol) and 2-chloro-4,6-dimethoxy-1,3,5-triazine (1.11 g, 6.29 mmol). This mixture stirred for 1 h, warming to room temperature, at which time 4-methylpiperidine (0.75 mL, 6.28 mmol) was added. The reaction stirred for 2 h at room temperature, then more 2-chloro-4,6-dimethoxy-1,3,5-triazine (0.20 g, 1.14 mmol) was added. The reaction was stirred for another 1 h and the solvent was evaporated under reduced pressure. The residue was dissolved in ethyl acetate, the solids were filtered away and the filtrate was purified by flash chromatography (silica gel, ethyl acetate - 10% methanol/ethyl acetate) to give the desired product as an off-white solid foam (0.3.20 g, 82%): ¹H NMR consistent with structure; MS (IS) m/e 688 (M + 1); Anal. Calc'd for C₃₃H₅₃N₅O₆: C, 68.10; H, 7.77; N, 10.18. Found: C, 67.55; H, 7.72; N, 10.28.

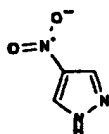
Example 241 and 242

To a stirring solution of the product of Preparation 449 (3.10 g, 4.51 mmol) and anisole (0.52 mL, 4.73 mmol) in anhydrous dichloromethane (100 mL) at 0°C was added trifluoroacetic acid (12 mL) via syringe. The reaction was stirred for 4 hours warming to room temperature and then quenched by pouring over ice-cooled saturated sodium bicarbonate. The organic layer was collected and the aqueous layer was extracted twice with dichloromethane. The combined organic layers were washed with sodium bicarbonate, water and brine, then dried (sodium sulfate) and evaporated in vacuo to give an light yellow solid foam. The impure foam was purified by flash chromatography (silica gel, ethyl acetate - 10% methanol/ethyl acetate - 5% triethylamine/10% methanol/ethyl acetate) to provide the desired product as an off-white solid foam (2.05 g, 77%). ¹H NMR consistent with structure; MS (IS) m/e 586 (M - 1); Anal. Calc'd for C₃₄H₄₅N₅O₄: C, 69.48; H, 7.72; N, 11.92. Found: C, 69.27; H, 7.69; N, 11.70.

Diastereomeric separation: The product was resolved by HPLC [Kromasil packing material, 15% 3A alcohol/85% heptane (w/ 0.2% DMEA)] to provide two diastereomers. The first diastereomer (0.80 g) (retention time = 7.13 min) was dissolved in ethyl acetate (20 mL) and then a saturated solution of

hydrochloric acid in diethyl ether (3 mL) was added, with stirring. The white precipitate was collected by vacuum filtration and rinsed with diethyl ether. Vacuum drying provided Example 241 (0.79 g) as a white amorphous solid: ^1H NMR consistent with structure; MS (IS) m/e 588 ($M + 1$); Anal. Calc'd for $\text{C}_{34}\text{H}_{45}\text{N}_5\text{O}_4\cdot\text{HCl}$: C, 65.42; H, 7.42; N, 11.22. Found: C, 64.26; H, 7.37; N, 10.93. The second diastereomer (0.65 g) (retention time = 8.23 min) was dissolved in ethyl acetate (20 mL) and then a saturated solution of hydrochloric acid in diethyl ether (2 mL) was added, with stirring. The white precipitate was collected by vacuum filtration and rinsed with diethyl ether. Vacuum drying provided Example 242 (0.61 g) as a white amorphous solid: ^1H NMR consistent with structure; MS (IS) m/e 588 ($M + 1$); Anal. Calc'd for $\text{C}_{34}\text{H}_{45}\text{N}_5\text{O}_4\cdot\text{HCl}$: C, 65.42; H, 7.42; N, 11.22. Found: C, 64.52; H, 7.31; N, 10.72.

Preparation 250

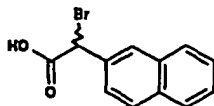


To a 0°C solution of pyrazole (20.0 g, 294 mmol) and fuming nitric acid (40 mL, 881 mmol) was added concentrated sulfuric acid (40 mL, 750 mmol), with stirring. After addition was complete, the ice bath was removed and the reaction was heated to a gentle reflux for 1 h. The reaction was allowed to cool and was then poured into ice water, providing an off-white precipitate. The precipitate was collected by vacuum filtration and the crude solid was recrystallized in methanol to give the desired

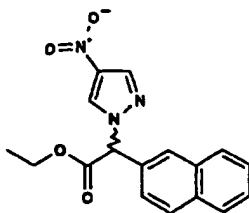
523

product as a white solid (20.4 g, 61%): ^1H NMR consistent with structure; MS (IS) m/e 114 ($M + 1$).

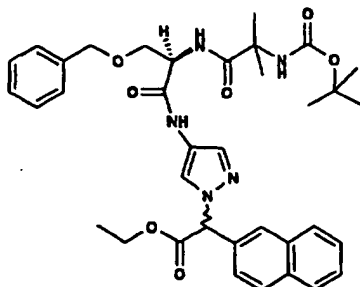
Preparation 451



To a stirring slurry of 2-naphthyl acetic acid in carbon tetrachloride (100 mL) at 0°C was added thionyl chloride (64.01 g, 538 mmol). The mixture was heated at 70°C for 1h, then cooled to 0°C . N-bromosuccinimide (57.4 g, 323 mmol), hydrobromic acid (48% aq, 1.7 mL) and carbon tetrachloride (100 mL) were added, and this mixture was heated to reflux for 2 h. After allowing the reaction mixture to cool to room temperature, the succinimide was filtered away and ethanol (150 mL) was added dropwise. This solution stirred for 1 h at room temperature and was then concentrated in vacuo to provide an orange oil. The crude oil was purified by flash chromatography (silica gel; 10% ethyl acetate/hexanes) to provide a yellow oil which solidified upon sitting. The solid was triturated with 5% ethyl acetate/hexanes to provide the desired product as a white solid (37.5 g, 48%): ^1H NMR consistent with structure; MS (FD) m/e 292, 294 (M^+); Anal. Calc'd for $\text{C}_{14}\text{H}_{11}\text{BrO}_2$: C, 57.36; H, 4.47. Found: C, 58.27; H, 4.51.

Preparation 452

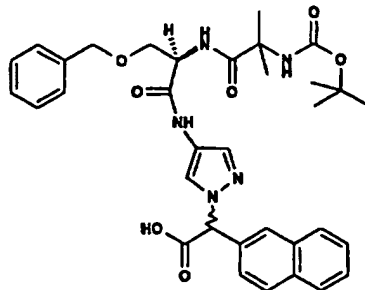
To a stirring slurry of sodium hydride (1.30 g of a 60% dispersion in mineral oil, 32.5 mmol) in N,N-dimethylformamide (35 mL) at 0°C, was added a solution of the product of Preparation 451 (3.50 g, 31.0 mmol) in N,N-dimethylformamide (25 mL). This solution stirred at 0°C for 10 min then a solution of the product of Preparation 451 (9.98 g, 34.04 mmol) in N,N-dimethylformamide (50 mL) was added. The reaction stirred for 12 h at room temperature, at which time it was quenched with brine and extracted with ethyl acetate. The combined extracts were washed with brine, dried (sodium sulfate) and evaporated in vacuo to provide a yellow oil. Flash chromatography (silica gel, 15%-40% ethyl acetate/hexanes) yielded the desired product as a light-yellow oil (5.40 g, 54%): ¹H NMR consistent with structure; MS (IS) m/e 326 (M + 1).

Preparation 453

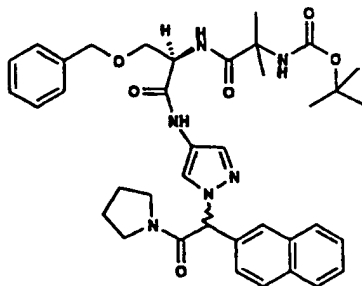
To a suspension of 5% palladium on carbon (5.00 g) and tetrahydrofuran (100 mL), in a Parr reaction

bottle, was added the product of Preparation 452 (5.00 g, 15.4 mmol) as a solution in 50 mL tetrahydrofuran. The reaction bottle was placed on a Parr shaker, and shaken at room temperature for 3.5 h under a hydrogen atmosphere (35 psi). The reaction was filtered through a pad of Celite 521 and the filtrate was then added to a previously prepared mixture of the product of Preparation 1d from Examples Part 2A (4.00 g, 10.5 mmol), 1,3-dicyclohexylcarbodiimide (2.44 g, 11.8 mmol) and 1-hydroxybenzotriazole hydrate (1.61 g, 11.8 mmol) in 50 mL tetrahydrofuran at room temperature. The reaction was stirred for 16 h at room temperature, then the solvent was evaporated under reduced pressure. The residue was dissolved in ethyl acetate and the remaining solids were filtered away. The filtrate was purified by flash chromatography (silica gel, 70% ethyl acetate/hexanes - ethyl acetate) to give the desired product as a white solid foam (4.75 g, 69%): ¹H NMR consistent with structure; MS (IS) m/e 658 (M + 1); Anal. Calc'd for C₃₆H₄₃N₅O₇: C, 65.74; H, 6.59; N, 10.65. Found: C, 65.11; H, 6.46; N, 10.66.

526

Preparation 454

To a solution of the product of Preparation 453 (3.95 g, 6.01 mmol) in tetrahydrofuran (60 mL), water (30 mL) and ethanol (10 mL) at room temperature was added lithium hydroxide (1.01 g, 24.0 mmol). The reaction stirred 25 min at room temperature, at which time the tetrahydrofuran was evaporated under reduced pressure. The residue was diluted with water and extracted with diethyl ether (the ether extracts were discarded). The aqueous layer was acidified (pH 2-3) with 1N HCl and then extracted with diethyl ether and ethyl acetate. The combined organic layers were washed with brine, dried (sodium sulfate) and concentrated under reduced pressure to provide the desired product as a light tan solid foam that was used without further purification (3.55 g, 94%): ^1H NMR consistent with structure; MS (IS) m/e 630 ($M + 1$).

Preparation 455

To a solution of the product of Preparation 454 (0.40 g, 0.64 mmol) in anhydrous dichloromethane (20 mL) at 0°C was added N-methylmorpholine (0.08 mL, 0.76 mmol) and 2-chloro-4,6-dimethoxy-1,3,5-triazine (0.12 g, 0.70 mmol). This mixture stirred for 1 h, warming to room temperature, at which time pyrrolidine (0.06 mL, 0.70 mmol) was added. The reaction stirred for 4 h at room temperature, then the solvent was evaporated under reduced pressure. The residue was dissolved in ethyl acetate, the solids were filtered away and the filtrate was purified by flash chromatography (silica gel, ethyl acetate - 10% methanol/ethyl acetate) to give the desired product as an off-white solid foam (0.21 g, 48%): ¹H NMR consistent with structure; MS (IS) m/e 683 (M + 1); Anal. Calc'd for C₃₄H₄₆N₆O₆: C, 66.84; H, 6.79; N, 12.31. Found: C, 64.83; H, 6.53; N, 12.64.

C₁-C₆alkylindanyl, C(O)indanyl, C₁-C₆alkylC(O)indanyl, cycloalkyl;

or D and E combine to form indanyl, fluorenyl, or cycloalkyl;

5 G is hydrogen, C₁-C₆alkyl, aryl, C₁-C₆alkylaryl, and C₁-C₆alkenyl;

J is hydrogen, C₁-C₆alkyl, aryl, and C₁-C₆alkylaryl;

10 L is hydrogen, C₁-C₆alkyl, C(O)OC₁-C₆alkyl, aryl, C₁-C₆alkylaryl, C(O)OC₁-C₆alkylaryl, C₁-C₆alkenyl, -F, and -CN, C₁-C₆alkyl-OH, C₁-C₆alkyl-O-C₁-C₆alkyl, C₁-C₆alkyl-C(O)R₆;

or a pharmaceutically acceptable salt or solvate thereof.

15 14. A method according to Claim 11 wherein said patient is a human.

15 15. A method according to Claim 1 which further comprises the administration of an effective amount of an
20 angiotensin converting enzyme (ACE) inhibitor.

16. A method according to Claim 1 which further comprises the administration of an effective amount of an antihypertensive agent.

25

17. A method according to Claim 1 which further comprises the administration of an effective amount of a diuretic.

30 18. A method according to Claim 1 which further comprises the administration of an effective amount of a β -blocker.

19. A method according to Claim 11 which further comprises the administration of an effective amount of an angiotensin converting enzyme (ACE) inhibitor.

5 20. A method according to Claim 11 which further comprises the administration of an effective amount of an antihypertensive agent.

10 21. A method according to Claim 11 which further comprises the administration of an effective amount of a diuretic.

15 22. A method according to Claim 11 which further comprises the administration of an effective amount of a β -blocker.

20 23. A method of diminishing loss of body weight in a mammal following congestive heart failure which comprises the administration of a therapeutically effective amount of GRP-2.

25 24. A method of enhancing recovery of a mammal following congestive heart failure which comprises the administration of a therapeutically effective amount of GRP-2.

30 25. A method for screening compounds having growth hormone secretagogue activity for the ability to modulate cardiac function, which comprises the administration of said compounds to a SHHF/Mcc-fa^{CP} rat, wherein said rat exhibits congestive heart failure.

FIG. 1A

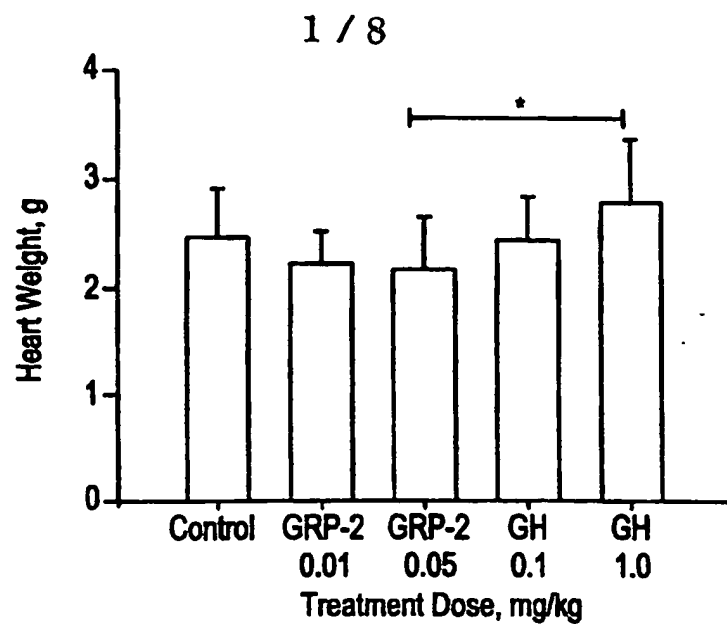


FIG. 1B

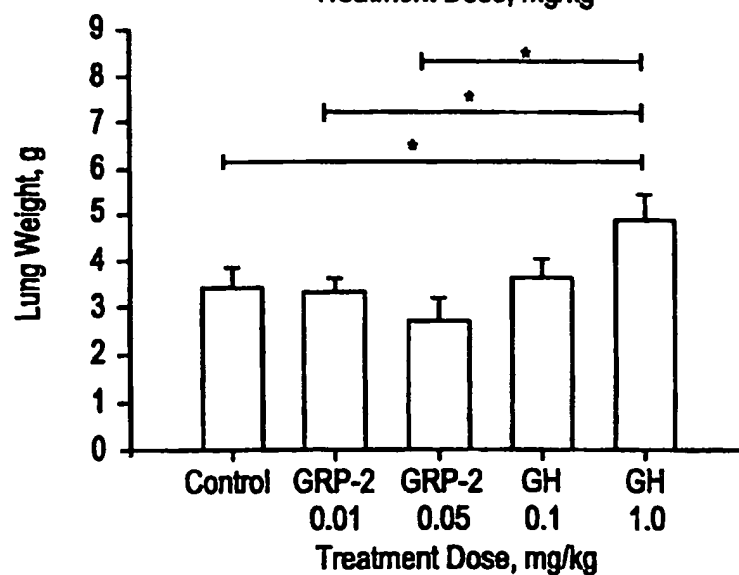
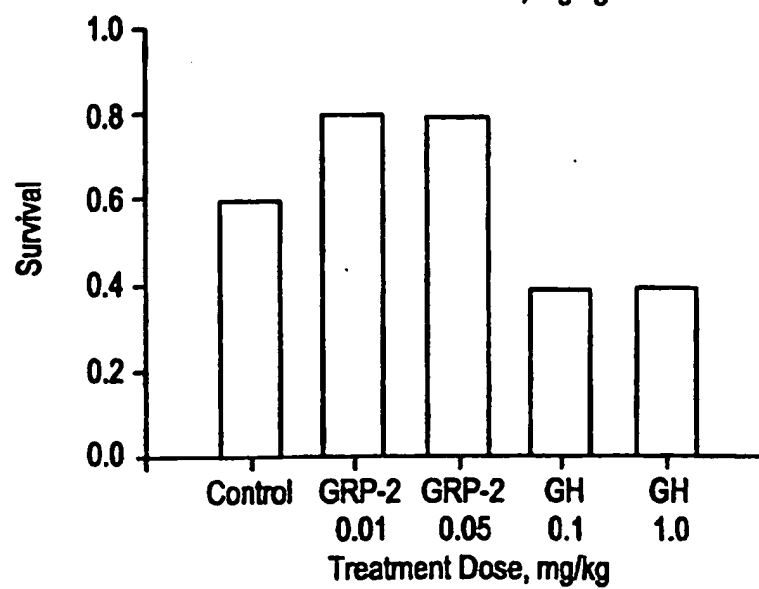
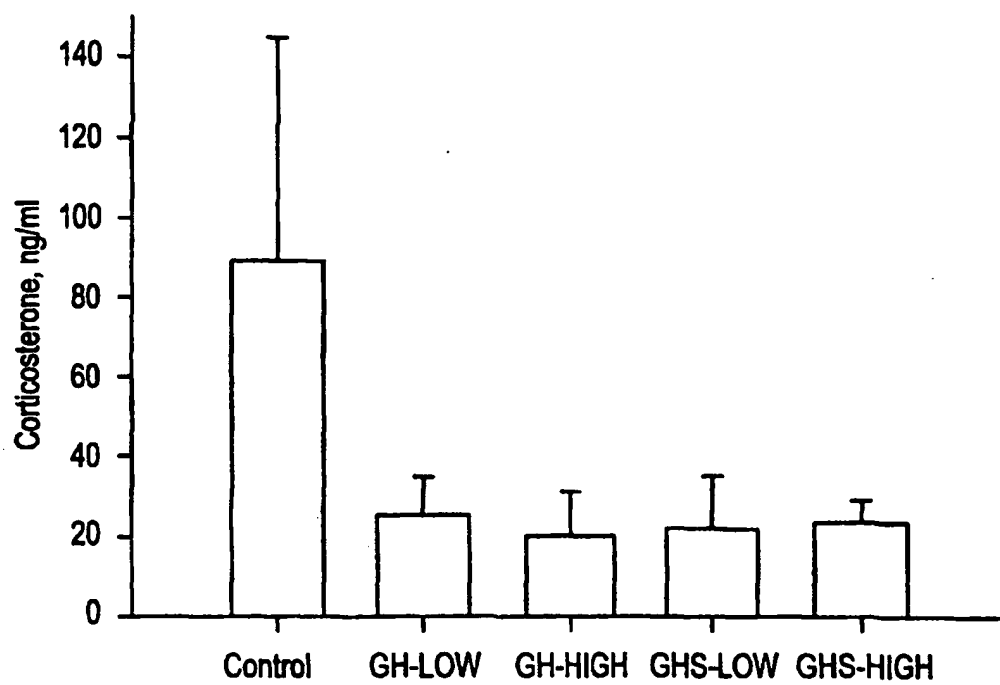


FIG. 1C



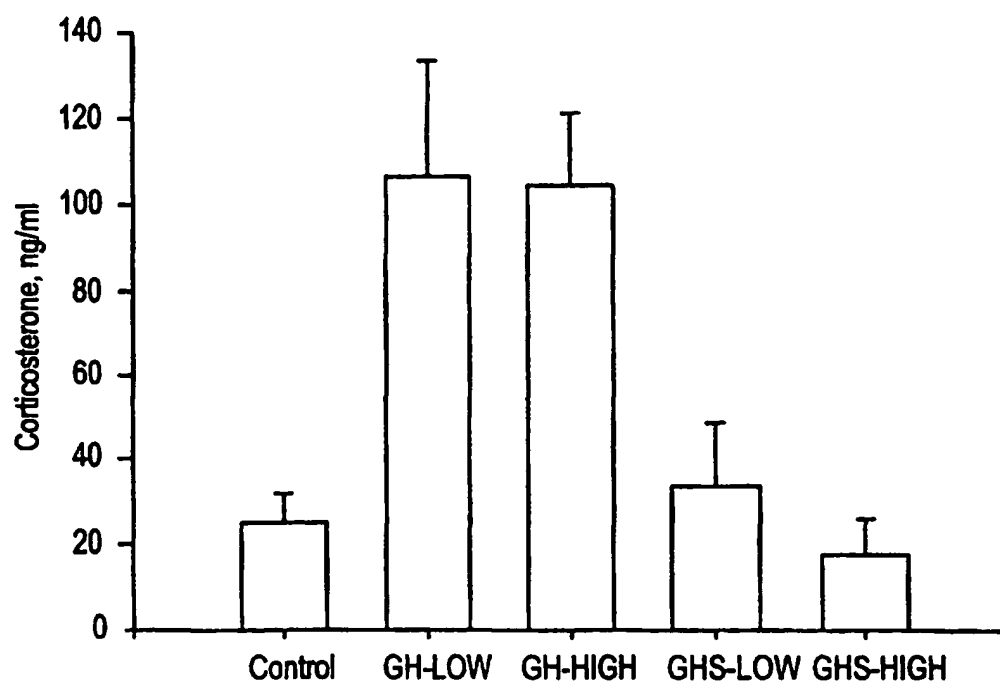
2 / 8

FIG. 2



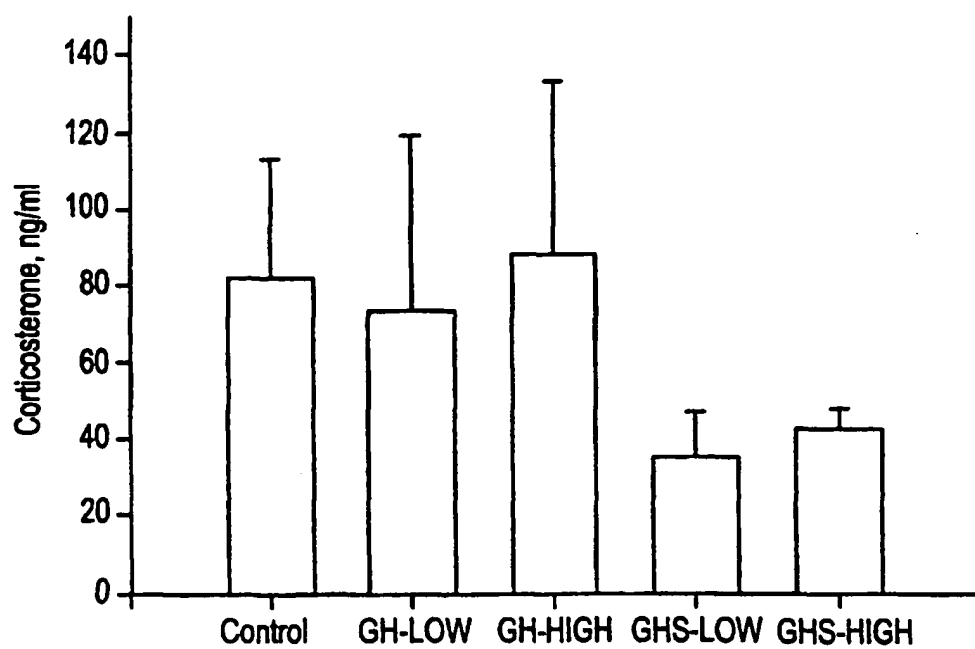
3 / 8

FIG. 3



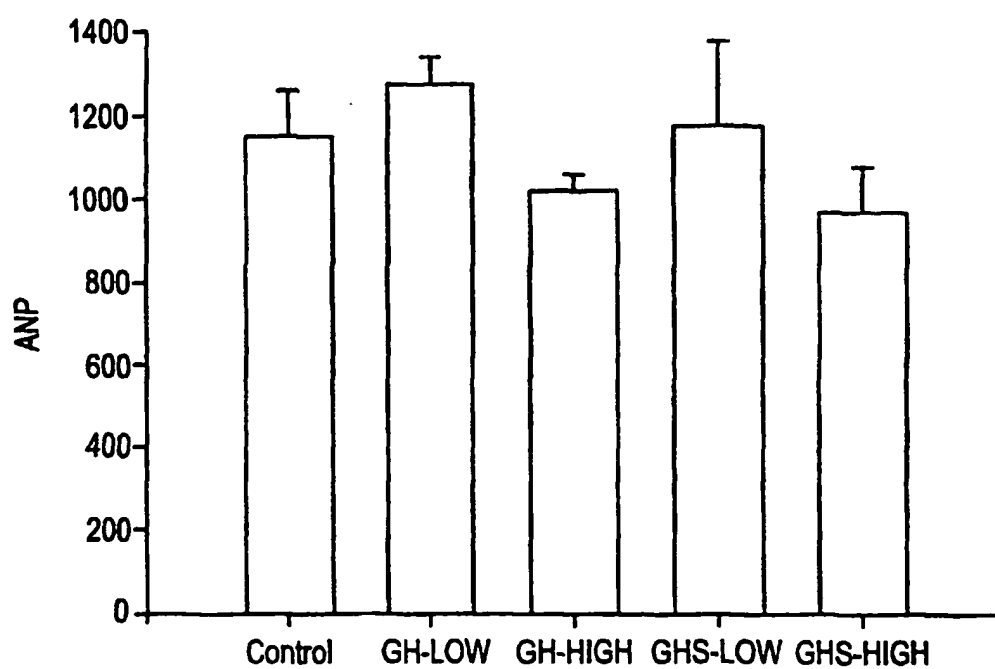
4 / 8

FIG. 4



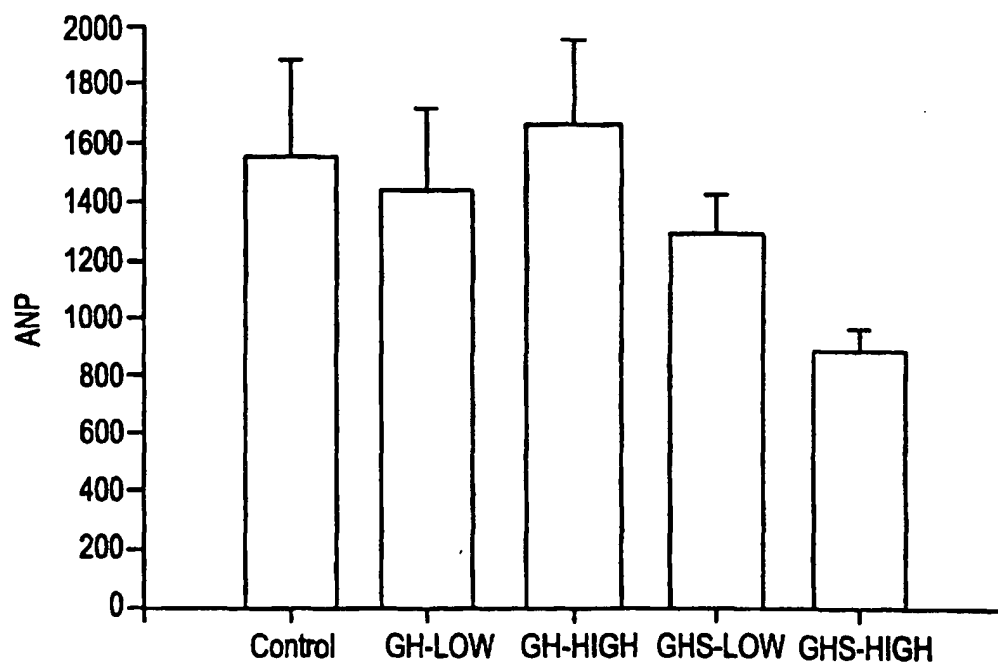
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FIG. 5



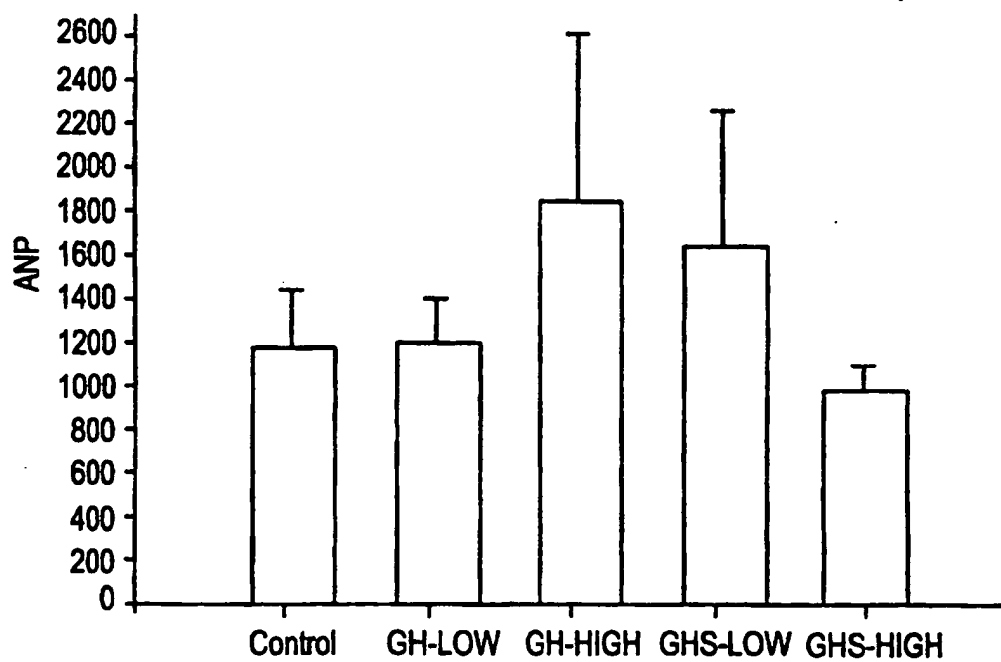
6 / 8

FIG. 6



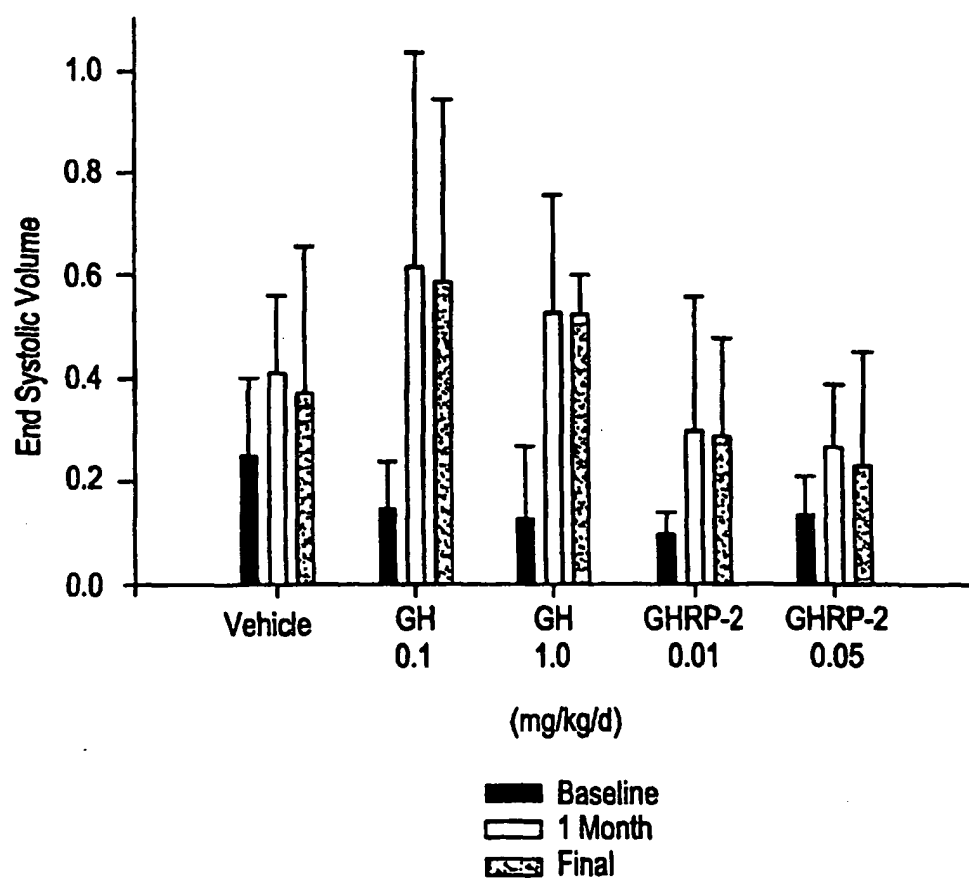
7 / 8

FIG. 7



8 / 8

FIG. 8



INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/17201

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) : A61K 38/00, 31/54, 31/535, 31/495, 31/445

US CL : 514/16, 222.2, 231.2, 249, 255, 315

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 514/16, 222.2, 231.2, 249, 255, 315

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X,P — A,P	US 5,721,250 A (MORRIELLO et al.) 24 February 1998, see column 43, line 41.	1, 11 — 2-10, 12-25
A,P	US 5,663,146 A (BOWERS et al.) 02 September 1997.	1-25

☐ Further documents are listed in the continuation of Box C. ☐ See patent family annex.

* Special categories of cited documents:	*T	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
A document defining the general state of the art which is not considered to be of particular relevance	*X*	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
B earlier document published on or after the international filing date	*Y*	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*A*	document member of the same patent family
O documents referring to an oral disclosure, use, exhibition or other means		
P document published prior to the international filing date but later than the priority date claimed		

Date of the actual completion of the international search

27 NOVEMBER 1998

Date of mailing of the international search report

30 DEC 1998

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